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TWRS EIS
CALCULATION COVER SHEET

DISCIPLINE & TITLE RISK ASSESSMENT, SENIOR SCIENTIST/ENGINEER

ORIGINATOR ALEX NAZARALI DATE 4-3-96

REVISION NO. _____

OBJECTIVE CALCULATE TOTAL CANCER INCIDENCE AND CANCER FATALITIES FOR POST-REMEDIATION ALTERNATIVES

METHODOLOGY SEE ATTACHMENT.

ASSUMPTIONS SEE ATTACHMENT.

(Continue on another sheet if necessary)



A.H. Nazarali 4-3-96
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CALCULATION & RESULTS
ATTACHED

SUMMARY TABLE FOR TOTAL RISK CALCULATION

All the alternative post-remediation total cancer incidence and cancer fatality for 10,000 years from present time

Alternatives	Residential Farmer		Industrial Worker		Recreational user	
	Cancer Incidence ¹	Cancer Fatality ²	Cancer Incidence ¹	Cancer Fatality ²	Cancer Incidence ¹	Cancer Fatality ²
No Action	757	631	276	230	46	39
Long-Term Management	677	565	276	230	50	41
In Situ Fill and Cap	400	333	277	231	29	24
In Situ Vitrification	0	0	0	0	0	0
Ex Situ intermediate Separation	12	10	6	5	0	0
Ex Situ No Separation	12	10	6	5	0	0
Ex Situ Extensive Separation	12	10	6	5	0	0
Ex Situ In Situ Combination	72	60	30	25	1	0
Phased Implementation	12	10	6	5	0	0
Population Density (# of Indv./ km ²)	4.97		2.81		17.75	
Population per Generation (# of Indv)	3900		2200		1950	
Total population in 10,000 yr (# of Indv)	557,143		733,333		650,000	
Area of Land Use (km ²)	785		785		104	

1 Dose to risk conversion factor for cancer incidence used is 6.0E-04 (ICRP 1991).

2 Dose to risk conversion factor for cancer fatality used is 5.0E-04 (ICRP 1991).

Total Post-Remediation Cancer Incidences and Fatality Calculation Methodology and Results Using the Risk Contour Area.

For each alternative (total of 8) and receptor group (total of 4), five risk contours (three isopleths each), corresponded to 300, 500, 2,500, 5,000, and 10,000 years from present time have been calculated and presented in Appendix D, Figures D.5.1.1 through D.5.9.17.

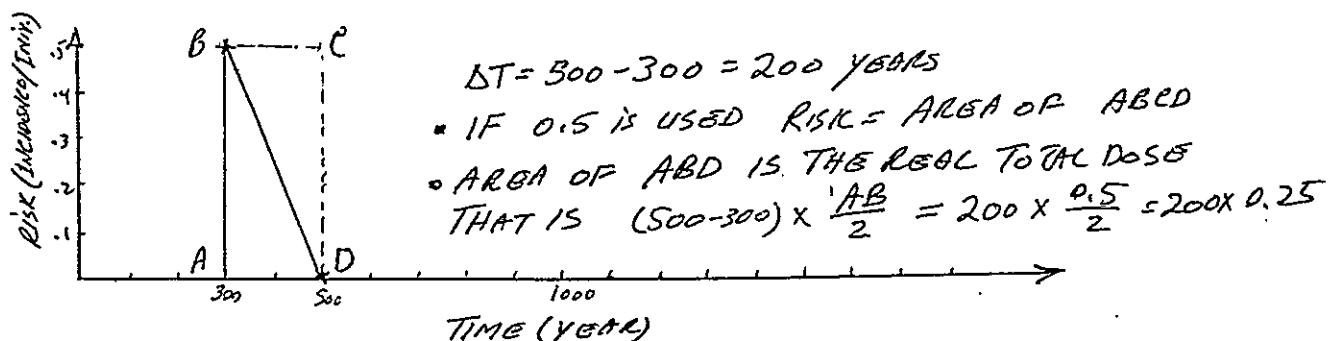
The total risk (cancer incidences) for each isopleth is calculated by multiplying the risk associated with each isopleth by the number of individuals within that isopleth. Then the total risk for the contour, which contains several isopleths, is the sum of the isopleth total risk. The risk in this calculation refers to the incremental lifetime cancer incidence. The cancer incidences are converted to the cancer fatality using the International Commission on Radiation Protection (ICRP) Publication 60 dose to risk conversion factors.

The risk contour presented in Appendix D and Volume One of the TWRS-EIS contains only three isopleths. In this calculation 18 isopleths are used for better estimation of the total risk. These isopleths are produced using the SURFER computer software. The area and corresponding risk print out are tabulated and presented in the attachment.

The data and calculated results for each alternative and receptor are presented in one table. Each table is identified by the alternative's abbreviation (e.g., NA-No Action, ISFC-In Situ Fill and Cap) followed by the receptor type such as residential farmer, industrial worker, and recreational shoreline user. All the tables have the same format and computation method.

The first column of each table presents the risk magnitude, which is the chance of developing cancer. The first risk of 0.5 indicates that 1 out of 2 within the isopleth with this risk has a chance of developing cancer, or an individual has a 50% chance of developing cancer. The next four columns, each containing three subcolumns, have the same format and represent the four time periods of interest, labeled as T1, T2, T3, and T4. The first column within each time period shows the area of each isopleth corresponded to the risk magnitude in square kilometers (km^2). The second column shows the total number of individuals within that area for the duration of that isopleth. The third column present the product of risk magnitude (first column) and the total number of individuals (second column) that is the total cancer incidence per the isopleth.

The area of isopleth with risk of 0.5 at time period T1 is 1.0 km^2 and zero at the time period of T2. This show the risk at the year 200 is 0.5 and at the year 500 is zero. Using the risk of 0.5 for the entire duration of 200 years will over estimate the total risk. For better estimating of the total risk the half value (average) of 0.5 is used for the duration of 200 years. The following graph presents the mathematical logic for this rational.



The following demonstrates the calculation for the NA residential farmer for a risk magnitude of 0.5, 0.3, and 0.2 for the time period of T1.

First Column:

Risk of 0.5 has isopleth with area of 1 km²

Risk of 0.3 has isopleth with area of 3 km²

Risk of 0.2 has isopleth with area of 50 km²

.....

.....

Second Column:

The total number of individuals = (Area) x (population density) x (number of generations)

The population density, total population per generation, and number of generations are estimated and assumed based on the current data and anticipated changes. The generation refer to the time duration of a receptor involved in the activity, the industrial worker's generation is assumed 30 years, which means an industrial worker individual would be exposed to the contaminated media for entire duration of his/her occupancy. The same time duration of 30 years is assumed for the recreational shoreline user. This information regarding each receptors is presented in the summary table. For the residential farmer, the population density of 4.97 farming individuals per km² is assumed with farming of 70 years per generation. Therefore, for risk of 0.5:

Total number of farming individuals = 1.0 (km²) x 4.97 (# of Individual per generation per km²) x (200/70) (years per years per generation) = 14.2 individual0 farmers

Total risk for the 0.5 risk isopleth is

= 14.2 (individuals) x 0.5 (cancer incidence per individual)

= 7.10 cancer incidence for risk of 0.5 over 200 years

= 3..55 cancer incidences for average risk of 2.5 ([0.5 +0.0]/2) over 200 years

For risk of 0.3 the total cancer incidence

= 0.30 (risk/individual) x 3 (km²) x 4.97 (individuals/km²-generation) x 200/70 (generations)

= 12.78 cancer Incidences for maximum risk of 0.3

= 6.39 cancer Incidences for average risk of 0.15 ([0.3+0.0]/2)

For risk of 0.2 the total cancer incidence

= 0.2 (risk/individual) x 50 (km²) x 4.97 (individuals/km²-generation) x 200/70 (# of generation)

= 142 cancer Incidences for maximum risk of 0.2

= 71.00 cancer Incidences for average risk of 0.1 ([0.2+0.0]/2)

The same is applied to all the calculations.

The cancer incidences are converted to cancer fatalities using the ICRP Publication 60, Table 3. This table presents fatal cancer of 5.0E-04 per rem for exposed population of whole population

and non-fatal cancer of 1.0E-04 per rem. Using the above data, there would be 0.8 fatalities per each incidence ($4.0\text{E-}04/5.0\text{E-}04$). Therefore, the cancer incidences of 3.55, 6.39, and 71.00 would be corresponded to 2.84, 5.11, and 56.80 cancer fatalities.

The summary of the calculations is shown in the summary table.

Table D.14.1 All the alternative post-remediation total cancer incidence and cancer fatality for 10,000 years from present time

Alternatives	Residential Farmer		Industrial Worker		Recreational user	
	Cancer Incidence ¹	Cancer Fatality ¹	Cancer Incidence ¹	Cancer Fatality ²	Cancer Incidence ¹	Cancer Fatality ²
No Action	757	631	276	230	46	39
Long-Term Management	677	565	276	230	50	41
In Situ Fill and Cap	400	333	277	231	29	24
In Situ Vitrification	0	0	0	0	0	0
Ex Situ intermediate Separation	12	10	6	5	0	0
Ex Situ No Separation	12	10	6	5	0	0
Ex Situ Extensive Separation	12	10	6	5	0	0
Ex Situ In Situ Combination	72	60	30	25	1	0
Phased Implementation	12	10	6	5	0	0
Population Density (# of Indv./ km ²)	4.97		2.81		17.75	
Population per Generation (# of Indv)	3900		2200		1950	
Total population in 10,000 yr (# of Indv)	557,143		733,333		650,000	
Area of Land Use (km ²)	785		785		104	

1 Dose to risk conversion factor for cancer incidence used is 6.0E-04 (ICRP-60)

2 Dose to risk conversion factor for cancer fatality used is 5.0E-04 (ICRP-60)

Table D. All the alternative post-remediation total cancer incidence and cancer fatality for 10,000 years from present time

Alternatives	Residential Farmer		Industrial Worker		Recreational user	
	Cancer Incidence	Cancer Fatality	Cancer Incidence	Cancer Fatality	Cancer Incidence	Cancer Fatality
No Action	757	631	276	230	46	39
Long-Term Management	677	565	276	230	50	41
In Situ Fill and Cap	400	333	277	231	29	24
In Situ Vitrification	0	0	0	0	0	0
Ex Situ intermediate Separation	12	10	6	5	0	0
Ex Situ No Separation	12	10	6	5	0	0
Ex Situ Extensive Separation	12	10	6	5	0	0
Ex Situ In Situ Combination	72	60	30	25	1	0
Phased Implementation	12	10	6	5	0	0
Population Density (# of Indv./ km ²)	4.97		2.81		17.75	
Population per Generation (# of Indv)	3900		2200		1950	
Area of Land Use (km ²)	785		785		104	

Dose to risk conversion factor for cancer incidence is 6.0E-04

Dose to risk conversion factor for cancer fatality is 5.0E-04

NA Residential Farmer

NA	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk				
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
0.5	1	14.20	3.55	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.3	3	42.60	6.39	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.2	50	710.00	71.00	10	1420.00	142.00	0	0.00	0.00	0	0.00	0.00				
0.1	22	312.40	15.62	4	568.00	28.40	0	0.00	0.00	0	0.00	0.00				
0.09	23	326.60	14.70	3	426.00	19.17	0	0.00	0.00	0	0.00	0.00				
0.08	17	241.40	9.66	5	710.00	28.40	0	0.00	0.00	0	0.00	0.00				
0.07	21	298.20	10.44	3	426.00	14.91	0	0.00	0.00	0	0.00	0.00				
0.06	25	355.00	10.65	6	852.00	25.56	0	0.00	0.00	0	0.00	0.00				
0.05	21	298.20	7.46	8	1136.00	28.40	0	0.00	0.00	0	0.00	0.00				
0.04	52	738.40	14.77	12	1704.00	34.08	0	0.00	0.00	0	0.00	0.00				
0.03	46	653.20	9.80	18	2556.00	38.34	0	0.00	0.00	0	0.00	0.00				
0.02	35	497.00	4.97	58	8236.00	82.36	0	0.00	0.00	0	0.00	0.00				
0.01	35	497.00	2.49	72	10224.00	51.12	0	0.00	0.00	0	0.00	0.00				
0.005	63	894.60	2.24	183	25986.00	64.97	0	0.00	0.00	0	0.00	0.00				
0.001	70	994.00	0.50	190	26980.00	13.49	1	177.50	0.09	0	0.00	0.00				
0.0001	77	1093.40	0.05	82	11644.00	0.58	18	3195.00	0.16	0	0.00	0.00				
0.00001	90	1278.00	0.01	37	5254.00	0.03	217	38517.50	0.19	77	27335.00	0.14				
0.000001	33	468.60	0.00	30	4260.00	0.00	118	20945.00	0.01	305	108275.00	0.05				
0	101	1434.20	0.00	64	9088.00	0.00	431	76502.50	0.00	403	143065.00	0.00				
	785		184.27	785		571.81	785		0.45	785		0.19				
<i>Total</i>																
<i>756.72</i>																
<i>630.60</i>																

LTM Residential Farmer

LTM	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk				
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.3	1	14.20	2.13	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.2	4	56.80	5.68	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.1	0	0.00	0.00	9	1278.00	63.90	0	0.00	0.00	0	0.00	0.00				
0.09	5	71.00	3.20	6	852.00	38.34	0	0.00	0.00	0	0.00	0.00				
0.08	16	227.20	9.09	7	994.00	39.76	0	0.00	0.00	0	0.00	0.00				
0.07	27	383.40	13.42	8	1136.00	39.76	0	0.00	0.00	0	0.00	0.00				
0.06	38	539.60	16.19	12	1704.00	51.12	0	0.00	0.00	0	0.00	0.00				
0.05	42	596.40	14.91	10	1420.00	35.50	0	0.00	0.00	0	0.00	0.00				
0.04	74	1050.80	21.02	20	2840.00	56.80	0	0.00	0.00	0	0.00	0.00				
0.03	44	624.80	9.37	25	3550.00	53.25	0	0.00	0.00	0	0.00	0.00				
0.02	80	1136.00	11.36	46	6532.00	65.32	0	0.00	0.00	0	0.00	0.00				
0.01	32	454.40	2.27	62	8804.00	44.02	0	0.00	0.00	0	0.00	0.00				
0.005	102	1448.40	3.62	175	24850.00	62.13	0	0.00	0.00	0	0.00	0.00				
0.001	81	1150.20	0.58	190	26980.00	13.49	1	177.50	0.09	0	0.00	0.00				
0.0001	127	1803.40	0.09	83	11786.00	0.59	11	1952.50	0.10	0	0.00	0.00				
0.00001	26	369.20	0.00	39	5538.00	0.03	188	33370.00	0.17	77	27335.00	0.14				
0.000001	25	355.00	0.00	33	4686.00	0.00	154	27335.00	0.01	305	108275.00	0.05				
0	61	866.20		60	8520.00	0.00	431	76502.50	0.00	403	143065.00	0.00				
	785		112.92	785		564.00	785		0.37	785		0.19				
<i>Total</i>																
<i>677.48</i>																
<i>564.57</i>																

ISFC Residential Farmer

ISFC	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk					
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50					
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00					
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00					
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00					
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00					
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00					
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00					
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00					
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00					
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00					
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00					
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00					
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	2	710.00	7.10					
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	95	33725.00	168.63					
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	231	82005.00	205.01	14				
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	93	33015.00	16.51	311				
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	115	40825.00	2.04	169				
0.00001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	144	51120.00	0.26	143				
0.000001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	24	8520.00	0.00	45				
	0	785	11147.00		785	111470.00	0.00	.785	139337.50	0.00	81	28755.00	0.00				
		785		0.00	785		0.00	785		0.00	785		399.55				
<i>Total</i>																	
<i>399.55</i>																	

ISV Residential Farmer

ISV	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk		T5		
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	1			
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	1			
0.00001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	31	11005.00	0.06	127			
0.000001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	356	126380.00	0.06	300			
0	785	11147.00		785	111470.00	0.00	785	139337.50	0.00	398	141290.00	0.00	356			
	785		0.00	785		0.00	785		0.00	785		0.12	785			
<i>Total</i>																
<i>0.12</i>																

ESIS Residential Farmer

ESIS	km2	# of Indv.	Risk	T5											
200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	30	10650.00	5.33			
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	361	128155.00	6.41	242		
0.00001	0	0.00	0.00	0	0.00	0.00	122	21655.00	0.11	119	42245.00	0.21	68		
0.000001	0	0.00	0.00	0	0.00	0.00	233	41357.50	0.02	153	54315.00	0.03	33		
0	785	11147.00		785	111470.00	0.00	430	76325.00	0.00	122	43310.00	0.00	442		
	785		0.00	785		0.00	785		0.13	785		11.97	785		
<i>Total</i>															
<i>12.10</i>															

ESNS Residential Farmer

ESNS	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk	T5			
0.5	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	30	10650.00	5.33				
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	357	126735.00	6.34				
0.00001	0	0.00	0.00	0	0.00	0.00	122	21655.00	0.11	122	43310.00	0.22				
0.000001	0	0.00	0.00	0	0.00	0.00	233	41357.50	0.02	153	54315.00	0.03				
0	785	11147.00		785	111470.00	0.00	430	76325.00	0.00	123	43665.00	0.00				
	785		0.00	785		0.00	785		0.13	785		11.91				
<i>Total</i>																
<i>12.03</i>																

ESES Residential Farmer

ESES	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk	T5		
0.5	200	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.3	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.2	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.1	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.09	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.08	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.07	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.06	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.05	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.04	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.03	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.02	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.01	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.005	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.001	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	30	10650.00	5.33		
0.0001	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	357	126735.00	6.34		
0.00001	0	0	0.00	0.00	0	0.00	0.00	122	21655.00	0.11	122	43310.00	0.22		
0.000001	0	0	0.00	0.00	0	0.00	0.00	233	41357.50	0.02	153	54315.00	0.03	227	
0	785	11147.00		785	111470.00	0.00	430	76325.00	0.00	123	43665.00	0.00	558		
	785		0.00	785		0.00	785		0.13	785		11.91	785		
<i>Total</i>															
<i>12.03</i>															

ESISC Residential Farmer

ESISC	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk	T5		
0.5	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50			
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	12	4260.00	10.65			
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	329	116795.00	58.40	11		
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	117	41535.00	2.08	361		
0.00001	0	0.00	0.00	0	0.00	0.00	43	7632.50	0.04	191	67805.00	0.34	125		
0.000001	0	0.00	0.00	0	0.00	0.00	277	49167.50	0.02	34	12070.00	0.01	83		
0	785	11147.00		785	111470.00	0.00	465	82537.50	0.00	102	36210.00	0.00	205		
	785		0.00	785		0.00	785		0.06	785		71.47	785		
<i>Total</i>															
<i>71.53</i>															

PI Residential Farmer

PI	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk	km2	# of Indv.	Risk	T5			
0.5	200	0	0.00	2000	0	0.00	2500	0	0.00	5000	0	0.00				
0.3		0	0.00		0	0.00		0	0.00		0	0.00				
0.2		0	0.00		0	0.00		0	0.00		0	0.00				
0.1		0	0.00		0	0.00		0	0.00		0	0.00				
0.09		0	0.00		0	0.00		0	0.00		0	0.00				
0.08		0	0.00		0	0.00		0	0.00		0	0.00				
0.07		0	0.00		0	0.00		0	0.00		0	0.00				
0.06		0	0.00		0	0.00		0	0.00		0	0.00				
0.05		0	0.00		0	0.00		0	0.00		0	0.00				
0.04		0	0.00		0	0.00		0	0.00		0	0.00				
0.03		0	0.00		0	0.00		0	0.00		0	0.00				
0.02		0	0.00		0	0.00		0	0.00		0	0.00				
0.01		0	0.00		0	0.00		0	0.00		0	0.00				
0.005		0	0.00		0	0.00		0	0.00		0	0.00				
0.001		0	0.00		0	0.00		0	0.00		30	10650.00	5.33			
0.0001		0	0.00		0	0.00		0	0.00		361	128155.00	6.41	242		
0.00001		0	0.00		0	0.00		122	21655.00	0.11	119	42245.00	0.21	68		
0.000001		0	0.00		0	0.00		233	41357.50	0.02	153	54315.00	0.03	33		
0	785	11147.00		785	111470.00	0.00	430	76325.00	0.00	122	43310.00	0.00	442			
	785		0.00	785		0.00	785		0.13	785		11.97	785			
<i>Total</i>																
<i>12.10</i>																

NA Industria Worker

NA	km2	total indv.	risk	km2	total indv.	risk	km2	total indv.	risk	km2	total indv.	risk				
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50		T5		
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.2	1	18.73	1.87	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.09	1	18.73	0.84	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.07	2	37.47	1.31	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.06	1	18.73	0.56	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.05	1	18.73	0.47	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.04	22	412.13	8.24	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				-
0.03	67	1255.13	18.83	17	3184.67	47.77	0	0.00	0.00	0	0.00	0.00				
0.02	81	1517.40	15.17	22	4121.33	41.21	0	0.00	0.00	0	0.00	0.00				
0.01	102	1910.80	9.55	32	5994.67	29.97	0	0.00	0.00	0	0.00	0.00				
0.005	78	1461.20	3.65	158	29598.67	74.00	0	0.00	0.00	0	0.00	0.00				
0.001	84	1573.60	0.79	207	38778.00	19.39	0	0.00	0.00	0	0.00	0.00				
0.0001	66	1236.40	0.06	187	35031.33	1.75	8	1873.33	0.09	0	0.00	0.00				
0.00001	106	1985.73	0.01	48	8992.00	0.04	155	36295.83	0.18	28	13113.33	0.07				
0.000001	53	992.87	0.00	31	5807.33	0.00	149	34890.83	0.02	286	133943.33	0.07	2			
0	120	2248.00	0.00	83	15548.67	0.00	473	110760.83	0.00	471	220585.00	0.00	783			
	785		61.37	785		214.14	785		0.29	785		0.13	785			
<i>Total</i>																
275.93																
229.95																

LTM Industrial Worker

LTM	km2	total indiv.		risk		km2	total indiv.		risk		km2	total indiv.		risk		km2	total indiv.		risk		T5
		200	T1	0.50	2000	T2	0.50	2500	T3	0.50		5000	T4	0.50	0	0.00	0.00	0	0.00	0.00	
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.2	1	18.73	1.87	0	0.00	0.00	0	0.00	0.00	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.08	1	18.73	0.75	0	0.00	0.00	0	0.00	0.00	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.06	2	37.47	1.12	0	0.00	0.00	0	0.00	0.00	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.05	1	18.73	0.47	0	0.00	0.00	0	0.00	0.00	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.04	18	337.20	6.74	0	0.00	0.00	0	0.00	0.00	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.03	57	1067.80	16.02	17	3184.67	47.77	0	0.00	0.00	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.02	91	1704.73	17.05	22	4121.33	41.21	0	0.00	0.00	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.01	102	1910.80	9.55	37	6931.33	34.66	0	0.00	0.00	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.005	100	1873.33	4.68	153	28662.00	71.66	0	0.00	0.00	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.001	105	1967.00	0.98	207	38778.00	19.39	0	0.00	0.00	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.0001	79	1479.93	0.07	188	35218.67	1.76	7	1639.17	0.08	0	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00		
0.00001	120	2248.00	0.01	48	8992.00	0.04	128	29973.33	0.15	26	12176.67	0.06	0	0.00	0.00	0	0.00	0.00			
0.000001	24	449.60	0.00	30	5620.00	0.00	156	36530.00	0.02	286	133943.33	0.07	0	0.00	0.00	0	0.00	0.00			
0	84	1573.60		83	15548.67	0.00	494	115678.33	0.00	473	221521.67	0.00	2								
	785		59.33	785		216.49	785		0.25	785		0.13									
<i>Total</i>																					
<i>276.20</i>																					
<i>230.17</i>																					

ISFC Industrial Worker

ISFC	km2	total indiv.	risk	km2	total indiv.	risk	km2	total indiv.	risk	km2	total indiv.	risk			
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50			
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	203	95071.67	237.68			
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	157	73528.33	36.76	43		
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	108	50580.00	2.53	407		
0.00001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	182	85236.67	0.43	71		
0.000001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	40	18733.33	0.01	144		
0	785	14705.67		785	147056.67	0.00	785	183820.83	0.00	95	44491.67	0.00	120		
	785		0.00	785		0.00	785		0.00	785		277.41	785		
Total															
277.41															
231.17															

ISV Industrial Worker

ISV	km2	total indiv.	risk	km2	total indiv.	risk	km2	total indiv.	risk	km2	total indiv.	risk				
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	1			
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.00001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.000001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	16	7493.33	0.00	22			
0	785	14705.67		785	147056.67	0.00	785	183820.83	0.00	769	360148.33	0.00	762			
	785		0.00	785		0.00	785		0.00	785		0.00	785			
<i>Total</i>																
0.00																
0.00																

ESIS Industrial Worker

ESIS	km2	total Indv.	risk	km2	total Indv.	risk	km2	total Indv.	risk	km2	total Indv.	risk				
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	247	115678.33	5.78				
0.00001	0	0.00	0.00	0	0.00	0.00	5	1170.83	0.01	212	99286.67	0.50	1			
0.000001	0	0.00	0.00	0	0.00	0.00	255	59712.50	0.03	129	60415.00	0.03	283			
0	785	14705.67		785	147056.67	0.00	525	122937.50	0.00	197	92261.67	0.00	501			
	785		0.00	785		0.00	785		0.04	785		6.31	785			
<i>Total</i>																
6.35																
5.29																

ESNS Industrial Worker

ESNS	km2	total indv.	risk	km2	total indv.	risk	km2	total indv.	risk	km2	total indv.	risk				
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	240	112400.00	5.62				
0.00001	0	0.00	0.00	0	0.00	0.00	5	1170.83	0.01	219	102565.00	0.51				
0.000001	0	0.00	0.00	0	0.00	0.00	255	59712.50	0.03	129	60415.00	0.03	0			
0	785	14705.67		785	147056.67	0.00	525	122937.50	0.00	197	92261.67	0.00	785			
	785		0.00	785		0.00	785		0.04	785		6.16	785			
<i>Total</i>																
<i>6.20</i>																
<i>5.17</i>																

ESES Industrial Worker

ESES	km2	total indiv.	risk	km2	total indiv.	risk	km2	total indiv.	risk	km2	total indiv.	risk			
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50			
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00			
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	240	112400.00	5.62			
0.00001	0	0.00	0.00	0	0.00	0.00	5	1170.83	0.01	219	102565.00	0.51			
0.000001	0	0.00	0.00	0	0.00	0.00	255	59712.50	0.03	129	60415.00	0.03	0		
0	785	14705.67		785	147056.67	0.00	525	122937.50	0.00	197	92261.67	0.00	785		
	785		0.00	785		0.00	785		0.04	785		6.16	785		
<i>Total</i>															
<i>6.20</i>															
<i>5.17</i>															

ESISC Industrial Worker

ESISC	km2	total indv.	risk	km2	total indv.	risk	km2	total indv.	risk	km2	total indv.	risk				
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00				
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	1	468.33	1.17				
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	91	42618.33	21.31				
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	301	140968.33	7.05	105			
0.00001	0	0.00	0.00	0	0.00	0.00	3	702.50	0.00	133	62288.33	0.31	344			
0.000001	0	0.00	0.00	0	0.00	0.00	192	44960.00	0.02	139	65098.33	0.03	78			
0	785	14705.67		785	147056.67	0.00	590	138158.33	0.00	120	56200.00	0.00	258			
	785		0.00	785		0.00	785		0.03	785		29.87	785			
<i>Total</i>																
29.90																
24.92																

PI Industrial Worker

PI	km2	total indv.	risk	km2	total indv.	risk	km2	total indv.	risk	km2	total indv.	risk			
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50			
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	247	115678.33	5.78	0		
0.00001	0	0.00	0.00	0	0.00	0.00	5	1170.83	0.01	212	99286.67	0.50	1		
0.000001	0	0.00	0.00	0	0.00	0.00	255	59712.50	0.03	129	60415.00	0.03	283		
0	785	14705.67		785	147056.67	0.00	525	122937.50	0.00	197	92261.67	0.00	501		
	785		0.00	785		0.00	785		0.04	785		6.31	785		
<i>Total</i>															
6.35															
5.29															

NA Recreational shoreline

NA	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of IN	Risk		
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50					
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0				
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0				
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0				
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0				
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0				
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0				
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0				
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0				
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0				
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0				
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0				
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0				
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0				
0.005	8	1000.00	2.50	10	12500.00	31.25	0	0.00	0.00	0	0.00	0.00	0				
0.001	13	1625.00	0.81	17	21250.00	10.63	0	0.00	0.00	0	0.00	0.00	0				
0.0001	5	625.00	0.03	14	17500.00	0.88	0	0.00	0.00	0	0.00	0.00	0				
0.00001	8	1000.00	0.01	26	32500.00	0.16	0	0.00	0.00	0	0.00	0.00	0				
0.000001	11	1375.00	0.00	3	3750.00	0.00	6	9375.00	0.00	1	3125.00	0.00	0				
0	59	7375.00	0.00	34	42500.00	0.00	98	153125.00	0.00	103	321875.00	0.00	104				
	104		3.35	104		42.91	104		0.00	104		0.00	104				
<i>Total</i>																	
46.27																	
38.56																	

LTM Recreational Shoreline

LTM	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk				
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.005	7	875.00	2.19	11	13750.00	34.38	0	0.00	0.00	0	0.00	0.00	0			
0.001	21	2625.00	1.31	17	21250.00	10.63	0	0.00	0.00	0	0.00	0.00	0			
0.0001	10	1250.00	0.06	13	16250.00	0.81	0	0.00	0.00	0	0.00	0.00	0			
0.00001	20	2500.00	0.01	26	32500.00	0.16	0	0.00	0.00	0	0.00	0.00	0			
0.000001	12	1500.00	0.00	3	3750.00	0.00	0	0.00	0.00	1	3125.00	0.00	0			
0	34	4250.00	0.00	34	42500.00	0.00	104	162500.00	0.00	103	321875.00	0.00	104			
	104		3.58	104		45.98	104		0.00	104		0.00	104			
<i>Total</i>																
<i>49.55</i>																
<i>41.30</i>																

ISFC Recreational Shoreline

ISFC	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk				
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	17	53125.00	26.56	0			
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	14	43750.00	2.19	0			
0.00001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	8	25000.00	0.13	32			
0.000001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	26	81250.00	0.04	11			
0	104	13000.00	0.00	104	130000.00	0.00	104	162500.00	0.00	39	121875.00	0.00	61			
	104		0.00	104		0.00	104		0.00	104		28.92	104			
<i>Total</i>																
28.92																
24.10																

ISV Recreational Shoreline

ISV	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk				
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.00001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.000001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0	104	13000.00	0.00	104	130000.00	0.00	104	162500.00	0.00	104	325000.00	0.00	104			
	104		0.00	104		0.00	104		0.00	104		0.00	104			
<i>Total</i>																
<i>0.00</i>																
<i>0.00</i>																

ESIS Recreational Skoreline

ESIS	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk			
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50			
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0		
0.00001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	21	65625.00	0.33	0		
0.000001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	15	46875.00	0.02	8		
0	104	13000.00	0.00	104	130000.00	0.00	104	162500.00	0.00	68	212500.00	0.00	96		
	104		0.00	104		0.00	104		0.00	104		0.35	104		
<i>Total</i>															
0.35															
0.29															

ESNS Recreational Shoreline

ESNS	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk				
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.00001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	21	65625.00	0.33	0			
0.000001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	15	46875.00	0.02	0			
0	104	13000.00	0.00	104	130000.00	0.00	104	162500.00	0.00	68	212500.00	0.00	104			
	104		0.00	104		0.00	104		0.00	104		0.35	104			
<i>Total</i>																
<i>0.35</i>																
<i>0.29</i>																

ESES Recreational Shoreline

ESES	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk				
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.00001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	21	65625.00	0.33	0			
0.000001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	15	46875.00	0.02	8			
0	104	13000.00	0.00	104	130000.00	0.00	104	162500.00	0.00	68	212500.00	0.00	96			
	104		0.00	104		0.00	104		0.00	104		0.35	104			
<i>Total</i>																
<i>0.35</i>																
<i>0.29</i>																

ESISC Recreational Shoreline

ESISC	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk				
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.00001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	33	103125.00	0.52	5			
0.000001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	11	34375.00	0.02	27			
0	104	13000.00	0.00	104	130000.00	0.00	104	162500.00	0.00	60	187500.00	0.00	72			
	104		0.00	104		0.00	104		0.00	104		0.53	104			
<i>Total</i>																
0.53																
0.44																

PI Recreational Shoreline

IP	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk	km2	# of INDV.	Risk				
	200	T1	0.50	2000	T2	0.50	2500	T3	0.50	5000	T4	0.50				
0.5	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.3	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.2	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.1	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.09	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.08	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.07	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.06	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.05	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.04	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.03	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.02	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.01	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.005	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.0001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0			
0.00001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	21	65625.00	0.33	0			
0.000001	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	15	46875.00	0.02	8			
0	104	13000.00	0.00	104	130000.00	0.00	104	162500.00	0.00	68	212500.00	0.00	96			
	104		0.00	104		0.00	104		0.00	104		0.35	104			
<i>Total</i>																
0.00																
0.00																

S_R_1.CMP (RESIDENTIAL FORNE)

Time Period	Alternative	Risk = 1 Area (km2)	Risk > .9 Area (km2)	Risk > .8 Area (km2)	Risk > .7 Area (km2)	Risk > .6 Area (km2)	Risk > .5 Area (km2)	Risk > .4 Area (km2)	Risk > .3 Area (km2)	Risk > .2 Area (km2)
T1	No Action Alternative	0	0	0	0	0	0	1	0	3
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	1
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0
T2	No Action Alternative	0	0	0	0	0	0	0	0	0
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0
T3	No Action Alternative	0	0	0	0	0	0	0	0	0
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0
T4	No Action Alternative	0	0	0	0	0	0	0	0	0
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0

S_R_1.CMP

Time Period	Alternative	Risk = 1 Area (km2)	Risk > .9 Area (km2)	Risk > .8 Area (km2)	Risk > .7 Area (km2)	Risk > .6 Area (km2)	Risk > .5 Area (km2)	Risk > .4 Area (km2)	Risk > .3 Area (km2)	Risk > .2 Area (km2)
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0
T5	No Action Alternative	0	0	0	0	0	0	0	0	0
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0

Time Period	Alternative	Risk > .1 Area (km2)	Risk > .09 Area (km2)	Risk > .08 Area (km2)	Risk > .07 Area (km2)	Risk > .06 Area (km2)	Risk > .05 Area (km2)	Risk > .04 Area (km2)	Risk > .03 Area (km2)	Risk > .02 Area (km2)
T1	No Action Alternative	50	22	23	17	21	25	21	52	46
	Long-Term Management Alternative	4	0	5	16	27	38	42	74	44
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0
T2	No Action Alternative	10	4	3	5	3	6	8	12	18
	Long-Term Management Alternative	0	9	6	7	8	12	10	20	25
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0
T3	No Action Alternative	0	0	0	0	0	0	0	0	0
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0
T4	No Action Alternative	0	0	0	0	0	0	0	0	0
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0

S_R_1.CMP

Time Period	Alternative	Risk > .1 Area (km2)	Risk > .09 Area (km2)	Risk > .08 Area (km2)	Risk > .07 Area (km2)	Risk > .06 Area (km2)	Risk > .05 Area (km2)	Risk > .04 Area (km2)	Risk > .03 Area (km2)	Risk > .02 Area (km2)
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0
T5	No Action Alternative	0	0	0	0	0	0	0	0	0
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0

S_R_1.CMP

Time Period	Alternative	Risk > .01 Area (km2)	Risk > .005 Area (km2)	Risk > .001 Area (km2)	Risk > .0001 Area (km2)	Risk > .00001 Area (km2)	Risk > .000001 Area (km2)	Total Affected Area (km2)	Percent of Site
T1	No Action Alternative	35	35	63	70	77	90	33	684 0.471724
	Long-Term Management Alternative	80	32	102	81	127	26	25	724 0.49931
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0
T2	No Action Alternative	58	72	183	190	82	37	30	721 0.497241
	Long-Term Management Alternative	46	62	175	190	83	39	33	725 0.5
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0
T3	No Action Alternative	0	0	0	1	18	217	118	354 0.244138
	Long-Term Management Alternative	0	0	0	1	11	188	154	354 0.244138
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	122	233	355 0.244828
	Ex Situ No Separations Alternative	0	0	0	0	0	122	233	355 0.244828
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	122	233	355 0.244828
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	43	277	320 0.22069
	Phased Implementation Alternative	0	0	0	0	0	122	233	355 0.244828
T4	No Action Alternative	0	0	0	0	0	77	305	382 0.263448
	Long-Term Management Alternative	0	0	0	0	0	77	305	382 0.263448
	In Situ Fill and Cap Alternative	2	95	231	93	115	144	24	704 0.485517
	In Situ Vitrification Alternative	0	0	0	0	0	31	356	387 0.266897

S_R_1.CMP

Time Period	Alternative	Risk > .01 Area (km2)	Risk > .005 Area (km2)	Risk > .001 Area (km2)	Risk > .0001 Area (km2)	Risk > .00001 Area (km2)	Risk > .000001 Area (km2)	Total Affected Area (km2)	Percent of Site
	Ex Situ Intermediate Separations Alternative	0	0	0	30	361	119	153	663 0.457241
	Ex Situ No Separations Alternative	0	0	0	30	357	122	153	662 0.456552
	Ex Situ Extensive Separations Alternative	0	0	0	30	357	122	153	662 0.456552
	Ex Situ/In Situ Combination Alternative	0	0	12	329	117	191	34	683 0.471034
	Phased Implementation Alternative	0	0	0	30	361	119	153	663 0.457241
T5	No Action Alternative	0	0	0	0	0	0	5	5 0.003448
	Long-Term Management Alternative	0	0	0	0	0	0	5	5 0.003448
	In Situ Fill and Cap Alternative	0	0	14	311	169	143	45	682 0.470345
	In Situ Vitrification Alternative	0	0	0	1	1	127	300	429 0.295862
	Ex Situ Intermediate Separations Alternative	0	0	0	0	242	68	33	343 0.236552
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0 0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	227	227 0.156552
	Ex Situ/In Situ Combination Alternative	0	0	0	11	361	125	83	580 0.4
	Phased Implementation Alternative	0	0	0	0	242	68	33	343 0.236552

S_R_2.CMP .(INDUSTRIAL WORKER)

Time Period	Alternative	Risk = 1 Area (km2)	Risk > .9 Area (km2)	Risk > .8 Area (km2)	Risk > .7 Area (km2)	Risk > .6 Area (km2)	Risk > .5 Area (km2)	Risk > .4 Area (km2)	Risk > .3 Area (km2)	Risk > .2 Area (km2)	Risk > .1 Area (km2)
T1	No Action Alternative	0	0	0	0	0	0	0	0	0	1
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	0	1
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0	0
T2	No Action Alternative	0	0	0	0	0	0	0	0	0	0
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0	0
T3	No Action Alternative	0	0	0	0	0	0	0	0	0	0
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0	0
T4	No Action Alternative	0	0	0	0	0	0	0	0	0	0
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0	0

S_R_2.CMP

Time Period	Alternative	Risk = 1 Area (km2)	Risk > .9 Area (km2)	Risk > .8 Area (km2)	Risk > .7 Area (km2)	Risk > .6 Area (km2)	Risk > .5 Area (km2)	Risk > .4 Area (km2)	Risk > .3 Area (km2)	Risk > .2 Area (km2)	Risk > .1 Area (km2)
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0	0
T5	No Action Alternative	0	0	0	0	0	0	0	0	0	0
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0	0

S_R_2.CMP

Time Period	Alternative	Risk > .09 Area (km2)	Risk > .08 Area (km2)	Risk > .07 Area (km2)	Risk > .06 Area (km2)	Risk > .05 Area (km2)	Risk > .04 Area (km2)	Risk > .03 Area (km2)	Risk > .02 Area (km2)	Risk > .01 Area (km2)	Risk > .005 Area (km2)
T1	No Action Alternative	0	1	0	2	1	1	22	67	81	102
	Long-Term Management Alternative	0	0	1	0	2	1	18	57	91	102
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0	0
T2	No Action Alternative	0	0	0	0	0	0	0	17	22	32
	Long-Term Management Alternative	0	0	0	0	0	0	0	17	22	37
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0	0
T3	No Action Alternative	0	0	0	0	0	0	0	0	0	0
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0	0
T4	No Action Alternative	0	0	0	0	0	0	0	0	0	0
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0	0

S_R_2.CMP

Time Period	Alternative	Risk > .09 Area (km2)	Risk > .08 Area (km2)	Risk > .07 Area (km2)	Risk > .06 Area (km2)	Risk > .05 Area (km2)	Risk > .04 Area (km2)	Risk > .03 Area (km2)	Risk > .02 Area (km2)	Risk > .01 Area (km2)	Risk > .005 Area (km2)
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0	0
T5	No Action Alternative	0	0	0	0	0	0	0	0	0	0
	Long-Term Management Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0	0	0	0

Time Period	Alternative	Risk > .001 Area (km2)	Risk > .0001 Area (km2)	Risk > .00001 Area (km2)	Risk > .000001 Area (km2)	Risk > .0000001 Area (km2)	Total Affected Area (km2)	Percent of Site
T1	No Action Alternative	78	84	66	106	53	665	0.458621
	Long-Term Management Alternative	100	105	79	120	24	701	0.483448
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0
T2	No Action Alternative	158	207	187	48	31	702	0.484138
	Long-Term Management Alternative	153	207	188	48	30	702	0.484138
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	0	0	0	0
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	0	0	0	0	0
	Phased Implementation Alternative	0	0	0	0	0	0	0
T3	No Action Alternative	0	0	8	155	149	312	0.215172
	Long-Term Management Alternative	0	0	7	128	156	291	0.20069
	In Situ Fill and Cap Alternative	0	0	0	0	0	0	0
	In Situ Vitrification Alternative	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations Alternative	0	0	0	5	255	260	0.17931
	Ex Situ No Separations Alternative	0	0	0	5	255	260	0.17931
	Ex Situ Extensive Separations Alternative	0	0	0	5	255	260	0.17931
	Ex Situ/In Situ Combination Alternative	0	0	0	3	192	195	0.134483
	Phased Implementation Alternative	0	0	0	5	255	260	0.17931
T4	No Action Alternative	0	0	0	28	286	314	0.216552
	Long-Term Management Alternative	0	0	0	28	286	314	0.216552
	In Situ Fill and Cap Alternative	203	157	108	182	40	690	0.475862
	In Situ Vitrification Alternative	0	0	0	0	16	16	0.011034

S_R_2.CMP

Time Period	Alternative	Risk > .001 Area (km2)	Risk > .0001 Area (km2)	Risk > .00001 Area (km2)	Risk > .000001 Area (km2)	Risk > .0000001 Area (km2)	Total Affected Area (km2)	Percent of Site
	Ex Situ Intermediate Separations Alternative	0	0	247	212	129	588	0.405517
	Ex Situ No Separations Alternative	0	0	240	219	129	588	0.405517
	Ex Situ Extensive Separations Alternative	0	0	240	219	129	588	0.405517
	Ex Situ/In Situ Combination Alternative	0	91	301	133	139	665	0.458621
	Phased Implementation Alternative	0	0	247	212	129	588	0.405517
T5	No Action Alternative	0	0	0	0	2	2	0.001379
	Long-Term Management Alternative	0	0	0	0	2	2	0.001379
	In Situ Fill and Cap Alternative	0	43	407	71	144	665	0.458621
	In Situ Vitrification Alternative	0	1	0	0	22	23	0.015862
	Ex Situ Intermediate Separations Alternative	0	0	0	1	283	284	0.195862
	Ex Situ No Separations Alternative	0	0	0	0	0	0	0
	Ex Situ Extensive Separations Alternative	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination Alternative	0	0	105	344	78	527	0.363448
	Phased Implementation Alternative	0	0	0	1	283	284	0.195862

S.R.4.CMP (Recalibration Strategies USEPA)

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Co. Manager
Dept. of Envir.

Period	Alternative	Risk > .1			Risk > .2			Risk > .3			Risk > .4			Risk > .5			Risk > .6			Risk > .7			Risk > .8			Risk > .9			
		Area (km ²)																											
11	No Action	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Long-Term Management	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	In Situ Intermediate Separations	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Ex Situ / In Situ Combination	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Phased Implementation	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
12	No Action	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Long-Term Management	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	In Situ Intermediate Separations	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Ex Situ / In Situ Combination	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Phased Implementation	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
13	No Action	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Long-Term Management	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	In Situ Intermediate Separations	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Ex Situ / In Situ Combination	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Phased Implementation	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
14	No Action	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Long-Term Management	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	In Situ Intermediate Separations	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Ex Situ / In Situ Combination	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Phased Implementation	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

S_R_4.CMP

Time Period	Alternative	Risk = 1 Area (km2)	Risk > .9 Area (km2)	Risk > .8 Area (km2)	Risk > .7 Area (km2)	Risk > .6 Area (km2)	Risk > .5 Area (km2)	Risk > .4 Area (km2)	Risk > .3 Area (km2)	Risk > .2 Area (km2)	Risk > .1 Area (km2)
	Ex Situ Intermediate Separations	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations	0	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination	0	0	0	0	0	0	0	0	0	0
	Phased Implementation	0	0	0	0	0	0	0	0	0	0
T5	No Action	0	0	0	0	0	0	0	0	0	0
	Long-Term Management	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap	0	0	0	0	0	0	0	0	0	0
	In Situ Verification	0	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations	0	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination	0	0	0	0	0	0	0	0	0	0
	Phased Implementation	0	0	0	0	0	0	0	0	0	0

Time Period	Alternative	Risk > .09 Area (km2)	Risk > .08 Area (km2)	Risk > .07 Area (km2)	Risk > .06 Area (km2)	Risk > .05 Area (km2)	Risk > .04 Area (km2)	Risk > .03 Area (km2)	Risk > .02 Area (km2)	Risk > .01 Area (km2)	Risk > .005 Area (km2)
T1	No Action	0	0	0	0	0	0	0	0	0	0
	Long-Term Management	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification	0	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations	0	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination	0	0	0	0	0	0	0	0	0	0
	Phased Implementation	0	0	0	0	0	0	0	0	0	0
T2	No Action	0	0	0	0	0	0	0	0	0	0
	Long-Term Management	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification	0	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations	0	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination	0	0	0	0	0	0	0	0	0	0
	Phased Implementation	0	0	0	0	0	0	0	0	0	0
T3	No Action	0	0	0	0	0	0	0	0	0	0
	Long-Term Management	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification	0	0	0	0	0	0	0	0	0	0
	Ex Situ Intermediate Separations	0	0	0	0	0	0	0	0	0	0
	Ex Situ No Separations	0	0	0	0	0	0	0	0	0	0
	Ex Situ Extensive Separations	0	0	0	0	0	0	0	0	0	0
	Ex Situ/In Situ Combination	0	0	0	0	0	0	0	0	0	0
	Phased Implementation	0	0	0	0	0	0	0	0	0	0
T4	No Action	0	0	0	0	0	0	0	0	0	0
	Long-Term Management	0	0	0	0	0	0	0	0	0	0
	In Situ Fill and Cap	0	0	0	0	0	0	0	0	0	0
	In Situ Vitrification	0	0	0	0	0	0	0	0	0	0

S.R.4.CMP

Time Period	Alternative	Risk > .09 Area (km2)	Risk > .08 Area (km2)	Risk > .07 Area (km2)	Risk > .06 Area (km2)	Risk > .05 Area (km2)	Risk > .04 Area (km2)	Risk > .03 Area (km2)	Risk > .02 Area (km2)	Risk > .01 .005 Area (km2)
Ex Shu Intermediate Separations	0	0	0	0	0	0	0	0	0	0
Ex Shu No Separations	0	0	0	0	0	0	0	0	0	0
Ex Shu Extensive Separations	0	0	0	0	0	0	0	0	0	0
Ex Shu/in Shu Combination	0	0	0	0	0	0	0	0	0	0
Phased Implementation	0	0	0	0	0	0	0	0	0	0
TS	0	0	0	0	0	0	0	0	0	0
No Action	0	0	0	0	0	0	0	0	0	0
Long-Term Management	0	0	0	0	0	0	0	0	0	0
In Shu Fill and Cop	0	0	0	0	0	0	0	0	0	0
In SKU Verification	0	0	0	0	0	0	0	0	0	0
Ex Shu Intermediate Separations	0	0	0	0	0	0	0	0	0	0
Ex Shu No Separations	0	0	0	0	0	0	0	0	0	0
Ex Shu Extensive Separations	0	0	0	0	0	0	0	0	0	0
Ex Shu/in Shu Combination	0	0	0	0	0	0	0	0	0	0
Phased Implementation	0	0	0	0	0	0	0	0	0	0

S_R4.CMP

Time Period	Alternative	Risk > .001 Area (km2)	Risk > .0001 Area (km2)	Risk > .00001 Area (km2)	Risk > .000001 Area (km2)	Total Affected Area (km2)	Total Percent of Site
T1	No Action	8	13	5	8	11	45 0.031034
	Long-Term Management	7	21	10	20	12	70 0.048276
	In Situ Fill and Cap	0	0	0	0	0	0
	In Situ Verification	0	0	0	0	0	0
	Ex Situ Intermediate Separations	0	0	0	0	0	0
	Ex Situ No Separations	0	0	0	0	0	0
	Ex Situ Extensive Separations	0	0	0	0	0	0
	Ex Situ/In Situ Combination	0	0	0	0	0	0
	Phased Implementation	0	0	0	0	0	0
T2	No Action	10	17	14	26	3	70 0.048276
	Long-Term Management	11	17	13	26	3	70 0.048276
	In Situ Fill and Cap	0	0	0	0	0	0
	In Situ Verification	0	0	0	0	0	0
	Ex Situ Intermediate Separations	0	0	0	0	0	0
	Ex Situ No Separations	0	0	0	0	0	0
	Ex Situ Extensive Separations	0	0	0	0	0	0
	Ex Situ/In Situ Combination	0	0	0	0	0	0
	Phased Implementation	0	0	0	0	0	0
T3	No Action	0	0	0	6	6	0.004138
	Long-Term Management	0	0	0	0	0	0
	In Situ Fill and Cap	0	0	0	0	0	0
	In Situ Verification	0	0	0	0	0	0
	Ex Situ Intermediate Separations	0	0	0	0	0	0
	Ex Situ No Separations	0	0	0	0	0	0
	Ex Situ Extensive Separations	0	0	0	0	0	0
	Ex Situ/In Situ Combination	0	0	0	0	0	0
	Phased Implementation	0	0	0	0	0	0
T4	No Action	0	0	1	1	1	0.00069
	Long-Term Management	0	0	0	1	1	0.00069
	In Situ Fill and Cap	0	17	14	8	26	65 0.04828
	In Situ Verification	0	0	0	0	0	0

S_R_4.CMP

Time Period	Alternative	Risk > .001 Area (km2)	Risk > .0001 Area (km2)	Risk > .00001 Area (km2)	Risk > .000001 Area (km2)	Total Affected Area (km2)	Percent of Site
	Ex Situ Intermediate Separations	0	0	0	21	15	36
	Ex Situ No Separations	0	0	0	21	15	36
	Ex Situ Extensive Separations	0	0	0	21	15	36
	Ex Situ/In Situ Combination	0	0	0	33	11	44
	Phased Implementation	0	0	0	21	15	36
T5	No Action	0	0	0	0	0	0
	Long-Term Management	0	0	0	0	0	0
	In Situ Fill and Cap	0	0	0	32	11	43
	In Situ Verification	0	0	0	0	0	0
	Ex Situ Intermediate Separations	0	0	0	8	8	0.005517
	Ex Situ No Separations	0	0	0	0	0	0
	Ex Situ Extensive Separations	0	0	0	0	0	0
	Ex Situ/In Situ Combination	0	0	0	5	27	32
	Phased Implementation	0	0	0	8	8	0.005517

TWRS EIS
CALCULATION COVER SHEET

DISCIPLINE & TITLE Engineering / Revised Land Use Numbers

To Support DEIS Rev C

ORIGINATOR Colin Henderson

DATE 2/21/96

REVISION NO. 0

OBJECTIVE Calculate Land Use Numbers for all alternatives

using Assumptions for Waste loading & blending defined for DEIS Rev C.

METHODOLOGY Use spreadsheet to organize data & summarize into Data specific to section 5 tables,

ASSUMPTIONS Numbers reported to 2 significant figures

Assumptions for shrub steppe area and facility specific Land use Requirements are shown on the attached backup data. This calc is supported by other OALCS for resizing of the LAW vaults and HLW interim storage.

(Continue on another sheet if necessary)

J.C. Henderson 2/21/96

SIGNATURE/DATE

David Murray 3/15/96

CHECKED/DATE

CALCULATION & RESULTS
ATTACHED

Land Use/Habitat Numbers

	Table 5.7.1				Table 5.7.1			
	Temporary Land Commitments				Permanent Land Commitments			
	Remediation		Total		Remediation		Total	
	ha	(ac)	ha	(ac)	ha	(ac)	ha	(ac)
No Action	0	0	0	0	0	0	17	(42)
Long Term Management	50	(120)	50	(120)	8	(20)	25	(62)
In Situ Fill and Cap	26	(64)	97	(240)	17	(42)	25	(62)
In Situ Vitrification	110	(270)	180	(440)	17	(42)	25	(62)
Ex Situ Intermediate Separations	120	(300)	250	(620)	37	(91)	49	(120)
Ex Situ No Separations	150	(370)	250	(620)	19	(47)	27	(67)
Ex Situ Extensive Separations	110	(270)	240	(590)	34	(84)	46	(110)
Ex Situ/In Situ Combination	110	(270)	200	(490)	31	(77)	41	(100)
Phased Implementation (Phase1)	33	(82)	33	(82)	0	0	0	0
Phased Imp. Total Alternative	150	(370)	280	(690)	40	(99)	52	(130)
Capsules No Action	0	0	0	0	0.6	(1.5)	0.6	(1.5)
Capsules On-Site Disposal	4	(10)	4	(10)	1.8	(4.4)	1.8	(4.4)
Capsules Overpack and Ship	2	(5)	2	(5)	0	0	0	0
Capsules Vitrify with Tank Waste	1	(2)	1	(2)	0	0	0	0
All Capsule Alternatives								

Land Use/Habitat Numbers

	Table 5.14.1				Table 5.14.1				Table 5.14.1		Table 5.14.1	
	200 Area Temp		200 Area Perm.		Borrow Sites		200 Area		Borrow Site		LAW Vault Area	
	Remediation		Total		temporary		Shrub-Steppe		Shrub-Steppe			
	ha	(ac)	ha	(ac)	ha	(ac)	ha	(ac)	ha	(ac)	ha	(ac)
No Action	0	0	17	(42)	0	0	0	0	0	0	N/A	
Long Term Management	50	(120)	25	(62)	0	0	10	(25)	0	0	N/A	
In Situ Fill and Cap	21	(52)	25	(62)	76	(190)	0	0	65	(160)	N/A	
In Situ Vitrification	110	(270)	25	(62)	71	(180)	23	(57)	60	(150)	N/A	
Ex Situ Intermediate Separations	120	(300)	49	(120)	130	(320)	59	(150)	110	(270)	17	(42)
Ex Situ No Separations	170	(420)	27	(67)	84	(210)	96	(240)	71	(180)	N/A	
Ex Situ Extensive Separations	110	(270)	46	(110)	120	(300)	57	(140)	110	(270)	14	(35)
Ex Situ/In Situ Combination	110	(270)	41	(100)	95	(230)	57	(140)	80	(200)	9	(22)
Phased Implementation (Phase1)	32	(79)	0	0	1	(2)	20	(49)	1	(2)	N/A	
Phased Imp. Total Alternative	150	(370)	52	(130)	130	(320)	79	(200)	110	(270)	17	(42)
Capsules No Action	0.6	(1.5)	0.6	(1.5)			0	0	0	0		
Capsules On-Site Disposal	1.8	(4.4)	1.8	(4.4)			1.5	(3.7)	0	0		
Capsules Overpack and Ship	0	0	0	0			0	0	0	0		
Capsules Vitrify with Tank Waste	0	0	0	0			0	0	0	0		
All Capsule Alternatives												

Land Use/Habitat Numbers

	Table 5.19.2			
	Continued Access Restrictions			
	Remediation		Total	
	ha	(ac)	ha	(ac)
No Action	0	0	17	(42)
Long Term Management	8	(20)	25	(62)
In Situ Fill and Cap	17	(42)	25	(62)
In Situ Vitrification	17	(42)	25	(62)
Ex Situ Intermediate Separations	37	(91)	49	(120)
Ex Situ No Separations	19	(47)	27	(67)
Ex Situ Extensive Separations	34	(84)	46	(110)
Ex Situ/In Situ Combination	31	(77)	41	(101)
Phased Implementation (Phase1)	0	0	0	0
Phased Imp. Total Alternative	40	(99)	52	(130)
Capsules No Action			0.6	[1.5]
Capsules On-Site Disposal			1.8	[4.4]
Capsules Overpack and Ship			none	
Capsules Vitrify with Tank Waste			none	
All Capsule Alternatives				

Land Use/Habitat Numbers

	Table 5.4.1 Shrub-Steppe Habitat				Table 5.4.1 Shrub-Steppe Habitat				Table 5.4.1 Shrub-Steppe Habitat			
	200 Areas Remediation				Borrow Sites				Total			
	Temporary		Total		Remediation		Total		Remediation		Total	
	ha	(ac)	ha	(ac)	ha	(ac)	ha	(ac)	ha	(ac)	ha	(ac)
No Action	0	0	0	0	0	0	0	0	0	0	0	0
Long Term Management	10	(25)	10	(25)	0	0	0	0	10	(25)	10	(25)
In Situ Fill and Cap	0	0	0	0	23	(57)	65	(160)	23	(57)	65	(160)
In Situ Vitrification	23	(57)	23	(57)	18	(44)	60	(150)	41	(100)	83	(210)
Ex Situ Intermediate Separations	59	(150)	59	(150)	24	(59)	110	(270)	83	(210)	170	(420)
Ex Situ No Separations	96	(240)	96	(240)	7	(17)	71	(180)	100	(250)	170	(420)
Ex Situ Extensive Separations	57	(140)	57	(140)	15	(37)	110	(270)	72	(180)	170	(420)
Ex Situ/In Situ Combination	57	(140)	57	(140)	17	(42)	80	(200)	74	(180)	140	(350)
Phased Implementation (Phase1)	20	(49)	20	(49)	1	(2)	1	(2)	21	(52)	21	(52)
Phased Imp. Total Alternative	79	(200)	79	(200)	21	(52)	110	(270)	100	(250)	190	(470)
Capsules No Action												
Capsules On-Site Disposal												
Capsules Overpack and Ship												
Capsules Vitrify with Tank Waste												
All Capsule Alternatives	<2	<5	0	0	0	0	0	0	<2	<5	<2	<5

Land Use/Habitat Numbers

	Table 5.1.1				Table 5.1.1			
	Soil Disturbance Remediation				Soil Distsurbance Total Proj.			
	Temporary		Permanent		Temporary		Permanent	
	ha	(ac)	ha	(ac)	ha	(ac)	ha	(ac)
No Action	0	0	0	0	0	0	17	(42)
Long Term Management	50	(120)	8	(20)	50	(120)	25	(62)
In Situ Fill and Cap	26	(64)	17	(42)	97	(240)	25	(62)
In Situ Vitrification	110	(270)	17	(42)	180	(440)	25	(62)
Ex Situ Intermediate Separations	120	(300)	37	(91)	250	(620)	49	(120)
Ex Situ No Separations	150	(370)	19	(47)	250	(620)	27	(67)
Ex Situ Extensive Separations	110	(270)	34	(84)	240	(590)	46	(110)
Ex Situ/In Situ Combination	110	(270)	31	(77)	200	(490)	41	(100)
Phased Implementation (Phase1)	33	(82)	0	0	33	(82)	0	0
Phased Imp. Total Alternative	150	(370)	40	(99)	280	(690)	52	(130)
Capsules No Action	0	0	0.6	(1.5)	0	0	0.6	(1.5)
Capsules On-Site Disposal	4	(10)	1.8	(4.4)	4	(10)	1.8	(4.4)
Capsules Overpack and Ship	2	(5)	0	0	2	(5)	0	0
Capsules Vitrify with Tank Waste	1	(3)	0	0	1	(2)	0	0
All Capsule Alternatives								

Land Use/Habitat Numbers

Alternative	Location	Remediation	Remediation	Remediation	Remediation	Remediation	Remediation
		Temporary	Temporary	Shrub-Steppe	Permanent	Permenant	Shrub-Steppe
		Disturbance	Disturbance	Impacts	Disturbance	Dist. %	Permanent Impact
		hectares	% Shrub-Steppe	hectares	hectares	Shrub-Steppe	hectares
No Action							
	Tank Farms	0					
Long Term Management							
	Tank Farms						
	New Tank Farms	50	20%	10	8	0.2	0
	Total	50		0	8		0
In Situ Fill and Cap							
	Tank Farms(operations)	1	0%	0	17	0	
	Pit 30 (operations)	25	90%	23			
	Tank Farms (barrier const.)						
	Pit 30 (barrier)						
	McGee						
	Vernita						
	Total	26		23	17		
In Situ Vitrification							
	Tank Farms (operations)	21	0%	0	17	0	
	Power Lines	70	33%	23			
	Pit 30 (operations)	20	90%	18			
	Tank Farms (barrier const.)						
	Pit 30 (barrier)						
	McGee (barrier)						
	Vernita (barrier)						
	Total	111		41	17		
Ex Situ Intermediate Separations							
	Retrieval Annexes	3	0%	0	0.4	0	
	Pit 30 (retrieval annexes)	1	90%	1			
	Vit Plant	88	67%	59	7	0	
	LAW Vaults				13	0	
	Pit 30 (treatment facilities)	25	90%	23			

Land Use/Habitat Numbers

Alternative	Location	Remediation	Remediation	Remediation	Remediation	Remediation	Remediation
		Temporary	Temporary	Shrub-Steppe	Permanent	Permenant	Shrub-Steppe
		Disturbance	Disturbance	Impacts	Disturbance	Dist. %	Permanent Impact
		hectares	% Shrub-Steppe	hectares	hectares	Shrub-Steppe	hectares
	Tank Farms				17		
	Pit 30 (post rem)						
	McGee	0					
	Vernita	0					
	Total	117		83	37		
Ex Situ No Separations							
	Retrieval Annexes	3	0%	0	0.4	0	
	Pit30 (ret annexes)	1	90%	1		0	
	Vit Plant	143	67%	96	2		
	LAW Vaults	0					
	Pit 30 (treatment facilities)	7	90%	6			
	Tank Farms				17	0	
	Pit 30 (post rem)						
	McGee						
	Vernita						
	Total	154		103	19		
Ex Situ Extensive Separations							

Land Use/Habitat Numbers

Alternative	Location	Remediation	Remediation	Remediation	Remediation	Remediation	Remediation
		Temporary	Temporary	Shrub-Steppe	Permanent	Permenant	Shrub-Steppe
		Disturbance	Disturbance	Impacts	Disturbance	Dist. %	Permanent Impact
		hectares	% Shrub-Steppe	hectares	hectares	Shrub-Steppe	hectares
	Retrieval Annexes	3	0%	0	0.4		
	Pit30 (ret annexes)	1	90%	1			
	Vit Plant	85	67%	57	7		
	LAW Vaults				10		
	Pit 30 (treatment facilities)	16	90%	14			
	Tank Farms	0			17		
	Pit 30 (post rem)	0					
	McGee						
	Vernita						
	Total	105		72	34		
Ex Situ/In Situ Combination							
	Retrieval Annexes	2	0%	0	0.2		
	Pit30 (ret annexes)	1	90%	1			
	Vit Plant	85	67%	57	7		
	LAW Vaults				7		
	Pit 30 (treatment facilities)	18	90%	16			
	Tank Farms	0			17		
	Pit 30 (post rem)	0					
	McGee						
	Vernita						
	Total	106		74	31		
Phased Implementation (Phase1)							
	Retrieval Annexes	0					
	Vit Plant	32		20			
	Pit 30	1		1			
	Tank Farms	0					
	Total	33		21	0		
Phased Imp. Total Alternative							
	Retrieval Annexes	3			0.4		

Land Use/Habitat Numbers

Alternative	Location	Remediation	Remediation	Remediation	Remediation	Remediation	Remediation
		Temporary	Temporary	Shrub-Steppe	Permanent	Permenant	Shrub-Steppe
		Disturbance	Disturbance	Impacts	Disturbance	Dist. %	Permanent Impact
		hectares	% Shrub-Steppe	hectares	hectares	Shrub-Steppe	hectares
	Pit30 (ret annexes)	1	90%	0.9			
	Vit Plant	88	67%	58.96	7		
	LAW Vaults				13		
	Pit 30 (treatment facilities)	22	90%	19.8			
	Tank Farms				17		
	Pit 30 (post rem)						
	McGee						
	Vernita						
	Phase 1 Vit Plant				3		
	Total	147		79.66	40		
	Capsules No Action						

Land Use/Habitat Numbers

Alternative	Location	Remediation	Remediation	Remediation	Remediation	Remediation	Remediation
		Temporary	Temporary	Shrub-Steppe	Permanent	Permenant	Shrub-Steppe
		Disturbance	Disturbance	Impacts	Disturbance	Dist. %	Permanent Impact
		hectares	% Shrub-Steppe	hectares	hectares	Shrub-Steppe	hectares
	WESF	0			0.6	0	
Capsules On-Site Disposal							
	Dry-Well Facility	4		1.5	1.8		1
Capsules Overpack and Ship							
	Vit Site	2	0%				
Capsules Vitrify with Tank Waste							
	Vit Site	1	0%				
All Capsule Alternatives							

Land Use/Habitat Numbers

Post Remediation (Closure)					
Temporary	Temporary	Temporary	Permanent	Permanent	Permanent
Disturbance	Dist. %	Shrub-Steppe	Disturbance	Dist %	SS Dist.
hectares	Shrub-Steppe	hectares	hectares	shrub-steppe	hectares
			17		
			17		
			17		0
				0	
20	0	0	8		
14	0.9	13		0.9	
16	0.75	12			
21	0.8	17			
71		42	8		0
				0	
20	0	0	8	0	0
14	0.9	13		0.9	
16	0.75	12		0.75	
21	0.8	17		0.8	
71		42	8		0
			4	0	

Land Use/Habitat Numbers

Post Remediation (Closure)					
Temporary	Temporary	Temporary	Permanent	Permanent	Permanent
Disturbance	Dist. %	Shrub-Steppe	Disturbance	Dist %	SS Dist.
hectares	Shrub-Steppe	hectares	hectares	shrub-steppe	hectares
24	0	0	8	0	
50	0.9	45			
25	0.75	19			
31	0.8	25			
130		89	12		0
20	0	0	8	0	
39	0.9	35			
16	0.75	12			
21	0.8	17			
96		64	8		0

Land Use/Habitat Numbers

Land Use/Habitat Numbers

Post Remediation (Closure)					
Temporary	Temporary	Temporary	Permanent	Permanent	Permanent
Disturbance	Dist. %	Shrub-Steppe	Disturbance	Dist %	SS Dist.
hectares	Shrub-Steppe	hectares	hectares	shrub-steppe	hectares
			4		
24	0	0	8		
50	0.9	45			
25	0.75	19			
31	0.8	25			
130		89	12		0

Land Use/Habitat Numbers

TWRS EIS
CALCULATION COVER SHEET

DISCIPLINE & TITLE Engineering | Revised Schedules.

In Support of Modifications made to DEIS Rev C.

ORIGINATOR Colin Henderson DATE 1/21/96

REVISION NO. 0

OBJECTIVE Calculate Revised Schedules based on basis changes made for DEIS Rev C.

METHODOLOGY 1) Calculate Revised Op Duration Required to produce the required volume of HLW or LAW.
2) Adjust schedule for other functions to support 1.

ASSUMPTIONS Waste Volumes & Operating Durations taken from Waste Loading and blending modifications Calc. Operating Efficiency taken at 60% (up to 70% for Phase 2 of Phased Imp).

(Continue on another sheet if necessary)

J.C. Henderson - 2/1/96

SIGNATURE/DATE

David J. Murray 3/15/96

CHECKED/DATE

CALCULATION & RESULTS
ATTACHED

NO ACTION SCHEDULE		REV O DATA PACKAGE SCHEDULE	DEIS CHAPTER 3 SCHEDULE
Continued Operations			
Construction		N/A	
Operations		N/A	
D&D		N/A	
Monitoring & Maintenance		1995-2095 (100 years)	1997-2097
LONG-TERM MANAGEMENT SCHEDULE		REV O DATA PACKAGE SCHEDULE	DEIS CHAPTER 3 SCHEDULE
Continued Operations			
Construction			
Waste Retrieval		2032-2039 2082-2089 (7 years each)	2033-2037 2083-2087
New Tanks		2033-2037 2083-2087 (4 years each)	2033-2037 2083-2087
Operations		2037-2042 2087-2092 (5 years each)	2037-2042 2087-2092
D&D		2042-2047 2092-2097 (5 years each)	2042-2047 2092-2097 42-49,92-99 for WR&T
Monitoring & Maintenance		1995-2095 (100 years)	1997-2097
IN SITU FILL AND CAP SCHEDULE		REV O DATA PACKAGE SCHEDULE	PDEIS CHAPTER 3 SCHEDULE
Continued Operations		1995-2009 (14 years)	
Research and Development		N/A	N/A
Construction		2003-2005 (2 years)	2003-2005
Operation		2000-2009 (9 years)	2000-2009
D&D		2009-2012 (3 years)	2009-2012
Monitoring and Maintenance		2009-2029 (20 years)	2009-2029
Closure		2012-2029 (17 years)	2012-2029
Post Closure Monitoring		2029-2129 (100 years)	2029-2129
IN SITU VITRIFICATION SCHEDULE		REV O DATA PACKAGE SCHEDULE	DEIS CHAPTER 3 SCHEDULE
Continued Operations		1995-2013 (18 years)	
Research and Development		1995-2002 (7 years)	1997-2002
Construction		1998-2016 (18 years)	1998-2016
Operation		2000-2013 (13 years)	2005-2016
DST evaporation		2000-2005 (5 years)	2000-2005
ISV start up		2005-2008 (3 years)	2005-2008
ISV operation		2008-2013 (5 years)	2008-2013
D&D		2013-2016 (3 years)	2013-2016
Monitoring and Maintenance		2013-2033 (20 years)	2016-2033

Closure			2016-2033 (17 years)		2016-2033			
Post Closure Monitoring			2033-2133 (100 years)		2033-2133			
EX SITU INTERMEDIATE SEPARATIONS SCHEDULE								
				REV O DATA PACKAGE SCHEUDLE		DEIS CHAPTER 3 SCHEDULE		
Continued Operations						1997		
Research and Development			1995-2018 (23 years)			1995-2018		
Construction								
	Waste Retrieval and Transfer		1998-2017 (19 years)			1998-2017		
	Waste Treatment		1997-2007 (10 years)			1997-2007		
Operation								
	Waste Retrieval		2001-2023 (22 years)			2001-2024		
	Treatment		2004-2023 (19 years)			2004-2024		
	Pretreatment		2004-2019 (15 years)					
	LLW Vitrification		2005-2019 (14 years)			2004-2024		
	HLW Vitrification		2009-2023 (14 years)			2011-2024		
	LLW Disposal		2005-2019 (14 years)					
	HLW Transportation and Disposal		2019-2029 (10 years)			2019-2029		
D&D								
	Waste Retrieval facilities		2012-2025 (13 years)			2013-2026		
	Treatment Facilities		2019-2028 (9 years)			2024-2033		
Monitoring and Maintenance								
	HLW		2023-2029 (6 years)*			2024-2029		
	LLW Disposal		2023-2034 (11 years)					
Closure			2010-2034 (24 years)			2010-2034		
Post Closure Monitoring			2034-2134 (100 years)			2034-2134		
EX SITU NO SEPARATIONS (VITRIFICATION AND CALCINATION)								
				REV O DATA PACKAGE SCHEUDLE		PDEIS CHAPTER 3 SCHEDULE		
Continued Operations			1995-2018 (23 years)			1997		
Research and Development			1995-2005 (10 years)			1995-2005		
Construction								
	Waste Retrieval and Transfer		1998-2017 (19 years)			1998-2017		
	Waste Treatment		1997-2002 (5 years)			1997-2002		
Operation								
	Waste Retrieval		2001-2018 (17 years)			2001-2019		
	HLW Vitrification		2004-2018 (14 years)			2004-2019		
	HLW Transportation and Disposal		2017-2027 (10 years)			2017-2037		
D&D								
	Waste Retrieval facilities		2012-2020 (8 years)			2013-2021		
	Treatment Facilities		2018-2023 (5 years)			2019-2024		

Monitoring and Maintenance								
HLW			2004-2027 (23 years)		2019-2037			
Closure			2010-2024 (14 years)		2010-2024			
Post Closure Monitoring			2024-2124 (100 years)		2024-2124			
EX SITU EXTENSIVE SEPARATIONS SCHEDULE								
			REV O DATA PACKAGE SCHEDULE		DEIS CHAPTER 3 SCHEDULE			
Continued Operations			1995-2024 (29 years)		1997			
Research and Development			1995-2018 (23 years)		1995-2018			
Construction								
Waste Retrieval and Transfer			1998-2017 (19 years)		1998-2017			
Waste Treatment			1997-2006 (9 years)		1997-2006			
Operation								
Waste Retrieval			2001-2024 (23 years)		2001-2024			
Treatment			2003-2024 (21 years)		2004-2024			
Pretreatment			2003-2018 (15 years)					
LLW Vitrification			2005-2024 (19 years)					
HLW Vitrification			2005-2019 (14 years)					
LLW Disposal			2005-2024 (19 years)					
HLW Transportation and Disposal			2020-2029 (9 years)		2020-2029			
D&D								
Waste Retrieval facilities			2012-2025 (13 years)		2012-2025			
Treatment Facilities			2019-2024 (5 years)		2024-2029			
Monitoring and Maintenance								
HLW			2019-2029 (10 years)		2024-2029			
LLW Disposal			2023-2030 (7 years)					
Closure			2010-2030 (20 years)		2010-2030			
Post Closure Monitoring			2030-2130 (100 years)		2030-2130			
IN SITU/EX SITU COMBINATION SCHEDULE								
			REV O DATA PACKAGE SCHEDULE		DEIS CHAPTER 3 SCHEDULE			
Continued Operations			1995-2023 (28 years)		1997			
Research and Development			1995-2018 (23 years)		1995-2018			
Construction								
Waste Retrieval and Transfer			1998-2017 (19 years)		1998-2017			
Waste Treatment			1997-2007 (10 years)		1997-2007			
Fill & Cap			2003-2005 (2 years)		2003-2005			
Operation								
Waste Retrieval			2001-2023 (22 years)		2001-2024			
Treatment			2004-2023 (19 years)		2004-2024			
Pretreatment			2004-2019 (15 years)					
LLW Vitrification			2005-2019 (14 years)					
HLW Vitrification			2009-2023 (14 years)					

LLW Disposal		2005-2019 (14 years)							
HLW Transportation and Disposal		2019-2029 (10 years)		2019-2029					
Fill and Cap Operations		2000-2009 (9 years)		2005-2018					
D&D				2019-2028					
Waste Retrieval facilities		2012-2025 (13 years)		2012-2026					
Treatment Facilities		2019-2028 (9 years)		2024-2033					
Fill and Cap Equipment		2009-2012 (3 years)		2018-2021					
Monitoring and Maintenance									
HLW		2023-2029 (6 years)		2024-2029					
LLW Disposal		2023-2034 (11 years)							
In Situ Tanks		2009-2029 (20 years)		2018-2034					
Closure		2010-2034 (24 years)		2010-2034					
Post Closure Monitoring		2034-2134 (100 years)		2034-2134					
				Phase 1	Phase 2				
PHASED IMPLEMENTATION SCHEDULE									
		REV O DATA PACKAGE SCHEDULE			DEIS CHAPTER 3 SCHEDULE				
Continued Operations									
Research and Development		1995-1998 (3 years)							
Construction		1997-2002 (5 years)							
Phase 1				1997-2002					
Retrieval						2004-2020			
Phase 2						2005-2012			
Operation		2002-2012 (10 years)							
Phase 1				2002-2012					
LAW Treatment Plants		2002-2012 (10 years)							
HLW Treatment Plant		2002-2008 (6 years)							
Phase 2									
Waste Retrieval						2007-2028			
Treatment						2011-2028			
D&D		2012-1014 (2 years)				2015-2031			
Monitoring and Maintenance									
Closure-		2012-2014 (2 years)				2016-2040			
Post Closure M&M						2040-2140			
		CAPSULES NO ACTION			REV O DATA PACKAGE SCHEDULE				
Continued Operation					DEIS CHAPTER 3 SCHEDULE				
Research and Development					1997-2007				
Construction									
Operation									
D&D									
Monitoring and Maintenance									
CAPSULES ONSITE DISPOSAL									

TWRS EIS
CALCULATION COVER SHEET

DISCIPLINE & TITLE ENGINEERING / ADDITIONAL COST OF
CHARACTERIZATION ASSOCIATED WITH IN SITU ALTERNATIVES
ORIGINATOR COLIN HENDERSON DATE 3/20/86

REVISION NO. 0

OBJECTIVE ESTIMATE (ROM) THE ADDITIONAL COSTS
REQUIRED FOR CHARACTERIZATION UNDER THE IN SITU
ALTERNATIVES.

METHODOLOGY NOTED.

ASSUMPTIONS NOTED.

(Continue on another sheet if necessary)

J.C. Henderson
SIGNATURE/DATE
3-25-86
CHECKED/DATE

CALCULATION & RESULTS
ATTACHED

Additional Cost of Characterization Associated with the In Situ Alternatives

Per conversation with John Guberski (WHC) and David Forehand (WHC) the current cost of characterization is approximately 4-4.5 million dollars per tank. Of this cost approximately 50% is cost associated with laboratory analysis and 50% is cost associated with taking the samples, maintaining the equipment, personnel...

Additional WHC contacts regarding available information for additional sampling requirements included John Garfield and Vern Hall. No specific information regarding additional costs was obtained. There was a consensus that additional characterization would be required for wastes that would be disposed of in place. The additional characterization would include both an increased number of samples and additional laboratory analyses.

Reviewed the Systems Engineering Study for the Closure of Single Shell Tanks WHC-EP-0405, the Tank Waste Technical Options Report WHC-EP-0616, and the Waste Characterization Plan for the Hanford Site Single Shell Tanks WHC-EP-0210 Revision 1,2, and 3. None of these documents provided specific information regarding the additional characterization requirements for in situ alternatives.

Relevant to the SSTs there is an average of 2 risers per tank that can be used for sampling.

Assumptions:

1. The characterization program would involve approximately two times the number of core samples and would require additional rises to be installed to facilitate sampling.
2. Assume that the additional number of core samples and additional risers would be approximately two times the current cost per tank of taking samples.
3. Assume that the laboratory cost would increase by a factor of 2.24 to account for RCRA analysis requirements.

The current cost of 4.5 million per tank is broken down at 50% for lab analysis and 50% for other activities associated with sampling.

The new characterization cost per tank would then be:

$$4.5 \times 0.5 \times 2 + 4.5 \times 0.5 \times 2.25 = 9.6 \text{ million per tank}$$

this is an increase of 5.1 million per tank

$$5.1 \text{ million/tank} \times 177 \text{ tanks} = 903 \text{ million dollars (1995)}$$

Thus adding 903 million to the current operations cost for the In Situ Fill and Cap and In Situ Vitrification alternatives would provide for additional characterization. The Ex Situ/In Situ Combination alternative would be 60% or 542 million dollars.

TWRS EIS
CALCULATION COVER SHEET

DISCIPLINE & TITLE Eng / Phase I Implementation Phase 2
facility Sizing

ORIGINATOR Colin Henderson DATE 2/22/96

REVISION NO. 0

OBJECTIVE Calculate the size of the Phase 2 Processing facilities required to process the remainder of the tank wastes following Phase 1.

METHODOLOGY Noted.

ASSUMPTIONS Assume that the volume of HWW & LAW Vitrified product is the same as the Intermediate Separations alternative

(Continue on another sheet if necessary)

J. Hall 2/21/96
SIGNATURE/DATE

David Murray 3/6/96
CHECKED/DATE

CALCULATION & RESULTS
ATTACHED



JACOBS ENGINEERING GROUP INC.

DATE _____

SUBJECT Phased Implementation

SHEET NO. _____

BY _____ CHKD. _____

JOB NO. _____

TPA Limits:

Complete HLW VIT 12/31/2028

Complete LSW VIT 12/31/2024

Phase 1 LSW Processing begins 2002 Ends 2012
HLW Processing begins 2002 Ends 2028

Phase 2

LSW 2011-2024

HLW = 2011-2028

Assumptions:

- 1) The Phased Implementation alt. waste loading is the same as the INT. Separation, therefore the mass of HLW and LSW produced would be the same over the total Phased Implementation alt.
- 2) Phase 1 consists of 2 Plants making 20 mt/day LSW & 1 Plant making 1 mt/day HLW
- 3) The operating Efficiency during Phase 1 is 60%
- 4) The OPERATING Efficiency during Phase 2 would be 70%
- 5) The Phase 1 HLW Plant would not operate during Phase 2.



DATE _____

SUBJECT _____

SHEET NO. _____

BY _____ CHKD. _____

JOB NO. _____

From the Intermediate Separations Alt.

$$* \text{ Mass of LSW} = 8.07 \times 10^5 \text{ mt}$$

$$* \text{ Mass of HW} = 54400 \text{ mt}$$

Phase I waste Process

$$\begin{aligned} \text{LAW} &= 2 \times 20 \text{ mt/day} \times 365 \text{ day/yr} \times 0.6 (\text{OE}) \times 10 \text{ yr} \\ &= 87,600 \text{ mt} \end{aligned}$$

$$\begin{aligned} \text{HW} &= 1 \times 1 \text{ mt/day} \times 365 \text{ day/yr} \times 0.6 (\text{OE}) \times 6 \text{ yr} \\ &= 1314 \text{ mt.} \end{aligned}$$

Therefore during Phase 2 must process a total of

$$\text{LSW} = 8.07 \times 10^5 - 87,600 = 719,400 \text{ mt}$$

$$\text{HW} = 54400 - 1314 \text{ mt} = 53086 \text{ mt}$$

LAW Demo Plants operate for 10 yrs during Phase 2

$$\begin{aligned} \text{LAW} &= 40 \text{ mt/day} \times 10 \text{ yrs} \times 365 \times 0.70 (\text{OE}) \\ &= 102,200 \text{ mt.} \end{aligned}$$

Phase 2 High Capacity must then process.

$$\text{LAW} = 719,400 - 102,200 = 617,200 \text{ mt}$$

$$\text{HW} = 53086 \text{ mt}$$

* Mass of HW & LAW Produced under Intermediate Separations

are taken from Waste Loading and Blending Modifications

Calculation DATED 2/21/96. See ATTACHED PAGES.

LAW Stream 437 HW Stream 344 as modified from the

TPA DATA PACKAGE for waste load/balancing blending



JACOBS ENGINEERING GROUP INC.

DATE _____

SUBJECT _____

SHEET NO. _____

BY _____ CHKD. _____

JOB NO. _____

Plant Size is then:

$$L_{SW} = \frac{617700}{13 \text{ yrs} \times 365 \times .70 \text{ (OE)}} = 185 \text{ mt/day}$$

$$H_{CW} = \frac{53080 \text{ mt}}{17 \text{ yrs} \times 365 \text{ day/yr} \times .70} = 12.2 \sim 12 \text{ mt/day}$$

Intermediate Separations

Assumptions:							
1. HLW glass waste oxide loading basis to be 20 wt% waste oxides (excluding Na ₂ O and SiO ₂)							
2. Using the WHC engineering data package material balance calculate the waste oxide loading and adjust mass of the glass produced to achieve a 20 wt % waste oxide loading							
3. LAW glass sodium oxide loading basis is to be 15 wt%							
Input Stream		LAW		HLW		HLW fraction	
STREAM 1		407	437	314	344		
solids	liquids	FRIT	GLASS	FRIT	GLASS		
Volume kilo-liters							
Specific Gravity							
Cs and Ba, (MCi)	5.28E+00	6.28E+01		4.93E-01		6.74E+01	0.990011751
Sr and Y, (MCi)	1.05E+02	2.10E+00		1.90E+00		1.05E+02	0.980392157
Tc, (MCi)	5.89E-03	2.61E-02		2.59E-02		5.91E-03	0.184745233
Am, (MCi)	9.51E-02	8.61E-03		8.60E-03		9.52E-02	0.917944268
Np, (MCi)	9.29E-05	1.03E-05		1.03E-05		9.29E-05	0.900193798
Pu-239, (MCi)	2.47E-02	1.67E-03		1.67E-03		2.47E-02	0.936670459
Pu-240, (MCi)	6.28E-03	4.14E-04		4.14E-04		6.28E-03	0.93815357
Pu-241, (MCi)	7.34E-02	1.49E-03		1.48E-03		7.34E-02	0.980104153
Total TRU, (MCi)	2.00E-01	1.22E-02		1.22E-02		2.00E-01	0.942507069
Total MCi	1.11E+02	6.49E+01		2.43E+00		1.73E+02	0.98351336
Total Mass Flow (MT)	1.94E+04	7.10E+05	2.81E+05	3.87E+05	1.36E+04	2.51E+04	
Total Cr, (MT)	1.32E+02	5.15E+01		1.44E+02		3.96E+01	
Total Na, (MT)	1.24E+03	6.51E+04		7.18E+04		2.33E+03	
Total Si, (MT)	5.24E+02	5.65E+00	1.07E+05	1.07E+05	5.29E+03	5.83E+03	
Total P, (MT)	7.80E+02	8.42E+02		1.35E+03		2.72E+02	
Total NO ₂ -, (MT)	7.38E+01	9.54E+03					
Total NO ₃ -, (MT)	1.03E+03	1.06E+05					
AG+	1.38E+00	3.28E-01					
AG2O				3.52E-01		1.48E+00	
AL+3	2.37E+03						
AL2O3			1.32E+04	1.94E+04		1.73E+03	
AL(OH)4-		4.83E+03					
AM+3	2.77E-02	2.51E-03					
AM2O3				2.76E-03		3.05E-02	
AS+5	4.98E-01	7.70E-01					
AS2O5				1.18E+00		7.66E-01	
B+3	9.94E-01	5.19E-01					
B2O3				1.67E+00	1.75E+03	1.76E+03	
BA+2	3.09E+00	7.91E-01					
BAO				8.81E-01		3.45E+00	
BE+2	7.61E-03	8.19E-02					
BEO				2.27E-01		2.16E-02	
BI+3	1.96E+02	6.76E+01					
Bi2O3				7.52E+01		2.19E+02	
C14	4.53E-04	7.43E-04					
CA+2	1.33E+02	1.67E+01					
CANCIRNITE	2.70E+03						
CAO			3.87E+04	3.87E+04		1.89E+02	
CD+2	7.93E+00	2.09E+00					
CDO				2.38E+00		9.06E+00	
CE+3	2.35E+02	2.37E+00					
CE2O3				2.79E+00		2.76E+02	
CL-	3.49E+00	3.11E+02					
CL2							
CO							
CO2							
CO3-2	2.25E+02	3.37E+03					
CR+3	1.32E+02						
CR2O3				2.11E+02		5.79E+01	
CR(OH)4-		1.19E+02					
CS+	9.25E-02	8.19E-01					
CS2O				6.83E-03		9.58E-01	
CU+2	7.46E-01	1.77E-01					
CUO				2.21E-01		9.34E-01	

Intermediate Separations

Intermediate Separations

ZR+4	2.77E+02	4.48E-01					
ZRO2			6.49E-01		6.90E+02		
ZRO2:2H2	4.09E+02	2.15E+01					
WHD Data Package Basis:							
Mass LAW waste oxides			106544.7302				
LAW waste loading (waste oxide)			28%				
LAW waste loading (sodium oxide)			25%				
Mass HLW waste oxides					7.26E+03		
HLW waste loading (waste oxides)						29%	
HLW WOL (- Na2O, - SiO2)							46%
HLW WOL (all tank waste)							
HLW							
<i>Mass of HLW</i>							
20 wt % waste oxide loading							
Blending factor		1	1.25	1.5	2	3.5	
Mass of glass required to achieve 20% wo loading, MT	36293.1358	45366.41975	54439.7037	72586.2716	127025.9753		
additional frit required (equals increased glass) MT	1.12E+04	2.03E+04	2.93E+04	4.75E+04	1.02E+05		
total frit required, MT *		2.48E+04	3.39E+04	4.29E+04	6.11E+04	1.16E+05	
WOL (- Na2O, - SiO2)		20%	16%	13%	10%	6%	
WOL (with all tank wastes)		32%	25%	21%	16%	9%	
glass density (MT/m^3)	2.63						
cullet packing fraction	0.7 (LAW only)						
Waste volume (m^3)		1.38E+04	1.72E+04	2.07E+04	2.76E+04	4.83E+04	
Canister Volume (m^3)	0.62						
Number of Canisters (1x)		2.23E+04	2.78E+04	3.34E+04	4.45E+04	7.79E+04	
Nu. of Canisters /HMPC	4						
Number of HMPCs		5.56E+03	6.96E+03	8.35E+03	1.11E+04	1.95E+04	
Number of trips @ 10 HMPCs /trip		556	696	835	1113	1948	
Glass formulation:							
(ref Ext. Sep Data Pkg.) acceptable range		1	1.25	1.5	2	3.5	
SiO2	42 to 57 wt %	60.07%	64.68%	67.75%	71.59%	76.52%	
B2O3	5 to 20 wt %	8.82%	9.63%	10.17%	10.84%	11.71%	
Na2O	5 to 20 wt %	8.65%	6.92%	5.77%	4.33%	2.47%	
Li2O	1 to 7 wt %	2.52%	2.75%	2.91%	3.10%	3.35%	
Fe2O3	2 to 15 wt %	3.33%	0.00%	0.00%	0.00%	0.00%	
CaO	< or = 10 wt %	0.52%	0.42%	0.35%	0.26%	0.15%	
MgO	< or = 8 wt %	0.05%	0.04%	0.03%	0.03%	0.01%	
Al2O3	< or = 15 wt %	4.77%	3.81%	3.18%	2.38%	1.36%	
ZrO2	< or = 13 wt %	1.90%	1.52%	1.27%	0.95%	0.54%	
Cr2O3	< or = 0.5 wt %	0.16%	0.13%	0.11%	0.08%	0.05%	
P2O5	< or = 3 wt %	1.71%	1.37%	1.14%	0.86%	0.49%	
SO3	< or = 0.5 wt %						
HLW Facility Sizing							
Schedule	14 yrs						
Capacity MT/day	20						
Overall efficiency, %		36%	44%	53%	71%	124%	
Required capacity MT/day (assuming 14 yrs ops, 60% OE)		11.84	14.80	17.76	23.67	41.43	
Required operating duration yrs (assuming 20 MT/day, 60% OE)		10.36	12.43	16.57	29.00		
15 wt % waste oxide loading							
Mass of glass required to achieve 15% wo loading MT		4.84E+04	6.05E+04	7.26E+04	9.68E+04	1.69E+05	
Volume (m^3)		1.84E+04	2.30E+04	2.76E+04	3.68E+04	6.44E+04	
Number of Canisters (1x)		2.97E+04	3.71E+04	4.45E+04	5.94E+04	1.04E+05	
40 wt % waste oxide loading							
Mass of glass required to achieve 40% wo loading MT		1.81E+04	2.27E+04	2.72E+04	3.63E+04	6.35E+04	
Volume (m^3)		6.90E+03	8.62E+03	1.03E+04	1.38E+04	2.41E+04	

Intermediate Separations

Number of Canisters (1x)		1.11E+04	1.39E+04	1.67E+04	2.23E+04	3.90E+04	
LAW							<i>Mass LAW</i>
15 wt. % sodium oxide loading							
Blending factor		1	1.25	1.5	2	3.5	
Mass of glass required to achieve 15% wo loading, MT	6.45E+05	8.07E+05	9.68E+05	1.29E+06	2.26E+06		
additional frit required (equals increased glass) MT	3.64E+05	5.26E+05	6.87E+05	1.01E+06	1.98E+06		
total frit required, MT	6.45E+05	8.07E+05	9.68E+05	1.29E+06	2.26E+06		
glass density (MT/m^3)	2.63						
cullet packing fraction	0.7						
Waste volume (m^3)		3.51E+05	4.38E+05	5.26E+05	7.01E+05	1.23E+06	
Number of 5300 m^3 vaults		66	83	99	132	231	
LAW facility sizing							
Schedule, years	14						
Capacity MT/day	200						
Overall efficiency, %		63%	79%	95%	126%	221%	
Required capacity MT/day (assuming 14 yrs ops, 60% OE)	210.48	263.10	315.72	420.96	736.68		
Required operating duration yrs (assuming 200 MT/day, 60% OE)	14.73	18.42	22.10	29.47	51.57		
10 wt. % sodium oxide loading							
Blending factor		1	1.25	2	3.5		
Mass of glass required to achieve 10	968000	1210000		1936000	3388000		
Waste volume, m^3	525801.195	657251.4938		1051602.39	1840304.183		
Number of 5,300 m^3 vaults	99	124		198	347		
25 wt. % sodium oxide loading							
Blending factor		1	1.25	2	3.5		
Mass of glass required to achieve 25 wt % Na ₂ O	387200	484000		774400	1355200		
Waste Volume	210320.478	262900.5975		420640.956	736121.673		
Number of 5,300 m^3 vaults	40	50		79	139		

TWRS EIS
CALCULATION COVER SHEET

DISCIPLINE & TITLE Engineering \ Waste Loading and Blending

Modifications to support DEIS Rev C MODIFICATIONS

ORIGINATOR Colin Henderson DATE 2/21/96

REVISION NO. 0

OBJECTIVE Use WHC Rev O DATA Package flowsheet data
to recalculate the HLW & LAW volumes using Revised
Waste Loading, Blending factors, and a Common 0.62m³ Canister

METHODOLOGY Use WHC DATA Pkg Material / Balance data
to Recalculate the HLW & LAW Volumes.

DATA Packages WHC-SD-WM-EV-103, -100, -104 All Rev O.

ASSUMPTIONS Noted.

(Continue on another sheet if necessary)

J.C. Henderson 2/21/96
SIGNATURE/DATE

David J. Murray 3/5/96
CHECKED/DATE

CALCULATION & RESULTS
ATTACHED

Assumptions

1. HLW glass for any of the ex situ alternatives involving separations is calculated at 20 wt % waste oxides. The waste oxides exclude silica and sodium.
2. The HLW for the No Separations case is calculated at 20 wt % sodium oxide. Note: EA glass limits are 17% Na₂O and 4.3% Li₂O and each Li₂O is equivalent to 2 Na₂O so the EA glass is equivalent to 25% Na₂O without any Li₂O. The privatization RFP states that the HLW glass will be 25 wt % waste oxides not counting the Na₂O or SiO₂.
3. The LAW glass composition is calculated at 15 wt % Na₂O.
4. The canister size for all HLW is set at 0.62 m³ (1X canister)
5. The material balances contained in the WHC data packages were used to calculate the waste oxides for the HLW and LAW streams.
6. Sensitivity analysis will be done for the Intermediate Separations alternative at 15 wt %, and 40 wt % waste oxide loading.
7. The material balance for the Intermediate Separations case was used for the Phased Implementation alternative and was modified to account for additional radionuclide separations.
8. For purposes of interim onsite storage and transportation to the repository 4 of the 1x cans are assumed to be placed into an HMPC or similar packaging and would be repackaged at the repository.

Ex Situ alternative comparison

		Waste Loading weight %	Blending Factor	Canister Count (HLW) or, Number of LAW Vaults	Canister Size (m^3)	Overall Processing Plant Efficiency	Duration of Operations (years)	Trips to Repository
No Separations								
	WHC Data Pkg.	30%	1	21400	10	36%	14	
	Proposed DEIS	20%	1.5	587426	0.62	60%	15	14686
Intermediate Separations								
HLW								
	WHC Data Pkg.	45%	1	6800	1.26	25%	14	170
	Proposed DEIS	20%	1.5	33386	0.62	60%	12	835
LAW								
	WHC Data Pkg.	25%	1	40	5300	36%	14	
	Proposed DEIS	15%	1.25	83	5300	60%	19	
Extensive Separations								
HLW								
	WHC Data Pkg.	34%	1	502	0.62	26%	14	13
	Proposed DEIS	20%	1.5	1571	0.62	50%	14	39
LAW								
	WHC Data Pkg.	25%	1	40	5300	36%	19	
	Proposed DEIS	15%	1.25	83	5300	60%	19	
Ex Situ/In Situ Combination								
HLW								
	12/95 DEIS	45%	1	3400	1.26	25%	14	85
	Proposed DEIS	20%	1.5	16694	0.62	60%	12	418
LAW								
	12/95 DEIS	25%	1	20	5300	36%	14	
	Proposed DEIS	15%	1.25	42	5300	60%	19	
Phased Implementation								
HLW								
	12/95 DEIS	0.45	1	6800	1.26	60% to 70%	Ph1=10, Ph2=14	170
	Proposed DEIS	0.2	1.5	33386	0.62	60% to 85%	Ph1=6, Ph2=17	835
LAW								
	12/95 DEIS	0.25	1	40	5300	60% to 70%	Ph1=10, Ph2=11	
	Proposed DEIS	0.15	1.25	83	5300	60% to 85%	Ph=10, Ph2=13	

No Separations

Assumptions:			
1. HLW glass waste oxide loading basis to be 20 wt% sodium oxides			
2. Using the WHC engineering data package material balance calculate the waste oxide loading and adjust mass of the glass produced to achieve a 20 wt % sodium oxide loading			
	Input	Frit	Output
	Stream1	stream407	stream437
	liquids	solids	
Volume kilo-liters	5.85E+05		
Specific Gravity	1.21E+00		
Cs and Ba, (MCi)	6.28E+01	5.28E+00	6.79E+01
Sr and Y, (MCi)	2.10E+00	1.05E+02	1.07E+02
Tc, (MCi)	2.61E-02	5.89E-03	3.18E-02
Am, (MCi)	8.61E-03	9.51E-02	1.04E-01
Np, (MCi)	1.03E-05	9.29E-05	1.03E-04
Pu-239, (MCi)	1.67E-03	2.47E-02	2.64E-02
Pu-240, (MCi)	4.14E-04	6.28E-03	6.70E-03
Pu-241,(MCi)	1.49E-03	7.34E-02	7.48E-02
Total TRU, (MCi)	1.22E-02	2.00E-01	2.12E-01
Total MCi	6.49E+01	1.11E+02	1.76E+02
Total Mass Flow (MT)	7.10E+05	1.94E+04	2.50E+05
Total Cr, (MT)	5.15E+01	1.32E+02	1.84E+02
Total Na, (MT)	6.51E+04	1.24E+03	6.63E+04
Total Si, (MT)	5.65E+00	5.24E+02	9.56E+04
Total P, (MT)	8.42E+02	7.80E+02	1.62E+03
Total NO2-, (MT)	9.54E+03	7.38E+01	
Total NO3-, (MT)	1.06E+05	1.03E+03	
AG+	3.28E-01	1.38E+00	
AG2O			1.83E+00
AL+3		2.37E+03	
AL2O3			1.00E+04
AL(OH)4-	4.83E+03		
AM+3	2.51E-03	2.77E-02	
AM2O3			3.32E-02
AS+5	7.70E-01	4.98E-01	
AS2O5			1.95E+00
B+3	5.19E-01	9.94E-01	
B2O3			4.87E+00
BA+2	7.91E-01	3.09E+00	
BAO			4.33E+00
BE+2	8.19E-02	7.61E-03	
BEO			2.48E-01
BI+3	6.76E+01	1.96E+02	
BI2O3			2.94E+02
C14	7.43E-04	4.53E-04	
CA+2	1.67E+01	1.33E+02	

No Separations

CANCRINITE		2.70E+03				
CAO			3.55E+04	3.58E+04		
CD+2	2.09E+00	7.93E+00				
CDO				1.14E+01		
CE+3	2.37E+00	2.35E+02				
CE2O3				2.78E+02		
CL-	3.11E+02	3.49E+00				
CL2						
CO						
CO2						
CO3-2	3.37E+03	2.25E+02				
CR+3		1.32E+02				
CR2O3				2.68E+02		
CR(OH)4-	1.19E+02					
CS+	8.19E-01	9.25E-02				
CS2O				9.65E-01		
CU+2	1.77E-01	7.46E-01				
CUO				1.16E+00		
CUSO4						
F-	1.12E+03	5.97E+01				
F2						
FE+3	1.44E+01	7.63E+02				
FE2O3				1.23E+03		
H2						
H2O	5.07E+05					
H2S						
HG						
HG+2	9.49E-01	9.00E-03				
I-	5.46E+02	2.02E+01				
I2						
K+	2.19E-01	2.10E+01				
K2O				2.56E+01		
KEROSENE						
LA+3	2.19E-01	2.10E+01				
LA2O3				2.49E+01		
LI+	5.77E-03	2.46E-02				
LI2O				6.53E-02		
MG+2	9.65E-01	1.10E+01				
MGO				1.98E+01		
MNO2	2.17E+01	2.09E+02		2.31E+02		
MO+6	4.87E+00	8.01E-01				
MOO3				8.51E+00		
N2						
NA+	6.51E+04	7.77E+02				
NA2O				8.94E+04		
NH3						
NI+3	4.07E+00	6.57E+00				
NI2FECN6		5.00E+02				
NI2O3				1.50E+01		

No Separations

NIO				2.27E+02			
NO							
NO2							
NO2-	9.54E+03	7.38E+01					
NO3-	1.06E+05	1.03E+03					
NP+4	1.46E-02	1.32E-01					
NPO2				1.66E-01			
O2							
OH-	6.44E+03	5.00E+03					
PB+4	1.96E+00	3.28E+00					
PBO2				6.05E+00			
PO4-3	2.58E+03	2.39E+03					
P2O5				3.71E+03			
P2O5:24W		5.21E-01					
PU+4	2.88E-02	4.27E-01					
PUO2			*	5.16E-01			
S							
SI+4	5.65E+00	7.90E+01					
SIO2			2.04E+05	2.06E+05			
SO2							
SO4-2	2.01E+03	3.97E+01					
SR+2	3.75E-01	3.64E+01					
SRO				4.33E+01			
TCO2							
TCO4-	2.52E+00	5.68E-01					
TC2O7				2.94E+00			
TOC	1.42E+03	1.16E+02					
UO2+2	8.52E+01	1.58E+03					
UO3				1.76E+03			
V+5	6.20E-02	1.88E-01					
V2O5				4.46E-01			
W+6	7.47E-01						
WO2				4.41E-01			
WO3				9.42E-01			
ZN+2	3.59E+00	9.45E-01					
ZNO				5.65E+00			
ZR+4	4.48E-01	2.77E+02					
ZRO2				7.07E+02			
ZRO2:2H2	2.15E+01	4.09E+02					
<hr/>							
WHC data package basis:							
mass waste oxides				1.08E+05			
waste loading (wt%)				30%			
sodium oxide loading				25%			
<hr/>							
20 wt. % sodium oxide loading							
Blending factor		1	1.25	1.5	2	3.5	
Mass of glass required to achieve 20% sodium loading, M	4.47E+05	5.59E+05	6.71E+05	8.94E+05	1564500		
additional frit required (equals increased glass) MT	9.00E+04	2.02E+05	3.14E+05	5.37E+05	1.21E+06		

No Separations

total frit required, MT		3.40E+05	4.52E+05	5.64E+05	7.87E+05	1.46E+06
Waste Loading (Na2O wt. %)		20%	16%	13%	10%	6%
Waste Loading (waste oxides)		24%	19%	16%	12%	7%
glass density (MT/m^3)	2.63					
cullet packing fraction	0.7					
Waste volume (m^3)		2.43E+05	3.04E+05	3.64E+05	4.86E+05	8.50E+05
Canister Volume (m^3)	0.62					
Number of Canisters (1x)		3.92E+05	4.90E+05	5.87E+05	7.83E+05	1.37E+06
Number of Canisters per HMPC	4					
Number of HMPCs		9.79E+04	1.22E+05	1.47E+05	1.96E+05	3.43E+05
Number of trips @ 10 HMPCs /trip		9.79E+03	1.22E+04	1.47E+04	1.96E+04	3.43E+04
Glass formulation:						
(ref Ext. Sep Data Pkg.) acceptable range		Calculated value				
SiO2	42 to 57 wt %	62.51%	66.33%	68.88%	72.06%	76.15%
B2O3	5 to 20 wt %	0.00%	0.00%	0.00%	0.00%	0.00%
Na2O	5 to 20 wt %	20.00%	16.00%	13.33%	10.00%	5.71%
Li2O	1 to 7 wt %	0.00%	0.00%	0.00%	0.00%	0.00%
Fe2O3	2 to 15 wt %	0.28%	0.22%	0.18%	0.14%	0.08%
CaO	< or = 10 wt %	10.87%	11.53%	11.98%	12.53%	13.25%
MgO	< or = 8 wt %	0.00%	0.00%	0.00%	0.00%	0.00%
Al2O3	< or = 15 wt %	4.81%	4.65%	4.54%	4.40%	4.23%
ZrO2	< or = 13 wt %	0.16%	0.13%	0.11%	0.08%	0.05%
Cr2O3	< or = 0.5 wt %	0.06%	0.05%	0.04%	0.03%	0.02%
P2O5	< or = 3 wt %	0.83%	0.66%	0.55%	0.41%	0.24%
SO3	< or = 0.5 wt %					
Facility Sizing						
Schedule	14 yrs					
Capacity MT/day	200					
Overall efficiency, %		44%	55%	66%	87%	153%
Required capacity MT/day (assuming 14 yrs ops, 60% OE)			182	219	292	510
Required operating duration yrs (assuming 200 MT/day, 60% OE)			13	15.31	20	36
15 wt % sodium oxide loading						
Mass of glass required to achieve 15% wo loading MT		5.96E+05			Na2O loadin	15%
Volume (m^3) as cullet		3.24E+05				
Number of Canisters (1x)		5.22E+05				
40 wt % sodium oxide loading						
Mass of glass required to achieve 40% wo loading MT		2.24E+05			Na2O loadin	40%
Volume (m^3) as cullet		1.21E+05				
Number of Canisters (1x)		1.96E+05				

Intermediate Separations

Assumptions:						
1. HLW glass waste oxide loading basis to be 20 wt% waste oxides (excluding Na2O and SiO2)						
2. Using the WHC engineering data package material balance calculate the waste oxide loading and adjust mass of the glass produced to achieve a 20 wt % waste oxide loading						
3. LAW glass sodium oxide loading basis is to be 15 wt%						
	Input Stream	LAW		HLW		HLW fraction
	STREAM 1	407	437	314	344	
	solids liquids	FRIT	GLASS	FRIT	GLASS	
Volume kilo-liters						
Specific Gravity						
Cs and Ba, (MCI)	5.28E+00	6.28E+01		4.93E-01		6.74E+01
Sr and Y, (MCI)	1.05E+02	2.10E+00		1.90E+00		1.05E+02
Tc, (MCI)	5.89E-03	2.61E-02		2.59E-02		5.91E-03
Am, (MCI)	9.51E-02	8.61E-03		8.60E-03		9.52E-02
Np, (MCI)	9.29E-05	1.03E-05		1.03E-05		9.29E-05
Pu-239, (MCI)	2.47E-02	1.67E-03		1.67E-03		2.47E-02
Pu-240, (MCI)	6.28E-03	4.14E-04		4.14E-04		6.28E-03
Pu-241,(MCI)	7.34E-02	1.49E-03		1.48E-03		7.34E-02
Total TRU, (MCI)	2.00E-01	1.22E-02		1.22E-02		2.00E-01
Total MCI	1.11E+02	6.49E+01		2.43E+00		1.73E+02
Total Mass Flow (MT)	1.94E+04	7.10E+05	2.81E+05	3.87E+05	1.36E+04	2.51E+04
Total Cr, (MT)	1.32E+02	5.15E+01		1.44E+02		3.96E+01
Total Na, (MT)	1.24E+03	6.51E+04		7.18E+04		2.33E+03
Total Si, (MT)	5.24E+02	5.65E+00	1.07E+05	1.07E+05	5.29E+03	5.83E+03
Total P, (MT)	7.80E+02	8.42E+02		1.35E+03		2.72E+02
Total NO2-, (MT)	7.38E+01	9.54E+03				
Total NO3-, (MT)	1.03E+03	1.06E+05				
AG+	1.38E+00	3.28E-01				
AG2O				3.52E-01		1.48E+00
AL+3	2.37E+03					
AL2O3			1.32E+04	1.94E+04		1.73E+03
AL(OH)4-		4.83E+03				
AM+3	2.77E-02	2.51E-03				
AM2O3				2.76E-03		3.05E-02
AS+5	4.98E-01	7.70E-01				
AS2O5				1.18E+00		7.66E-01
B+3	9.94E-01	5.19E-01				
B2O3				1.67E+00	1.75E+03	1.76E+03
BA+2	3.09E+00	7.91E-01				
BAO				8.81E-01		3.45E+00
BE+2	7.61E-03	8.19E-02				
BEO				2.27E-01		2.16E-02
BI+3	1.96E+02	6.76E+01				
Bi2O3				7.52E+01		2.19E+02
C14	4.53E-04	7.43E-04				
CA+2	1.33E+02	1.67E+01				
CANCRINITE	2.70E+03					
CAO			3.87E+04	3.87E+04		1.89E+02
CD+2	7.93E+00	2.09E+00				
CDO				2.38E+00		9.06E+00
CE+3	2.35E+02	2.37E+00				
CE2O3				2.79E+00		2.76E+02
CL-	3.49E+00	3.11E+02				
CL2						
CO						
CO2						
CO3-2	2.25E+02	3.37E+03				
CR+3	1.32E+02					
CR2O3				2.11E+02		5.79E+01
CR(OH)4-		1.19E+02				
CS+	9.25E-02	8.19E-01				
CS2O				6.83E-03		9.58E-01
CU+2	7.46E-01	1.77E-01				
CUO				2.21E-01		9.34E-01

Intermediate Separations

CUSO4								
F-	5.97E+01	1.12E+03						
F2								
FE+3	7.63E+02	1.44E+01						
FE2O3				2.06E+01		1.21E+03		
H2								
H2O		5.07E+05						
H2S								
HG								
HG+2	9.00E-03	9.49E-01						
I-	2.02E+01	5.46E+02						
I2								
K+	2.10E+01	2.19E-01						
K2O				2.65E-01		2.53E+01		
KEROSENE								
LA+3	2.10E+01	2.19E-01						
LA2O3				2.58E-01		2.46E+01		
Li+	2.46E-02	5.77E-03						
Li2O				1.24E-02		5.00E+02	5.03E+02	
MG+2	1.10E+01	9.65E-01						
MGO				1.60E+00		1.88E+01		
MNO2	2.09E+02	2.17E+01		2.16E+01		2.09E+02		
MO+6	8.01E-01	4.87E+00						
MOO3				7.29E+00		1.22E+00		
N2								
NA+	7.77E+02	6.51E+04						
NA2O				9.68E+04		3.14E+03		
NH3								
Ni+3	6.57E+00	4.07E+00						
Ni2FECN6	5.00E+02							
Ni2O3				5.72E+00		9.27E+00		
NO				1.50E-02		2.27E+02		
NO2								
NO2-	7.38E+01	9.54E+03						
NO3-	1.03E+03	1.06E+05						
NP+4	1.32E-01	1.46E-02						
NPO2				1.66E-02		1.50E-01		
O2								
OH-	5.00E+03	6.44E+03						
PB+4	3.28E+00	1.96E+00						
PBO2				2.26E+00		3.79E+00		
PO4-3	2.39E+03	2.58E+03						
P2O5				3.09E+03		6.22E+02		
P2O5:24W	5.21E-01							
PU+4	4.27E-01	2.88E-02						
PUO2				3.26E-02		4.84E-01		
S								
SI+4	7.90E+01	5.65E+00						
SIO2				2.29E+05	2.29E+05	1.13E+04	1.25E+04	
SO2								
SO4-2	3.97E+01	2.01E+03						
SR+2	3.64E+01	3.75E-01						
SRO				4.00E-01		4.29E+01		
TCO2								
TCO4-	5.68E-01	2.52E+00						
TC2O7				2.39E+00		5.45E-01		
TOC	1.16E+02	1.42E+03						
UO2+2	1.58E+03	8.52E+01						
UO3				9.02E+01		1.67E+03		
V+5	1.88E-01	6.20E-02						
V2O5				1.11E-01		3.35E-01		
W+6		7.47E-01						
WO2				2.91E-05		4.41E-01		
WO3				9.40E-01		2.06E-03		
ZN+2	9.45E-01	3.59E+00						
ZNO				4.46E+00		1.19E+00		

Intermediate Separations

ZR+4	2.77E+02	4.48E-01						
ZRO2				6.49E-01			6.90E+02	
ZRO2:2H2	4.09E+02	2.15E+01						
WHD Data Package Basis:								
Mass LAW waste oxides			106544.7302					
LAW waste loading (waste oxide)			28%					
LAW waste loading (sodium oxide)			25%					
Mass HLW waste oxides						7.26E+03		
HLW waste loading (waste oxides)								
HLW WOL (- Na ₂ O, - SiO ₂)						29%		
HLW WOL (all tank waste)						46%		
HLW								
20 wt. % waste oxide loading								
Blending factor			1	1.25	1.5	2	3.5	
Mass of glass required to achieve 20% wo loading, MT	36293.1358	45366.41975	54439.7037	72586.2716	127025.9753			
additional frit required (equals increased glass) MT	1.12E+04	2.03E+04	2.93E+04	4.75E+04	1.02E+05			
total frit required, MT		2.48E+04	3.39E+04	4.29E+04	6.11E+04	1.16E+05		
WOL (- Na ₂ O, - SiO ₂)		20%	16%	13%	10%	6%		
WOL (with all tank wastes)		32%	25%	21%	16%	9%		
glass density (MT/m ³)	2.63							
cullet packing fraction	0.7 (LAW only)							
Waste volume (m ³)			1.38E+04	1.72E+04	2.07E+04	2.76E+04	4.83E+04	
Canister Volume (m ³)	0.62							
Number of Canisters (1x)			2.23E+04	2.78E+04	3.34E+04	4.45E+04	7.79E+04	
Nu. of Canisters /HMPC	4							
Number of HMPCs			5.56E+03	6.96E+03	8.35E+03	1.11E+04	1.95E+04	
Number of trips @ 10 HMPCs /trip			556	696	835	1113	1948	
Glass formulation:								
(ref Ext. Sep Data Pkg.)	acceptable range		1	1.25	1.5	2	3.5	
SiO ₂	42 to 57 wt %		60.07%	64.68%	67.75%	71.59%	76.52%	
B ₂ O ₃	5 to 20 wt %		8.82%	9.63%	10.17%	10.84%	11.71%	
Na ₂ O	5 to 20 wt %		8.65%	9.92%	5.77%	4.33%	2.47%	
Li ₂ O	1 to 7 wt %		2.52%	2.75%	2.91%	3.10%	3.35%	
Fe ₂ O ₃	2 to 15 wt %		3.33%	0.00%	0.00%	0.00%	0.00%	
CaO	< or = 10 wt %		0.52%	0.42%	0.35%	0.26%	0.15%	
MgO	< or = 8 wt %		0.05%	0.04%	0.03%	0.03%	0.01%	
Al ₂ O ₃	< or = 15 wt %		4.77%	3.81%	3.18%	2.38%	1.36%	
ZrO ₂	< or = 13 wt %		1.90%	1.52%	1.27%	0.95%	0.54%	
Cr ₂ O ₃	< or = 0.5 wt %		0.16%	0.13%	0.11%	0.08%	0.05%	
P ₂ O ₅	< or = 3 wt %		1.71%	1.37%	1.14%	0.86%	0.49%	
SO ₃	< or = 0.5 wt %							
HLW Facility Sizing								
Schedule	14 yrs							
Capacity MT/day	20							
Overall efficiency, %			36%	44%	53%	71%	124%	
Required capacity MT/day (assuming 14 yrs ops, 60% OE)	11.84		14.80	17.76	23.67	41.43		
Required operating duration yrs (assuming 20 MT/day, 60% OE)			10.36	12.43	16.57	29.00		
15 wt % waste oxide loading								
Mass of glass required to achieve 15% wo loading MT	4.84E+04	6.05E+04	7.26E+04	9.68E+04	1.69E+05			
Volume (m ³)		1.84E+04	2.30E+04	2.76E+04	3.68E+04	6.44E+04		
Number of Canisters (1x)		2.97E+04	3.71E+04	4.45E+04	5.94E+04	1.04E+05		
40 wt % waste oxide loading								
Mass of glass required to achieve 40% wo loading MT	1.81E+04	2.27E+04	2.72E+04	3.63E+04	6.35E+04			
Volume (m ³)		6.90E+03	8.62E+03	1.03E+04	1.38E+04	2.41E+04		

Intermediate Separations

Number of Canisters (1x)		1.11E+04	1.39E+04	1.67E+04	2.23E+04	3.90E+04	
LAW							
15 wt. % sodium oxide loading							
Blending factor		1	1.25	1.5	2	3.5	
Mass of glass required to achieve 15% wo loading, MT	6.45E+05	8.07E+05	9.68E+05	1.29E+06	2.26E+06		
additional frit required (equals increased glass) MT	3.64E+05	5.26E+05	6.87E+05	1.01E+06	1.98E+06		
total frit required, MT	6.45E+05	8.07E+05	9.68E+05	1.29E+06	2.26E+06		
glass density (MT/m^3)	2.63						
cullet packing fraction	0.7						
Waste volume (m^3)		3.51E+05	4.38E+05	5.26E+05	7.01E+05	1.23E+06	
Number of 5300 m^3 vaults		66	83	99	132	231	
LAW facility sizing							
Schedule, years	14						
Capacity MT/day	200						
Overall efficiency, %		63%	79%	95%	126%	221%	
Required capacity MT/day (assuming 14 yrs ops, 60% OE)	210.48	263.10	315.72	420.96	736.68		
Required operating duration yrs (assuming 200 MT/day, 60% OE)	14.73	18.42	22.10	29.47	51.57		
10 wt. % sodium oxide loading							
Blending factor		1	1.25		2	3.5	
Mass of glass required to achieve 10	968000	1210000		1936000	3388000		
Waste volume, m^3	525801.195	657251.4938		1051602.39	1840304.183		
Number of 5,300 m^3 vaults	99	124		198	347		
25 wt. % sodium oxide loading							
Blending factor		1	1.25		2	3.5	
Mass of glass required to achieve 25 wt % Na ₂ O	387200	484000		774400	1355200		
Waste Volume	210320.478	262900.5975		420640.956	736121.673		
Number of 5,300 m^3 vaults	40	50		79	139		

Extensive Separations

Assumptions:					
1. HLW glass waste oxide loading basis to be 20 wt% waste oxides (excluding Na ₂ O and SiO ₂)					
2. Using the WHC engineering data package material balance calculate the waste oxide loading and adjust mass of the glass produced to achieve a 20 wt % waste oxide loading not counting the SiO ₂ or the Na ₂ O					
Input Stream		LAW		HLW	
STREAM 1		407	437	1314	1344
solids		FRIT	GLASS	FRIT	GLASS
Volume kilo-liters		5.84E+05			
Specific Gravity		1.21E+00			
Cs and Ba, (MCi)	7.60E+00	6.72E+01			7.46E+01
Sr and Y, (MCi)	1.37E+02	1.41E+00		1.40E-02	1.37E+02
Tc, (MCi)	5.89E-03	2.61E-02		1.53E-04	3.17E-02
Am, (MCi)					
Np, (MCi)					
Pu-239, (MCi)					
Pu-240, (MCi)					
Pu-241,(MCi)					
Total TRU, (MCi)	1.92E-01	1.52E-02		1.20E-03	2.06E-01
Total MCi	1.45E+02	6.87E+01		8.39E-02	2.12E+02
Total Mass Flow (MT)	2.37E+04	7.06E+05	2.65E+05	3.86E+05	8.73E+02
Total Cr, (MT)					
Total Na, (MT)					
Total Si, (MT)					
Total P, (MT)					
Total NO2-, (MT)					
Total NO3-, (MT)					
AG+	1.38E+00	3.28E-01			
AG2O				4.07E-01	1.43E+00
AL+3	2.37E+03				
AL2O3			1.16E+04	1.93E+04	1.94E+02
AL(OH)4-		4.83E+03			
AM+3	2.77E-02	2.51E-03			
AM2O3				3.41E-05	3.32E-02
APM-					3.44E-03
AS+5	4.98E-01	7.70E-01			
AS2O5				4.33E-01	1.51E+00
B+3	9.94E-01	5.19E-01			
B2O3				4.82E+00	1.22E+02
BA+2	3.09E+00	7.91E-01			
BAO				8.76E-01	3.46E+00
BE+2	7.61E-03	8.19E-02			
BEO				5.53E-02	1.93E-01
BI+3	1.96E+02	6.76E+01			
BI2O3				2.90E+02	3.45E+00
C14	4.53E-04	7.43E-04			

Extensive Separations

CA+2	1.33E+02	1.67E+01						
CANCRINITE	2.70E+03							
CAO			3.84E+04	3.86E+04				2.34E+00
CD+2	7.93E+00	2.09E+00						
CDO				1.13E+01				1.26E-01
CE+3	2.35E+02	2.37E+00						
CE2O3				2.75E+02				3.40E+00
CL-	3.49E+00	3.11E+02						
CL2								
CO								
CO2								
CO3-2	2.25E+02	3.37E+03						
CR+3	1.32E+02							
CR203				2.67E+02				1.38E+00
CR(OH)4-		1.19E+02						
CS+	9.25E-02	8.19E-01						
CS2O				8.85E-04				9.64E-01
CU+2	7.46E-01	1.77E-01						
CUO				2.57E-01				8.99E-01
CUSO4								
F-	5.97E+01	1.12E+03						
F2								
FE+3	7.63E+02	1.44E+01						
FE2O3				3.74E+03				4.24E+01
H2								
H2O		5.07E+05		2.11E-04				1.10E+00
H2S								
HG								
HG+2	9.00E-03	9.49E-01						
HGO				2.07E+00				
I-	2.02E+01	5.46E+02						
I2								
K+	2.10E+01	2.19E-01						
K2O				2.55E+01				2.34E-02
KEROSENE								
LA+3	2.10E+01	2.19E-01						
LA2O3				2.46E+01				3.04E-01
LI+	2.46E-02	5.77E-03						
Li2O				6.53E-02		1.32E+01	1.32E+01	
MG+2	1.10E+01	9.65E-01						
MGO				1.96E+01				2.20E-01
MNO2	2.09E+02	2.17E+01		2.31E+02				1.08E-01
MO+6	8.01E-01	4.87E+00						
MOO3				1.03E+01				9.24E-02
N2								
NA+	3.21E+03	6.26E+04						
NA2O				9.65E+04		2.40E+01	6.59E+01	
NH3								
NI+3	6.57E+00	4.07E+00						

Extensive Separations

NI2FECN6	5.00E+02						
NI2O3				2.62E+02			2.82E+00
NIO				1.06E-03			1.20E+00
NO							
NO2							
NO2-	7.38E+01	9.54E+03					
NO3-	1.03E+03	1.06E+05					
NP+4	1.32E-01	1.46E-02					
NPO2				6.52E-03			1.66E-01
O2							
OH-	6.80E+03	4.64E+03					
PB+4	3.28E+00	1.96E+00					
PBO2				1.35E+00			4.71E+00
PO4-3	2.39E+03	2.58E+03					
P2O5				3.68E+03			3.96E+01
P2O5:24W	5.21E-01						
PU+4	4.27E-01	2.88E-02					
PUO2				5.42E-03			5.11E-01
S							
SI+4	7.90E+01	5.65E+00					
SIO2				2.15E+05	2.16E+05	7.13E+02	7.52E+02
SO2							
SO3				6.22E+03			1.92E-03
SO4-2	3.97E+01	2.01E+03					
SR+2	3.64E+01	3.75E-01					
SRO				4.41E-03			4.33E+01
TCO2							
TCO4-	5.68E-01	2.52E+00					
TC2O7				1.41E-02			2.92E+00
TIO2				3.16E-02			3.51E-04
TOC	1.16E+02	1.42E+03					
UO2+2	1.58E+03	8.52E+01					
UO3							2.77E+00
U3O8				1.08E+00			1.15E-02
V+5	1.88E-01	6.20E-02					
V2O5				9.92E-02			3.47E-01
W+6		7.47E-01					
WO2				1.09E-06			2.26E-04
WO3				2.10E-01			7.33E-01
ZN+2	9.45E-01	3.59E+00					
ZNO				3.17E+01			4.31E-01
ZR+4	2.77E+02	4.48E-01					
ZRO2				6.99E+02			8.55E+00
ZRO2:2H2	4.09E+02	2.15E+01					

Extensive Separations

Mass LAW waste oxides					121198.787			
LAW waste loading (waste oxides)					31%			
LAW waste loading (sodium oxide)					25%			
Mass HLW waste oxides								3.42E+02
HLW waste loading(-Na, -Si)								26%
HLW WOL (all tank waste)								34%
HLW								
20 wt. % waste oxide loading								
Blending factor				1	1.25	1.5	2	3.5
Mass of glass required to achieve 20% wo loading, MT	1707.54219	2134.42773	2561.313278	3415.08437	5976.397648			
additional frit required (equals increased glass) MT	3.88E+02	8.14E+02	1.24E+03	2.10E+03	4.66E+03			
total frit required, MT		1.26E+03	1.69E+03	2.11E+03	2.97E+03	5.53E+03		
WOL (-Na, - Si)		20%	16%	13%	10%	6%		
WOL (all tank waste)		26%	21%	17%	13%	7%		
glass density (MT/m^3)	2.63							
cullet packing fraction	0.7 (LAW only)							
Waste volume (m^3)		6.49E+02	8.12E+02	9.74E+02	1.30E+03	2.27E+03		
Canister Volume (m^3)	0.62							
Number of Canisters (1x)		1.05E+03	1.31E+03	1.57E+03	2.09E+03	3.67E+03		
Nu. of Canisters /HMPC	4							
Number of HMPCs		2.62E+02	3.27E+02	3.93E+02	5.24E+02	9.16E+02		
Number of trips @ 10 HMPCs /trip		26	33	39	52	92		
Glass formulation:								
(ref Ext. Sep Data Pkg.)	acceptable range		1	1.25	1.5	2	3.5	
SiO ₂	42 to 57 wt %		62.58%	66.39%	68.94%	72.12%	76.21%	
B ₂ O ₃	5 to 20 wt %		10.32%	11.06%	11.55%	12.16%	12.95%	
Na ₂ O	5 to 20 wt %		4.48%	4.14%	3.91%	3.62%	3.25%	
Li ₂ O	1 to 7 wt %		1.11%	1.19%	1.24%	1.31%	1.39%	
Fe ₂ O ₃	2 to 15 wt %		2.48%	0.00%	0.00%	0.00%	0.00%	
CaO	< or = 10 wt %		0.14%	0.11%	0.09%	0.07%	0.04%	
MgO	< or = 8 wt %		0.01%	0.01%	0.01%	0.01%	0.00%	
Al ₂ O ₃	< or = 15 wt %		11.36%	9.09%	7.57%	5.68%	3.25%	
ZrO ₂	< or = 13 wt %		0.50%	0.40%	0.33%	0.25%	0.14%	
Cr ₂ O ₃	< or = 0.5 wt %		0.08%	0.06%	0.05%	0.04%	0.02%	
P ₂ O ₅	< or = 3 wt %		2.32%	1.86%	1.55%	1.16%	0.66%	
SO ₃	< or = 0.5 wt %		0.00%	0.00%	0.00%	0.00%	0.00%	
HLW Facility Sizing								
Schedule	14 yrs							
Capacity MT/day	1							
Overall efficiency, %		33%	42%	50%	67%	117%		
Required capacity MT/day (assuming 14 yrs ops, 60% OE)		0.56	0.70	0.84	1.11	1.95		

Extensive Separations

Required operating duration yrs (assuming 1 MT/day, 60% OE)	9.75	11.70	15.59	27.29
15 wt % waste oxide loading				
Mass of glass required to achieve 15% wo loading MT	2.28E+03	2.85E+03	3.42E+03	4.55E+03
Volume (m^3)	8.66E+02	1.08E+03	1.30E+03	1.73E+03
Number of Canisters (1x)	1.40E+03	1.75E+03	2.09E+03	2.79E+03
40 wt % waste oxide loading				
Mass of glass required to achieve 40% wo loading MT	8.54E+02	1.07E+03	1.28E+03	1.71E+03
Volume (m^3)	3.25E+02	4.06E+02	4.87E+02	6.49E+02
Number of Canisters (1x)	5.24E+02	6.54E+02	7.85E+02	1.05E+03

Extensive Separations

LAW						
15 wt. % sodium oxide loading						
Blending factor		1	1.25	1.5	2	3.5
Mass of glass required to achieve 15% wo loading, MT		6.43E+05	8.04E+05	9.65E+05	1.29E+06	2.25E+06
additional frit required (equals increased glass) MT		2.57E+05	4.18E+05	5.79E+05	9.01E+05	1.87E+06
total frit required, MT		5.22E+05	6.83E+05	8.44E+05	1.17E+06	2.13E+06
glass density (MT/m^3)	2.63					
cullet packing fraction	0.7					
Waste volume (m^3)		3.49E+05	4.37E+05	5.24E+05	6.99E+05	1.22E+06
Number of 5300 m^3 vaults		66	83	99	132	231
LAW facility sizing						
Schedule, years	19					
Capacity MT/day	200					
Overall efficiency, %		46%	58%	70%	93%	162%
Required capacity MT/day (assuming 19 yrs ops, 60% OE)		154.61	193.26	231.92	309.22	541.14
Required operating duration yrs (assuming 200 MT/day, 60%)		14.69	18.36	22.03	29.38	51.41
10 wt. % sodium oxide loading						
Blending factor		1	1.25	1.5	2	3.5
Mass of glass required to achieve 10		9.65E+05	1.21E+06	1.45E+06	1.93E+06	3.38E+06
Waste volume, m^3		5.24E+05	6.55E+05	7.86E+05	1.05E+06	1.83E+06
Number of 5,300 m^3 vaults		99	124	148	198	346
25 wt. % sodium oxide loading						
Blending factor		1	1.25	1.5	2	3.5
Mass of glass required to achieve 25 wt % Na ₂ O		3.86E+05	4.83E+05	5.79E+05	7.72E+05	1.35E+06
Waste Volume		2.10E+05	2.62E+05	3.15E+05	4.19E+05	7.34E+05
Number of 5,300 m^3 vaults		40	49	59	79	138

Phased Implementation

Assumptions:						
1. Phased Implementation Separations and Treatment is similar to Intermediate Separations except the separations for Sr, Tc, and TRU elements are taken from Extensive Separations						
2. HLW glass waste oxide loading basis to be 20 wt% waste oxides not counting the Na ₂ O or SiO ₂ in the waste feed stream						
3. Using the WHC engineering data package material balance calculate the waste oxide loading and adjust mass of the glass produced to achieve a 20 wt % waste oxide loading						
4. LAW glass sodium oxide loading basis is to be 15 wt%						
	Input Stream		LAW		HLW	
	STREAM 1		407	437	314	344
	solids	liquids	FRIT	GLASS	FRIT	GLASS
Volume kilo-liters						fraction
Specific Gravity						
Cs and Ba, (MCi)	5.28E+00	6.28E+01		6.81E-01		6.74E+01
Sr and Y, (MCi)	1.05E+02	2.10E+00		1.07E+00		1.06E+02
Tc, (MCi)	5.89E-03	2.61E-02		3.20E-04		3.17E-02
Am, (MCi)	9.51E-02	8.61E-03		1.04E-03		1.03E-01
Np, (MCi)	9.29E-05	1.03E-05		1.03E-06		1.02E-04
Pu-239, (MCi)	2.47E-02	1.67E-03		2.64E-04		2.61E-02
Pu-240, (MCi)	6.28E-03	4.14E-04		6.69E-05		6.63E-03
Pu-241,(MCi)	7.34E-02	1.49E-03		7.49E-04		7.41E-02
Total TRU, (MCi)	2.00E-01	1.22E-02		2.12E-03		2.10E-01
Total MCi	1.11E+02	6.49E+01		1.76E+00		1.74E+02
Total Mass Flow (MT)	1.94E+04	7.10E+05	2.81E+05	3.87E+05	1.36E+04	2.51E+04
Total Cr, (MT)	1.32E+02	5.15E+01		1.44E+02		3.96E+01
Total Na, (MT)	1.24E+03	6.51E+04		7.18E+04		2.33E+03
Total Si, (MT)	5.24E+02	5.65E+00	1.07E+05	1.07E+05	5.29E+03	5.83E+03
Total P, (MT)	7.80E+02	8.42E+02		1.35E+03		2.72E+02
Total NO2-, (MT)	7.38E+01	9.54E+03				
Total NO3-, (MT)	1.03E+03	1.06E+05				
AG+	1.38E+00	3.28E-01				
AG2O				3.52E-01		1.48E+00
AL+3	2.37E+03					
AL2O3			1.32E+04	1.94E+04		1.73E+03
AL(OH)4-		4.83E+03				
AM +3	2.77E-02	2.51E-03				
AM2O3				2.76E-03		3.05E-02
AS +5	4.98E-01	7.70E-01				
AS2O5				1.18E+00		7.66E-01
B +3	9.94E-01	5.19E-01				
B2O3				1.67E+00	1.75E+03	1.76E+03
BA+2	3.09E+00	7.91E-01				
BAO				8.81E-01		3.45E+00
BE+2	7.61E-03	8.19E-02				
BEO				2.27E-01		2.16E-02
BI+3	1.96E+02	6.76E+01				
Bi2O3				7.52E+01		2.19E+02
C14	4.53E-04	7.43E-04				
CA+2	1.33E+02	1.67E+01				
CANCRINITE	2.70E+03					
CAO			3.87E+04	3.87E+04		1.89E+02
CD+2	7.93E+00	2.09E+00				
CDO				2.38E+00		9.06E+00
CE +3	2.35E+02	2.37E+00				
CE2O3				2.79E+00		2.76E+02
CL-	3.49E+00	3.11E+02				
CL2						
CO						
CO2						
CO3-2	2.25E+02	3.37E+03				
CR +3	1.32E+02					
CR2O3				2.11E+02		5.79E+01
CR(OH)4-		1.19E+02				
CS+	9.25E-02	8.19E-01				

Phased Implementation

CS2O				6.83E-03		9.58E-01	
CU+2	7.46E-01	1.77E-01				9.34E-01	
CUO				2.21E-01			
CUSO4							
F-	5.97E+01	1.12E+03					
F2							
FE+3	7.63E+02	1.44E+01					
FE2O3				2.06E+01		1.21E+03	
H2							
H2O		5.07E+05					
H2S							
HG							
HG+2	9.00E-03	9.49E-01					
I-	2.02E+01	5.46E+02					
I2							
K+	2.10E+01	2.19E-01					
K2O				2.65E-01		2.53E+01	
KEROSENE							
LA+3	2.10E+01	2.19E-01					
LA2O3				2.58E-01		2.46E+01	
LI+	2.46E-02	5.77E-03					
LI2O				1.24E-02		5.00E+02	5.03E+02
MG+2	1.10E+01	9.65E-01					
MGO				1.60E+00		1.88E+01	
MNO2	2.09E+02	2.17E+01		2.16E+01		2.09E+02	
MO+6	8.01E-01	4.87E+00					
MOO3				7.29E+00		1.22E+00	
N2							
NA+	7.77E+02	6.51E+04					
NA2O				9.68E+04		3.14E+03	
NH3							
NI+3	6.57E+00	4.07E+00					
NI2FECN6	5.00E+02						
NI2O3				5.72E+00		9.27E+00	
NIO				1.50E-02		2.27E+02	
NO							
NO2							
NO2-	7.38E+01	9.54E+03					
NO3-	1.03E+03	1.06E+05					
NP+4	1.32E-01	1.46E-02					
NPO2				1.66E-02		1.50E-01	
O2							
OH-	5.00E+03	6.44E+03					
PB+4	3.28E+00	1.96E+00					
PBO2				2.26E+00		3.79E+00	
PO4-3	2.39E+03	2.58E+03					
P2O5				3.09E+03		6.22E+02	
P2O5:24W	5.21E-01						
PU+4	4.27E-01	2.88E-02					
PUO2				3.26E-02		4.84E-01	
S							
SI+4	7.90E+01	5.65E+00					
SIO2				2.29E+05	2.29E+05	1.13E+04	1.25E+04
SO2							
SO4-2	3.97E+01	2.01E+03					
SR+2	3.64E+01	3.75E-01					
SRO				4.00E-01		4.29E+01	
TCO2							
TCO4-	5.68E-01	2.52E+00					
TC2O7				2.94E-02		2.91E+00	
TOC	1.16E+02	1.42E+03					
UO2+2	1.58E+03	8.52E+01					
UO3				9.02E+01		1.67E+03	
V+5	1.88E-01	6.20E-02					
V2O5				1.11E-01		3.35E-01	
W+6		7.47E-01					
WO2				2.91E-05		4.41E-01	

Phased Implementation

WO3			9.40E-01			2.06E-03	
ZN+2	9.45E-01	3.59E+00					
ZNO			4.46E+00			1.19E+00	
ZR+4	2.77E+02	4.48E-01					
ZRO2			6.49E-01			6.90E+02	
ZRO2:2H2	4.09E+02	2.15E+01					
WHD Data Package Basis:							
Mass LAW waste oxides			106542.3696				
LAW waste loading (waste oxide)			28%				
LAW waste loading (sodium oxide)			25%				
Mass HLW waste oxides						7.26E+03	
HLW waste loading (waste oxides)						29%	
HLW							
20 wt. % waste oxide loading							
Blending factor			1	1.25	1.5	2	3.5
Mass of glass required to achieve 20% wo loading, MT	36304.93905	45381.17381	54457.40858	72609.8781	127067.2867		
additional frit required (equals increased glass) MT	1.12E+04	2.03E+04	2.94E+04	4.75E+04	1.02E+05		
total frit required, MT	2.48E+04	3.39E+04	4.30E+04	6.11E+04	1.16E+05		
glass density (MT/m^3)	2.63						
cullet packing fraction	0.7 (LAW only)						
Waste volume (m^3)			1.38E+04	1.73E+04	2.07E+04	2.76E+04	4.83E+04
Canister Volume (m^3)	0.62						
Number of Canisters (1x)			2.23E+04	2.78E+04	3.34E+04	4.45E+04	7.79E+04
Nu. of Canisters /HMPC	4						
Number of HMPCs			5.57E+03	6.96E+03	8.35E+03	1.11E+04	1.95E+04
Number of trips @ 10 HMPCs /trip			557	696	835	1113	1948
Glass formulation:							
(ref Ext. Sep Data Pkg.)	acceptable range		1	1.25	1.5	2	3.5
SiO2	42 to 57 wt %		60.08%	64.68%	67.75%	71.59%	76.52%
B2O3	5 to 20 wt %		8.82%	9.63%	10.17%	10.84%	11.71%
Na2O	5 to 20 wt %		8.65%	6.92%	5.77%	4.32%	2.47%
Li2O	1 to 7 wt %		2.52%	2.75%	2.91%	3.10%	3.35%
Fe2O3	2 to 15 wt %		3.33%	0.00%	0.00%	0.00%	0.00%
CaO	< or = 10 wt %		0.52%	0.42%	0.35%	0.26%	0.15%
MgO	< or = 8 wt %		0.05%	0.04%	0.03%	0.03%	0.01%
Al2O3	< or = 15 wt %		4.77%	3.81%	3.18%	2.38%	1.36%
ZrO2	< or = 13 wt %		1.90%	1.52%	1.27%	0.95%	0.54%
Cr2O3	< or = 0.5 wt %		0.16%	0.13%	0.11%	0.08%	0.05%
P2O5	< or = 3 wt %		1.71%	1.37%	1.14%	0.86%	0.49%
SO3	< or = 0.5 wt %						
HLW Facility Sizing							
Schedule	14 yrs						
Capacity MT/day	20						
Overall efficiency, %			36%	44%	53%	71%	124%
Required capacity MT/day (assuming 14 yrs ops, 60% OE)			11.84	14.80	17.76	23.68	41.44
Required operating duration yrs (assuming 20 MT/day, 60% OE)			10.36	12.43	16.58	29.01	
15 wt % waste oxide loading							
Mass of glass required to achieve 15% wo loading MT	4.84E+04	6.05E+04	7.26E+04	9.68E+04	1.69E+05		
Volume (m^3)	1.84E+04	2.30E+04	2.76E+04	3.68E+04	6.44E+04		
Number of Canisters (1x)		2.97E+04	3.71E+04	4.45E+04	5.94E+04	1.04E+05	
40 wt % waste oxide loading							
Mass of glass required to achieve 40% wo loading MT	1.82E+04	2.27E+04	2.72E+04	3.63E+04	6.35E+04		
Volume (m^3) as cullet	6.90E+03	8.63E+03	1.04E+04	1.38E+04	2.42E+04		
Number of Canisters (1x)		1.11E+04	1.39E+04	1.67E+04	2.23E+04	3.90E+04	

<u>LAW</u>						
<u>15 wt. % sodium oxide loading</u>						
Blending factor		1	1.25	1.5	2	3.5
Mass of glass required to achieve 15% wo loading, MT		6.45E+05	8.07E+05	9.68E+05	1.29E+06	2.26E+06
additional frit required (equals increased glass) MT		3.64E+05	5.26E+05	6.87E+05	1.01E+06	1.98E+06
total frit required, MT		6.45E+05	8.07E+05	9.68E+05	1.29E+06	2.26E+06
glass density (MT/m^3)	2.63					
cullet packing fraction	0.7					
Waste volume (m^3)		3.51E+05	4.38E+05	5.26E+05	7.01E+05	1.23E+06
Number of 5300 m^3 vaults		66	83	99	132	231
<u>LAW facility sizing</u>						
Schedule, years	14					
Capacity MT/day	200					
Overall efficiency, %		63%	79%	95%	126%	221%
Required capacity MT/day (assuming 14 yrs ops, 60% OE)		210.48	263.10	315.72	420.96	736.68
Required operating duration yrs (assuming 200 MT/day, 60% OE)		14.73	18.42	22.10	29.47	51.57
<u>10 wt. % sodium oxide loading</u>						
Blending factor		1		2	3.5	
Mass of glass required to achieve 10		968000		1936000	3388000	
Waste volume, m^3		525801.195		1051602.39	1840304.183	
Number of 5,300 m^3 vaults		99		198	347	
<u>25 wt. % sodium oxide loading</u>						
Blending factor		1		2	3.5	
Mass of glass required to achive 25 wt % Na ₂ O		387200		774400	1355200	
Waste Volume		210320.478		420640.956	736121.673	
Number of 5,300 m^3 vaults		40		79	139	

TWRS EIS
CALCULATION COVER SHEET

DISCIPLINE & TITLE ENGR / COST - CAPSULE ALTERNATIVES

ORIGINATOR D.Stein

DATE 3/18/91

REVISION NO. A B

OBJECTIVE IDENTIFY THE COST FOR
THE CAPSULE ALTERNATIVES DISCUSSED
IN THE TWRS EIS - MODIFY PER PROPOSED
METHODOLOGY DRAFT EIS
(SMALL CANISTER)
SAME AS REV 0 BUT ALSO USE
NEW REPOSITORY COST ESTIMATES PER PROPOSED
ASSUMPTIONS DRAFT EIS CONDITIONS

Rev B - Revised repository fee per latest
directive - \$ 360,000 per canister (1995 \$)

(Continue on another sheet if necessary)

D Stein
SIGNATURE
CHK: C Henderson 3/25/91
CALCULATION & RESULTS ATTACHED

CAPSULE OVER PACK & SHIP ALTERNATIVE

Cost Estimate

Modifications per proposed Draft EIS
use of 6'1" x 30.5' canister
as a standard
previously 6'8" x 4'5"7" canister
was estimated for this alternative

Since max loading of 5 capsules
per canister the 6'1" x 30.5' can
be able to easily
hold the 5 capsules. Therefore
the same # of capsules (100)
and # of canisters (400) as before

The new costs will however have to
be estimated based on new repository
fees estimated per D-15.

New info. says for D-15 fees
canister fees and casting fees, \$500 million
each in repository fees:

allowing for variation from last offer. Sep. case has
new offering of \$4,500 canister fee and casting \$7,500 million
each (D-15)

Therefore a 114 canister cost is \$1,300 million
total cost or \$0.117 million each.

repository fee = \$0.117 million / 400 canisters
= \$0.2925 million
repository fee = \$46.8 million

~~Rev A~~

operating cost, which includes cost of canister, HmPCs and casks will be same as previous because some numbers are used and costs should be similar.

VITRIFY WITH TANK WASTE ALTERNATIVE

Cost Estimate

250 canisters @ $1.6 \text{ m}^3/\text{canister}$ for a total volume of 400 m^3 was previously estimated for

~~3/18/96~~ ~~new canister~~
~~new fee~~
~~\$36,000 (avg)~~
~~repo (avg)~~ We now have $0.62 \text{ m}^3/\text{canister}$ or
~~repo (avg)~~ $1.6 \text{ m}^3 \times 250 = 645 \text{ canisters}$

~~\$0.3 million/canister~~ ~~repository fee = \$0.117 million \times 645 canisters~~
~~\$2.2 million~~ ~~repository fee = \$75.4 million~~

Δ #	Δ Cost
Δ op cost	\$10,000/canister (645 - 250) 3.9 million
	\$25,000/HmPC (161 - 63) 2.5 million
	\$60,000/cask (161 - 63) 5.8 million
	\$12.2 million

base cost = \$34 million

Δ cost = \$12 million

new op. cost = \$46 million

TWRS ALTERNATIVE COST SUMMARY

Cost Component	Capsules No Action	Capsules Onsite Disposal	Capsules Overpack and Ship	Vitrify with Tank Waste			
Current Operations	\$112	\$377	\$377	\$315			
Transfer System Upgrades (In current ops)							
Research and Development							
Waste Retrieval and Transfer							
Treatment			\$14	\$5			
Total R&D	\$0	\$0	\$14	\$5			
Capital							
Waste Retrieval and Transfer							
Treatment		\$03	\$32	\$36			
Closure		\$5					
Total Capital Costs	\$0	\$80	\$32	\$36			
Operating							
Waste Retrieval and Transfer							
Treatment		\$226	\$34	\$46 \$34			
Total Operating Costs	\$0	\$226	\$34	\$46 \$34			
Monitoring and Maintenance					\$1		
D&D		\$6	\$6	\$6			
Repository Fee		\$0	\$111 \$315 \$115	737 \$35 188			
Total Cost (1995)	\$112	\$697	\$5510 \$4120	641 \$489 \$400			
Total Cost summary in billions of dollars	\$0.11	\$0.70	\$0.51 \$0.48	\$0.248 \$0.181			

The Overpack and Ship disposal fee is based on sending other wastes to the repository under the Intermediate Separations alternative. If no wastes other than capsules are sent to the repository the disposal fee would be approx. \$3,305 million 1995 dollars.

~~Rev A~~
Rev B

3/18/95

Stein, David

From: Stein, David
To: Henderson, Colin
Subject: Capsule Alternatives Cost Revision(Repository Fee Change)
Date: Monday, March 18, 1996 1:54PM

Incorporating the revised Repository Fee method (\$360,000 per canister) results in the following for the Capsule Alternatives:

	CAPSULE ALTERNATIVES	
	OVERPACK AND SHIP	VITRIFY WITH TANK WASTE
	(millions)	(millions)
Current Operations	\$377	\$315
R&D	\$14	\$5
Capital	\$32	\$36
Operating	\$34	\$46
M&M	—	\$1
D&D	\$6	\$6
Repository Fee	\$144	\$232
Total	\$607	\$641



TWRS EIS
CALCULATION COVER SHEET

DISCIPLINE & TITLE Engineering - Group One Radionuclide Concentrations in Columbia River

ORIGINATOR D. Murray DATE 3/24/96

REVISION NO. _____

OBJECTIVE Determine concentrations of C-14, T-139, Tc-99 & U-238 in Columbia River for Long Term Management alternative

METHODOLOGY Ratio concentrations in river to be proportional to inventories in tanks

ASSUMPTIONS 1. Dissolution follows congruent dissolution model. 2. Nitrate conc = 0.08 g/L
3. All group one ($K_d=0$) contaminants will reach the river when nitrate reaches the river 4. Background concentrations aren't considered

(Continue on another sheet if necessary)

David J. Murray 3/24/96
SIGNATURE/DATE
John Jeffreys 3/28/96
CHECKED/DATE

CALCULATION & RESULTS
ATTACHED

JE

JACOBS ENGINEERING GROUP INC.

DATE 3/24/96

BY JHM CHKD.

Group One
Radiisotope
Concentrations
Columbia River

SHEET NO. 11

JOB NO. 01K47101

Concentrations of Group One Radisotopes
in the Columbia River at Median River Flow.

(1) Amounts in mt:

$$NO_3^- = 1.07 \times 10^5 \text{ mt} - \text{Appendix A}$$

$$C-14 = 0.004$$

$$I-129 = 0.24$$

$$Tc-99 = 1.64$$

$$U-238 = 1423$$

See calculations for
selective retrieval

(2) So for NO_3^- $1.07 \times 10^5 \cdot f = 0.089 \text{ g/L}^*$

where f is O_2 conversion factor from mt to g/L.

$$f = \frac{8 \times 10^{-2}}{1.07 \times 10^5} = 7.5 \times 10^{-7}$$

(3) Corresponding concentrations of radisotopes

$$C-14 = 3 \times 10^{-9} \text{ g/L}$$

$$I-129 = 2 \times 10^{-7} \text{ g/L}$$

$$Tc-99 = 1 \times 10^{-6} \text{ g/L}$$

$$U-238 = 1 \times 10^{-3} \text{ g/L}$$

* 0.089 g/L is the ultimate nitrate concentration
in the river at median flow rate

TWRS EIS
CALCULATION COVER SHEET

DISCIPLINE & TITLE ENGR/COST - TANK WASTE

ALTERNATIVES - COST UNCERTAINTY

ORIGINATOR D. Stein DATE 2/8/96

REVISION NO. 01
CH. 3/21/96

OBJECTIVE DETERMINE RANGE ESTIMATE
FOR ALTERNATIVES

METHODOLOGY USE DECISION SCIENCE CORP
(DSC) RANGE ESTIMATING PROGRAM for
PERSONAL COMPUTERS (REP/PC)

ASSUMPTIONS RANGES FOR CRITICAL COST
ITEMS ASSUMED, PROBABILITY OF
COST EQUAL TO OR LESS ASSUMED
PER ATTACHED BASES.

OUTPUT FILES INCLUDED

(Continue on another sheet if necessary)

SEE ATTACHED Revision Description

SIGNATURE

D. Stein
CHECKED: CH. 2/21/96

CALCULATION & RESULTS ATTACHED



DATE _____

SUBJECT _____

SHEET NO. _____

BY _____ CHKD. _____

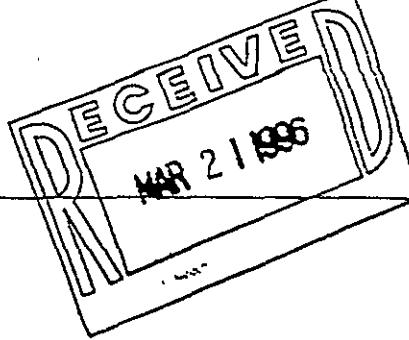
JOB NO. _____

CALCULATION: Cost Uncertainty

Rev 1 Changes:

- Revised Cost Uncertainty to reflect the latest operations COST (Revised due to canister/waste loading)
- Revised Ex Situ Cases to for Repository fee
 - ① \$360,000/canister (1995 dollars) also included cost uncertainty calculations for ex situ alternatives
- Included Additional characterization Cost in the In Situ filled Cap, In Situ Vitrification, and Ex Situ/In Situ Combination alternative.
(903 million in the In Situ F#Cap and ISU ALT.)
542 million in the COMBO ALT.)

Stein, David



From: Stein, David
To: Henderson, Colin
Subject: Hanford TWEIS Alternatives Cost Update
Date: Wednesday, March 20, 1996 1:35PM

Following are Hanford TWEIS Alternatives cost updates with corrections for Treatment Operating Costs. These corrections were noted in the engineering calculations dated 2/20/96, but were never transferred to the final cost tables until now. The operating costs corrections are also presented here for your comparison.

TABLE 1

	PREVIOUS OPERATING COSTS (MILLIONS)	CORRECTED OPERATING COSTS(MILLIONS)
Intermediate Separations	\$5,577	\$5,509
No Separations(Vitrification)	\$23,273	\$22,742
No Separations(Calcination)	\$8,182	\$7,548
ExSitu/InSitu Combination	\$2,672	\$2,638

TABLE 2

ALTERNATIVE	TOTAL COST(WITH REPOSITORY FEE@\$360,000 PER CANISTER)	
	TARGET VALUE (MILLIONS)	95% CONFIDENCE RANGE (MILLIONS)
Intermediate Separations	\$37,818	\$30,399 ---- \$40,552
No Separations(Vitrification)	\$252,569	\$69,475 ---- \$252,569
No Separations(Calcination)	\$85,815	\$38,789 ---- \$86,141
ExSitu/InSitu Combination	\$25,526	\$22,990 ---- \$27,913

TABLE 3

ALTERNATIVE	COST EXCLUDING REPOSITORY FEE	
	TARGET VALUE (MILLIONS)	95% CONFIDENCE RANGE (MILLIONS)
Intermediate Separations	\$25,798	\$23,775 ---- \$29,741
No Separations(Vitrification)	\$41,209	\$25,560 ---- \$43,559
No Separations(Calcination)	\$26,015	\$22,157 ---- \$28,708
ExSitu/InSitu Combination	\$19,516	\$17,956 ---- \$22,407

These changes should bring the alternatives up to date. Let me know if I can do anything else.

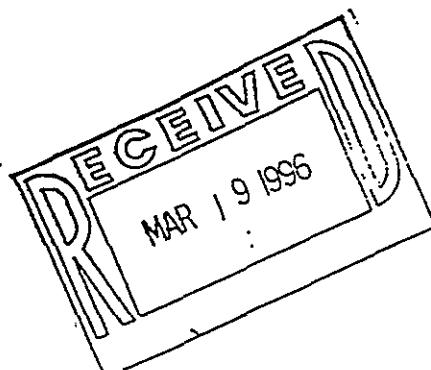
Stein, David

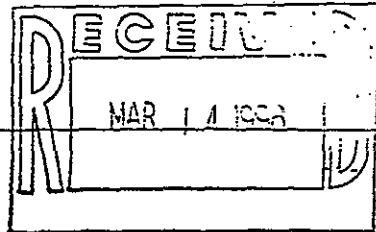
From: Stein, David
To: Henderson, Colin
Subject: TWEIS Cost Uncertainty Update
Date: Monday, March 18, 1996 10:04AM

Following are Hanford TWEIS Alternatives Cost Uncertainty updates which include an increase for tank characterization costs (\$903 million for InSitu Fill & Cap and InSitu Vitrification and 60% of \$903 or \$542 million for InSitu/ExSitu Combo):

ALTERNATIVE	TARGET VALUE (millions)	95% CONFIDENCE RANGE (millions)
InSitu Fill & Cap	\$7,884	\$6,972 — \$8,815
InSitu Vitrification	\$16,578	\$16,185 — \$23,840
InSitu/ExSitu Combo with Repository Fee @ \$360,000 per canister(\$6,010 million)	\$25,560	\$22,996 — \$27,947
InSitu/ExSitu Combo without Repository Fee	\$19,550	\$17,968 — \$22,441
InSitu/ExSitu Combo with Repository Fee @ \$5,000 million(Feb 96)	\$24,550	\$22,466 — \$27,151

After reviewing the cost components of the Repository Fee in the TRW Report, I can confirm that there was no double counting when compared to the Westinghouse Data Packages. The Repository Fee included a cost for an outer barrier for the HLW package in which it is placed before insertion into the vault. This outer barrier is either in addition to the MPC or replaces the MPC, I cannot determine which.





Stein, David

From: Stein, David
 To: Henderson, Colin
 Subject: Hanford TWEIS Alternatives Cost Uncertainty
 Date: Wednesday, March 13, 1996 12:51PM

Following are Hanford TWEIS Alternatives Cost Uncertainty Tables with and without Repository Fee (fee has been calculated using \$360,000 per canister per latest directive):

TABLE 1

ALTERNATIVE	TOTAL ALTERNATIVE COST(WITH REPOSITORY FEE)	
	TARGET VALUE (millions)	95% CONFIDENCE RANGE (millions)
Intermediate Separations	\$37,886	\$30,465 — \$40,598
No Separations (Vitrification)	\$253,200	\$69,971 — \$253,200
No Separations (Calcination)	\$86,449	\$39,406 — \$86,548
Extensive Separations	\$28,544	\$27,477 — \$36,471
ExSitu/InSitu Combination	\$25,018	\$22,691 — \$27,197
Phased Implementation	\$38,728	\$31,843 — \$41,756
Junior Combo	\$19,461	\$18,512 — \$22,053

Note: For most alternatives, repository fee is so high that it dominates the cost uncertainty. I would recommend that the repository fee be considered as a separate item with no range included and just a note as to how it was calculated; e.g. \$360,000 charge per canister.

TABLE 2

ALTERNATIVE	ALTERNATIVE REMEDIATION COST(EXCLUDES REP FEE)	
	TARGET VALUE (millions)	95% CONFIDENCE RANGE (million)
Intermediate Separations	\$25,866	\$23,818 — \$29,808
No Separations (Vitrification)	\$41,740	\$25,628 — \$44,074
No Separations (Calcination)	\$26,649	\$22,276 — \$29,269
Extensive Separations	\$27,979	\$26,580 — \$35,476
ExSitu/InSitu Combination	\$19,008	\$17,742 — \$21,774
Phased Implementation	\$26,708	\$25,000 — \$31,109
Junior Combo	\$16,331	\$15,089 — \$18,633

I will send copies of the model output by Fed Ex this afternoon. Give me a call if you have any questions.

Henderson, Colin

From: Stein, David
To: Henderson, Colin
Subject: Hanford TWEIS Alternatives Cost Update
Date: Wednesday, March 20, 1996 1:35PM

Following are Hanford TWEIS Alternatives cost updates with corrections for Treatment Operating Costs. These corrections were noted in the engineering calculations dated 2/20/96, but were never transferred to the final cost tables until now. The operating costs corrections are also presented here for your comparison.

TABLE 1

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ExSitu/InSitu Combination	\$25,526	\$22,990 ----- \$27,913

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Henderson, Colin

From: Stein, David
To: Henderson, Colin
Subject: TWEIS Cost Uncertainty Update
Date: Monday, March 18, 1996 10:04AM

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After reviewing the cost components of the Repository Fee in the TRW Report, I can confirm that there was no double counting when compared to the Westinghouse Data Packages. The Repository Fee included a cost for an outer barrier for the HLW package in which it is placed before insertion into the vault. This outer barrier is either in addition to the MPC or replaces the MPC, I cannot determine which.

Henderson, Colin

From: Stein, David
To: Henderson, Colin
Subject: Capsule Alternatives Cost Revision(Repository Fee Change)
Date: Monday, March 18, 1996 1:54PM

Incorporating the revised Repository Fee method (\$360,000 per canister) results in the following for the Capsule Alternatives:

	OVERPACK AND SHIP (millions)	CAPSULE ALTERNATIVES VITRIFY WITH TANK WASTE (millions)
Current Operations	\$377	\$315
R&D	\$14	\$5
Capital	\$32	\$36
Operating	\$34	\$46
M&M	-----	\$1
D&D	\$6	\$6
Repository Fee	\$144	\$232
Total	\$607	\$641

Cost Uncertainty

Cost uncertainty for the various tank waste treatment alternatives has been evaluated using Decision Sizing Corporation (DSC) Range Estimating Program for personal computers (REP/pc). Typically, Range Estimating applies to one time decisions such as capital investments, engineering cost estimates and competitive bids. The Range Estimating Program has enjoyed a long and successful record of use since its introduction by DSC in the early 1970's. It has been applied to thousands of diverse problems

by thousands of users. A

Small sampling of industries using REPI/PC includes government, defense, engineering, construction, and research.

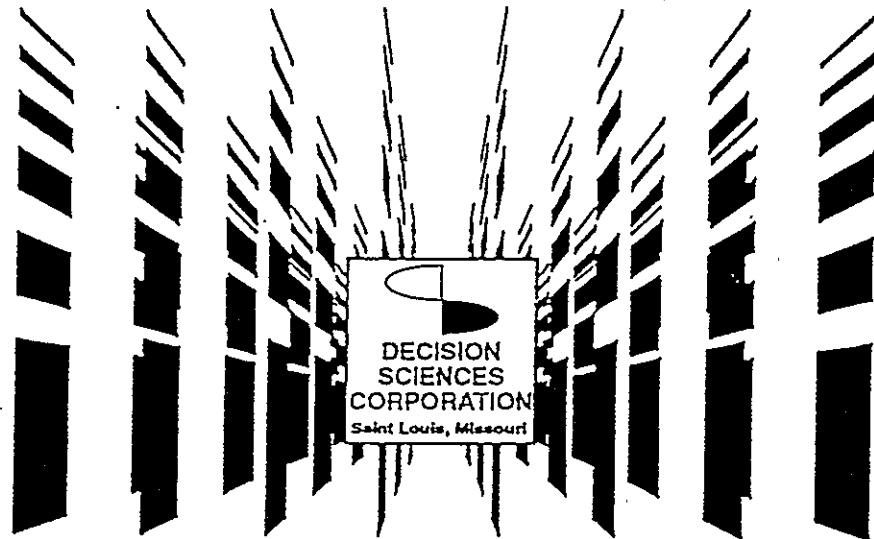
Range Estimating is user friendly and its heuristics allow the user to specify a simple range rather than refine requirements selection of a probability density function. Range Estimating's output heuristics clearly identify quantifiable and opportunities rank the risks decision making problem.

REP/PC

Range Estimating Program for personal computers

User's Guide

**Version 4.0
(July 1993)**



**Providing crystal-clear perspectives
for sound management decisions**

Technical Support

Telephone: 314/739-2662

Facsimile: 314/536-1001

First Edition
July 1993

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JF JACOBS ENGINEERING GROUP INC

DATE 2/5/96 SUBJECT HANFORD TURS SHEET NO. 1 - 4
BY Strichka PROPOSED DEIS JOB NO. _____

BASIS FOR PROBS/RANGE ELEMENTS
NUM ELEMENT

1 CURRENT OPERATIONS
(All Alternatives)

PROB 50%
RANGE -20% + 20%

Comment: CONTINUATION OF CURRENT OPERATIONS BASED ON HISTORICAL COSTS. BASIC AMBIVALENCE SHOWN IN PROBABILITY AND RANGE.

2 R&D (WASTE RET. & TRANSFER)

3 R&D (TREATMENT)

4 CAPITAL (CLOSURE)

9 M+M

Comment: NON-CRITICAL FOR ALL ALTERNATIVES

NOTE: THE BASIS ESTIMATED HEREIN
WERE DISCUSSED AND AGREED
UPON IN 2/4/96 MEETING OF
→ Stein C. Henderson, D. Murray (all
from JECS) Reviewed and confirmed
by L. Selfy (Selfy Cost Estimator/estimator for) on 2/8/96.

DATE 2/5/96

SUBJECT

BY D. Lem CHKD.

SHEET NO. 2-4

JOB NO.

NUM ELEMENT

4 CAPITAL (WASTE RET. & TRANSFER)
(ALL ALTERNATIVES)PROB 50%
RANGE -20%, +70%7 OPERATING (WASTE RET. & TRANSFER)
(ALL ALTERNATIVES)PROB 50%
RANGE -20%, +70%

COMMENT: BASIC AMBIGUITY RE
PROBABILITIES. PESSIMISTIC
VIEW OF HIGH RANGE
DUE TO DIFFICULTY WITH
METHODS TO RETRIEVE AND
TRANSFER FOR CERTAIN
TANKS AND HIGHER
CAPITAL REQUIREMENTS AND
LONGER OPERATIONAL PERIOD.



JACOBS ENGINEERING GROUP INC.

DATE 2/5/98

SUBJECT

BY Stein CHKD.

SHEET NO. 3-4

JOB NO.

Num	ELEMENT	Long TERM MANAGE	No SEP VTR.	SEP CALC.	INTER- VTR.	PHASED INSPY In MPH.	EXT. SEP.	In SITY. VTR.	
5	CAPITAL (TREATMENT)								
	PROB RANGE	-50% -20%, +20%	-50% -20%, +50%	-50% -20%, +50%	-40% -20%, +100%	-40% -20%, +100%	-30% -20%, +150%	-15% -10%, +300%	
8	OPERATING (TREATMENT)								
	PROB RANGE	-75% -80%, +0%	-75% -60%, +0%	-65% -25%, +0%	-65% -25%, +0%	-55% -15%, +0%	-15% -10%, +200%		
	Comments:	<p>Comments: STARTING WITH AMBIVALENCE, PROB. DECREASES WITH COMPLEXITY OF PROCESSES & UNKNOWNNS. RANGE ON SIDE STANDARD AT 20% DUE TO 40% CONTINUENCY ALREADY INCLUDED IN CAPITAL. ONLY -10% FOR IN-SITU VTR. DUE TO PESSIONISM ON PROCESSES. RANGE ON HIGH SIDE INCREASES DUE TO COMPLEXITY OF PROCESSES AND UNKNOWNNS.</p>							
	NON CRITICAL								
	PROB RANGE								
	Comments:	<p>Comments: PROB. DECREASES WITH LOWER QUANTITIES OF HW GLASS GENERATED DUE TO LARGE COST EFFECT OF CANISTER. WHICH IS NEAR MAXIMUM FOR BASE-BASIS USED HEREIN. IN-SITU COSTS USED PESTICIDES TYPICALLY UPPER RANGE OF 10%. DUE TO HIGHER COSTS IN BASIS HEREIN (LOWER WASTE OXIDE LOADINGS). LOWEST RANGE BASED ON OPERATIONAL COSTS FOR NOV 1995 SCENARIO (MORE LIKELY). IN-SITU VTR. VIEVED PESSIMISTICALLY DUE TO LOWER OPERATION AND ADDITIONAL GLASS RAW MATERIALS.</p>							

ALTERNATIVE

ALTERNATIVE

DEGREES OF OPTIMISM AND PESSIMISM

EXPENSE ELEMENTS		
	Absolute	0%
Pessimism	Extreme	5%, 10%, 15%
	Moderate	20%, 25%, 30%
	Slight	35%, 40%, 45%
Ambivalence		50%
Optimism	Slight	55%, 60%, 65%
	Moderate	70%, 75%, 80%
	Extreme	85%, 90%, 95%
	Absolute	100%

PROFIT ELEMENTS		
	Absolute	100%
Pessimism	Extreme	85%, 90%, 95%
	Moderate	70%, 75%, 80%
	Slight	55%, 60%, 65%
Ambivalence		50%
Optimism	Slight	35%, 40%, 45%
	Moderate	20%, 25%, 30%
	Extreme	5%, 10%, 15%
	Absolute	0%

The Range

A range of possible values is specified for each critical element in the plan. The range is determined by specifying the lowest and highest values the critical element can assume. These lowest and highest values are set so far apart that there is greater than a 98% probability that the actual value of the critical element will materialize within the resulting range. Specifically, the "lowest" value is set so low that there is less than 1 chance in 100 that the actual value will be any lower; similarly, the "highest" value is set so high that there is less than a 1% probability that the actual value will be any higher. Thinking of it another way, the odds are about 99 to 1 against the actual value being lower than the lowest value. Also, the odds are about 99 to 1 against the actual value being higher than the highest value. Qualitatively speaking, the lowest and highest values are set far enough out such that they capture the "rather improbable" but not the "slightly absurd." Quite obviously, if there is substan-

tial uncertainty about the actual value of the critical element, its range will be quite broad. Conversely, a lesser degree of uncertainty will be reflected as a narrower range for the critical element.

NOTE: The lowest and highest values are completely independent of the probability factor. It is quite possible that a given critical element could have a fairly small difference between its target and lowest value and yet have a high probability of its actual value materializing in that narrow part of the range. Examples of this often occur in expense elements where it is not unusual to have a very small chance of the actual exceeding the target but, if it does, the amount by which it can exceed it is very large. Such a range is said to be "highly skewed."

Some people have difficulty with the idea of supplying a range; some even claim that the range is nothing more than a lot of guesswork. But that's precisely why the range is valuable in decision-making; it involves a lot of educated guessing by qualified people. On the other hand, the single-point value involves only a little guessing -- so little, in fact, that it can lead to serious errors in decision-making. There is nothing wrong with guessing. Nobel prizes have been awarded for shrewd guessing! Put another way: with the range, the decision-maker will be approximately correct; with the traditional single-point value, exactly wrong!

February 8, 1996

To: Mark Nelson/David Stein

From: Larry Selby

Subject: Review of REP-PC Risk Analyses

I have reviewed the input of the ten remediation scenarios and generally find them within reasonable ranges. I changed the input of one of the more complicated scenarios, generally widening the spread between low and high, (usually by increasing the high end). The results were reasonably close (within about 5 %) which pretty much verifies the suitability of the variables as entered in the program. Certainly the target estimate numbers are not within an accuracy of 5% of total cost at the Order of Magnitude level of the estimates. At this point, very little is to be gained by changing the model and re-running the program.

I would recommend that at some appropriate future time a group of 4 to 6 individuals, most familiar with each of the processes meet, and re-evaluate the entries used in developing the model and then re-run the program. One of these individuals should be one of the estimating team who is familiar the the details of how the estimate (target amount) was developed. Additionally, the smaller items should be dropped, as they tend to distort the results, although they would not affect the actual total cost. I would also warn to resist the temptation to group the small items and treat them as a single item to make the arithmetic appear correct. This also distorts the results. Having used this program a number of times over the past few years I have found that we are frequently too optimistic in entering the highest cost. This number should be the cost that the group is 99% certain cannot or will not be exceeded by even the worst of circumstances. I would also recommend that at the Order of Magnitude estimate level, the contingency applied by the estimator should be considered as a real cost and not considered in arriving at the highest possible cost. More often than not that contingency is required in progressing to estimates prepared from detailed design documents.

No Action
 DATA : ~~Exsitu Extern.~~ Case 01
 MODEL : BASIC MODEL (SUMMATION)

NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		14300	50	11440	17160
2 R&D Waste Ret. & Transfer		0		0	0
3 R&D Treatment		0		0	0
4 Capital Waste Ret. & Transfer		0		0	0
5 Capital Treatment		0		0	0
6 Capital Closure		0		0	0
7 Operations Waste Ret. & Transfer		0		0	0
8 Operations Treatment		0		0	0
9 M & M		0		0	0
10 Repository Fee		0		0	0
TOTAL EXPENSE (INPUT TO REP/PC)		14300		11440	17160
				(THEORETICALS)	

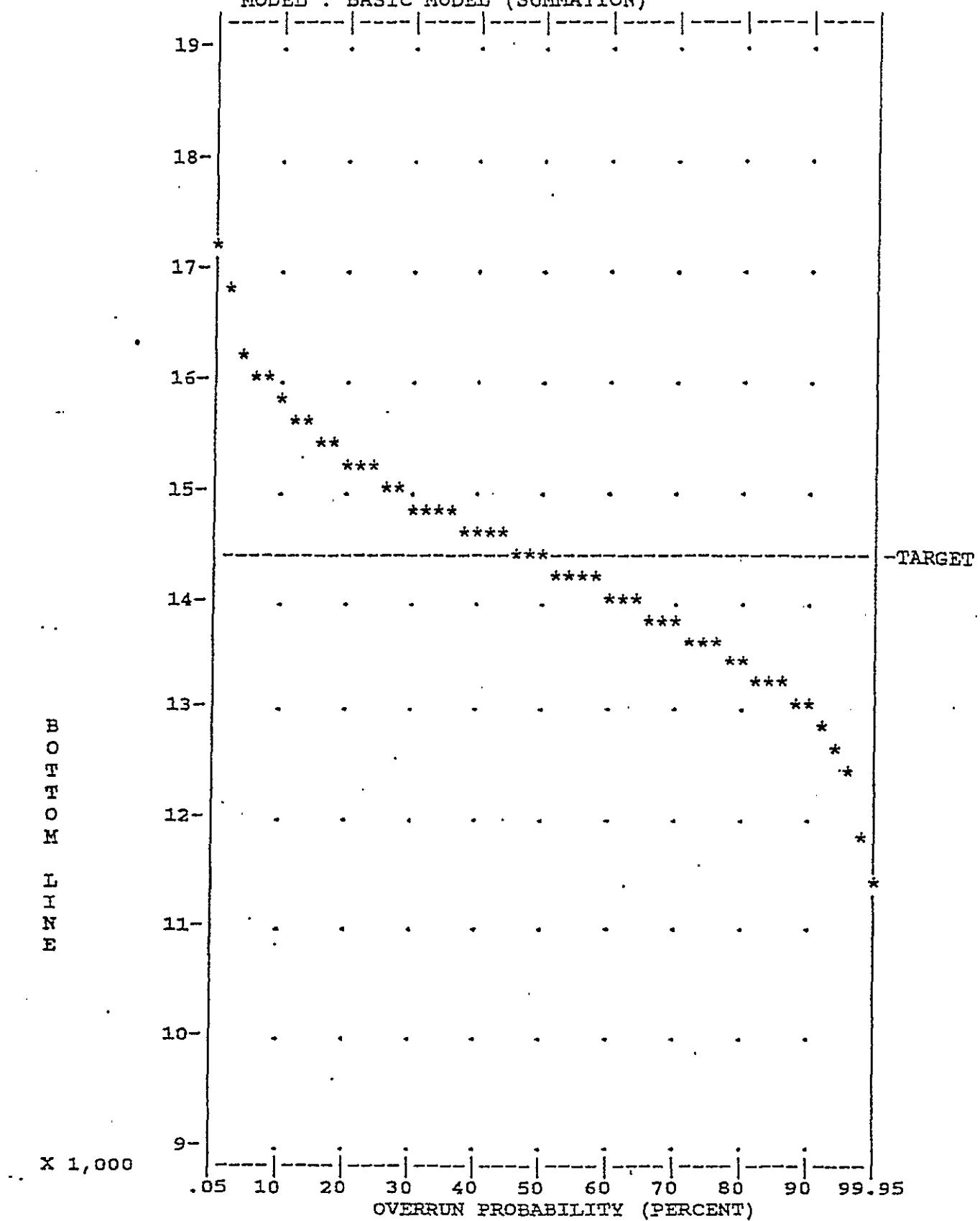
+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

output file for
 Range Estimate
 tank waste alternatives

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 02-06-96

DATA : ExSitu Exten. Case 01

MODEL : BASIC MODEL (SUMMATION)



REP/PC (Ver-4.0) - MGMT REPORT 3 GRAPHICAL PRIORITY PROFILE : 02-06-96

DATA : ExSitu Exten. Case 01
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS	
14300	51 PCT	0 = .0 PCT	
NUM ELEMENT	UNIT	CORRECT	PROTECT
1 Current Operations		-----	+++++
NET EFFECT OF FROZEN ELEMENTS			

DATA : ExSitu Exten. Case 01
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	RELATIVE
100	"	2860	20.0 PCT
99.95	"	2849	19.9 "
95	"	1783	12.5 "
90	"	1430	10.0 "
85	"	1176	8.2 "
80	"	954	6.7 "
75	"	797	5.6 "
70	"	578	4.0 "
65	"	450	3.2 "
60	"	311	2.2 "
55	"	177	1.2 "
50	"	15	.1 "
45	"	-123	-.9 "
40	"	-263	-1.8 "
35	"	-382	-2.7 "
30	"	-576	-4.0 "
25	"	-716	-5.0 "
20	"	-896	-6.3 "
15	"	-1167	-8.2 "
10	"	-1377	-9.6 "
5	"	-1745	-12.2 "
0.05	"	-2839	-19.8 "
0	"	-2860	-20.0 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

Long-Term Mgmt.
 DATA : ExSitu Exten. Case 02
 MODEL : BASIC MODEL (SUMMATION)

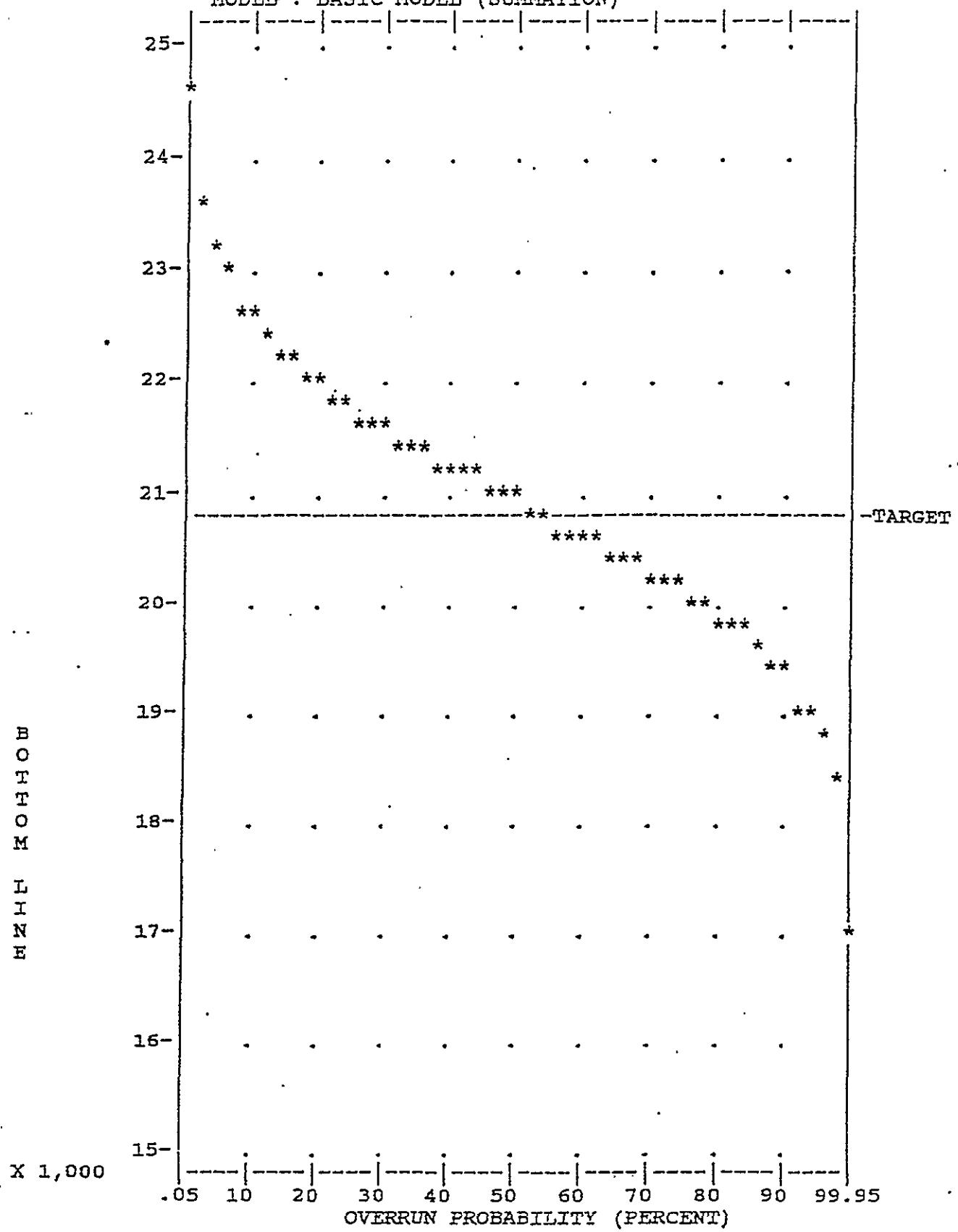
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		14300	50	11440	17160
2 R&D Waste Ret. & Transfer		100.00		100.00	100.00
3 R&D Treatment		0		0	0
4 Capital Waste Ret. & Transfer		1930	50	1544	3281
5 Capital Treatment		4000	50	3200	4800
6 Capital Closure		0		0	0
7 Operations Waste Ret. & Transfer		440		440	440
8 Operations Treatment		0		0	0
9 M & M		0		0	0
10 Repository Fee		0		0	0
TOTAL EXPENSE (INPUT TO REP/PC)		20770		16724	25781
				(THEORETICALS)	

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 02-06-96

DATA : ExSitu Exten.. Case 02

MODEL : BASIC MODEL (SUMMATION)



REP/PC (Ver 4.0) - MGMT REPORT 3 GRAPHICAL PRIORITY PROFILE : 02-06-96

DATA : ExSitu Exten. Case 02
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS
20770	54 PCT	0 = .0 PCT

NUM ELEMENT	UNIT	CORRECT	PROTECT
1 Current Operations		-----	+++++
4 Capital Waste Ret. & Transfer		-----	++
5 Capital Treatment		-----	+++
NET EFFECT OF FROZEN ELEMENTS			

DATA : ExSitu Exten. Case 02
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	CONTINGENCY RELATIVE
100	"	5011	24.1 PCT
99.95	"	3750	18.1 "
95	"	2327	11.2 "
90	"	1771	8.5 "
85	"	1413	6.8 "
80	"	1159	5.6 "
75	"	958	4.6 "
70	"	741	3.6 "
65	"	597	2.9 "
60	"	442	2.1 "
55	"	301	1.5 "
50	"	141	.7 "
45	"	-30	-.1 "
40	"	-201	-1.0 "
35	"	-360	-1.7 "
30	"	-512	-2.5 "
25	"	-697	-3.4 "
20	"	-886	-4.3 "
15	"	-1109	-5.3 "
10	"	-1464	-7.0 "
5	"	-1894	-9.1 "
0.05	"	-3857	-18.6 "
0	"	-4046	-19.5 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

FILENAME=C:\CASE03.OUT

03/18/96

08:37:46

DATA : InSitu Fill & Cap Case 03
MODEL : BASIC MODEL (SUMMATION)

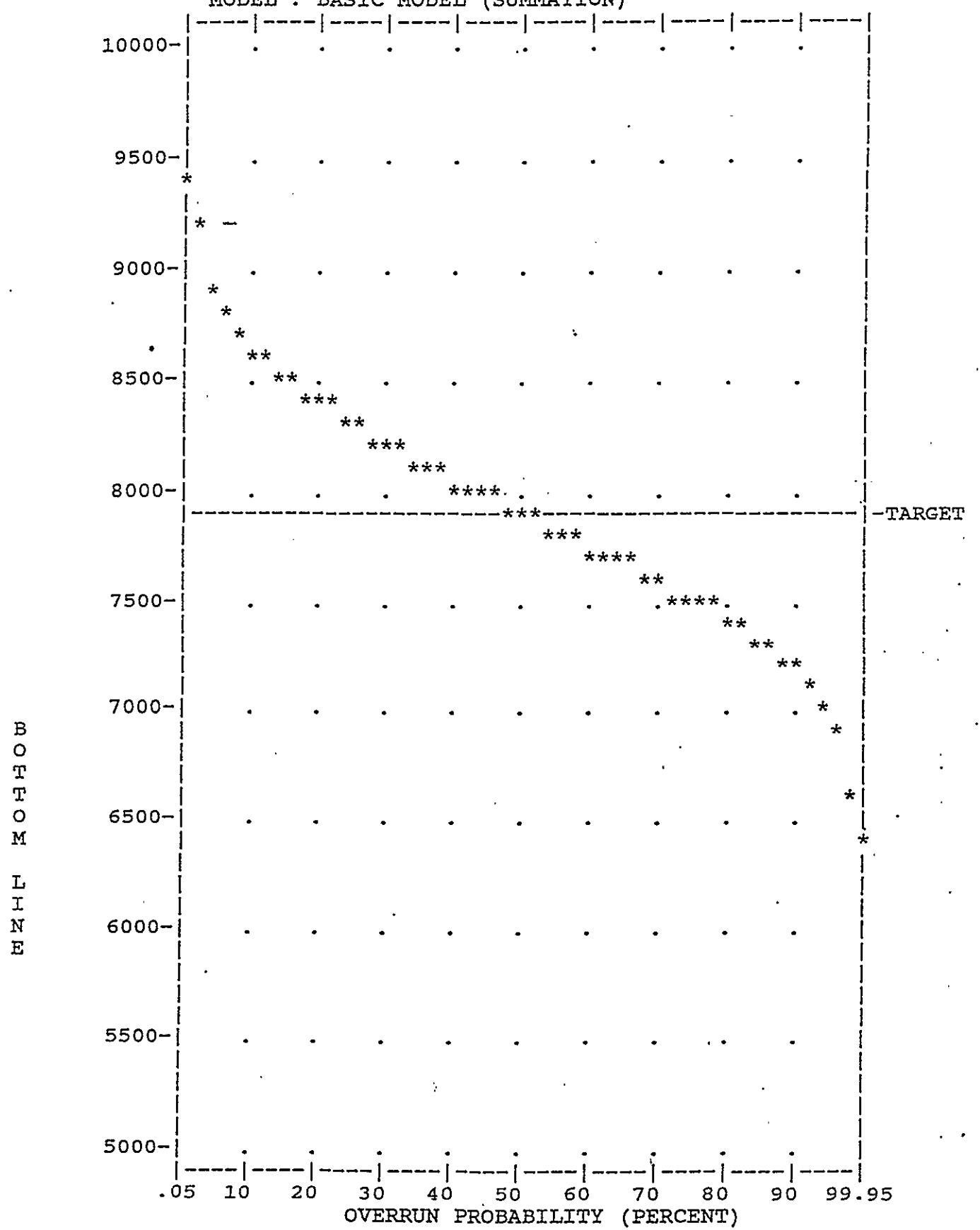
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		7469	50	5975	8963
2 R&D Waste Ret. & Transfer		0		0	0
3 R&D Treatment		0		0	0
4 Capital Waste Ret. & Transfer		0		0	0
5 Capital Treatment		25.00		25.00	25.00
6 Capital Closure		116.00		116.00	116.00
7 Operations Waste Ret. & Transfer		0		0	0
8 Operations Treatment		274		274	274
9 M & M		0		0	0
10 Repository Fee		0		0	0
TOTAL EXPENSE (INPUT TO REP/PC)		7884		6390	9378
				(THEORETICALS)	

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 03-18-96

DATA : InSitu Fill & Cap Case 03

MODEL : BASIC MODEL (SUMMATION)



REP/PC (Ver 4.0) - MGMT REPORT 3 GRAPHICAL PRIORITY PROFILE : 03-18-96

DATA : InSitu Fill & Cap Case 03
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS	
7884	51 PCT	0 = .0 PCT	
NUM ELEMENT	UNIT	CORRECT	PROTECT
1 Current Operations		-----	++++++
NET EFFECT OF FROZEN ELEMENTS			

DATA : InSitu Fill & Cap Case 03
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	CONTINGENCY RELATIVE
100	"	1494	19.0 PCT
99.95	"	1488	18.9 "
- 95	"	931	11.8 "
90	"	747	9.5 "
85	"	614	7.8 "
80	"	498	6.3 "
75	"	416	5.3 "
70	"	302	3.8 "
65	"	235	3.0 "
60	"	163	2.1 "
55	"	92	1.2 "
50	"	8	.1 "
45	"	-64	-.8 "
40	"	-138	-1.7 "
35	"	-200	-2.5 "
30	"	-301	-3.8 "
25	"	-374	-4.7 "
20	"	-468	-5.9 "
15	"	-610	-7.7 "
10	"	-719	-9.1 "
5	"	-912	-11.6 "
0.05	"	-1483	-18.8 "
0	"	-1494	-18.9 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

FILENAME=C:\CASE04.OUT

03/18/96

08:44:17

DATA : InSitu Vitrification Case 04
 MODEL : BASIC MODEL (SUMMATION)

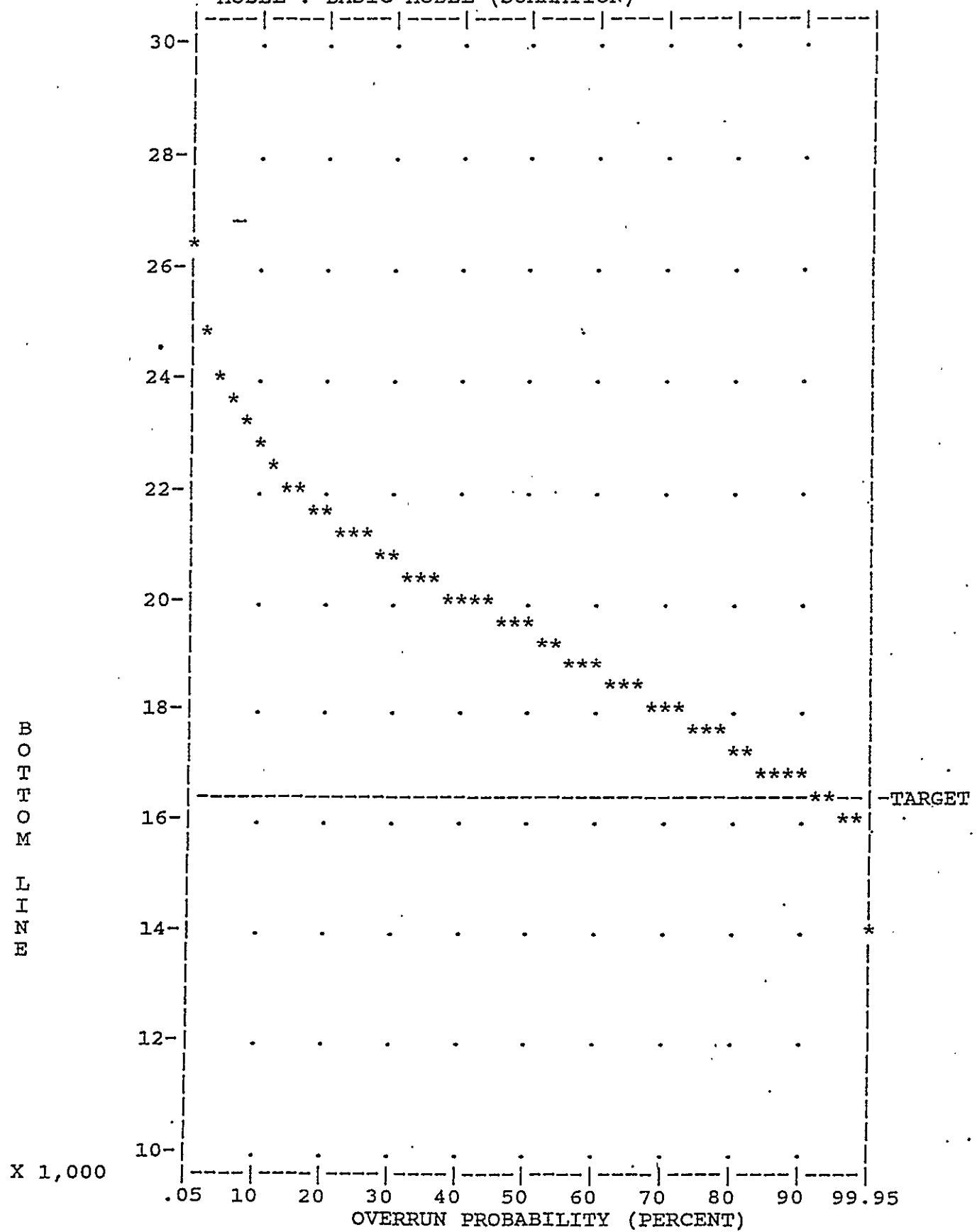
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		8752	50	7002	10502
2 R&D Waste Ret. & Transfer		0		0	0
3 R&D Treatment		70.00		70.00	70.00
4 Capital Waste Ret. & Transfer		0		0	0
5 Capital Treatment		4900	15	4410	9600
6 Capital Closure		116.00		116.00	116.00
7 Operations Waste Ret. & Transfer		0		0	0
8 Operations Treatment		2740	15	2466	8220
9 M & M		0		0	0
10 Repository Fee		0		0	0
TOTAL EXPENSE (INPUT TO REP/PC)		16578		14064	28508
				(THEORETICALS)	

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 03-18-96

DATA : InSitu Vitrification Case 04

MODEL : BASIC MODEL (SUMMATION)



REP/PC (Ver 4.0) - MGMT REPORT 3 GRAPHICAL PRIORITY PROFILE : 03-18-96

DATA : InSitu Vitrification Case 04
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS
16578	90 PCT	0 = .0 PCT

NUM ELEMENT	UNIT	CORRECT	PROTECT
8 Operations Treatment		-----	
5 Capital Treament		-----	
1 Current Operations		--- ++	
NET EFFECT OF FROZEN ELEMENTS			

DATA : InSitu Vitrification Case 04
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	CONTINGENCY RELATIVE
100	"	11930	72.0 PCT
99.95	"	9748	58.8 "
- 95	"	7262	43.8 "
90	"	6052	36.5 "
85	"	5434	32.8 "
80	"	4922	29.7 "
75	"	4538	27.4 "
70	"	4138	25.0 "
65	"	3768	22.7 "
60	"	3494	21.1 "
55	"	3220	19.4 "
50	"	2848	17.2 "
45	"	2500	15.1 "
40	"	2153	13.0 "
35	"	1766	10.7 "
30	"	1359	8.2 "
25	"	1104	6.7 "
20	"	718	4.3 "
15	"	321	1.9 "
10	"	29	.2 "
5	"	-393	-2.4 "
0.05	"	-2400	-14.5 "
0	"	-2514	-15.2 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

DATA : Inter Sep Case 05
MODEL : BASIC MODEL (SUMMATION)

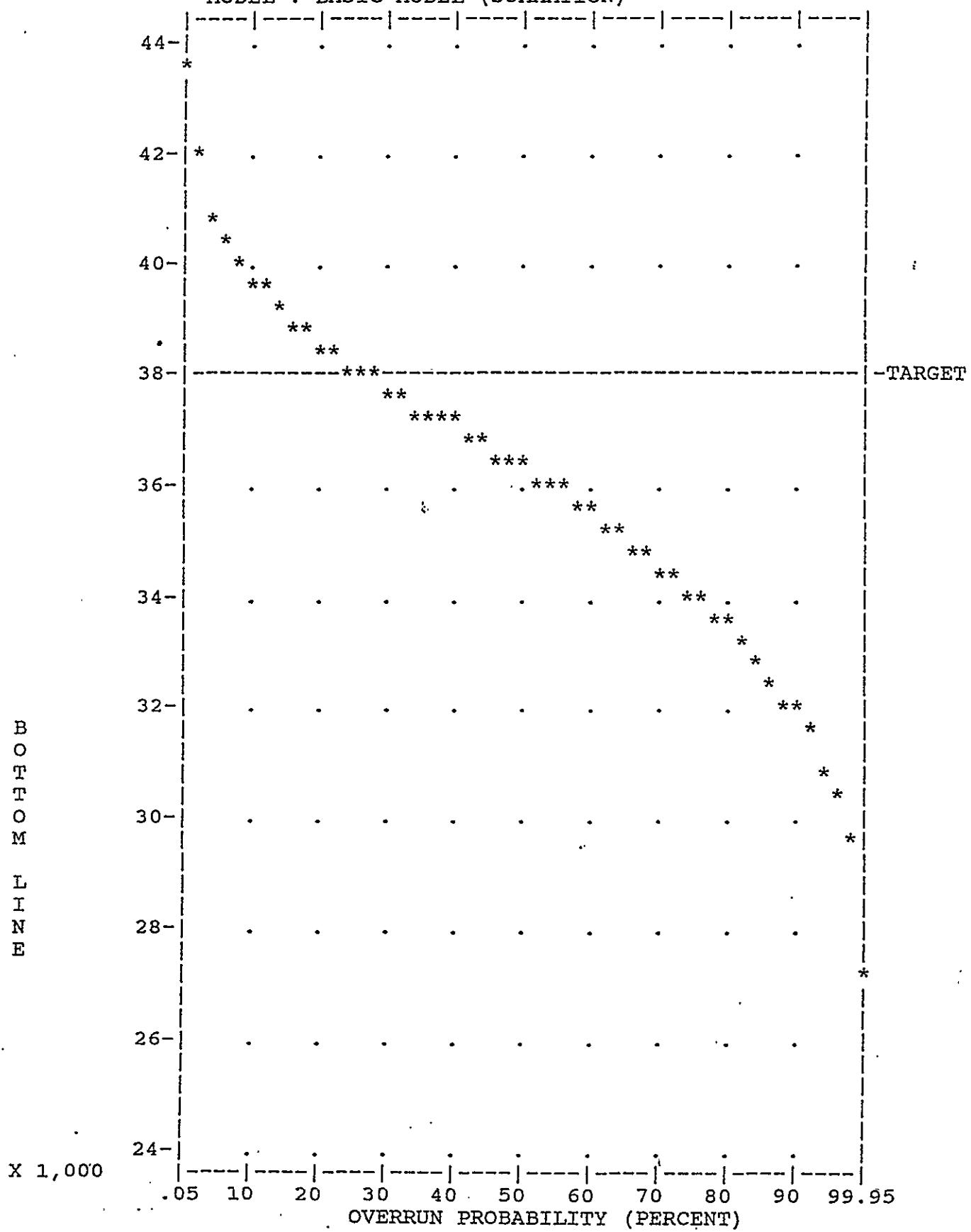
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		8600	50	6880	10320
2 R&D Waste Ret. & Transfer		190.00		190.00	190.00
3 R&D Treatment		630		630	630
4 Capital Waste Ret. & Transfer		2280	50	824	3876
5 Capital Treatment		3600	40	2880	7200
6 Capital Closure		169.00		169.00	169.00
7 Operations Waste Ret. & Transfer		4820	50	3856	8194
8 Operations Treatment		5509	65	4183	5510
9 M & M		0		0	0
10 Repository Fee		12020	95	3900	12030
TOTAL EXPENSE (INPUT TO REP/PC)		37818		23512	48119
				(THEORETICALS)	

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 03-20-96

DATA : Inter Sep Case 05

MODEL : BASIC MODEL (SUMMATION)



REP/PC (Ver 4.0) - MGMT REPORT 3 GRAPHICAL PRIORITY PROFILE : 03-20-96

DATA : Inter Sep Case 05
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS
37818	29 PCT	0 = .0 PCT

NUM ELEMENT	UNIT	CORRECT	PROTECT
10 Repository Fee			+++++
5 Capital Treatment		---	+
7 Operations Waste Ret. & Transfer		---	+
4 Capital Waste Ret. & Transfer		-	+
1 Current Operations		-	+
8 Operations Treatment			+
NET EFFECT OF FROZEN ELEMENTS			

DATA : Inter Sep Case 05
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	CONTINGENCY RELATIVE
100	"	10301	27.2 PCT
99.95	"	5713	15.1 "
95	"	2734	7.2 "
90	"	1887	5.0 "
85	"	1256	3.3 "
80	"	678	1.8 "
75	"	191	.5 "
70	"	-125	-.3 "
65	"	-490	-1.3 "
60	"	-804	-2.1 "
55	"	-1135	-3.0 "
50	"	-1576	-4.2 "
45	"	-1889	-5.0 "
40	"	-2362	-6.2 "
35	"	-2778	-7.3 "
30	"	-3219	-8.5 "
25	"	-3857	-10.2 "
20	"	-4403	-11.6 "
15	"	-5223	-13.8 "
10	"	-6014	-15.9 "
5	"	-7419	-19.6 "
0.05	"	-10733	-28.4 "
0	"	-14306	-37.8 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

FILENAME=C:\CASE05NF.OUT

03/20/96

10:35:58

DATA : No Sep Vitr Case 06
 MODEL : BASIC MODEL (SUMMATION)

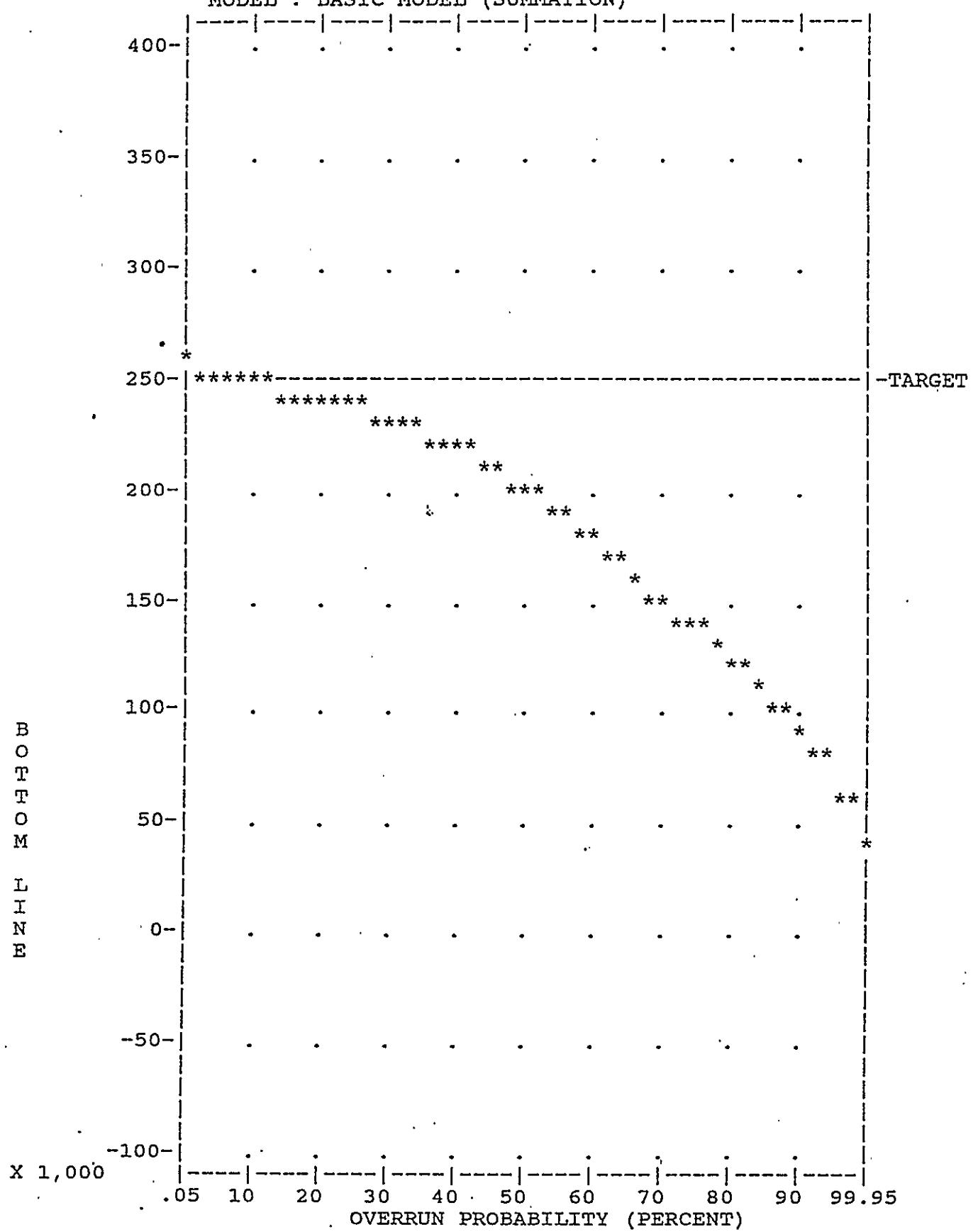
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		8325	50	6660	9990
2 R&D Waste Ret. & Transfer		190.00		190.00	190.00
3 R&D Treatment		280		280	280
4 Capital Waste Ret. & Transfer		2280	50	1824	3876
5 Capital Treatment		2610	50	2088	3915
6 Capital Closure		152.00		152.00	152.00
7 Operations Waste Ret. & Transfer		4630	50	3704	7871
8 Operations Treatment		22742	75	4654	22743
9 M & M		0		0	0
10 Repository Fee		211460	95	12900	211461
PREVIOUS ELEMENT HAS UNUSUAL DATA HOWEVER REP/PC USED THOSE VALUES					
TOTAL EXPENSE (INPUT TO REP/PC)		252669		32452	260478
(THEORETICALS)					

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 03-20-96

DATA : No Sep Vitr Case 06

MODEL : BASIC MODEL (SUMMATION)



DATA : No Sep Vitr Case 06
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS
252669	3 PCT	0 = .0 PCT

NUM ELEMENT	UNIT	CORRECT	PROTECT
10 Repository Fee			++++++
8 Operations Treatment			+
7 Operations Waste Ret. & Transfer			
1 Current Operations			
4 Capital Waste Ret. & Transfer			
5 Capital Treatment			
NET EFFECT OF FROZEN ELEMENTS			

DATA : No Sep Vitr Case 06
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	CONTINGENCY RELATIVE
100		7809	3.1 PCT
99.95	"	3990	1.6 "
95	"	-1501	-.6 "
90	"	-4789	-1.9 "
85	"	-8473	-3.3 "
80	"	-12164	-4.8 "
75	"	-16547	-6.5 "
70	"	-21637	-8.6 "
65	"	-28309	-11.2 "
60	"	-33361	-13.2 "
55	"	-42447	-16.8 "
50	"	-52209	-20.7 "
45	"	-63127	-25.0 "
40	"	-74327	-29.4 "
35	"	-88544	-35.0 "
30	"	-102986	-40.8 "
25	"	-114820	-45.4 "
20	"	-129425	-51.2 "
15	"	-149380	-59.1 "
10	"	-163222	-64.6 "
5	"	-183194	-72.5 "
0.05	"	-212325	-84.0 "
0	"	-220217	-87.2 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

FILENAME=C:\CASE06NF.OUT

03/20/96

10:39:41

DATA : No Sep Calc Case 07
MODEL : BASIC MODEL (SUMMATION)

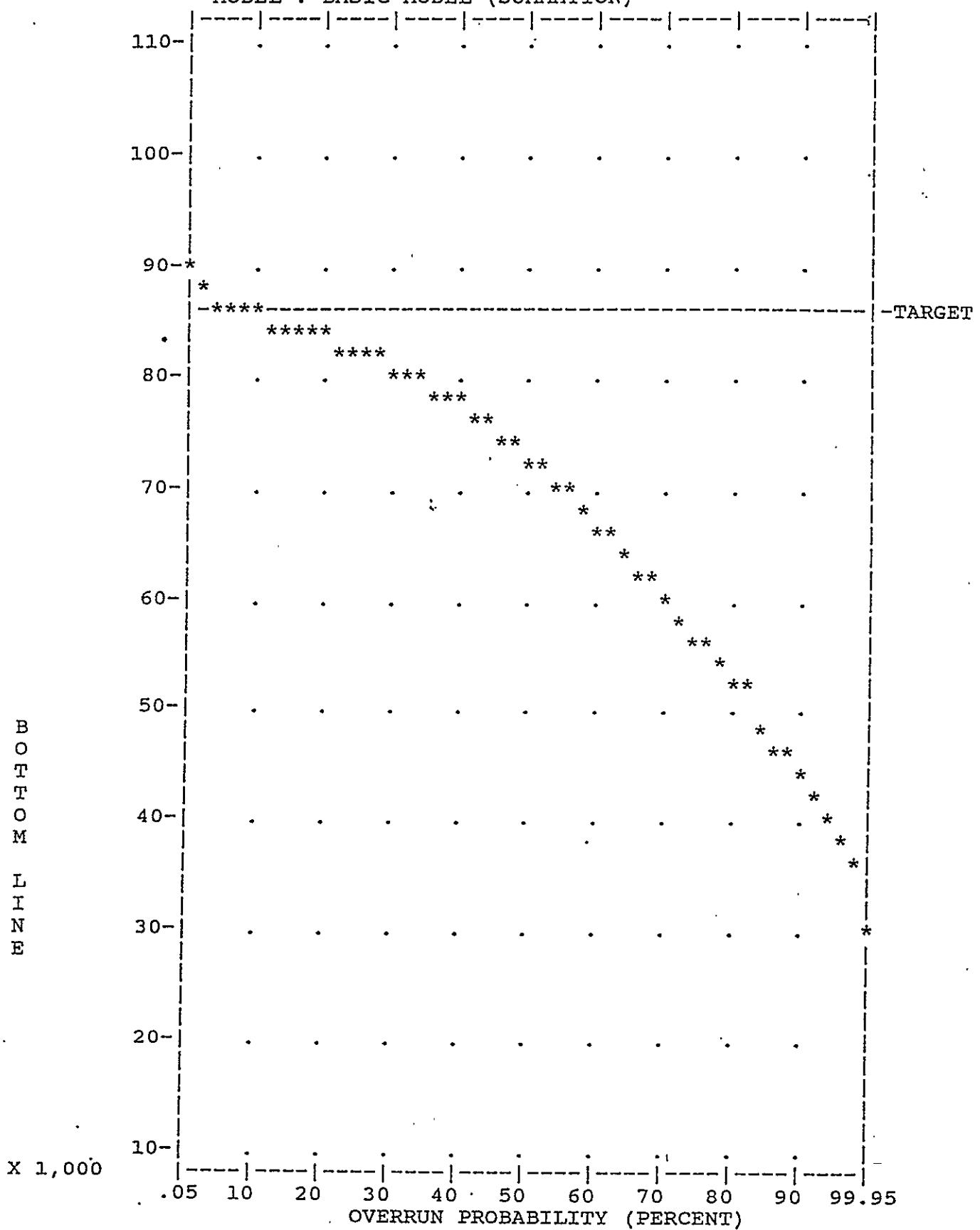
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		8325	50	6660	9990
2 R&D Waste Ret. & Transfer		190.00		190.00	190.00
3 R&D Treatment		280		280	280
4 Capital Waste Ret. & Transfer		2280	50	1824	3876
5 Capital Treatment		2610	50	2088	3915
6 Capital Closure		152.00		152.00	152.00
7 Operations Waste Ret. & Transfer		4630	50	3704	7871
8 Operations Treatment		7548	75	3273	7549
9 M & M		0		0	0
10 Repository Fee		59800	95	7800	59801
TOTAL EXPENSE (INPUT TO REP/PC)		85815		25971	93624
				(THEORETICALS)	

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 03-20-96

DATA : No Sep Calc Case 07

MODEL : BASIC MODEL (SUMMATION)



REP/PC (Ver 4.0) - MGMT REPORT 3 GRAPHICAL PRIORITY PROFILE : 03-20-96

DATA : No Sep Calc Case 07
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS
85815	6 PCT	0 = .0 PCT

NUM ELEMENT	UNIT	CORRECT	PROTECT
10 Repository Fee			+++++
8 Operations Treatment			+
7 Operations Waste Ret. & Transfer			:
1 Current Operations			:
4 Capital Waste Ret. & Transfer			:
5 Capital Treatment			:
NET EFFECT OF FROZEN ELEMENTS			

DATA : No Sep Calc Case 07
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	CONTINGENCY RELATIVE
100	"	7809	9.1 PCT
99.95	"	4249	5.0 "
95	"	326	.4 "
90	"	-756	-.9 "
85	"	-1644	-1.9 "
80	"	-2508	-2.9 "
75	"	-3447	-4.0 "
70	"	-5048	-5.9 "
65	"	-6593	-7.7 "
60	"	-8327	-9.7 "
55	"	-10467	-12.2 "
50	"	-13198	-15.4 "
45	"	-16026	-18.7 "
40	"	-18841	-22.0 "
35	"	-22543	-26.3 "
30	"	-26095	-30.4 "
25	"	-29353	-34.2 "
20	"	-33295	-38.8 "
15	"	-38344	-44.7 "
10	"	-42251	-49.2 "
5	"	-47026	-54.8 "
0.05	"	-55313	-64.5 "
0	"	-59844	-69.7 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

FILENAME=C:\CASE07NF.OUT

03/20/96

10:42:34

DATA : Ext Sep Case 08
MODEL : BASIC MODEL (SUMMATION)

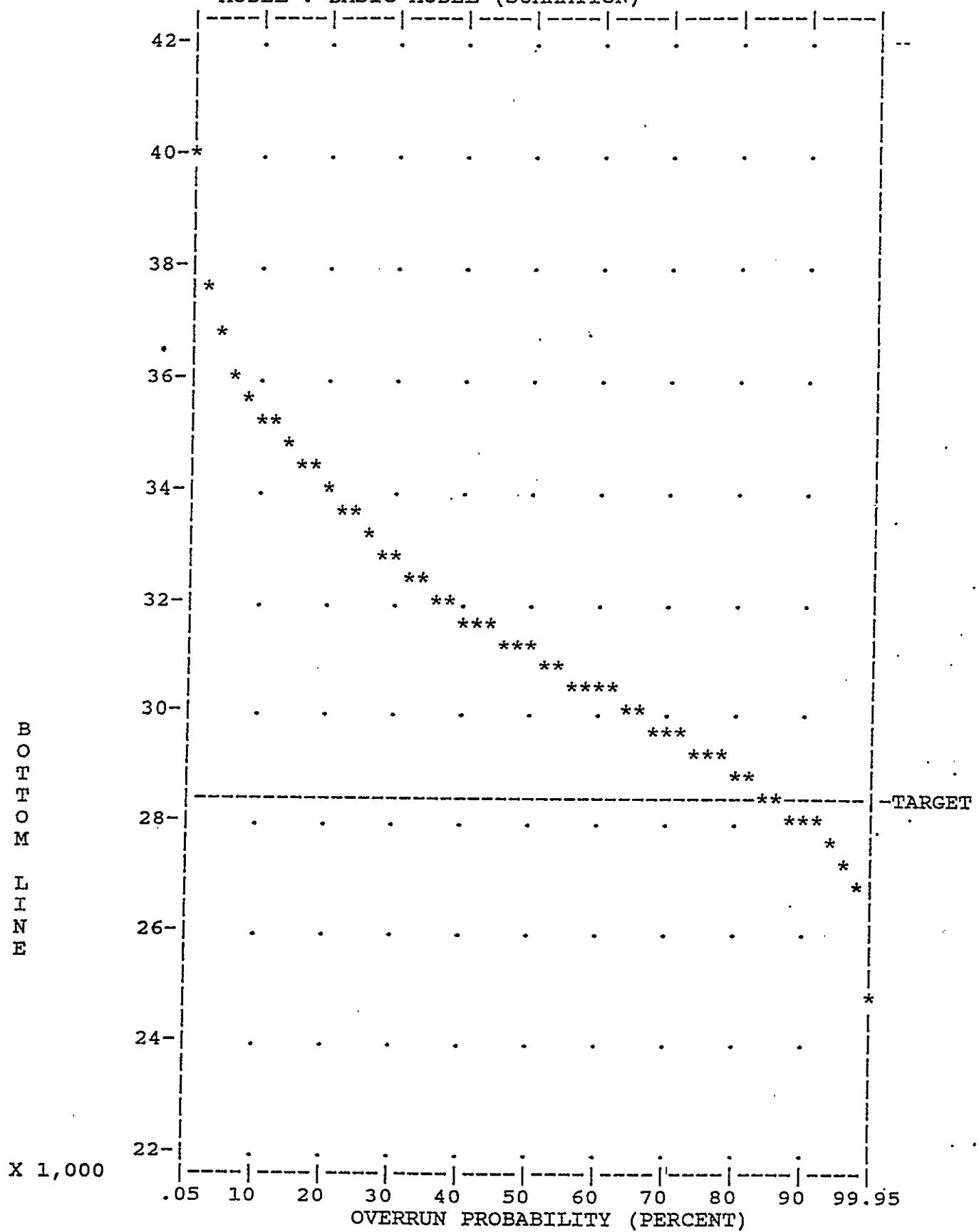
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		8600	50	6880	10320
2 R&D Waste Ret. & Transfer		190.00		190.00	190.00
3 R&D Treatment		1300		1300	1300
4 Capital Waste Ret. & Transfer		2280	50	1824	3876
5 Capital Treatment		5202	30	4162	13005
6 Capital Closure		170.00		170.00	170.00
7 Operations Waste Ret. & Transfer		4820	50	3856	8194
8 Operations Treatment		5417	55	4604	5418
9 M & M		0		0	0
10 Repository Fee		565	40	564	3400
TOTAL EXPENSE (INPUT TO REP/PC)		28544		23550	45873
				(THEORETICALS)	

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 03-13-96

DATA : Ext Sep Case 08

MODEL : BASIC MODEL (SUMMATION)



REP/PC (Ver 4.0) - MGMT REPORT 3 GRAPHICAL PRIORITY PROFILE : 03-13-96

DATA : Ext Sep Case 08
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS
28544	84 PCT	0 = .0 PCT

NUM ELEMENT	UNIT	CORRECT	PROTECT
5 Capital Treatment		----- +	
7 Operations Waste Ret. & Transfer		---- +	
10 Repository Fee		----	
1 Current Operations		-- ++	
4 Capital Waste Ret. & Transfer		-- +	
8 Operations Treatment		+	
NET EFFECT OF FROZEN ELEMENTS			

DATA : Ext Sep Case 08
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	CONTINGENCY RELATIVE
100	"	17329	60.7 PCT
99.95	"	11338	39.7 "
95	"	7927	27.8 "
90	"	6814	23.9 "
85	"	6107	21.4 "
80	"	5523	19.4 "
75	"	4877	17.1 "
70	"	4178	14.6 "
65	"	3680	12.9 "
60	"	3235	11.3 "
55	"	2834	9.9 "
50	"	2499	8.8 "
45	"	2127	7.5 "
40	"	1804	6.3 "
35	"	1445	5.1 "
30	"	1052	3.7 "
25	"	706	2.5 "
20	"	366	1.3 "
15	"	-106	-.4 "
10	"	-555	-1.9 "
5	"	-1067	-3.7 "
0.05	"	-3712	-13.0 "
0	"	-4994	-17.5 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

FILENAME=C:\CASE09.OUT

03/12/96

14:38:35

DATA : ExSitu/InSitu Combo Case 09
 MODEL : BASIC MODEL (SUMMATION)

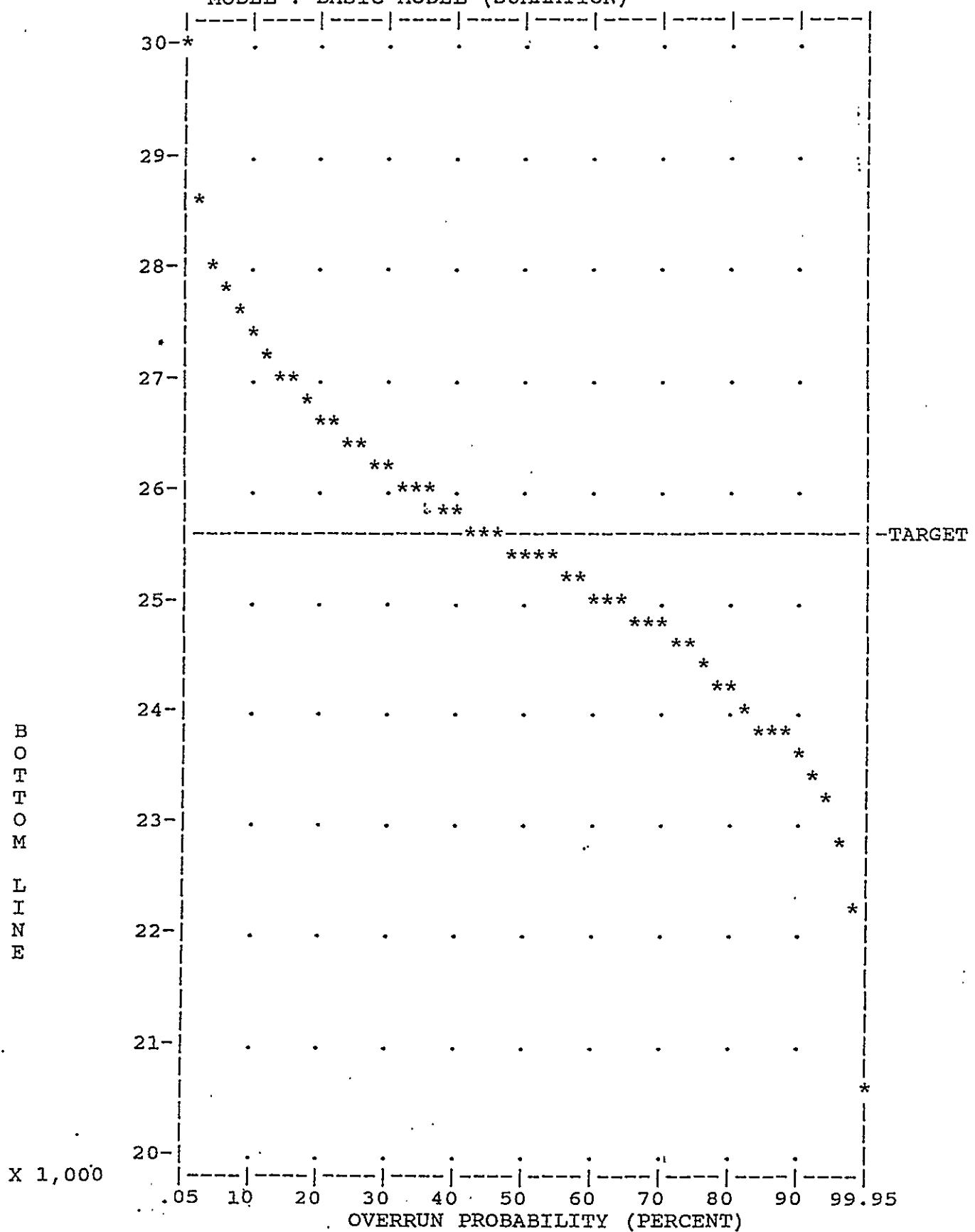
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		9142	50	7114	10970
2 R&D Waste Ret. & Transfer		186.00		186.00	186.00
3 R&D Treatment		670		670	670
4 Capital Waste Ret. & Transfer		1388	50	1110	2360
5 Capital Treatment		2189	40	1751	4378
6 Capital Closure		137.00		137.00	137.00
7 Operations Waste Ret. & Transfer		3166	50	2533	5382
8 Operations Treatment		2638	65	2004	2639
9 M & M		0		0	0
10 Repository Fee		6010	95	3750	6011
TOTAL EXPENSE (INPUT TO REP/PC)		25526		19255	32733
				(THEORETICALS)	

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 03-20-96

DATA : ExSitu/InSitu Combo Case 09

MODEL : BASIC MODEL (SUMMATION)



REP/PC (Ver 4.0) -- MGMT REPORT 3 GRAPHICAL PRIORITY PROFILE : 03-20-96

DATA : ExSitu/InSitu Combo Case 09
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS
25526	47 PCT	0 = .0 PCT

NUM ELEMENT	UNIT	CORRECT	PROTECT
10 Repository Fee			++++++
1 Current Operations		-----	+++++
5 Capital Treatment		-----	+
7 Operations Waste Ret. & Transfer		-----	++
4 Capital Waste Ret. & Transfer		---	+
8 Operations Treatment			+++
NET EFFECT OF FROZEN ELEMENTS			

DATA : ExSitu/InSitu Combo Case 09
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	CONTINGENCY RELATIVE
100		7207	28.2 PCT
99.95	"	4454	17.5 "
95	"	2387	9.4 "
90	"	1865	7.3 "
85	"	1475	5.8 "
80	"	1164	4.6 "
75	"	864	3.4 "
70	"	643	2.5 "
65	"	429	1.7 "
60	"	231	.9 "
55	"	58	.2 "
50	"	-96	-.4 "
45	"	-252	-1.0 "
40	"	-444	-1.7 "
35	"	-649	-2.5 "
30	"	-823	-3.2 "
25	"	-1056	-4.1 "
20	"	-1420	-5.6 "
15	"	-1666	-6.5 "
10	"	-1921	-7.5 "
5	"	-2536	-9.9 "
0.05	"	-4837	-18.9 "
0	"	-6271	-24.6 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

FILENAME=C:\CASE09NF.OUT

03/20/96

10:45:32

DATA : Phased Impl Case 10
 MODEL : BASIC MODEL (SUMMATION)

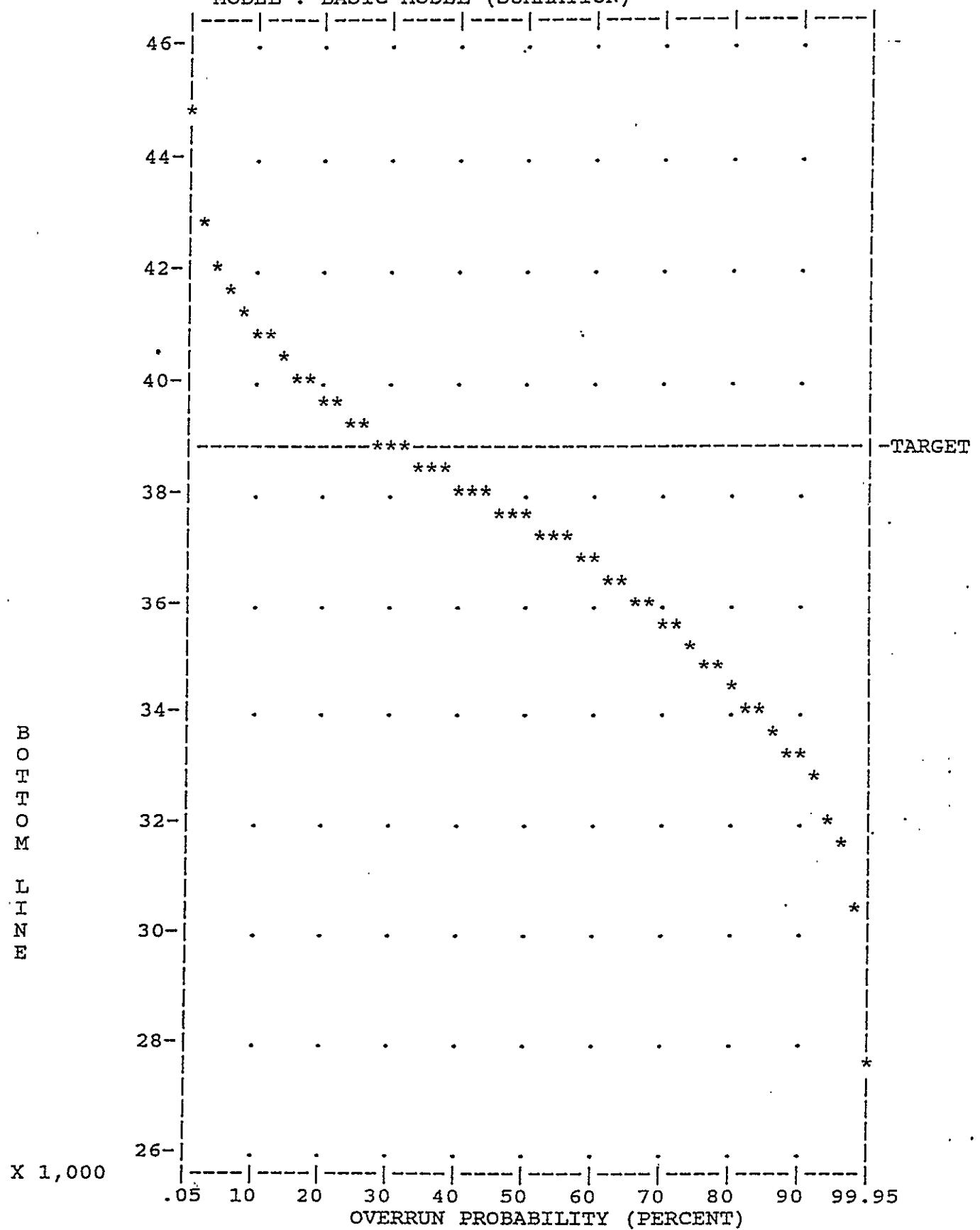
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		8600	50	6880	10320
2 R&D Waste Ret. & Transfer		190.00		190.00	190.00
3 R&D Treatment		0		0	0
4 Capital Waste Ret. & Transfer		2280	50	1824	3876
5 Capital Treatment		4483	40	3586	8966
6 Capital Closure		211.00		211.00	211.00
7 Operations Waste Ret. & Transfer		3990	50	3192	6783
8 Operations Treatment		6954	50	5215	6955
9 M&M		0		0	0
10 Repository Fee		12020	95	3900	12021
TOTAL EXPENSE (INPUT TO REP/PC)		38728		24998	49322
				(THEORETICALS)	

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 03-12-96

DATA : Phased Impl Case 10

MODEL : BASIC MODEL (SUMMATION)



DATA : Phased Impl Case 10
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS
38728	31 PCT	0 = .0 PCT

NUM ELEMENT	UNIT	CORRECT	PROTECT
10 Repository Fee			++++++
5 Capital Treatment		----- +	
7 Operations Waste Ret. & Transfer		-- +	
1 Current Operations		- +	
4 Capital Waste Ret. & Transfer		-	
8 Operations Treatment		+	
NET EFFECT OF FROZEN ELEMENTS			

DATA : Phased Impl Case 10
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN		ADD THIS ABSOLUTE	CONTINGENCY RELATIVE
100	PCT	10594	27.4 PCT
99.95	"	6055	15.6 "
95	"	3028	7.8 "
90	"	2224	5.7 "
85	"	1507	3.9 "
80	"	992	2.6 "
75	"	461	1.2 "
70	"	45	.1 "
65	"	-244	-.6 "
60	"	-563	-1.4 "
55	"	-874	-2.3 "
50	"	-1238	-3.2 "
45	"	-1672	-4.3 "
40	"	-2126	-5.5 "
35	"	-2580	-6.7 "
30	"	-3006	-7.8 "
25	"	-3665	-9.5 "
20	"	-4292	-11.1 "
15	"	-4912	-12.7 "
10	"	-5717	-14.8 "
5	"	-6885	-17.8 "
0.05	"	-11080	-28.6 "
0	"	-13730	-35.4 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

FILENAME=C:\JUNCOMBO.OUT

03/12/96

13:00:44

DP Strumchka

Phased Implementation (Latest Version)

Target Value \$32,953

95% Confidence Range \$30,226 - \$36,542

DATA : ExSitu Exten. Sepa.r. Case 10
MODEL : BASIC MODEL (SUMMATION)

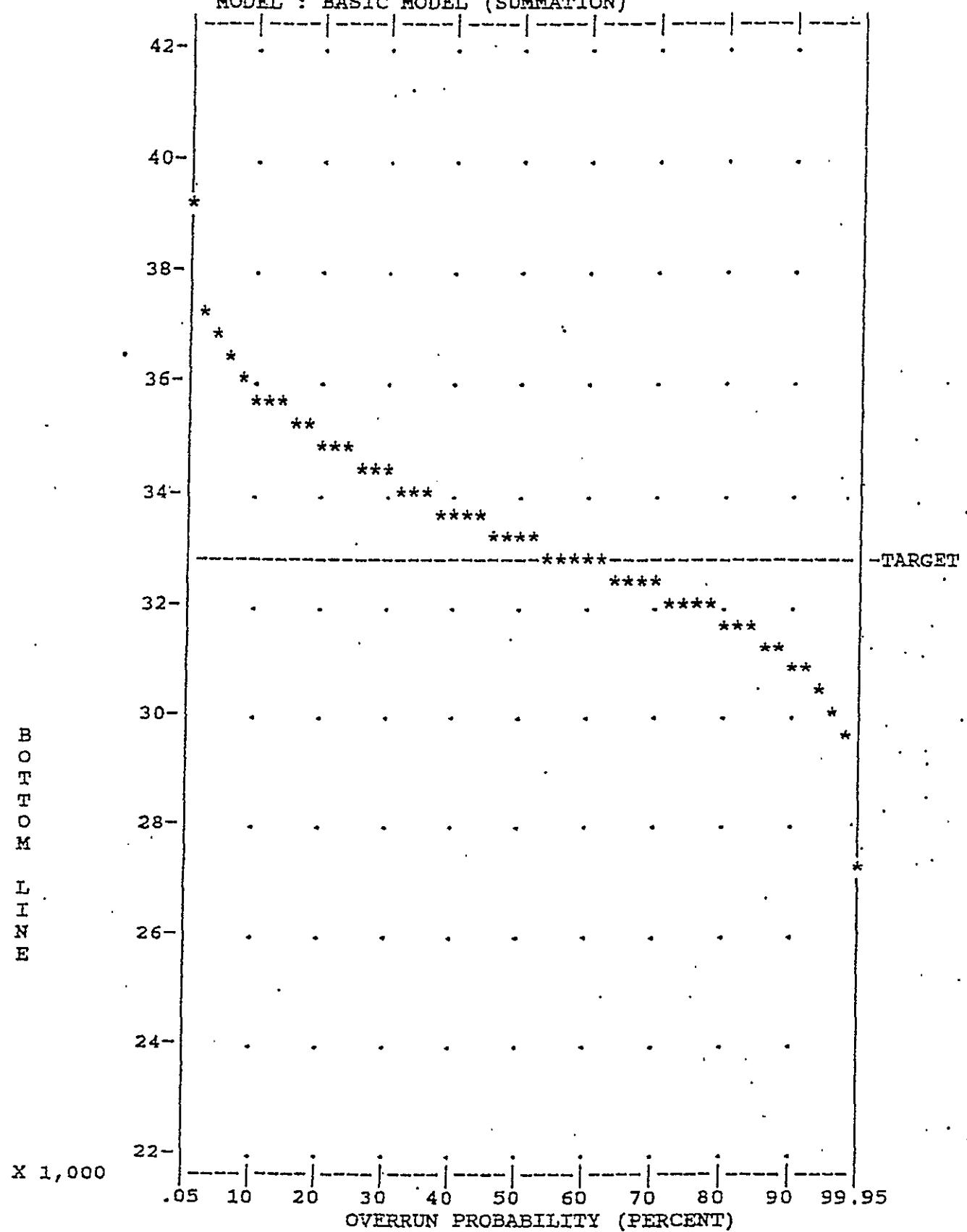
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		8600	50	6880	10320
2 R&D Waste Ret. & Transfer		190.00		190.00	190.00
3 R&D Treatment		0		0	0
4 Capital Waste Ret. & Transfer		2280	50	1824	3876
5 Capital Treatment		4305	40	4244	8610
6 Capital Closure		211.00		211.00	211.00
7 Operations Waste Ret. & Transfer		3990	50	3192	6783
8 Operations Treatment		6877	50	5158	6878
9 M & M		0		0	0
10 Repository Fee		6500	95	3900	6501
TOTAL EXPENSE (INPUT TO REP/PC)		32953		25599	43369
				(THEORETICALS)	

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 02-12-96

DATA : ExSitu Exten. Sepa.r. Case 10

MODEL : BASIC MODEL (SUMMATION)



DATA : ExSitu Exten. Sepa.r. Case 10
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS
32953	55 PCT	0 = .0 PCT
NUM ELEMENT	UNIT	CORRECT PROTECT
5 Capital Treatment		----- ++++++
10 Repository Fee		----- ++
7 Operations Waste Ret. & Transfer		----- +++
1 Current Operations		---- +
4 Capital Waste Ret. & Transfer		---- +
8 Operations Treatment		---- +++
NET EFFECT OF FROZEN ELEMENTS		

DATA : ExSitu Exten. Sepa.r. Case 10
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	RELATIVE
100		10416	31.6 PCT
99.95	"	6159	18.7 "
95	"	3589	10.9 "
90	"	2782	8.4 "
85	"	2385	7.2 "
80	"	1960	6.0 "
75	"	1599	4.9 "
70	"	1282	3.9 "
65	"	935	2.8 "
60	"	709	2.2 "
55	"	422	1.3 "
50	"	223	.7 "
45	"	2	-0 "
40	"	-257	-.8 "
35	"	-452	-1.4 "
30	"	-682	-2.1 "
25	"	-936	-2.8 "
20	"	-1178	-3.6 "
15	"	-1518	-4.6 "
10	"	-1968	-6.0 "
5	"	-2727	-8.3 "
0.05	"	-5765	-17.5 "
0	"	-7354	-22.3 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

FILENAME=C:\CASE05NF.OUT

03/12/96

13:13:54

OUTPUT
FOR CASES
EXCLUDING
REPOSITORY
PEE

DATA : Inter Sep w/o Rep Fee Case 05
 MODEL : BASIC MODEL (SUMMATION)

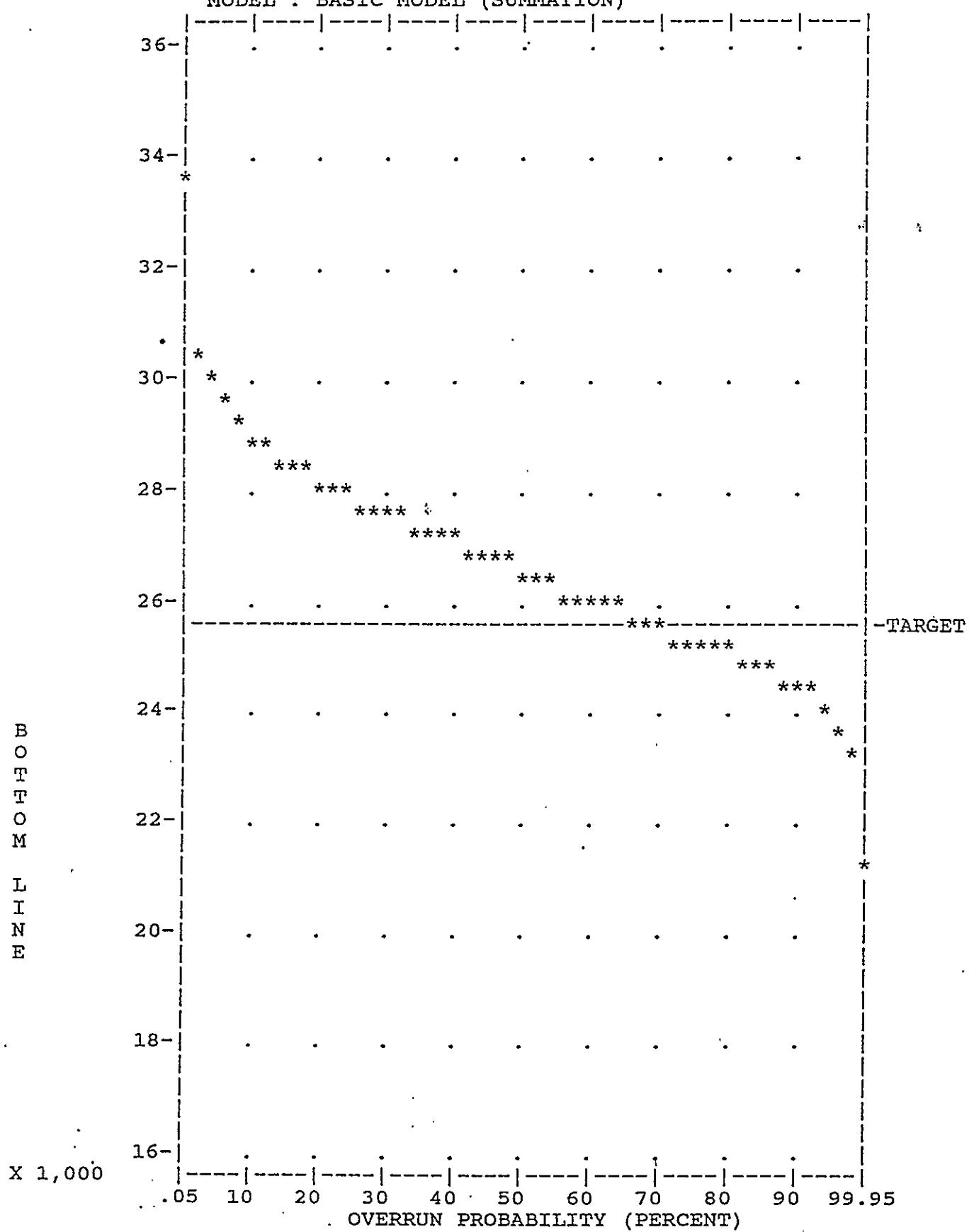
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		8600	50	6880	10320
2 R&D Waste Ret. & Transfer		190.00		190.00	190.00
3 R&D Treatment		630		630	630
4 Capital Waste Ret. & Transfer		2280	50	824	3876
5 Capital Treatment		3600	40	2880	7200
6 Capital Closure		169.00		169.00	169.00
7 Operations Waste Ret. & Transfer		4820	50	3856	8194
8 Operations Treatment		5509	65	4183	5510
9 M & M		0		0	0
TOTAL EXPENSE (INPUT TO REP/PC)		25798		19612	36089
				(THEORETICALS)	

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 03-20-96

DATA : Inter Sep w/o Rep Fee Case 05

MODEL : BASIC MODEL (SUMMATION)



REP/PC (Ver 4.0) - MGMT REPORT 3 GRAPHICAL PRIORITY PROFILE : 03-20-96

DATA : Inter Sep w/o Rep Fee Case 05
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS
25798	64 PCT	0 = .0 PCT

NUM ELEMENT	UNIT	CORRECT	PROTECT
5 Capital Treatment		----- ++	
7 Operations Waste Ret. & Transfer		----- +++	
4 Capital Waste Ret. & Transfer		----- ++++	
1 Current Operations		----- +++++	
8 Operations Treatment		----- +++++	
NET EFFECT OF FROZEN ELEMENTS			

DATA : Inter Sep w/o Rep Fee Case 05
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	CONTINGENCY RELATIVE
100		10291	39.9 PCT
99.95	"	7963	30.9 "
95	"	3943	15.3 "
90	"	3111	12.1 "
85	"	2633	10.2 "
80	"	2307	8.9 "
75	"	1991	7.7 "
70	"	1739	6.7 "
65	"	1466	5.7 "
60	"	1218	4.7 "
55	"	973	3.8 "
50	"	690	2.7 "
45	"	431	1.7 "
40	"	239	.9 "
35	"	-23	-.1 "
30	"	-313	-1.2 "
25	"	-574	-2.2 "
20	"	-779	-3.0 "
15	"	-1115	-4.3 "
10	"	-1391	-5.4 "
5	"	-2023	-7.8 "
0.05	"	-4609	-17.9 "
0	"	-6186	-24.0 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

FILENAME=C:\CASE06.OUT

03/20/96

10:37:51

DATA : No Sep Vitr w/o Rep Fee Case 06
 MODEL : BASIC MODEL (SUMMATION)

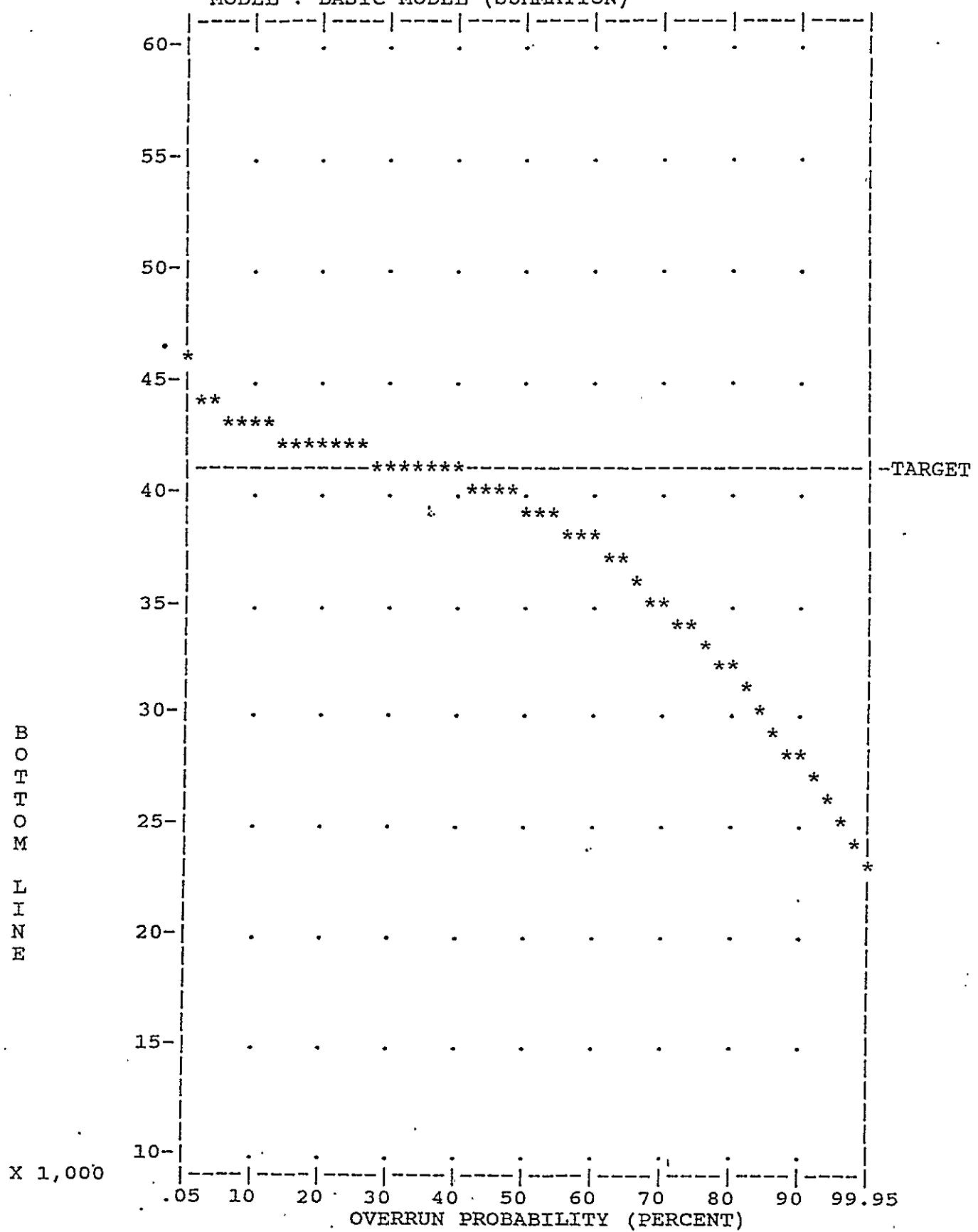
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		8325	50	6660	9990
2 R&D Waste Ret. & Transfer		190.00		190.00	190.00
3 R&D Treatment		280		280	280
4 Capital Waste Ret. & Transfer		2280	50	1824	3876
5 Capital Treatment		2610	50	2088	3915
6 Capital Closure		152.00		152.00	152.00
7 Operations Waste Ret. & Transfer		4630	50	3704	7871
8 Operations Treatment		22742	75	4654	22743
9 M & M		0		0	0
TOTAL EXPENSE (INPUT TO REP/PC)		41209		19552	49017
				(THEORETICALS)	

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 03-20-96

DATA : No Sep Vitr w/o Rep Fee Case 06

MODEL : BASIC MODEL (SUMMATION)



REP/PC (Ver 4.0) - MGMT REPORT 3 GRAPHICAL PRIORITY PROFILE : 03-20-96

DATA : No Sep Vitr w/o Rep Fee Case 06
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS
41209	30 PCT	0 = .0 PCT

NUM ELEMENT	UNIT	CORRECT	PROTECT
8 Operations Treatment			+++++
7 Operations Waste Ret. & Transfer	--		
1 Current Operations	-	+	
4 Capital Waste Ret. & Transfer	-		
5 Capital Treatment	-		
NET EFFECT OF FROZEN ELEMENTS			

DATA : No Sep Vitr w/o Rep Fee Case 06
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	CONTINGENCY RELATIVE
100	"	7808	19.0 PCT
99.95	"	5239	12.7 "
95	"	2350	5.7 "
90	"	1717	4.2 "
85	"	1181	2.9 "
80	"	758	1.8 "
75	"	434	1.1 "
70	"	11	.0 "
65	"	-328	-.8 "
60	"	-661	-1.6 "
55	"	-1173	-2.8 "
50	"	-1723	-4.2 "
45	"	-2528	-6.1 "
40	"	-3554	-8.6 "
35	"	-4767	-11.6 "
30	"	-6349	-15.4 "
25	"	-7709	-18.7 "
20	"	-9489	-23.0 "
15	"	-11441	-27.8 "
10	"	-13652	-33.1 "
5	"	-15649	-38.0 "
0.05	"	-18707	-45.4 "
0	"	-21657	-52.5 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

FILENAME=C:\CASE07.OUT

03/20/96

10:41:13

DATA : No Sep Calc w/o Rep Fee Case 07
MODEL : BASIC MODEL (SUMMATION)

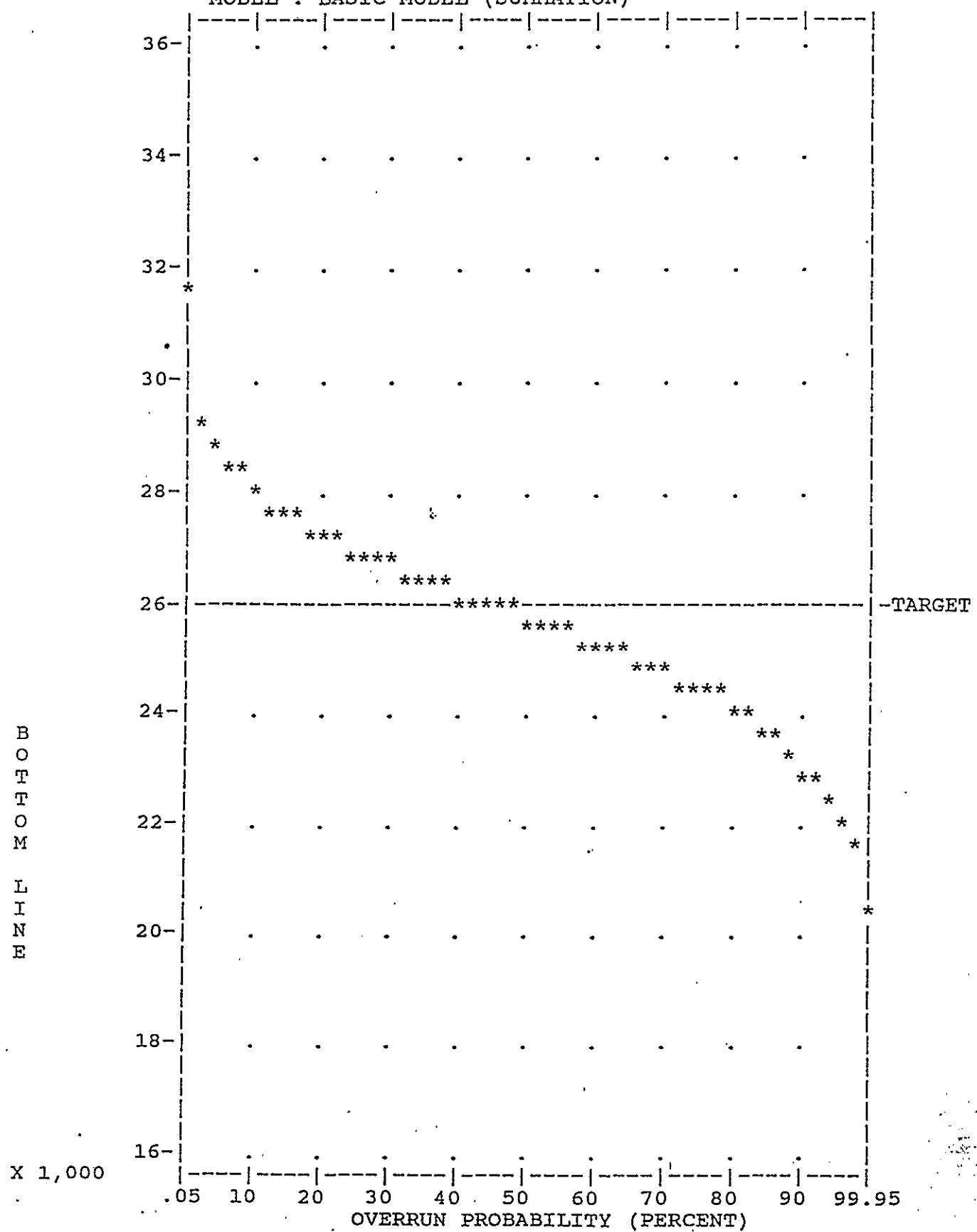
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		8325	50	6660	9990
2 R&D Waste Ret. & Transfer		190.00		190.00	190.00
3 R&D Treatment		280		280	280
4 Capital Waste Ret. & Transfer		2280	50	1824	3876
5 Capital Treatment		2610	50	2088	3915
6 Capital Closure		152.00		152.00	152.00
7 Operations Waste Ret. & Transfer		4630	50	3704	7871
8 Operations Treatment		7548	75	3273	7549
9 M & M		0		0	0
TOTAL EXPENSE (INPUT TO REP/PC)		26015		18171	33823
				(THEORETICALS)	

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 03-20-96

DATA : No Sep Calc w/o Rep Fee Case 07

MODEL : BASIC MODEL (SUMMATION)



REP/PC (Ver 4.0) - MGMT REPORT 3 GRAPHICAL PRIORITY PROFILE : 03-20-96

DATA : No Sep Calc w/o Rep Fee Case 07
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS
26015	43 PCT	0 = .0 PCT

NUM ELEMENT	UNIT	CORRECT	PROTECT
8 Operations Treatment			++++++
7 Operations Waste Ret. & Transfer		----- ++	
1 Current Operations		--- +++	
4 Capital Waste Ret. & Transfer		--- +	
5 Capital Treatment		--- +	
NET EFFECT OF FROZEN ELEMENTS			

DATA : No Sep Calc w/o Rep Fee Case 07
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	CONTINGENCY RELATIVE
100		7808	30.0 PCT
99.95	"	5486	21.1 "
95	"	2693	10.4 "
90	"	1989	7.7 "
85	"	1557	6.0 "
80	"	1194	4.6 "
75	"	905	3.5 "
70	"	630	2.4 "
65	"	425	1.6 "
60	"	155	.6 "
55	"	-69	-.3 "
50	"	-288	-1.1 "
45	"	-511	-2.0 "
40	"	-711	-2.7 "
35	"	-1004	-3.9 "
30	"	-1349	-5.2 "
25	"	-1607	-6.2 "
20	"	-1940	-7.5 "
15	"	-2366	-9.1 "
10	"	-3105	-11.9 "
5	"	-3858	-14.8 "
0.05	"	-5774	-22.2 "
0	"	-7844	-30.1 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

FILENAME=C:\CASE09.OUT

03/20/96

11:20:13

DATA : Ext Sep w/o Rep Fee Case 08
 MODEL : BASIC MODEL (SUMMATION)

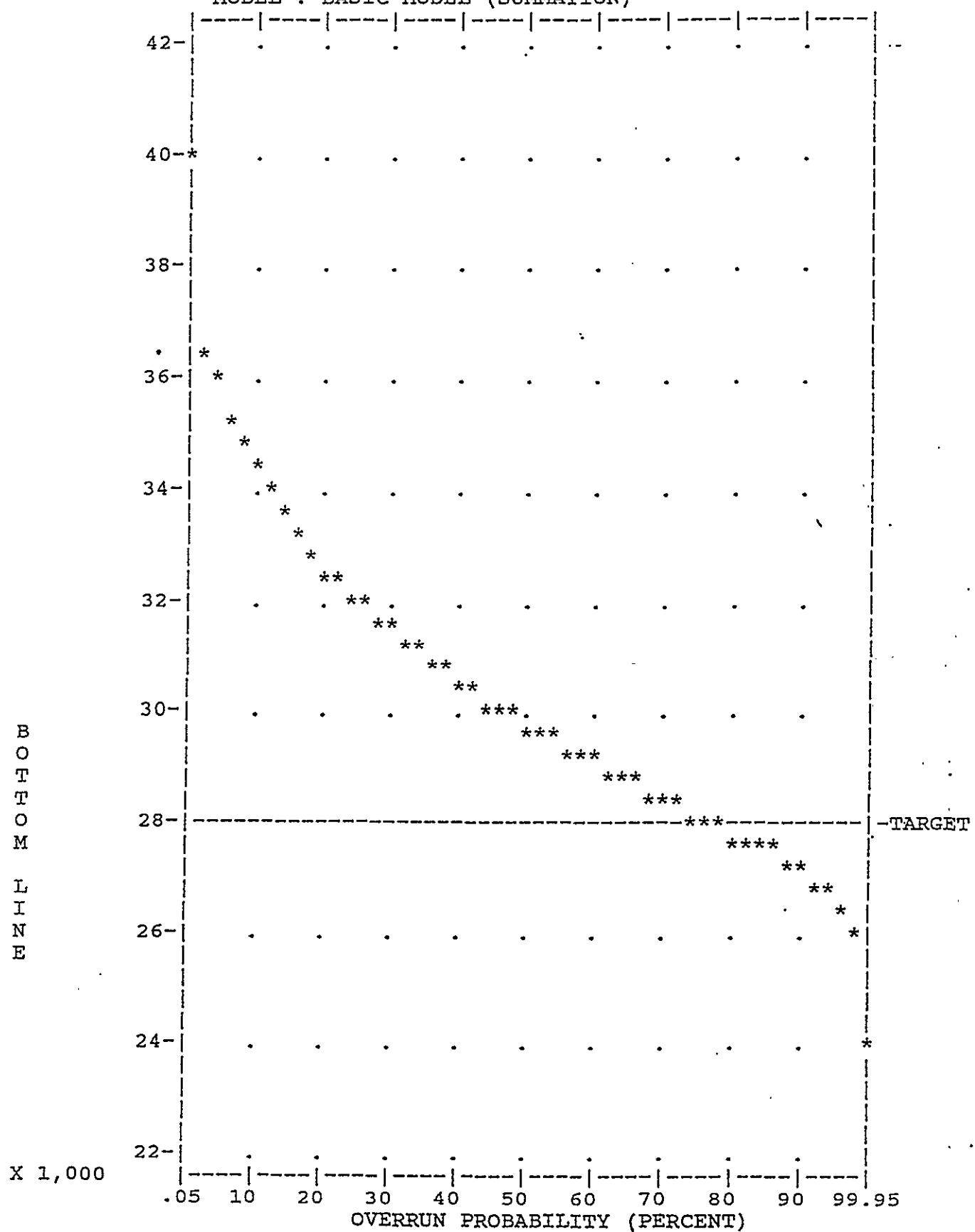
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		8600	50	6880	10320
2 R&D Waste Ret. & Transfer		190.00		190.00	190.00
3 R&D Treatment		1300		1300	1300
4 Capital Waste Ret. & Transfer		2280	50	1824	3876
5 Capital Treatment		5202	30	4162	13005
6 Capital Closure		170.00		170.00	170.00
7 Operations Waste Ret. & Transfer		4820	50	3856	8194
8 Operations Treatment		5417	55	4604	5418
9 M & M		0		0	0
TOTAL EXPENSE (INPUT TO REP/PC)		27979		22986	42473
				(THEORETICALS)	

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 03-12-96

DATA : Ext Sep w/o Rep Fee Case 08

MODEL : BASIC MODEL (SUMMATION)



REP/PC (Ver 4.0) - MGMT REPORT 3 GRAPHICAL PRIORITY PROFILE : 03-12-96

DATA : Ext Sep w/o Rep Fee Case 08
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS
27979	77 PCT	0 = .0 PCT

NUM ELEMENT	UNIT	CORRECT	PROTECT
5 Capital Treatment		----- +	
7 Operations Waste Ret. & Transfer		---- +	
1 Current Operations		-- ++	
4 Capital Waste Ret. & Transfer		-- +	
8 Operations Treatment		+	
NET EFFECT OF FROZEN ELEMENTS			

DATA : Ext Sep w/o Rep Fee Case 08
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	CONTINGENCY RELATIVE
100		14494	51.8 PCT
99.95	"	12109	43.3 "
95	"	7497	26.8 "
90	"	6282	22.5 "
85	"	5365	19.2 "
80	"	4615	16.5 "
75	"	3930	14.1 "
70	"	3464	12.4 "
65	"	3018	10.8 "
60	"	2545	9.1 "
55	"	2144	7.7 "
50	"	1739	6.2 "
45	"	1391	5.0 "
40	"	1061	3.8 "
35	"	755	2.7 "
30	"	477	1.7 "
25	"	146	.5 "
20	"	-185	-.7 "
15	"	-497	-1.8 "
10	"	-814	-2.9 "
5	"	-1399	-5.0 "
0.05	"	-3851	-13.8 "
0	"	-4993	-17.8 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

FILENAME=C:\CASE09NF.OUT

03/12/96

13:41:05

DATA : ExSitu/InSituCombo w/o RF Case09
MODEL : BASIC MODEL (SUMMATION)

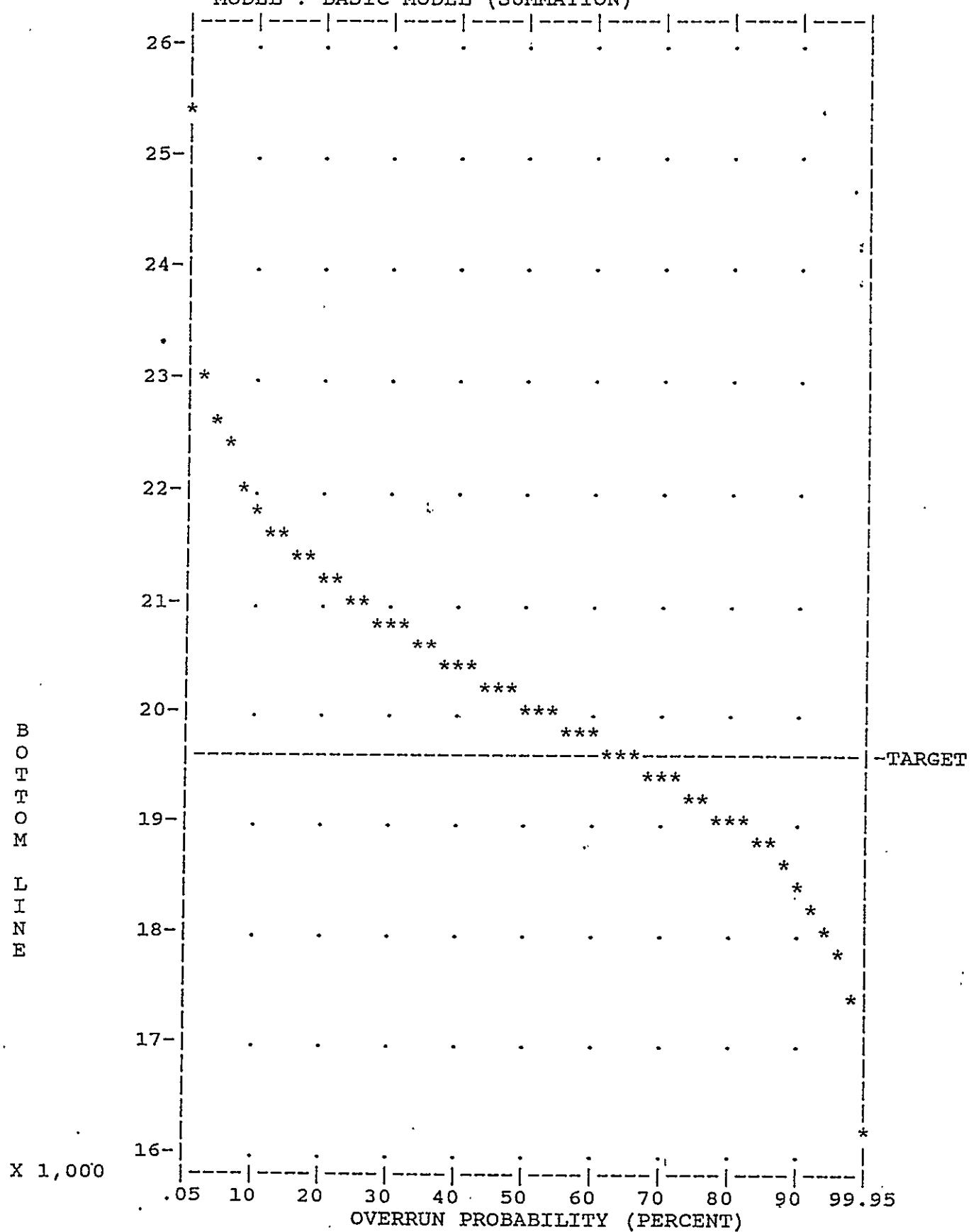
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		9142	50	7114	10970
2 R&D Waste Ret. & Transfer		186.00		186.00	186.00
3 R&D Treatment		670		670	670
4 Capital Waste Ret. & Transfer		1388	50	1110	2360
5 Capital Treatment		2189	40	1751	4378
6 Capital Closure		137.00		137.00	137.00
7 Operations Waste Ret. & Transfer		3166	50	2533	5382
8 Operations Treatment		2638	65	2004	2639
9 M & M		0		0	0
TOTAL EXPENSE (INPUT TO REP/PC)		19516		15505	26722
				(THEORETICALS)	

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 03-20-96

DATA : ExSitu/InSituCombo w/o RF Case09

MODEL : BASIC MODEL (SUMMATION)



DATA : ExSitu/InSituCombo w/o RF Case09
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	CONTINGENCY RELATIVE
100	"	7206	36.9 PCT
99.95	"	5794	29.7 "
95	"	2891	14.8 "
90	"	2316	11.9 "
85	"	2023	10.4 "
80	"	1750	9.0 "
75	"	1491	7.6 "
70	"	1253	6.4 "
65	"	1085	5.6 "
60	"	907	4.7 "
55	"	718	3.7 "
50	"	542	2.8 "
45	"	367	1.9 "
40	"	211	1.1 "
35	"	38	.2 "
30	"	-137	-.7 "
25	"	-323	-1.7 "
20	"	-488	-2.5 "
15	"	-726	-3.7 "
10	"	-1025	-5.2 "
5	"	-1560	-8.0 "
0.05	"	-3250	-16.6 "
0	"	-4011	-20.5 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

DATA : Phased Impl w/o Rep Fee Case10
MODEL : BASIC MODEL (SUMMATION)

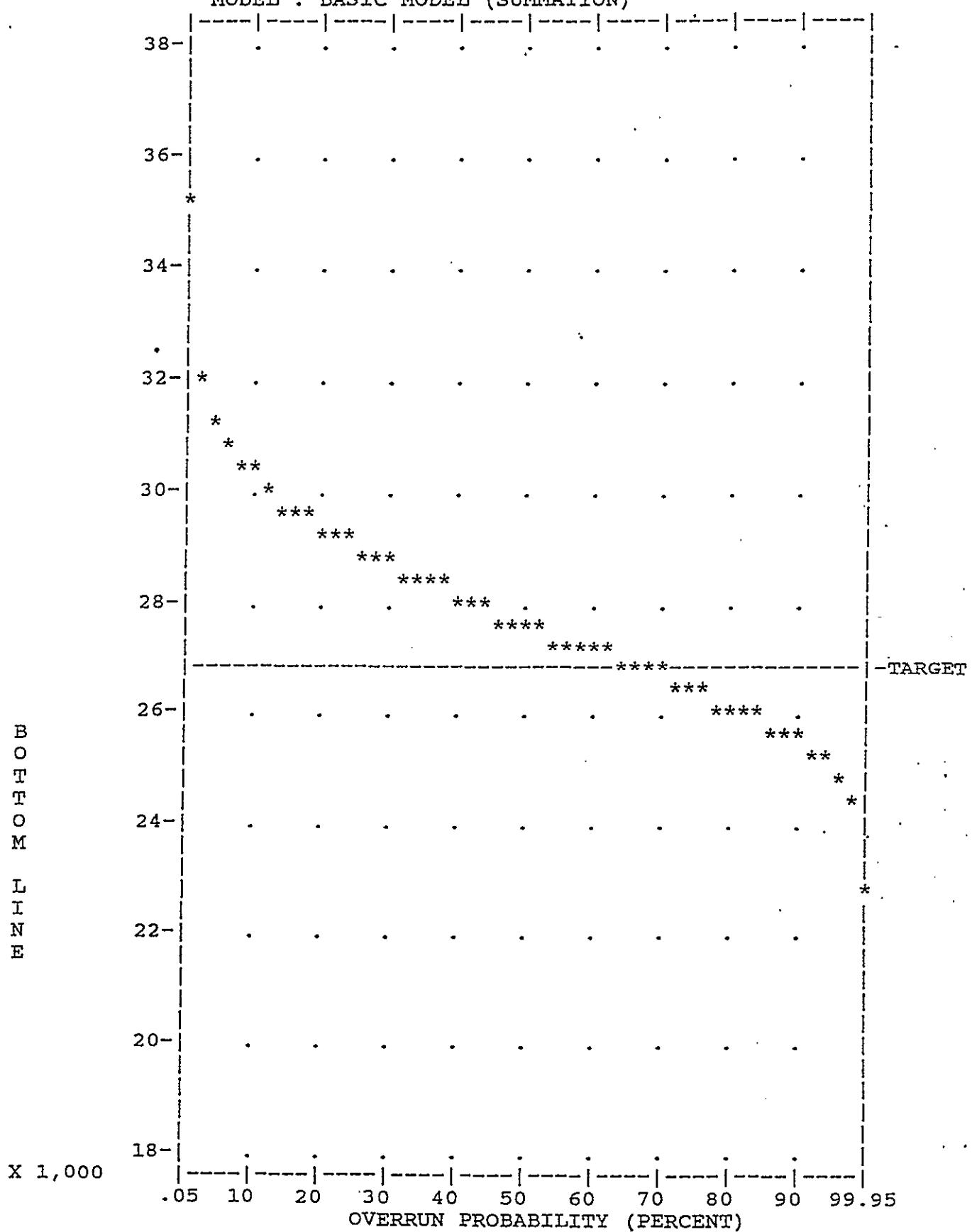
NUM ELEMENT	UNIT	TARGET	PROB+	LOW	HIGH
1 Current Operations		8600	50	6880	10320
2 R&D Waste Ret. & Transfer		190.00		190.00	190.00
3 R&D Treatment		0		0	0
4 Capital Waste Ret. & Transfer		2280	50	1824	3876
5 Capital Treatment		4483	40	3586	8966
6 Capital Closure		211.00		211.00	211.00
7 Operations Waste Ret. & Transfer		3990	50	3192	6783
8 Operations Treatment		6954	50	5215	6955
9 M&M		0		0	0
TOTAL EXPENSE (INPUT TO REP/PC)		26708		21098	37301
				(THEORETICALS)	

+ PROBABILITY THAT ACTUAL VALUE WILL BE EQUAL TO OR LESS THAN TARGET

REP/PC (Ver 4.0) - MGMT REPORT 2 GRAPHICAL OVERRUN PROFILE : 03-12-96

DATA : Phased Impl w/o Rep Fee Case10

MODEL : BASIC MODEL (SUMMATION)



REP/PC (Ver 4.0) - MGMT REPORT 3 GRAPHICAL PRIORITY PROFILE : 03-12-96

DATA : Phased Impl w/o Rep Fee Case10
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS
26708	69 PCT	0 = .0 PCT

NUM ELEMENT	UNIT	CORRECT	PROTECT
5 Capital Treatment		----- ++	
7 Operations Waste Ret. & Transfer		----- ++	
1 Current Operations		---- ++++	
4 Capital Waste Ret. & Transfer		---- +	
8 Operations Treatment		---- ++++	
NET EFFECT OF FROZEN ELEMENTS			

DATA : Phased Impl w/o Rep Fee Case10
 MODEL : BASIC MODEL (SUMMATION)

TO BE THIS CONFIDENT OF NOT HAVING COST OVERRUN	PCT	ADD THIS CONTINGENCY ABSOLUTE	CONTINGENCY RELATIVE
100		10593	39.7 PCT
99.95	"	8381	31.4 "
95	"	4401	16.5 "
90	"	3515	13.2 "
85	"	3043	11.4 "
80	"	2637	9.9 "
75	"	2279	8.5 "
70	"	1945	7.3 "
65	"	1676	6.3 "
60	"	1401	5.3 "
55	"	1088	4.1 "
50	"	847	3.2 "
45	"	629	2.4 "
40	"	413	1.6 "
35	"	187	.7 "
30	"	-40	-.1 "
25	"	-379	-1.4 "
20	"	-610	-2.3 "
15	"	-850	-3.2 "
10	"	-1246	-4.7 "
5	"	-1708	-6.4 "
0.05	"	-4019	-15.0 "
0	"	-5610	-21.0 "

(ABOVE RESULTS DERIVED FROM 1000 SIMULATIONS)

**TWRS EIS
CALCULATION COVER SHEET**

DISCIPLINE & TITLE Safety: Nonradiological /Nontoxicological Occupational Accidents
Including transportation - includes closure

ORIGINATOR Michael Harker DATE 02/12/96

REVISION NO. 0

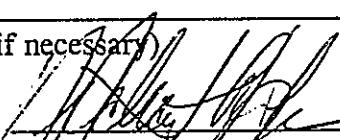
OBJECTIVE Show injuries and fatalities from construction operation, and transportation
accidents. Replaces Old Calcs. for the TWRS EIS Rev. C.

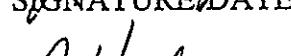
METHODOLOGY See attachments

ASSUMPTIONS See attachments

Occupational injury and fatality rates - taken from the Occupational Injuries Summary
Report, January - Dec. 1993 DOE/EH/01570-H5. Truck and Rail Transport incidence rates -
taken from Non-Radiological Impacts of Transporting Radioactive Material, SAND81-1703
1982. Employee Transportation incidence rates - taken from 1993 Washington State Highway
Accident Report. Round trip distance from Tri-Cities = 1.40E+02 km; from
Portland/Seattle = 8.00E+02 km. Carpool factor of 1.35/car from SIS EIS DOE/EIS-0212
1994.

(Continue on another sheet if necessary)

 3-18-96
SIGNATURE/DATE

 3-19-96
CHECKED/DATE

CALCULATION & RESULTS
ATTACHED

EX SITU INTERMEDIATE SEPARATIONS ALTERNATIVE					
RETRIEVAL					
Waste Transport				total	
Onsite Truck				1.25E+04	
			Total	1.25E+04	
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	4.80E+02	1.40E+02	2.00E+01	1.34E+06	
raw material	4.50E+01	8.00E+02	2.00E+01	7.20E+05	
equipment	2.50E+01	1.00E+04	2.00E+01	5.00E+06	
miscellaneous	5.20E-03	1.40E+02	2.00E+01	1.46E+07	
steel W-314	5.30E+01	8.00E+02		4.24E+04	
cement W-314	1.00E+02	1.40E+02		1.40E+04	Total 2.17E+07
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	1.00E+01	8.00E+02	2.00E+01	1.60E+05	Total 1.60E+05
Onsite Truck					
borrow W-314	1.38E+03	1.00E+01		1.38E+04	Total 1.38E+04
VITRIFICATION					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	1.69E+05	1.00E+01		1.69E+06	
				Total	1.69E+06
Offsite Truck	trips	km/trip		total	
concrete	5.45E+04	1.40E+02		7.63E+06	
steel	1.51E+04	8.00E+02		1.21E+07	
	trips/yr	km/trip	yr		
miscellaneous	7.54E+03	1.40E+02	1.00E+01	1.06E+07	
				Total	3.03E+07
Processing					
Offsite Truck	trips/yr	km/trip	yr	total	
glassformer/chem	2.30E+03	8.00E+02	1.90E+01	3.50E+07	
miscellaneous	6.70E+03	1.40E+02	1.90E+01	1.76E+07	
				Total	5.28E+07
Offsite Rail	trips/yr	km/trip	yr	total	
glassformer/chem	2.74E+02	8.00E+02	1.90E+01	4.16E+06	
				Total	4.16E+06
VITRIFIED HLW TRANSPORT					
Offsite Rail	trips	km/trip		total	
Yucca Mountain	8.35E+02	4.28E+03		3.57E+06	
				Total	3.57E+06
CLOSURE					
Onsite Truck	cu yd	trip/cu yd	km/trip	total	
fill	9.86E+05	1.00E-01	1.00E+01	9.86E+05	
silt	8.53E+05	1.00E-01	3.00E+01	2.56E+06	
riprap	1.22E+06	1.00E-01	3.20E+01	3.90E+06	
ag/sand	1.00E+06	1.00E-01	1.00E+01	1.00E+06	
				Total	8.45E+06
GROUT FILL IMUST					
Onsite Truck	sand/gravel	2.20E+03	1.00E+01	2.20E+04	Total 2.20E+04
Offsite Truck	cement	4.63E+02	1.40E+02	6.48E+04	Total 6.48E+04
Onsite Truck (km)	1.02E+07				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	1.05E+08				
Offsite Rail (km)	7.90E+06				
EMPLOYEE VEHICLE					
Retrieval	person-yr	trip/yr	km/trip	car pool	total
Const.	1.06E+04	2.60E+02	1.40E+02	7.41E-01	2.86E+08
Ops/D&D	3.74E+04	2.60E+02	1.40E+02	7.41E-01	1.01E+09
Vitrification					
Const.	1.98E+04	2.60E+02	1.40E+02	7.41E-01	5.34E+08
Ops/D&D	1.73E+04	2.60E+02	1.40E+02	7.41E-01	4.67E+08
Closure	4.90E+02	2.60E+02	1.40E+02	7.41E-01	1.32E+07
				Total	2.31E+09

Distance traveled in population zones						
	Offsite km	zone fraction	Onsite	TOTALS		
Urban						
Truck	1.05E+08	5.00E-02		5.24E+06		
Rail	7.90E+06	5.00E-02		3.95E+05		
Suburban						
Truck	1.05E+08	5.00E-02	1.02E+07	1.54E+07		
Rail	7.90E+06	5.00E-02		3.95E+05		
Rural						
Truck	1.05E+08	9.00E-01		9.43E+07		
Rail	7.90E+06	9.00E-01		7.11E+06		
Fatalities/injuries resulting from Truck and Rail transportation accidents						
	urban km	suburban km	rural km			
	truck	rail	truck	rail	truck	rail
	5.24E+06	3.95E+05	1.54E+07	3.95E+05	9.43E+07	7.11E+06
urban truck fat/km	7.50E-09	3.93E-02				
urban truck inj/km	3.70E-07	1.94E+00				
urban rail fat/km	1.70E-08		6.71E-03			
urban rail inj/km	3.30E-08		1.30E-02			
sub truck fat/km	1.30E-08			2.01E-01		
sub truck inj/km	3.80E-07			5.86E+00		
sub rail fat/km	1.70E-08				6.71E-03	
sub rail inj/km	3.30E-08				1.30E-02	
rural truck fat/km	5.30E-08					5.00E+00
rural truck inj/km	8.00E-07					7.55E+01
rural rail fat/km	1.70E-08					1.21E-01
rural rail inj/km	3.30E-08					2.35E-01
	TOTAL FATALITIES	5.37E+00				
	TOTAL INJURIES	8.35E+01				
Fatalities/injuries resulting from Employee vehicle accidents						
	km	rate/km	TOTAL			
fatalities	2.31E+09	8.98E-09	2.07E+01			
injuries	2.31E+09	7.14E-07	1.65E+03			
Cumulative fatalities/injuries from traffic impacts						
	transport	employee	TOTAL			
FATALITIES	5.37E+00	2.07E+01	2.61E+01			
INJURIES	8.35E+01	1.65E+03	1.73E+03			
CONSTRUCTION ACCIDENTS						
	rate	person-yr				
TRC =	9.75E-02	3.09E+04	=	3011.775		
LWC =	2.45E-02	3.09E+04	=	756.805		
Fatality =	3.20E-05	3.09E+04	=	0.98848		
OPERATION ACCIDENTS						
	rate	person-yr				
TRC =	2.20E-02	5.47E+04	=	1203.4		
LWC =	1.10E-02	5.47E+04	=	601.7		
Fatality =	3.20E-05	5.47E+04	=	1.7504		
TOTALS						
INJUR	5.95E+03					
FATAL	2.88E+01					

EX SITU NO SEPARATIONS ALTERNATIVE					
VITRIFICATION					
RETRIEVAL					
Waste Transport				total	
Onsite Truck				1.25E+04	Total 1.25E+04
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	4.80E+02	1.40E+02	2.00E+01	1.34E+06	
raw material	4.50E+01	8.00E+02	2.00E+01	7.20E+05	
equipment	2.50E+01	1.00E+04	2.00E+01	5.00E+06	
miscellaneous	5.20E+03	1.40E+02	2.00E+01	1.46E+07	
steel W-314	5.30E+01	8.00E+02		4.24E+04	
cement/misc W-314	1.53E+02	1.40E+02		2.14E+04	Total 2.17E+07
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	1.00E+01	8.00E+02	2.00E+01	1.60E+05	Total 1.60E+05
Onsite Truck					
borrow W-314	1.38E+03	1.00E+01		1.38E+04	Total 1.38E+04
VITRIFICATION					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	1.18E+05	1.00E+01		1.18E+06	Total 1.18E+06
Offsite Truck	trips	km/trip		total	
Try Cities	4.38E+04	1.40E+02		6.13E+06	
Portland/Seattle	4.34E+04	8.00E+02		3.47E+07	
Offsite Rail	trips/yr	km/trip	yr		
miscellaneous	5.20E+03	1.40E+02	5.50E+00	4.00E+06	Total 4.49E+07
Processing					
Offsite Truck	trips/yr	km/trip	yr	total	
Portland/Seattle	4.17E+02	8.00E+02	1.50E+01	5.00E+06	
miscellaneous	6.85E+03	1.40E+02	1.50E+01	1.44E+07	Total 1.94E+07
Offsite Rail	trips/yr	km/trip	yr	total	
Portland/Seattle	1.03E+02	8.00E+02	1.50E+01	1.24E+06	Total 1.24E+06
VITRIFIED HLW TRANSPORT					
Offsite Rail	trips	km/trip		total	
Yucca Mountain	1.47E+04	4.28E+03		6.29E+07	Total 6.29E+07
CLOSURE					
Onsite Truck	cu yd	trip/cu yd	km/trip	total	
fill	9.86E+05	1.00E-01	1.00E+01	9.86E+05	
silt	4.93E+05	1.00E-01	3.00E+01	1.48E+06	
riprap	8.35E+05	1.00E-01	3.20E+01	2.67E+06	
ag/sand	5.43E+05	1.00E-01	1.00E+01	5.43E+05	Total 5.68E+06
GROUT FILL I MUST					
Onsite Truck sand/gravel	2.20E+03	1.00E+01		2.20E+04	Total 2.20E+04
Offsite Truck cement	4.63E+02	1.40E+02		6.48E+04	Total 6.48E+04
Onsite Truck (km)	6.91E+06				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	8.60E+07				
Offsite Rail (km)	6.43E+07				
EMPLOYEE VEHICLE					
Retrieval	person-yr	trip/yr	km/trip	car pool	total
Const.	1.06E+04	2.60E+02	1.40E+02	7.41E-01	2.86E+08
Ops	3.15E+04	2.60E+02	1.40E+02	7.41E-01	8.50E+08
Vitrification					
Const.	1.48E+04	2.60E+02	1.40E+02	7.41E-01	3.99E+08
Ops	9.78E+03	2.60E+02	1.40E+02	7.41E-01	2.64E+08
Closure	4.62E+02	2.60E+02	1.40E+02	7.41E-01	1.25E+07
W-314	1.63E+02	2.60E+02	1.40E+02	7.41E-01	4.40E+06
total	6.73E+04				Total 1.82E+09

Distance traveled in population zones					
Urban		Offsite km	zone fraction	Onsite	TOTALS
	Truck	8.60E+07	5.00E-02		4.30E+06
	Rail	6.43E+07	5.00E-02		3.22E+06
Suburban					
	Truck	8.60E+07	5.00E-02	6.91E+06	1.12E+07
	Rail	6.43E+07	5.00E-02		3.22E+06
Rural					
	Truck	8.60E+07	9.00E-01		7.74E+07
	Rail	6.43E+07	9.00E-01		5.79E+07
Fatalities/Injuries resulting from Truck and Rail transportation accidents					
		urban km	suburban km	rural km	
		truck	rail	truck	rail
		4.30E+06	3.22E+06	1.12E+07	3.22E+06
					7.74E+07
					5.79E+07
urban truck fat/km		7.50E-09	3.22E-02		
urban truck inj/km		3.70E-07	1.59E+00		
urban rail fat/km		1.70E-08	5.47E-02		
urban rail inj/km		3.30E-08	1.06E-01		
sub truck fat/km		1.30E-08		1.46E-01	
sub truck inj/km		3.80E-07		4.26E+00	
sub rail fat/km		1.70E-08		5.47E-02	
sub rail inj/km		3.30E-08		1.06E-01	
rural truck fat/km		5.30E-08			4.10E+00
rural truck inj/km		8.00E-07			6.19E+01
rural rail fat/km		1.70E-08			9.84E-01
rural rail inj/km		3.30E-08			1.91E+00
	TOTAL FATALITIES	5.37E+00			
	TOTAL INJURIES	6.99E+01			
Fatalities/Injuries resulting from Employee vehicle accidents					
		km	rate/km	TOTAL	
		1.82E+09	8.96E-09	1.63E+01	
		1.82E+09	7.14E-07	1.30E+03	
Cumulative fatalities/injuries from traffic impacts					
		- transport	employee	TOTAL	
	FATALITIES	5.37E+00	1.63E+01	2.17E+01	
	INJURIES	6.99E+01	1.30E+03	1.37E+03	
CONSTRUCTION ACCIDENTS					
		rate	person-yr		
	TRC =	9.75E-02	2.60E+04	=	2.54E+03
	LWC =	2.45E-02	2.60E+04	=	6.38E+02
	Fatality =	3.20E-05	2.60E+04	=	8.33E-01
OPERATION ACCIDENTS					
		rate	person-yr		
	TRC =	2.20E-02	4.13E+04	=	9.08E+02
	LWC =	1.10E-02	4.13E+04	=	4.54E+02
	Fatality =	3.20E-05	4.13E+04	=	1.32E+00
TOTALS					
	INJUR	4.81E+03			
	FATAL	2.38E+01			

EX SITU EXTENSIVE SEPARATIONS ALTERNATIVE					
RETRIEVAL					
Waste Transport					
Onsite Truck				total	
				1.25E+04	Total
					1.25E+04
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	4.80E+02	1.40E+02	2.00E+01	1.34E+06	
raw material	4.50E+01	8.00E+02	2.00E+01	7.20E+05	
equipment	2.50E+01	1.00E+04	2.00E+01	5.00E+06	
miscellaneous	5.20E+03	1.40E+02	2.00E+01	1.46E+07	
steel W-314	5.30E+02	8.00E+02		4.24E+04	
cement/misc W-314	1.53E+02	1.40E+02		2.14E+04	Total
					2.17E+07
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	1.00E+01	8.00E+02	2.00E+01	1.60E+05	Total
Onsite Truck					
borrow	1.38E+03	1.00E+01		1.38E+04	Total
					1.38E+04
VITRIFICATION					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	2.12E+05	1.00E+01		2.12E+06	Total
					2.12E+06
Offsite Truck	trips	km/trip		total	
Tri-Cities	1.07E+05	1.40E+02		1.50E+07	
Portland/Seattle	2.62E+04	8.00E+02		2.10E+07	
trips/yr	km/trip	yr			
miscellaneous	5.20E+03	1.40E+02	9.00E+00	6.55E+06	Total
					4.25E+07
Processing					
Offsite Truck	trips/yr	km/trip	yr	total	
glassformer/chem	2.17E+03	8.00E+02	1.90E+01	3.30E+07	
miscellaneous	5.20E+03	1.40E+02	1.90E+01	1.38E+07	Total
					4.68E+07
Offsite Rail	trips/yr	km/trip	yr	total	
glassformer/chem	6.77E+02	8.00E+02	1.90E+01	1.03E+07	Total
					1.03E+07
VITRIFIED HLW TRANSPORT					
Offsite Rail	trips	km/trip		total	
Yucca Mountain	4.00E+01	4.28E+03		1.71E+05	Total
					1.71E+05
CLOSURE					
Onsite Truck	cu yd	trip/cu yd	km/trip	total	
fill	9.86E+05	1.00E-01	1.00E+01	9.86E+05	
silt	8.53E+05	1.00E-01	3.00E+01	2.56E+06	
riprap	1.22E+06	1.00E-01	3.20E+01	3.90E+06	
ag/sand	1.00E+06	1.00E-01	1.00E+01	1.00E+06	Total
					8.45E+06
GROUT FILL IMUST					
Onsite Truck sand/gravel	2.20E+03	1.00E+01		2.20E+04	Total
Offsite Truck cement	4.63E+02	1.40E+02		6.48E+04	Total
					6.48E+04
Onsite Truck (km)	1.06E+07				
Onsite Rail (km)	0				
Offsite Truck (km)	1.11E+08				
Offsite Rail (km)	1.06E+07				
EMPLOYEE VEHICLE					
Retrieval	person-yr	trip/yr	km/trip	car pool	total
Const.	1.06E+04	2.60E+02	1.40E+02	7.41E-01	2.86E+08
Ops/D&D	3.74E+04	2.60E+02	1.40E+02	7.41E-01	1.01E+09
Vitrification					
Const.	2.58E+04	2.60E+02	1.40E+02	7.41E-01	6.96E+08
Ops/D&D	6.95E+03	2.60E+02	1.40E+02	7.41E-01	1.87E+08
Closure	4.90E+02	2.60E+02	1.40E+02	7.41E-01	1.32E+07
	total	8.12E+04			Total
					2.19E+09

Distance traveled in population zones					
	Offsite km	zone fraction	Onsite	TOTALS	
Urban					
Truck	1.11E+08	5.00E-02		5.55E+06	
Rail	1.06E+07	5.00E-02		5.31E+05	
Suburban					
Truck	1.11E+08	5.00E-02	1.06E+07	1.62E+07	
Rail	1.06E+07	5.00E-02		5.31E+05	
Rural					
Truck	1.11E+08	9.00E-01		1.00E+08	
Rail	1.06E+07	9.00E-01		9.56E+06	
Fatalities/injuries resulting from Truck and Rail transportation accidents					
	urban km	suburban km	rural km		
	truck	rail	truck	rail	truck
	5.55E+06	5.31E+05	1.62E+07	5.31E+05	1.00E+08
					9.56E+06
urban truck fat/km	7.50E-09	4.16E-02			
urban truck inj/km	3.70E-07	2.05E+00			
urban rail fat/km	1.70E-08		9.03E-03		
urban rail inj/km	3.30E-08		1.75E-02		
sub truck fat/km	1.30E-08		2.10E-01		
sub truck inj/km	3.80E-07		6.14E+00		
sub rail fat/km	1.70E-08		9.03E-03		
sub rail inj/km	3.30E-08		1.75E-02		
rural truck fat/km	5.30E-08			5.30E+00	
rural truck inj/km	8.00E-07			8.00E+01	
rural rail fat/km	1.70E-08				1.63E-01
rural rail inj/km	3.30E-08				3.15E-01
	TOTAL FATALITIES	5.73E+00			
	TOTAL INJURIES	8.85E+01			
Fatalities/injuries resulting from Employee vehicle accidents					
	km	rate/km	TOTAL		
fatalities	2.19E+09	8.98E-09	1.97E+01		
injuries	2.19E+09	7.14E-07	1.56E+03		
Cumulative fatalities/injuries from traffic impacts					
	transport	employee	TOTAL		
FATALITIES	5.73E+00	1.97E+01	2.54E+01		
INJURIES	8.85E+01	1.56E+03	1.65E+03		
CONSTRUCTION ACCIDENTS					
	rate	person-yr			
TRC =	9.75E-02	3.69E+04	=	3596.775	
LWC =	2.45E-02	3.69E+04	=	903.805	
Fatality =	3.20E-05	3.69E+04	=	1.18048	
OPERATION ACCIDENTS					
	rate	person-yr			
TRC =	2.20E-02	4.44E+04	=	975.7	
LWC =	1.10E-02	4.44E+04	=	487.85	
Fatality =	3.20E-05	4.44E+04	=	1.4192	
TOTALS					
INJUR	6.23E+03				
FATAL	2.80E+01				

IN SITU VITRIFICATION ALTERNATIVE					
RETRIEVAL					
Waste Transport					
Onsite Truck			0.00E+00		
			Total	0.00E+00	
Construction - (W-314)					
Offsite Truck	trips	km/trip	total		
steel	5.30E+01	8.00E+02	4.24E+04		
cement	1.00E+02	1.40E+02	1.40E+04		
miscellaneous	5.30E+01	1.40E+02	7.42E+03		
			Total	6.38E+04	
Onsite Truck	trips	km/trip	total		
borrow	1.38E+03	1.00E+01	1.38E+04		
			Total	1.38E+04	
VITRIFICATION					
Construction					
Onsite Truck	trips	km/trip	total		
borrow	2.12E+05	1.00E+01	2.12E+06		
			Total	2.12E+06	
Offsite Truck	trips/yr	km/trip	yr	total	
miscellaneous	5.20E+03	1.40E+02	1.90E+01	1.38E+07	
			Total	1.38E+07	
Offsite Rail	cars	trip/cars	km/trip	total	
steel	2.60E+03	5.00E-02	8.00E+02	1.04E+05	
cement	1.70E+03	5.00E-02	8.00E+02	6.80E+04	
			Total	1.72E+05	
Processing					
Offsite Truck	trips/yr	km/trip	yr	total	
miscellaneous	5.20E+03	1.40E+02	1.20E+01	8.74E+06	
			Total	8.74E+06	
Offsite Rail	trips/yr	km/trip	yr	total	
chem.	4.00E+00	8.00E+02	1.20E+01	3.84E+04	
			Total	3.84E+04	
Grout Fill (MUSTs (outside tank farm areas))					
Onsite Truck	trips	km/trip	total		
sand/gravel	7.70E+02	1.00E+01	7.70E+03	Total	7.70E+03
Offsite Truck	trips	km/trip	total		
cement	1.60E+02	1.40E+02	2.24E+04	Total	2.24E+04
CLOSURE					
Onsite Truck	cu yd	trip/cu yd	km/trip	total	
fill	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
silt	4.93E+05	1.00E-01	3.00E+01	1.48E+06	
riprap	8.34E+05	1.00E-01	3.20E+01	2.67E+06	
ag/sand	5.43E+05	1.00E-01	1.00E+01	5.43E+05	
			Total	4.69E+06	
Onsite Truck (km)	6.83E+06				
Onsite Rail (km)	0				
Offsite Truck (km)	2.27E+07				
Offsite Rail (km)	2.10E+05				
EMPLOYEE VEHICLE					
Routine	person-yr	trip/yr	km/trip	car pool	total
W-314	1.63E+02	2.60E+02	1.40E+02	7.41E-01	4.40E+06
Ops	1.83E+04	2.60E+02	1.40E+02	7.41E-01	4.94E+08
Vitrification					
Const.	2.20E+04	2.60E+02	1.40E+02	7.41E-01	5.93E+08
Ops/D&D	8.05E+03	2.60E+02	1.40E+02	7.41E-01	2.17E+08
Closure	3.19E+02	2.60E+02	1.40E+02	7.41E-01	8.60E+06
			Total	1.32E+09	

Distance traveled in population zones					
			Onsite	TOTALS	
Urban		Offsite km	zone fraction		
	Truck	2.27E+07	5.00E-02	1.13E+06	
	Rail	2.10E+05	5.00E-02	1.05E+04	
Suburban					
	Truck	2.27E+07	5.00E-02	6.83E+06	7.97E+06
	Rail	2.10E+05	5.00E-02		1.05E+04
Rural					
	Truck	2.27E+07	9.00E-01	2.04E+07	
	Rail	2.10E+05	9.00E-01	1.89E+05	
Fatalities/Injuries resulting from Truck and Rail transportation accidents					
		urban km	suburban km	rural km	
		(truck	rail	(truck	rail
		1.13E+06	1.05E+04	7.97E+06	1.05E+04
				2.04E+07	1.89E+05
urban truck fat/km	7.50E-09	8.50E-03			
urban truck inj/km	3.70E-07	4.19E-01			
urban rail fat/km	1.70E-08		1.79E-04		
urban rail inj/km	3.30E-08		3.47E-04		
sub truck fat/km	1.30E-08			1.04E-01	
sub truck inj/km	3.80E-07			3.03E+00	
sub rail fat/km	1.70E-08				1.79E-04
sub rail inj/km	3.30E-08				3.47E-04
rural truck fat/km	5.30E-08				1.08E+00
rural truck inj/km	8.00E-07				1.63E+01
rural rail fat/km	1.70E-08				3.22E-03
rural rail inj/km	3.30E-08				6.25E-03
	TOTAL FATALITIES	1.20E+00			
	TOTAL INJURIES	1.98E+01			
Fatalities/Injuries resulting from Employee vehicle accidents					
		km	rate/km	TOTAL	
	fatalities	1.32E+09	8.98E-09	1.18E+01	
	injuries	1.32E+09	7.14E-07	9.40E+02	
Cumulative fatalities/injuries from traffic impacts					
		transport	employee	TOTAL	
	FATALITIES	1.20E+00	1.18E+01	1.30E+01	
	INJURIES	1.98E+01	9.40E+02	9.60E+02	
CONSTRUCTION ACCIDENTS					
		rate	person-yr		
	TRC =	9.75E-02	2.25E+04	=	2191.995
	LWC =	2.45E-02	2.25E+04	=	550.809
	Fatality =	3.20E-05	2.25E+04	=	0.719424
OPERATION ACCIDENTS					
		rate	person-yr		
	TRC =	2.20E-02	2.64E+04	=	579.7
	LWC =	1.10E-02	2.64E+04	=	289.85
	Fatality =	3.20E-05	2.64E+04	=	0.8432
TOTALS					
	INJUR	3.73E+03			
	FATAL	1.46E+01			

NO ACTION ALTERNATIVE					
RETRIEVAL					
Waste Transport					
Onsite Truck				0.00E+00	
				Total	0.00E+00
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
raw material	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
equipment	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
miscellaneous	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
				Total	0.00E+00
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
				Total	0.00E+00
ROUTINE					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	0.00E+00	0.00E+00		0.00E+00	
				Total	0.00E+00
Offsite Truck	trips/yr	km/trip	yr	total	
miscellaneous	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
	trips	km/trip			
Tri-Cities	0.00E+00	0.00E+00		0.00E+00	
Portland/Seattle	0.00E+00	0.00E+00		0.00E+00	
				Total	0.00E+00
Onsite Truck (km)	0.00E+00				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	0.00E+00				
Offsite Rail (km)	0.00E+00				
EMPLOYEE VEHICLE					
Routine	person-yr	trip/yr	km/trip	car pool	total
Const.	0.00E+00				0.00E+00
Ops	1.04E+05	2.60E+02	1.40E+02	7.41E-01	2.81E+09
					Total
					2.81E+09
Distance traveled in population zones					
Urban	Offsite km	zone fraction	Onsite	TOTALS	
	Truck	0.00E+00	5.00E-02		0.00E+00
	Rail	0.00E+00	5.00E-02		0.00E+00
Suburban					
	Truck	0.00E+00	5.00E-02	0.00E+00	0.00E+00
	Rail	0.00E+00	5.00E-02		0.00E+00
Rural					
	Truck	0.00E+00	9.00E-01		0.00E+00
	Rail	0.00E+00	9.00E-01		0.00E+00

Fatalities/injuries resulting from Truck and Rail transportation accidents						
	urban km		suburban km		rural km	
	truck	rail	truck	rail	truck	rail
	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
urban truck fat/km	7.50E-09	0.00E+00				
urban truck inj/km	3.70E-07	0.00E+00				
urban rail fat/km	1.70E-08		0.00E+00			
urban rail inj/km	3.30E-08		0.00E+00			
sub truck fat/km	1.30E-08		0.00E+00			
sub truck inj/km	3.80E-07		0.00E+00			
sub rail fat/km	1.70E-08			0.00E+00		
sub rail inj/km	3.30E-08			0.00E+00		
rural truck fat/km	5.30E-08				0.00E+00	
rural truck inj/km	8.00E-07				0.00E+00	
rural rail fat/km	1.70E-08					0.00E+00
rural rail inj/km	3.30E-08					0.00E+00
TOTAL FATALITIES	0.00E+00					
TOTAL INJURIES	0.00E+00					
Fatalities/injuries resulting from Employee vehicle accidents						
	km	rate/km	TOTAL			
fatalities	2.81E+09	8.98E-09	2.52E+01			
injuries	2.81E+09	7.14E-07	2.00E+03			
Cumulative fatalities/injuries from traffic impacts						
		transport	employee	TOTAL		
FATALITIES		0.00E+00	2.52E+01	2.52E+01		
INJURIES		0.00E+00	2.00E+03	2.00E+03		
CONSTRUCTION ACCIDENTS						
	rate	person-yr				
TRC =	9.75E-02	0.00E+00	=		0	
LWC =	2.45E-02	0.00E+00	=		0	
Fatality =	3.20E-05	0.00E+00	=		0	
OPERATION ACCIDENTS						
	rate	person-yr				
TRC =	2.20E-02	1.04E+05	=	2288		
LWC =	1.10E-02	1.04E+05	=	1144		
Fatality =	3.20E-05	1.04E+05	=	3.328		
TOTALS						
	INJUR	4.29E+03				
	FATAL	2.85E+01				

REP/PC (Ver 4.0) - MGMT REPORT 3 GRAPHICAL PRIORITY PROFILE : 03-20-96

DATA : ExSitu/InSituCombo w/o RF Case09
MODEL : BASIC MODEL (SUMMATION)

TOTAL EXPENSE	PROB OF OVERRUN	NET EFFECT OF FROZEN ELEMENTS
19516	66 PCT	0 = .0 PCT

NUM ELEMENT	UNIT	CORRECT	PROTECT
1 Current Operations		----- +++++	
5 Capital Treatment		----- ++	
7 Operations Waste Ret. & Transfer		----- +++	
4 Capital Waste Ret. & Transfer		----- +	
8 Operations Treatment			++++
NET EFFECT OF FROZEN ELEMENTS			

ONSITE DRY STORAGE ALTERNATIVE						
ROUTINE						
Construction						
Onsite Truck						
	trips	km/trip		total		
borrow	1.00E+02	1.00E+01		1.00E+03		
				Total	1.00E+03	
Offsite Truck						
encasement pipe						
	trips	km/trip		total		
WESF modification	1.40E+01	8.00E+02		1.12E+04		
				Total	2.80E+04	
					3.92E+04	
Capsule Transport						
Onsite Truck						
	trips	km/trip		total		
to dry storage	1.84E+02	3.20E+01		5.89E+03		
				Total	5.89E+03	
Onsite Truck (km)						
Onsite Rail (km)						
Offsite Truck (km)						
Offsite Rail (km)						
EMPLOYEE VEHICLE						
Routine						
	person-yr	trip/yr	km/trip	car pool	total	
Const.	2.10E+02	2.60E+02	1.40E+02	7.41E-01	5.66E+06	
Packaging	1.94E+02	2.60E+02	1.40E+02	7.41E-01	5.23E+06	
Storage	8.90E+02	2.60E+02	1.40E+02	7.41E-01	2.40E+07	
				Total	3.49E+07	
Distance traveled in population zones						
Urban						
	Offsite km	zone fraction		Onsite	TOTALS	
Truck	3.92E+04	5.00E-02			1.96E+03	
Rail	0.00E+00	5.00E-02			0.00E+00	
Suburban						
	Truck	3.92E+04	5.00E-02		6.89E+03	8.85E+03
	Rail	0.00E+00	5.00E-02			0.00E+00
Rural						
	Truck	3.92E+04	9.00E-01		3.53E+04	
	Rail	0.00E+00	9.00E-01		0.00E+00	
Fatalities/injuries resulting from Truck and Rail transportation accidents						
		urban km		suburban km	rural km	

		truck	rail	truck	rail	truck	rail	
		1.96E+03	0.00E+00	8.85E+03	0.00E+00	3.53E+04	0.00E+00	
urban truck fat/km	7.50E-09	1.47E-05						
urban truck inj/km	3.70E-07	7.25E-04						
urban rail fat/km	1.70E-08	0.00E+00						
urban rail inj/km	3.30E-08	0.00E+00						
sub truck fat/km	1.30E-08			1.15E-04				
sub truck inj/km	3.80E-07			3.36E-03				
sub rail fat/km	1.70E-08				0.00E+00			
sub rail inj/km	3.30E-08				0.00E+00			
rural truck fat/km	5.30E-08					1.87E-03		
rural truck inj/km	8.00E-07					2.82E-02		
rural rail fat/km	1.70E-08						0.00E+00	
rural rail inj/km	3.30E-08						0.00E+00	
TOTAL FATALITIES	2.00E-03							
TOTAL INJURIES	3.23E-02							
<hr/>								
Fatalities/Injuries resulting from Employee vehicle accidents								
		km	rate/km	TOTAL				
fatalities	3.49E+07	8.98E-09	3.13E-01					
injuries	3.49E+07	7.14E-07	2.49E+01					
<hr/>								
Cumulative fatalities/injuries from traffic impacts								
		transport	employee	TOTAL				
FATALITIES	2.00E-03	3.13E-01	3.15E-01					
INJURIES	3.23E-02	2.49E+01	2.50E+01					
<hr/>								
CONSTRUCTION ACCIDENTS								
		rate	person-yr					
TRC =	9.75E-02	2.10E+02	=	20.475				
LWC =	2.45E-02	2.10E+02	=	5.145				
Fatality =	3.20E-05	2.10E+02	=	0.00672				
<hr/>								
OPERATION ACCIDENTS								
		rate	person-yr					
TRC =	2.20E-02	1.08E+03	=	23.848				
LWC =	1.10E-02	1.08E+03	=	11.924				
Fatality =	3.20E-05	1.08E+03	=	0.034688				
<hr/>								
TOTALS								
	INJUR	6.93E+01						
	FATAL	3.57E-01						

OVERPACK AND SHIP ALTERNATIVE						
ROUTINE						
Construction						
Onsite Truck						
borrow	trips	km/trip		total		
	0.00E+00	0.00E+00		0.00E+00		
				Total	0.00E+00	
Offsite Truck						
encasement pipe						
WESF modification	trips	km/trip		total		
	2.00E+02	1.40E+02		2.80E+04		
				Total	2.80E+04	
Capsule Transport						
Offsite Rail						
Yucca	trips	km/trip		total		
	5.00E+00	2.93E+03		1.47E+04		
				Total	1.47E+04	
Onsite Truck (km)						
Onsite Rail (km)						
Offsite Truck (km)						
Offsite Rail (km)						
EMPLOYEE VEHICLE						
Routine						
Const.	person-yr	trip/yr	km/trip	car pool	total	
	1.00E+02	2.60E+02	1.40E+02	7.41E-01	2.70E+06	
Packaging						
Storage						
	5.10E+01	2.60E+02	1.40E+02	7.41E-01	1.38E+06	
				Total	2.43E+06	
Distance traveled in population zones						
Urban						
	Offsite km	zone fraction		Onsite	TOTALS	
	Truck	2.80E+04	5.00E-02		1.40E+03	
	Rail	1.47E+04	5.00E-02		7.33E+02	
Suburban						
	Truck	2.80E+04	5.00E-02		0.00E+00	1.40E+03
	Rail	1.47E+04	5.00E-02			7.33E+02
Rural						
	Truck	2.80E+04	9.00E-01		2.52E+04	
	Rail	1.47E+04	9.00E-01		1.32E+04	
Fatalities/Injuries resulting from Truck and Rail transportation accidents						
urban km						
	truck	rail		truck	rail	
				truck	rail	

		1.40E+03	7.33E+02	1.40E+03	7.33E+02	2.52E+04	1.32E+04	
urban truck fat/km	7.50E-09	1.05E-05						
urban truck inj/km	3.70E-07	5.18E-04						
urban rail fat/km	1.70E-08		1.25E-05					
urban rail inj/km	3.30E-08		2.42E-05					
sub truck fat.km	1.30E-08			1.82E-05				
sub truck inj/km	3.80E-07			5.32E-04				
sub rail fat/km	1.70E-08				1.25E-05			
sub rail inj/km	3.30E-08				2.42E-05			
rural truck fat/km	5.30E-08					1.34E-03		
rural truck inj/km	8.00E-07					2.02E-02		
rural rail fat/km	1.70E-08						2.24E-04	
rural rail inj/km	3.30E-08						4.35E-04	
TOTAL FATALITIES	1.61E-03							
TOTAL INJURIES	2.17E-02							

Fatalities/Injuries resulting from Employee vehicle accidents			
	km	rate/km	TOTAL
fatalities	6.50E+06	8.98E-09	5.84E-02
injuries	6.50E+06	7.14E-07	4.64E+00

Cumulative fatalities/injuries from traffic impacts			
	transport	employee	TOTAL
FATALITIES	1.61E-03	5.84E-02	6.00E-02
INJURIES	2.17E-02	4.64E+00	4.66E+00

CONSTRUCTION ACCIDENTS			
	rate	person-yr	
TRC =	9.75E-02	1.00E+02 =	9.75
LWC =	2.45E-02	1.00E+02 =	2.45
Fatality =	3.20E-05	1.00E+02 =	0.0032

OPERATION ACCIDENTS			
	rate	person-yr	
TRC =	2.20E-02	1.41E+02 =	3.102
LWC =	1.10E-02	1.41E+02 =	1.551
Fatality =	3.20E-05	1.41E+02 =	0.004512

TOTALS			
	INJUR	1.75E+01	
	FATAL	6.77E-02	

VITRIFY WITH TANK WASTE ALTERNATIVE						
ROUTINE						
Construction						
Onsite Truck						
	trips	km/trip		total		
borrow	0.00E+00	0.00E+00		0.00E+00		
				Total	0.00E+00	
Offsite Truck						
encasement pipe						
	trips	km/trip		total		
WESF modification	0.00E+00	0.00E+00		0.00E+00		
	2.00E+02	1.40E+02		2.80E+04		
				Total	2.80E+04	
Capsule Transport						
Onsite Truck						
	trips	km/trip		total		
to vitrification plant	1.84E+02	3.20E+01		5.89E+03		
				Total	5.89E+03	
Onsite Truck (km)						
Onsite Rail (km)						
Offsite Truck (km)						
Offsite Rail (km)						
EMPLOYEE VEHICLE						
Routine						
	person-yr	trip/yr	km/trip	car pool	total	
Const.	1.00E+02	2.60E+02	1.40E+02	7.41E-01	2.70E+06	
Packaging	5.10E+01	2.60E+02	1.40E+02	7.41E-01	1.38E+06	
Storage	9.00E+01	2.60E+02	1.40E+02	7.41E-01	2.43E+06	
				Total	6.50E+06	

Distance traveled in population zones					
Urban		Offsite km	zone fraction	Onsite	TOTALS
	Truck	2.80E+04	5.00E-02		1.40E+03
	Rail	0.00E+00	5.00E-02		0.00E+00
Suburban					
	Truck	2.80E+04	5.00E-02	0.00E+00	1.40E+03
	Rail	0.00E+00	5.00E-02		0.00E+00
Rural					
	Truck	2.80E+04	9.00E-01		2.52E+04
	Rail	0.00E+00	9.00E-01		0.00E+00

Fatalities/Injuries resulting from Truck and Rail transportation accidents						
		urban km	suburban km	rural km		
		truck	rail	truck	rail	truck rail

		1.40E+03	0.00E+00	1.40E+03	0.00E+00	2.52E+04	0.00E+00	
urban truck fat/km	7.50E-09	1.05E-05						
urban truck inj/km	3.70E-07	5.18E-04						
urban rail fat/km	1.70E-08		0.00E+00					
urban rail inj/km	3.30E-08		0.00E+00					
sub truck fat.km	1.30E-08			1.82E-05				
sub truck inj/km	3.80E-07			5.32E-04				
sub rail fat/km	1.70E-08				0.00E+00			
sub rail inj/km	3.30E-08				0.00E+00			
rural truck fat/km	5.30E-08					1.34E-03		
rural truck inj/km	8.00E-07					2.02E-02		
rural rail fat/km	1.70E-08						0.00E+00	
rural rail inj/km	3.30E-08						0.00E+00	
	TOTAL FATALITIES	1.36E-03						
	TOTAL INJURIES	2.12E-02						

Fatalities/Injuries resulting from Employee vehicle accidents

	km	rate/km	TOTAL
fatalities	6.50E+06	8.98E-09	5.84E-02
injuries	6.50E+06	7.14E-07	4.64E+00

Cumulative fatalities/injuries from traffic impacts

	transport	employee	TOTAL
FATALITIES	1.36E-03	5.84E-02	5.97E-02
INJURIES	2.12E-02	4.64E+00	4.66E+00

CONSTRUCTION ACCIDENTS

	rate	person-yr	
TRC =	9.75E-02	1.00E+02	= 9.75
LWC =	2.45E-02	1.00E+02	= 2.45
Fatality =	3.20E-05	1.00E+02	= 0.0032

OPERATION ACCIDENTS

	rate	person-yr	
TRC =	2.20E-02	1.41E+02	= 3.102
LWC =	1.10E-02	1.41E+02	= 1.551
Fatality =	3.20E-05	1.41E+02	= 0.004512

TOTALS

INJUR	1.75E+01
FATAL	6.74E-02

IN SITU FILL AND CAP					
Construction - (W-314)					
Offsite Truck	trips	km/trip		total	
steel	5.30E+01	8.00E+02		4.24E+04	
cement	1.00E+02	1.40E+02		1.40E+04	
miscellaneous	5.30E+01	1.40E+02		7.42E+03	
				Total	6.38E+04
Onsite Truck	trips	km/trip	yr	total	
borrow	1.38E+03	1.00E+01		1.38E+04	
				Total	1.38E+04
Grout Fill /MUST's					
Construction					
Onsite Truck	trips	km/trip		total	
sand/gravel	2.20E+03	1.00E+01		2.20E+04	
				Total	2.20E+04
Offsite Truck	trips	km/trip		total	
cement	4.63E+02	1.40E+02		6.48E+04	
Portland/Seattle	0.00E+00	0.00E+00		0.00E+00	
	trips/yr	km/trip	yr		
miscellaneous	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
				Total	6.48E+04
Processing					
Offsite Truck	trips/yr	km/trip	yr	total	
glassformer/chem	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
miscellaneous	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
				Total	0.00E+00
Offsite Rail	trips/yr	km/trip	yr	total	
glassformer/chem	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
				Total	0.00E+00
VITRIFIED HLW TRANSPORT					
Offsite Rail	trips	km/trip		total	
Yucca Mountain	0.00E+00	0.00E+00		0.00E+00	
				Total	0.00E+00
CLOSURE					
Onsite Truck	cu yd	trip/cu yd	km/trip	total	
fill	9.03E+05	1.00E-01	1.00E+01	9.03E+05	
silt	4.93E+05	1.00E-01	3.00E+01	1.48E+06	
riprap	8.34E+05	1.00E-01	3.20E+01	2.67E+06	
ag/sand	5.43E+05	1.00E-01	1.00E+01	5.43E+05	
				Total	5.59E+06
Onsite Truck (km)	5.63E+06				
Onsite Rail (km)	0				
Offsite Truck (km)	1.29E+05				
Offsite Rail (km)	0.00E+00				
EMPLOYEE VEHICLE					
Routine	person-yr	trip/yr	km/trip	car pool	total
W-314	1.63E+02	2.60E+02	1.40E+02	7.41E-01	4.40E+06
Ops/D&D	2.39E+04	2.60E+02	1.40E+02	7.41E-01	6.45E+08
Fill Tanks with Gravel					
Const.	9.50E+01	2.60E+02	1.40E+02	7.41E-01	2.56E+06
Ops/D&D	1.51E+03	2.60E+02	1.40E+02	7.41E-01	4.07E+07
Closure	4.67E+02	2.60E+02	1.40E+02	7.41E-01	1.26E+07
total	2.61E+04				Total
					7.05E+08
Distance traveled in population zones					

Urban	Offsite Km	zone fraction		Onsite	TOTALS		
	Truck	1.29E+05	5.00E-02		6.43E+03		
	Rail	0.00E+00	5.00E-02		0.00E+00		
Suburban							
	Truck	1.29E+05	5.00E-02	5.63E+06	5.64E+06		
	Rail	0.00E+00	5.00E-02		0.00E+00		
Rural							
	Truck	1.29E+05	9.00E-01		1.16E+05		
	Rail	0.00E+00	9.00E-01		0.00E+00		
Fatalities/Injuries resulting from Truck and Rail transportation accidents							
		urban km		suburban km		rural km	
		truck	rail	truck	rail	truck	rail
		6.43E+03	0.00E+00	5.64E+06	0.00E+00	1.16E+05	0.00E+00
urban truck fat/km		7.50E-09	4.82E-05				
urban truck inj/km		3.70E-07	2.38E-03				
urban rail fat/km		1.70E-08		0.00E+00			
urban rail inj/km		3.30E-08		0.00E+00			
sub truck fat/km		1.30E-08		7.33E-02			
sub truck inj/km		3.80E-07		2.14E+00			
sub rail fat/km		1.70E-08		0.00E+00			
sub rail inj/km		3.30E-08		0.00E+00			
rural truck fat/km		5.30E-08			6.14E-03		
rural truck inj/km		8.00E-07			9.26E-02		
rural rail fat/km		1.70E-08			0.00E+00		
rural rail inj/km		3.30E-08			0.00E+00		
	TOTAL FATALITIES	7.95E-02					
	TOTAL INJURIES	2.24E+00					
Fatalities/Injuries resulting from Employee vehicle accidents							
		km	rate/km	TOTAL			
	fatalities	7.05E+08	8.98E-09	6.33E+00			
	injuries	7.05E+08	7.14E-07	5.03E+02			
Cumulative fatalities/injuries from traffic impacts							
		transport	employee	TOTAL			
	FATALITIES	7.95E-02	6.33E+00	6.41E+00			
	INJURIES	2.24E+00	5.03E+02	5.06E+02			
CONSTRUCTION ACCIDENTS							
		rate	person-yr				
	TRC =	9.75E-02	7.25E+02	=	70.6875		
	LWC =	2.45E-02	7.25E+02	=	17.7625		
	Fatality =	3.20E-05	7.25E+02	=	0.0232		
OPERATION ACCIDENTS							
		rate	person-yr				
	TRC =	2.20E-02	2.54E+04	=	559.02		
	LWC =	1.10E-02	2.54E+04	=	279.51		
	Fatality =	3.20E-05	2.54E+04	=	0.81312		
TOTALS							
	INJUR	1.14E+03					
	FATAL	7.25E+00					

EX SITU COMBINATION					
RETRIEVAL					
Waste Transport					
Onsite Truck				total	
				0.00E+00	
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	2.40E+02	1.40E+02	2.00E+01	6.72E+05	
raw material	2.25E+01	8.00E+02	2.00E+01	3.60E+05	
equipment	1.25E+01	1.00E+04	2.00E+01	2.50E+06	
miscellaneous	2.60E+03	1.40E+02	2.00E+01	7.28E+06	
steel W-314	5.30E+01	8.00E+02		4.24E+04	
cement/misc W-314	1.53E+02	1.40E+02		2.14E+04	Total 1.09E+07
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	5.00E+00	8.00E+02	2.00E+01	8.00E+04	Total 8.00E+04
Onsite Truck					
borrow W-314	1.38E+03	1.00E+01		1.38E+04	Total 1.38E+04
VITRIFICATION					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	8.40E+04	1.00E+01		8.40E+05	Total 8.40E+05
Offsite Truck	trips	km/trip		total	
concrete	2.30E+04	1.40E+02		3.22E+06	
steel	9.10E+03	8.00E+02		7.28E+06	
trips/yr	km/trip	yr			
miscellaneous	3.15E+03	1.40E+02	1.00E+01	4.41E+06	Total 1.49E+07
Processing					
Offsite Truck	trips/yr	km/trip	yr	total	
glassformer/chem	1.30E+03	8.00E+02	1.90E+01	1.98E+07	
miscellaneous	2.50E+03	1.40E+02	1.90E+01	6.92E+06	Total 2.67E+07
Offsite Rail	trips/yr	km/trip	yr	total	
glassformer/chem	1.37E+02	8.00E+02	1.90E+01	2.08E+06	Total 2.08E+06
VITRIFIED HLW TRANSPORT					
Offsite Rail	trips	km/trip		total	
Yucca Mountain	4.18E+02	4.28E+03		1.79E+06	Total 1.79E+06
CLOSURE					
Onsite Truck	cu yd	trip/cu yd	km/trip	total	
fill	9.36E+05	1.00E-01	1.00E+01	9.36E+05	
silt	6.67E+05	1.00E-01	3.00E+01	2.00E+06	
riprap	1.04E+06	1.00E-01	3.20E+01	3.33E+06	
ag/sand	7.78E+05	1.00E-01	1.00E+01	7.78E+05	Total 7.04E+06
GROUT FILL IMUST					
Onsite Truck sand/gravel	2.20E+03	1.00E+01		2.20E+04	Total 2.20E+04
Offsite Truck cement	4.63E+02	1.40E+02		6.48E+04	Total 6.48E+04
Onsite Truck (km)	7.92E+06				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	5.25E+07				
Offsite Rail (km)	3.95E+06				
EMPLOYEE VEHICLE					
Retrieval	person-yr	trip/yr	km/trip	car pool	total
Const.	6.36E+03	2.60E+02	1.40E+02	7.41E-01	1.72E+08
Ops/D&D	2.24E+04	2.60E+02	1.40E+02	7.41E-01	6.04E+08
Vitrification					
Const.	1.19E+04	2.60E+02	1.40E+02	7.41E-01	3.21E+08
Ops/D&D	1.04E+04	2.60E+02	1.40E+02	7.41E-01	2.81E+08
Fill tank					
Const.	5.70E+01	2.60E+02	1.40E+02	7.41E-01	1.54E+06
Ops/D&D	9.06E+02	2.60E+02	1.40E+02	7.41E-01	2.44E+07
Closure					
W-314	5.74E+02	2.60E+02	1.40E+02	7.41E-01	1.55E+07
	1.63E+02	2.60E+02	1.40E+02	7.41E-01	4.40E+06
				Total	1.42E+09

Distance traveled in population zones						
	Offsite km	zone fraction	Onsite	TOTALS		
Urban	5.25E+07	5.00E-02		2.63E+06		
	3.95E+06	5.00E-02		1.98E+05		
Suburban	5.25E+07	5.00E-02	7.92E+06	1.05E+07		
	3.95E+06	5.00E-02		1.98E+05		
Rural	5.25E+07	9.00E-01		4.73E+07		
	3.95E+06	9.00E-01		3.56E+06		
Fatalities/injuries resulting from Truck and Rail transportation accidents						
	urban km	suburban km	rural km			
	truck	rail	truck	rail	truck	
					rail	
	2.63E+06	1.98E+05	1.05E+07	1.98E+05	4.73E+07	3.56E+06
urban truck fat/km	7.50E-09	1.97E-02				
urban truck inj/km	3.70E-07	9.72E-01				
urban rail fat/km	1.70E-08		3.36E-03			
urban rail inj/km	3.30E-08		6.52E-03			
sub truck fat/km	1.30E-08			1.37E-01		
sub truck inj/km	3.80E-07			4.01E+00		
sub rail fat/km	1.70E-08				3.36E-03	
sub rail inj/km	3.30E-08				6.52E-03	
rural truck fat/km	5.30E-08					2.51E+00
rural truck inj/km	8.00E-07					3.78E+01
rural rail fat/km	1.70E-08					6.05E-02
rural rail inj/km	3.30E-08					1.17E-01
	TOTAL FATALITIES	2.73E+00				
	TOTAL INJURIES	4.29E+01				
Fatalities/injuries resulting from Employee vehicle accidents						
	km	rate/km	TOTAL			
fatalities	1.42E+09	8.98E-09	1.28E+01			
injuries	1.42E+09	7.14E-07	1.02E+03			
Cumulative fatalities/injuries from traffic impacts						
	transport	employee	TOTAL			
FATALITIES		1.28E+01	1.55E+01			
INJURIES		1.02E+03	1.06E+03			
CONSTRUCTION ACCIDENTS						
	rate	person-yr				
TRC =	9.75E-02	1.91E+04	=	1.86E+03		
LWC =	2.45E-02	1.91E+04	=	4.67E+02		
Fatality =	3.20E-05	1.91E+04	=	6.10E-01		
OPERATION ACCIDENTS						
	rate	person-yr				
TRC =	2.20E-02	3.37E+04	=	7.42E+02		
LWC *	1.10E-02	3.37E+04	=	3.71E+02		
Fatality =	3.20E-05	3.37E+04	=	1.08E+00		
TOTALS						
INJUR	3.66E+03					
FATAL	1.72E+01					

LONG-TERM MANAGEMENT ALTERNATIVE					
RETRIEVAL					
Waste Transport					
Onsite Truck				0.00E+00	
				Total	0.00E+00
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
raw material	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
equipment	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
miscellaneous	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
				Total	0.00E+00
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
				Total	0.00E+00
ROUTINE					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	3.24E+04	1.00E+01		3.24E+05	
				Total	3.24E+05
Offsite Truck	trips/yr	km/trip	yr	total	
miscellaneous	5.20E+03	1.40E+02	1.90E+01	1.38E+07	
	trips	km/trip			
Tri-Cities	2.01E+04	1.40E+02		2.81E+06	
Portland/Seattle	7.75E+03	8.00E+02		6.20E+06	
				Total	2.28E+07
Onsite Truck (km)	3.24E+05				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	2.28E+07				
Offsite Rail (km)	0.00E+00				
EMPLOYEE VEHICLE					
Routine	person-yr	trip/yr	km/trip	car pool	total
Const.	3.75E+03	2.60E+02	1.40E+02	7.41E-01	1.01E+08
Ops	1.04E+05	2.60E+02	1.40E+02	7.41E-01	2.81E+09
					Total
					2.91E+09
Distance traveled in population zones					
Urban	Offsite km	zone fraction	Onsite	TOTALS	
Truck	2.28E+07	5.00E-02		1.14E+06	
Rail	0.00E+00	5.00E-02		0.00E+00	
Suburban					
Truck	2.28E+07	5.00E-02	3.24E+05	1.47E+06	
Rail	0.00E+00	5.00E-02		0.00E+00	
Rural					
Truck	2.28E+07	9.00E-01		2.06E+07	
Rail	0.00E+00	9.00E-01		0.00E+00	

Fatalities/Injuries resulting from Truck and Rail transportation accidents						
	urban km		suburban km		rural km	
	truck	rail	truck	rail	truck	rail
	1.14E+06	0.00E+00	1.47E+06	0.00E+00	2.06E+07	0.00E+00
urban truck fat/km	7.50E-09	8.57E-03				
urban truck inj/km	3.70E-07	4.23E-01				
urban rail fat/km	1.70E-08		0.00E+00			
urban rail inj/km	3.30E-08		0.00E+00			
sub truck fat.km	1.30E-08		1.91E-02			
sub truck inj/km	3.80E-07		5.57E-01			
sub rail fat/km	1.70E-08			0.00E+00		
sub rail inj/km	3.30E-08			0.00E+00		
rural truck fat/km	5.30E-08				1.09E+00	
rural truck inj/km	8.00E-07				1.64E+01	
rural rail fat/km	1.70E-08				0.00E+00	
rural rail inj/km	3.30E-08				0.00E+00	
TOTAL FATALITIES	1.12E+00					
TOTAL INJURIES	1.74E+01					
Fatalities/Injuries resulting from Employee vehicle accidents						
	km	rate/km	TOTAL			
fatalities	2.91E+09	8.98E-09	2.61E+01			
injuries	2.91E+09	7.14E-07	2.08E+03			
Cumulative fatalities/injuries from traffic impacts						
	transport	employee	TOTAL			
FATALITIES		1.12E+00	2.61E+01		2.72E+01	
INJURIES		1.74E+01	2.08E+03		2.09E+03	
CONSTRUCTION ACCIDENTS						
	rate	person-yr				
TRC =	9.75E-02	3.75E+03	=	365.625		
LWC =	2.45E-02	3.75E+03	=	91.875		
Fatality =	3.20E-05	3.75E+03	=	0.12		
OPERATION ACCIDENTS						
	rate	person-yr				
TRC =	2.20E-02	1.04E+05	=	2288		
LWC =	1.10E-02	1.04E+05	=	1144		
Fatality =	3.20E-05	1.04E+05	=	3.328		
TOTALS						
INJUR	4.75E+03					
FATAL	3.07E+01					

TOTAL ALTERNATIVE PHASED IMPLEMENTATION 1 AND 2					
RETRIEVAL					
Waste Transport				total	
Onsite Truck				1.25E+04	Total 1.25E+04
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	4.80E+02	1.40E+02	2.00E+01	1.34E+06	
raw material	4.50E+01	8.00E+02	2.00E+01	7.20E+05	
equipment	2.50E+01	1.00E+04	2.00E+01	5.00E+06	
miscellaneous	5.20E+03	1.40E+02	2.00E+01	1.46E+07	
borrow (W-314)	1.38E+03	1.00E+01		1.38E+04	Total 2.16E+07
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	1.00E+01	8.00E+02	2.00E+01	1.60E+05	
steel (W-314)	5.30E+01	8.00E+02		4.24E+04	
cement (W-314)	1.00E+02	1.40E+02		1.40E+04	Total 2.16E+05
VITRIFICATION					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	1.44E+05	1.00E+01		1.44E+05	Total 1.44E+06
Offsite Truck	trips	km/trip		total	
concrete	2.61E+04	1.40E+02		3.65E+06	
steel	9.70E+03	8.00E+02		7.76E+06	
miscellaneous	3.11E+04	1.40E+02		4.35E+06	Total 1.58E+07
Processing					
Offsite Truck	trips	km/trip		total	
glassformer/chem	1.65E+04	8.00E+02		1.32E+07	
miscellaneous	1.03E+05	1.40E+02		1.44E+07	
process material	3.00E+04	1.40E+02		4.20E+06	Total 3.18E+07
Offsite Rail	trips	km/trip		total	
glassformer/chem	3.00E+03	8.00E+02		2.40E+06	Total 2.40E+06
VITRIFIED HLW TRANSPORT					
Offsite Rail	trips	km/trip		total	
Yucca Mountain	8.35E+02	4.28E+03		3.57E+06	Total 3.57E+06
CLOSURE					
Onsite Truck	cu yd	trip/cu yd	km/trip	total	
fill	9.86E+05	1.00E-01	1.00E+01	9.86E+05	
silt	8.53E+05	1.00E-01	3.00E+01	2.56E+06	
riprap	1.22E+06	1.00E-01	3.20E+01	3.90E+06	
ag/sand	1.00E+06	1.00E-01	1.00E+01	1.00E+06	
grout fill sand IMUST	2.20E+03	1.00E+01		2.20E+04	Total 8.47E+06
Offsite Truck	trips	km/trip		total	
groutfill cement IMUS	4.63E+02	1.40E+02		6.48E+04	Total 6.48E+04
Onsite Truck (km)	9.92E+06				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	6.93E+07				
Offsite Rail (km)	6.19E+06				
EMPLOYEE VEHICLE					
Phase 1	person-yr	trip/yr	km/trip	car pool	total
Const.	1.16E+04	2.60E+02	1.40E+02	7.41E-01	3.13E+08
Ops/D&D	6.77E+03	2.60E+02	1.40E+02	7.41E-01	1.83E+08
Phase 2					
Const.	1.98E+04	2.60E+02	1.40E+02	7.41E-01	5.34E+08
Ops/D&D	4.91E+04	2.60E+02	1.40E+02	7.41E-01	1.32E+09
					Total 2.35E+09

Distance traveled in population zones							
Urban		Offsite km	zone fraction	Onsite	TOTALS		
	Truck	6.93E+07	5.00E-02		3.46E+06		
	Rail	6.19E+06	5.00E-02		3.10E+05		
Suburban							
	Truck	6.93E+07	5.00E-02	9.92E+06	1.34E+07		
	Rail	6.19E+06	5.00E-02		3.10E+05		
Rural							
	Truck	6.93E+07	9.00E-01		6.24E+07		
	Rail	6.19E+06	9.00E-01		5.57E+06		
Fatalities/injuries resulting from Truck and Rail transportation accidents							
		urban km	suburban km	rural km			
		truck	rail	truck	rail	truck	rail
		3.46E+06	3.10E+05	1.34E+07	3.10E+05	6.24E+07	5.57E+06
urban truck fat/km	7.50E-09	2.60E-02					
urban truck inj/km	3.70E-07	1.28E+00					
urban rail fat/km	1.70E-08		5.26E-03				
urban rail inj/km	3.30E-08		1.02E-02				
sub truck fat/km	1.30E-08			1.74E-01			
sub truck inj/km	3.80E-07			5.09E+00			
sub rail fat/km	1.70E-08				5.26E-03		
sub rail inj/km	3.30E-08				1.02E-02		
rural truck fat/km	5.30E-08					3.31E+00	
rural truck inj/km	8.00E-07					4.99E+01	
rural rail fat/km	1.70E-08						9.47E-02
rural rail inj/km	3.30E-08						1.84E-01
		TOTAL FATALITIES	3.61E+00				
		TOTAL INJURIES	5.65E+01				
Fatalities/injuries resulting from Employee vehicle accidents							
		km	rate/km	TOTAL			
	fatalities	2.35E+09	8.98E-09	2.11E+01			
	injuries	2.35E+09	7.14E-07	1.68E+03			
Cumulative fatalities/injuries from traffic impacts							
			transport	employee	TOTAL		
	FATALITIES		3.61E+00	2.11E+01	2.47E+01		
	INJURIES		5.65E+01	1.68E+03	1.74E+03		
CONSTRUCTION ACCIDENTS							
		rate	person-yr				
	TRC =	9.75E-02	3.14E+04	=	3061.5		
	LWC =	2.45E-02	3.14E+04	=	769.3		
	Fatality =	3.20E-05	3.14E+04	=	1.0048		
OPERATION ACCIDENTS							
		rate	person-yr				
	TRC =	2.20E-02	5.59E+04	=	1229.14		
	LWC =	1.10E-02	5.59E+04	=	614.57		
	Fatality =	3.20E-05	5.59E+04	=	1.78784		
TOTALS							
	INJUR	6.03E+03					
	FATAL	2.75E+01					

PHASE 1 IMPLEMENTATION SUB-ALTERNATIVE					
RETRIEVAL					
WASTE TRANSFER SYSTEM UPGRADE (W-314)					
Onsite Truck	trips	km/trip	total		
borrow	1.38E+03	1.00E+00	1.38E+03	Total	1.38E+03
Offsite Truck	trips	km/trip	total		
steel	5.30E+01	8.00E+02	4.24E+04		
cement	1.00E+02	1.40E+02	1.40E+04	Total	5.64E+04
VITRIFICATION					
Construction	trips	km/trip	total		
Onsite Truck	trips	km/trip	total		
borrow	1.96E+03	1.00E+01	1.96E+04	Total	1.96E+04
Offsite Truck	trips	km/trip	total		
concrete	1.20E+03	1.40E+02	1.68E+05		
steel	7.32E+03	8.00E+02	5.86E+06		
miscellaneous	3.18E+03	1.40E+02	4.45E+05	Total	6.47E+06
Processing	trips	km/trip	total		
Offsite Truck	trips	km/trip	total		
glassformer/chem	3.50E+03	8.00E+02	2.80E+06		
glassformer/chem	3.57E+03	1.40E+02	5.00E+05		
miscellaneous	5.20E+04	1.40E+02	7.28E+06	Total	1.06E+07
Offsite Rail	trips	km/trip	total		
glassformer/chem	2.18E+02	8.00E+02	1.74E+05	Total	1.74E+05
VITRIFIED HLW TRANSPORT					
SITE RESTORATION					
Onsite Truck	trips	km/trip	total		
contaminated waste	1.50E+03	1.61E+01	2.42E+04		
noncont. waste	6.23E+04	1.61E+01	1.00E+06	Total	1.03E+06
GROUT FILL IMUST					
Onsite Truck (km)	1.05E+06				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	1.71E+07				
Offsite Rail (km)	1.74E+05				
EMPLOYEE VEHICLE					
	person-yr	trip/yr	km/trip	car pool	total
Const.	1.07E+04	2.60E+02	1.40E+02	7.41E-01	2.89E+08
Ops/D&D	6.93E+03	2.60E+02	1.40E+02	7.41E-01	1.87E+08
				Total	4.76E+08

Distance traveled in population zones						
Urban	Offsite km	zone fraction	Onsite	TOTALS		
Truck	1.71E+07	5.00E-02		8.55E+05		
Rail	1.74E+05	5.00E-02		8.72E+03		
Suburban						
Truck	1.71E+07	5.00E-02	1.05E+06	1.90E+06		
Rail	1.74E+05	5.00E-02		6.72E+03		
Rural						
Truck	1.71E+07	9.00E-01		1.54E+07		
Rail	1.74E+05	9.00E-01		1.57E+05		
Fatalities/injuries resulting from Truck and Rail transportation accidents						
	urban km	suburban km	rural km			
	truck	rail	truck	rail	truck	rail
	8.55E+05	8.72E+03	1.90E+06	8.72E+03	1.54E+07	1.57E+05
urban truck fat/km	7.50E-09	6.41E-03				
urban truck inj/km	3.70E-07	3.16E-01				
urban rail fat/km	1.70E-08	1.48E-04				
urban rail inj/km	3.30E-08	2.88E-04				
sub truck fat/km	1.30E-08		2.47E-02			
sub truck inj/km	3.80E-07		7.23E-01			
sub rail fat/km	1.70E-08		1.48E-04			
sub rail inj/km	3.30E-08		2.88E-04			
rural truck fat/km	5.30E-08			8.16E-01		
rural truck inj/km	8.00E-07			1.23E+01		
rural rail fat/km	1.70E-08				2.67E-03	
rural rail inj/km	3.30E-08				5.18E-03	
	TOTAL FATALITIES	8.50E-01				
	TOTAL INJURIES	1.34E+01				
Fatalities/injuries resulting from Employee vehicle accidents						
	km	rate/km	TOTAL			
fatalities	4.76E+08	8.98E-09	4.27E+00			
Injuries	4.76E+08	7.14E-07	3.40E+02			
Cumulative fatalities/injuries from traffic impacts						
	transport	employee	TOTAL			
FATALITIES		8.50E-01	4.27E+00	5.12E+00		
INJURIES		1.34E+01	3.40E+02	3.53E+02		
CONSTRUCTION ACCIDENTS						
	rate	person-yr				
TRC =	9.75E-02	1.07E+04	=	1043.25		
LWC =	2.45E-02	1.07E+04	=	262.15		
Fatality =	3.20E-05	1.07E+04	=	0.3424		
OPERATION ACCIDENTS						
	rate	person-yr				
TRC =	2.20E-02	6.93E+03	=	152.46		
LWC =	1.10E-02	6.93E+03	=	76.23		
Fatality =	3.20E-05	6.93E+03	=	0.22176		
TOTALS						
INJUR	1.55E+03					
FATAL	5.68E+00					

EX SITU NO SEPARATIONS ALTERNATIVE					
CALCINATION					
RETRIEVAL					
Waste Transport					
Onsite Truck				total	
				1.25E+04	Total
				1.25E+04	
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	4.80E+02	1.40E+02	2.00E+01	1.34E+06	
raw material	4.50E+01	8.00E+02	2.00E+01	7.20E+05	
equipment	2.50E+01	1.00E+04	2.00E+01	5.00E+06	
miscellaneous	5.20E+03	1.40E+02	2.00E+01	1.46E+07	
steel W-314	5.30E+01	8.00E+02		4.24E+04	
cement/misc W-314	1.53E+02	1.40E+02		2.14E+04	Total
				2.17E+07	
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	1.00E+01	8.00E+02	2.00E+01	1.60E+05	Total
Onsite Truck					
borrow W-314	1.38E+03	1.00E+01		1.38E+04	Total
	1.38E+03	1.00E+01		1.38E+04	
CALCINATION					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	3.30E+04	1.00E+01		3.30E+05	Total
	3.30E+04	1.00E+01		3.30E+05	
Offsite Truck	trips	km/trip		total	
Try Cities	3.40E+04	1.40E+02		4.76E+06	
Portland/Seattle	1.07E+04	8.00E+02		8.56E+06	
	trips/yr	km/trip	yr		
miscellaneous	5.20E+03	1.40E+02	5.50E+00	4.00E+06	Total
	5.20E+03	1.40E+02	5.50E+00	4.00E+06	1.73E+07
Processing					
Offsite Truck	trips/yr	km/trip	yr	total	
Portland/Seattle	8.87E+02	8.00E+02	1.50E+01	1.06E+07	
miscellaneous	5.20E+03	1.40E+02	1.50E+01	1.09E+07	Total
	5.20E+03	1.40E+02	1.50E+01	1.09E+07	2.16E+07
Offsite Rail	trips/yr	km/trip	yr	total	
Portland/Seattle	1.03E+02	8.00E+02	1.50E+01	1.24E+06	Total
	1.03E+02	8.00E+02	1.50E+01	1.24E+06	1.24E+06
CALCINED HLW TRANSPORT					
Offsite Rail	trips	km/trip		total	
Yucca Mountain	4.15E+03	4.28E+03		1.78E+07	Total
	4.15E+03	4.28E+03		1.78E+07	1.78E+07
CLOSURE					
Onsite Truck	cu yd	trip/cu yd	km/trip	total	
fill	9.86E+05	1.00E-01	1.00E+01	9.86E+05	
silt	4.93E+05	1.00E-01	3.00E+01	1.48E+06	
riprap	8.35E+05	1.00E-01	3.20E+01	2.67E+06	
ag/sand	5.43E+05	1.00E-01	1.00E+01	5.43E+05	Total
	5.43E+05	1.00E-01	1.00E+01	5.43E+05	5.68E+06
GROUT FILL IMUST					
Onsite Truck sand/gravel	2.20E+03	1.00E+01		2.20E+04	Total
Offsite Truck cement	4.63E+02	1.40E+02		6.48E+04	Total
	4.63E+02	1.40E+02		6.48E+04	6.48E+04
Onsite Truck (km)	6.06E+06				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	6.06E+07				
Offsite Rail (km)	1.92E+07				
EMPLOYEE VEHICLE					
Retrieval	person-yr	trip/yr	km/trip	car pool	total
Const.	1.06E+04	2.60E+02	1.40E+02	7.41E-01	2.86E+08
Ops	3.15E+04	2.60E+02	1.40E+02	7.41E-01	8.50E+08
Vitrification					
Const.	1.48E+04	2.60E+02	1.40E+02	7.41E-01	3.99E+08
Ops	9.78E+03	2.60E+02	1.40E+02	7.41E-01	2.64E+08
Closure					
W-314	4.62E+02	2.60E+02	1.40E+02	7.41E-01	1.25E+07
	4.62E+02	2.60E+02	1.40E+02	7.41E-01	1.25E+07
	1.63E+02	2.60E+02	1.40E+02	7.41E-01	4.40E+06
	1.63E+02	2.60E+02	1.40E+02	7.41E-01	4.40E+06
	6.73E+04				1.82E+09
	6.73E+04				

Distance traveled in population zones					
	Offsite km	zone fraction	Onsite	TOTALS	
Urban					
Truck	6.06E+07	5.00E-02		3.03E+06	
Rail	1.92E+07	5.00E-02		9.58E+05	
Suburban					
Truck	6.06E+07	5.00E-02	6.06E+06	9.09E+06	
Rail	1.92E+07	5.00E-02		9.58E+05	
Rural					
Truck	6.06E+07	9.00E-01		5.46E+07	
Rail	1.92E+07	9.00E-01		1.72E+07	
Fatalities/injuries resulting from Truck and Rail transportation accidents					
	urban km	suburban km	rural km		
	truck	rail	truck	rail	truck
			3.03E+06	9.58E+05	9.09E+06
urban truck fat/km	7.50E-09	2.27E-02			
urban truck inj/km	3.70E-07	1.12E+00			
urban rail fat/km	1.70E-08	1.63E-02			
urban rail inj/km	3.30E-08	3.16E-02			
sub truck fat/km	1.30E-08		1.18E-01		
sub truck inj/km	3.80E-07		3.45E+00		
sub rail fat/km	1.70E-08			1.63E-02	
sub rail inj/km	3.30E-08			3.16E-02	
rural truck fat/km	5.30E-08				2.89E+00
rural truck inj/km	8.00E-07				4.37E+01
rural rail fat/km	1.70E-08				2.93E-01
rural rail inj/km	3.30E-08				5.69E-01
TOTAL FATALITIES	3.36E+00				
TOTAL INJURIES	4.89E+01				
Fatalities/injuries resulting from Employee vehicle accidents					
	km	rate/km	TOTAL		
fatalities	1.82E+09	8.98E-09	1.63E+01		
injuries	1.82E+09	7.14E-07	1.30E+03		
Cumulative fatalities/injuries from traffic impacts					
	transport	employee	TOTAL		
FATALITIES	3.36E+00	1.63E+01	1.97E+01		
INJURIES	4.89E+01	1.30E+03	1.35E+03		
CONSTRUCTION ACCIDENTS					
	rate	person-yr			
TRC =	9.75E-02	2.60E+04	=	2.54E+03	
LWC =	2.45E-02	2.60E+04	=	6.38E+02	
Fatality =	3.20E-05	2.60E+04	=	8.33E-01	
OPERATION ACCIDENTS					
	rate	person-yr			
TRC =	2.20E-02	4.13E+04	=	9.08E+02	
LWC =	1.10E-02	4.13E+04	=	4.54E+02	
Fatality =	3.20E-05	4.13E+04	=	1.32E+00	
TOTALS					
INJUR	4.76E+03				
FATAL	2.18E+01				

**TWRS EIS
CALCULATION COVER SHEET**

DISCIPLINE & TITLE Safety: Nonradiological /Nontoxicological Occupational Accidents
Including transportation for No Closure

ORIGINATOR Michael Harker DATE 02/12/96

REVISION NO. 0

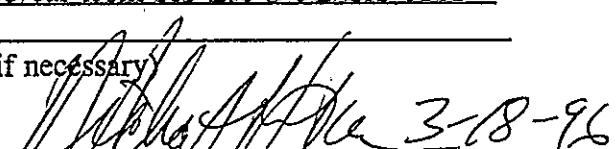
OBJECTIVE Show injuries and fatalities from construction operation, and transportation accidents. Replaces Old Calcs. for the TWRS EIS Rev. C.

METHODOLOGY See attachments

ASSUMPTIONS See attachments

Occupational injury and fatality rates were taken from the Occupational Injuries Summary Report, January - Dec. 1993 DOE/EH/01570-H5. Truck and Rail Transport incidence rates are from Non-Radiological Impacts of transporting radioactive material. SAND81-1703, 1982. Employee Transportation incidence rates are from 1993 Washington State Highway Accident Report. Round Trip distance from Tri-Cities = 1.40E+02 km from Portland/Seattle = 8.00E+02 km. Carpool factor of 1.35/car from SIS EIS DOE/EIS-0212 1994.

(Continue on another sheet if necessary)


3-18-96

SIGNATURE/DATE


3-19-96

CHECKED/DATE

CALCULATION & RESULTS
ATTACHED

EX SITU INTERMEDIATE SEPARATIONS ALTERNATIVE - REMEDIATION CALCS					
RETRIEVAL					
Waste Transport				total	
Onsite Truck				1.25E+04	
				Total	1.25E+04
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	4.80E+02	1.40E+02	2.00E+01	1.34E+06	
raw material	4.50E+01	8.00E+02	2.00E+01	7.20E+05	
equipment	2.50E+01	1.00E+04	2.00E+01	5.00E+06	
miscellaneous	5.20E+03	1.40E+02	2.00E+01	1.46E+07	
steel W-314	5.30E+01	8.00E+02		4.24E+04	
cement W-314	1.00E+02	1.40E+02		1.40E+04	Total 2.17E+07
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	1.00E+01	8.00E+02	2.00E+01	1.60E+05	Total 1.60E+05
Onsite Truck					
borrow W-314	1.38E+03	1.00E+01		1.38E+04	Total 1.38E+04
VITRIFICATION					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	1.69E+05	1.00E+01		1.69E+06	
				Total	1.69E+06
Offsite Truck	trips	km/trip		total	
concrete	5.45E+04	1.40E+02		7.63E+06	
steel	1.51E+04	8.00E+02		1.21E+07	
	trips/yr	km/trip	yr		
miscellaneous	7.54E+03	1.40E+02	1.00E+01	1.06E+07	
				Total	3.03E+07
Processing					
Offsite Truck	trips/yr	km/trip	yr	total	
glassformer/chem	2.30E+03	8.00E+02	1.90E+01	3.50E+07	
miscellaneous	6.70E+03	1.40E+02	1.90E+01	1.78E+07	
				Total	5.28E+07
Offsite Rail	trips/yr	km/trip	yr	total	
glassformer/chem	2.74E+02	8.00E+02	1.90E+01	4.16E+06	
				Total	4.16E+06
VITRIFIED HLW TRANSPORT					
Offsite Rail	trips	km/trip		total	
Yucca Mountain	8.35E+02	4.28E+03		3.57E+06	
				Total	3.57E+06
CLOSURE					
Onsite Truck	cu yd	trip/cu yd	km/trip	total	
fill	0.00E+00	1.00E-01	1.00E+01	0.00E+00	
silt	0.00E+00	1.00E-01	3.00E+01	0.00E+00	
riprap	0.00E+00	1.00E-01	3.20E+01	0.00E+00	
ag/sand	0.00E+00	1.00E-01	1.00E+01	0.00E+00	
				Total	0.00E+00
GROUT FILL IMUST					
Onsite Truck sand/gravel	2.20E+03	1.00E+01		2.20E+04	Total 2.20E+04
Offsite Truck cement	4.63E+02	1.40E+02		6.48E+04	Total 6.48E+04
Onsite Truck (km)	1.74E+06				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	1.05E+08				
Offsite Rail (km)	7.90E+06				
EMPLOYEE VEHICLE					
Retrieval	person-yr	trip/yr	km/trip	car pool	total
Const.	1.06E+04	2.60E+02	1.40E+02	7.41E-01	2.86E+08
Ops/D&D	3.74E+04	2.60E+02	1.40E+02	7.41E-01	1.01E+09
Vitrification					
Const.	1.98E+04	2.60E+02	1.40E+02	7.41E-01	5.34E+08
Ops/D&D	1.73E+04	2.60E+02	1.40E+02	7.41E-01	4.67E+08
Closure	0.00E+00	2.60E+02	1.40E+02	7.41E-01	0.00E+00
				Total	2.30E+09

Distance traveled in population zones							
	Offsite km	zone fraction	Onsite	TOTALS			
Urban	Truck	1.05E+08	5.00E-02		5.24E+06		
	Rail	7.90E+06	5.00E-02		3.95E+05		
Suburban	Truck	1.05E+08	5.00E-02	1.74E+06	6.98E+06		
	Rail	7.90E+06	5.00E-02		3.95E+05		
Rural	Truck	1.05E+08	9.00E-01		9.43E+07		
	Rail	7.90E+06	9.00E-01		7.11E+06		
<hr/>							
Fatalities/injuries resulting from Truck and Rail transportation accidents							
	urban km	suburban km	rural km				
	truck	rail	truck	rail	truck		
	5.24E+06	3.95E+05	6.98E+06	3.95E+05	9.43E+07		
urban truck fat/km	7.50E-09	3.93E-02					
urban truck inj/km	3.70E-07	1.94E+00					
urban rail fat/km	1.70E-08		6.71E-03				
urban rail inj/km	3.30E-08		1.30E-02				
sub truck fat/km	1.30E-08			9.07E-02			
sub truck inj/km	3.80E-07			2.65E+00			
sub rail fat/km	1.70E-08				6.71E-03		
sub rail inj/km	3.30E-08				1.30E-02		
rural truck fat/km	5.30E-08				5.00E+00		
rural truck inj/km	8.00E-07				7.55E+01		
rural rail fat/km	1.70E-08				1.21E-01		
rural rail inj/km	3.30E-08				2.35E-01		
<hr/>							
TOTAL FATALITIES	5.26E+00						
TOTAL INJURIES	8.03E+01						
<hr/>							
Fatalities/injuries resulting from Employee vehicle accidents							
	km	rate/km	TOTAL				
Fatalities	2.30E+09	8.98E-09	2.06E+01				
Injuries	2.30E+09	7.14E-07	1.64E+03				
<hr/>							
Cumulative fatalities/injuries from traffic impacts							
	transport	employee	TOTAL				
FATALITIES		5.26E+00	2.06E+01	2.59E+01			
INJURIES		8.03E+01	1.64E+03	1.72E+03			
<hr/>							
CONSTRUCTION ACCIDENTS							
	rate	person-yr					
TRC =	9.75E-02	3.04E+04	=	2.96E+03			
LWC =	2.45E-02	3.04E+04	=	7.45E+02			
Fatality =	3.20E-05	3.04E+04	=	9.73E-01			
<hr/>							
OPERATION ACCIDENTS							
	rate	person-yr					
TRC =	2.20E-02	5.47E+04	=	1.20E+03			
LWC =	1.10E-02	5.47E+04	=	6.02E+02			
Fatality =	3.20E-05	5.47E+04	=	1.75E+00			
<hr/>							
TOTALS							
INJUR	5.89E+03						
FATAL	2.86E+01						

EX SITU NO SEPARATIONS ALTERNATIVE					
VITRIFICATION - REMEDIATION CALCS					
RETRIEVAL					
Waste Transport				total	
Onsite Truck				1.25E+04	Total 1.25E+04
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	4.80E+02	1.40E+02	2.00E+01	1.34E+06	
raw material	4.50E+01	8.00E+02	2.00E+01	7.20E+05	
equipment	2.50E+01	1.00E+04	2.00E+01	5.00E+06	
miscellaneous	5.20E+03	1.40E+02	2.00E+01	1.46E+07	
steel W-314	5.30E+01	8.00E+02		4.24E+04	
cement/misc W-314	1.53E+02	1.40E+02		2.14E+04	Total 2.17E+07
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	1.00E+01	8.00E+02	2.00E+01	1.60E+05	Total 1.60E+05
Onsite Truck					
borrow W-314	1.38E+03	1.00E+01		1.38E+04	Total 1.38E+04
VITRIFICATION					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	1.18E+05	1.00E+01		1.18E+06	Total 1.18E+06
Offsite Truck	trips	km/trip		total	
Try Cities	4.38E+04	1.40E+02		6.13E+06	
Portland/Seattle	4.34E+04	8.00E+02		3.47E+07	
Offsite Rail	trips/yr	km/trip	yr		
miscellaneous	5.20E+03	1.40E+02	5.50E+00	4.00E+06	Total 4.49E+07
Processing					
Offsite Truck	trips/yr	km/trip	yr	total	
Portland/Seattle	4.17E+02	8.00E+02	1.50E+01	5.00E+06	
miscellaneous	6.85E+03	1.40E+02	1.50E+01	1.44E+07	Total 1.94E+07
Offsite Rail	trips/yr	km/trip	yr	total	
Portland/Seattle	1.03E+02	8.00E+02	1.50E+01	1.24E+06	Total 1.24E+06
VITRIFIED HLW TRANSPORT					
Offsite Rail	trips	km/trip		total	
Yucca Mountain	1.47E+04	4.28E+03		6.29E+07	Total 6.29E+07
CLOSURE					
Onsite Truck	cu yd	trip/cu yd	km/trip	total	
fill	0.00E+00	1.00E-01	1.00E+01	0.00E+00	
slit	0.00E+00	1.00E-01	3.00E+01	0.00E+00	
riprap	0.00E+00	1.00E-01	3.20E+01	0.00E+00	
ag/sand	0.00E+00	1.00E-01	1.00E+01	0.00E+00	Total 0.00E+00
GROUT FILL I/MUST					
Onsite Truck sand/gravel	2.20E+03	1.00E+01		2.20E+04	Total 2.20E+04
Offsite Truck cement	4.63E+02	1.40E+02		6.48E+04	Total 6.48E+04
Onsite Truck (km)	1.23E+06				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	8.60E+07				
Offsite Rail (km)	6.43E+07				
EMPLOYEE VEHICLE					
Retrieval	person-yr	trip/yr	km/trip	car pool	total
Const.	1.06E+04	2.60E+02	1.40E+02	7.41E-01	2.86E+08
Ops	3.15E+04	2.60E+02	1.40E+02	7.41E-01	8.50E+08
Vitrification					
Const.	1.48E+04	2.60E+02	1.40E+02	7.41E-01	3.99E+08
Ops	9.78E+03	2.60E+02	1.40E+02	7.41E-01	2.64E+08
Closure	0.00E+00	2.60E+02	1.40E+02	7.41E-01	0.00E+00
total	6.67E+04				Total 1.80E+09

Distance traveled in population zones							
	Offsite km	zone fraction	Onsite				
Urban			TOTALS				
Truck	8.60E+07	5.00E-02	4.30E+06				
Rail	6.43E+07	5.00E-02	3.22E+06				
Suburban							
Truck	8.60E+07	5.00E-02	1.23E+06 5.53E+06				
Rail	6.43E+07	5.00E-02	3.22E+06				
Rural							
Truck	8.60E+07	9.00E-01	7.74E+07				
Rail	6.43E+07	9.00E-01	5.79E+07				
Fatalities/injuries resulting from Truck and Rail transportation accidents							
		urban km	suburban km	rural km			
		truck	rail	truck	rail		
		4.30E+06	3.22E+06	5.53E+06	3.22E+06	7.74E+07	5.79E+07
urban truck fat/km	7.50E-09	3.22E-02					
urban truck inj/km	3.70E-07	1.59E+00					
urban rail fat/km	1.70E-08		5.47E-02				
urban rail inj/km	3.30E-08		1.06E-01				
sub truck fat/km	1.30E-08			7.19E-02			
sub truck inj/km	3.80E-07			2.10E+00			
sub rail fat/km	1.70E-08				5.47E-02		
sub rail inj/km	3.30E-08				1.06E-01		
rural truck fat/km	5.30E-08					4.10E+00	
rural truck inj/km	8.00E-07					6.19E+01	
rural rail fat/km	1.70E-08						9.84E-01
rural rail inj/km	3.30E-08						1.91E+00
		TOTAL FATALITIES	5.30E+00				
		TOTAL INJURIES	6.77E+01				
Fatalities/injuries resulting from Employee vehicle accidents							
		km	rate/km	TOTAL			
		fatalities	1.80E+09	8.98E-09	1.62E+01		
		injuries	1.80E+09	7.14E-07	1.28E+03		
Cumulative fatalities/injuries from traffic impacts							
			transport	employee	TOTAL		
		FATALITIES	5.30E+00	1.62E+01	2.15E+01		
		INJURIES	6.77E+01	1.28E+03	1.35E+03		
CONSTRUCTION ACCIDENTS							
		rate	person-yr				
		TRC =	9.75E-02	2.54E+04	=	2.48E+03	
		LWC =	2.45E-02	2.54E+04	=	6.22E+02	
		Fatality =	3.20E-05	2.54E+04	=	8.13E-01	
OPERATION ACCIDENTS							
		rate	person-yr				
		TRC =	2.20E-02	4.13E+04	=	9.08E+02	
		LWC =	1.10E-02	4.13E+04	=	4.54E+02	
		Fatality =	3.20E-05	4.13E+04	=	1.32E+00	
TOTALS							
		INJUR	4.74E+03				
		FATAL	2.36E+01				

EX SITU EXTENSIVE SEPARATIONS ALTERNATIVE - REMEDIATION CALCS					
RETRIEVAL					
Waste Transport					
Onsite Truck				total	
				1.25E+04	Total 1.25E+04
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	4.80E+02	1.40E+02	2.00E+01	1.34E+06	
raw material	4.50E+01	8.00E+02	2.00E+01	7.20E+05	
equipment	2.50E+01	1.00E+04	2.00E+01	5.00E+06	
miscellaneous	5.20E+03	1.40E+02	2.00E+01	1.46E+07	
steel W-314	5.30E+01	8.00E+02		4.24E+04	
cement/misc W-314	1.53E+02	1.40E+02		2.14E+04	Total 2.17E+07
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	1.00E+01	8.00E+02	2.00E+01	1.60E+05	Total 1.60E+05
Onsite Truck					
borrow	1.38E+03	1.00E+01		1.38E+04	Total 1.38E+04
VITRIFICATION					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	2.12E+05	1.00E+01		2.12E+06	Total 2.12E+06
Offsite Truck	trips	km/trip		total	
Tri-Cities	1.07E+05	1.40E+02		1.50E+07	
Portland/Seattle	2.62E+04	8.00E+02		2.10E+07	
Offsite Rail	trips/yr	km/trip	yr	total	
miscellaneous	5.20E+03	1.40E+02	9.00E+00	6.55E+06	Total 4.25E+07
Processing					
Offsite Truck	trips/yr	km/trip	yr	total	
glassformer/chem	2.17E+03	8.00E+02	1.90E+01	3.30E+07	
miscellaneous	5.20E+03	1.40E+02	1.90E+01	1.38E+07	Total 4.68E+07
Offsite Rail	trips/yr	km/trip	yr	total	
glassformer/chem	6.77E+02	8.00E+02	1.90E+01	1.03E+07	Total 1.03E+07
VITRIFIED HLW TRANSPORT					
Offsite Rail	trips	km/trip		total	
Yucca Mountain	4.00E+01	4.28E+03		1.71E+05	Total 1.71E+05
CLOSURE					
Onsite Truck	cu yd	trip/cu yd	km/trip	total	
fill	0.00E+00	1.00E-01	1.00E+01	0.00E+00	
silt	0.00E+00	1.00E-01	3.00E+01	0.00E+00	
riprap	0.00E+00	1.00E-01	3.20E+01	0.00E+00	
ag/sand	0.00E+00	1.00E-01	1.00E+01	0.00E+00	Total 0.00E+00
GROUT FILL IMUST					
Onsite Truck sand/gravel	2.20E+03	1.00E+01		2.20E+04	Total 2.20E+04
Offsite Truck cement	4.63E+02	1.40E+02		6.48E+04	Total 6.48E+04
Onsite Truck (km)	2.17E+06				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	1.11E+08				
Offsite Rail (km)	1.06E+07				
EMPLOYEE VEHICLE					
Retrieval	person-yr	trip/yr	km/trip	car pool	total
Const.	1.06E+04	2.60E+02	1.40E+02	7.41E-01	2.86E+08
Ops/D&D	3.74E+04	2.60E+02	1.40E+02	7.41E-01	1.01E+09
Vitrification					
Const.	2.58E+04	2.60E+02	1.40E+02	7.41E-01	6.96E+08
Ops/D&D	6.95E+03	2.60E+02	1.40E+02	7.41E-01	1.87E+08
Closure	0.00E+00	2.60E+02	1.40E+02	7.41E-01	0.00E+00
total	8.08E+04				Total 2.18E+09

Distance traveled in population zones					
	Offsite km	zone fraction	Onsite	TOTALS	
Urban	Truck	1.11E+08	5.00E-02	5.55E+06	
	Rail	1.06E+07	5.00E-02	5.31E+05	
Suburban	Truck	1.11E+08	5.00E-02	2.17E+06	7.72E+06
	Rail	1.06E+07	5.00E-02	5.31E+05	
Rural	Truck	1.11E+08	9.00E-01	1.00E+08	
	Rail	1.06E+07	9.00E-01	9.56E+06	
<hr/>					
Fatalities/injuries resulting from Truck and Rail transportation accidents					
	urban km	suburban km	rural km		
	truck	rail	truck	rail	truck
	5.55E+06	5.31E+05	7.72E+06	5.31E+05	1.00E+08
urban truck fat/km	7.50E-09	4.16E-02			
urban truck inj/km	3.70E-07	2.05E+00			
urban rail fat/km	1.70E-08		9.03E-03		
urban rail inj/km	3.30E-08	<th>1.75E-02</th> <td></td> <td></td>	1.75E-02		
sub truck fat/km	1.30E-08		1.00E-01		
sub truck inj/km	3.80E-07		2.93E+00		
sub rail fat/km	1.70E-08		9.03E-03		
sub rail inj/km	3.30E-08		1.75E-02		
rural truck fat/km	5.30E-08		5.30E+00		
rural truck inj/km	8.00E-07		8.00E+01		
rural rail fat/km	1.70E-08			1.63E-01	
rural rail inj/km	3.30E-08			3.15E-01	
	TOTAL FATALITIES	5.62E+00			
	TOTAL INJURIES	8.53E+01			
<hr/>					
Fatalities/injuries resulting from Employee vehicle accidents					
	km	rate/km	TOTAL		
fatalities	2.18E+09	8.98E-09	1.96E+01		
injuries	2.18E+09	7.14E-07	1.56E+03		
Cumulative fatalities/injuries from traffic impacts					
	transport	employee	TOTAL		
FATALITIES	5.62E+00	1.96E+01	2.52E+01		
INJURIES	8.53E+01	1.56E+03	1.64E+03		
CONSTRUCTION ACCIDENTS					
	rate	person-yr			
TRC =	9.75E-02	3.64E+04	=	3.55E+03	
LWC =	2.45E-02	3.64E+04	=	8.92E+02	
[Fatality =	3.20E-05	3.64E+04	=	1.16E+00	
OPERATION ACCIDENTS					
	rate	person-yr			
TRC =	2.20E-02	4.44E+04	=	9.76E+02	
LWC =	1.10E-02	4.44E+04	=	4.88E+02	
Fatality =	3.20E-05	4.44E+04	=	1.42E+00	
TOTALS					
	INJUR	6.17E+03			
	FATAL	2.78E+01			

IN SITU VITRIFICATION ALTERNATIVE - REMEDIATION CALCS					
RETRIEVAL					
Waste Transport					
Onsite Truck			0.00E+00		
				Total	0.00E+00
Construction - (W-314)					
Offsite Truck	trips	km/trip	total		
steel	5.30E+01	8.00E+02	4.24E+04		
cement	1.00E+02	1.40E+02	1.40E+04		
miscellaneous	5.30E+01	1.40E+02	7.42E+03		
				Total	6.38E+04
Onsite Truck	trips	km/trip	total		
borrow	1.38E+03	1.00E+01	1.38E+04		
				Total	1.38E+04
VITRIFICATION					
Construction					
Onsite Truck	trips	km/trip	total		
borrow	2.12E+05	1.00E+01	2.12E+06		
				Total	2.12E+06
Offsite Truck	trips/yr	km/trip	yr	total	
miscellaneous	5.20E+03	1.40E+02	1.90E+01	1.38E+07	
				Total	1.38E+07
Offsite Rail	cars	trip/cars	km/trip	total	
steel	2.60E+03	5.00E-02	8.00E+02	1.04E+05	
cement	1.70E+03	5.00E-02	8.00E+02	6.80E+04	
				Total	1.72E+05
Processing					
Offsite Truck	trips/yr	km/trip	yr	total	
miscellaneous	5.20E+03	1.40E+02	1.20E+01	8.74E+06	
				Total	8.74E+06
Offsite Rail					
chem.	4.00E+00	8.00E+02	1.20E+01	3.84E+04	
				Total	3.84E+04
Grout Fill (IMUSTs (outside tank farm areas)					
Onsite Truck	trips	km/trip	total		
sand/gravel	7.70E+02	1.00E+01	7.70E+03	Total	7.70E+03
Offsite Truck	trips	km/trip	total		
cement	1.60E+02	1.40E+02	2.24E+04	Total	2.24E+04
CLOSURE					
Onsite Truck	cu yd	trip/cu yd	km/trip	total	
fill	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
silt	0.00E+00	1.00E-01	3.00E+01	0.00E+00	
riprap	0.00E+00	1.00E-01	3.20E+01	0.00E+00	
ag/sand	0.00E+00	1.00E-01	1.00E+01	0.00E+00	
				Total	0.00E+00
Onsite Truck (km)	2.14E+06				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	2.27E+07				
Offsite Rail (km)	2.10E+05				
EMPLOYEE VEHICLE					
Routine	person-yr	trip/yr	km/trip	car pool	total
W-314	1.63E+02	2.60E+02	1.40E+02	7.41E-01	4.40E+06
Ops	1.83E+04	2.60E+02	1.40E+02	7.41E-01	4.94E+08
Vitrification					
Const.	2.20E+04	2.60E+02	1.40E+02	7.41E-01	5.93E+08
Ops/D&D	8.05E+03	2.60E+02	1.40E+02	7.41E-01	2.17E+08
Closure	0.00E+00	2.60E+02	1.40E+02	7.41E-01	0.00E+00
				Total	1.31E+09

Distance traveled in population zones					
	Offsite km	zone fraction	Onsite	TOTALS	
Urban	Truck	2.27E+07	5.00E-02	1.13E+06	
	Rail	2.10E+05	5.00E-02	1.05E+04	
Suburban	Truck	2.27E+07	5.00E-02	2.14E+06	3.27E+06
	Rail	2.10E+05	5.00E-02	1.05E+04	
Rural	Truck	2.27E+07	9.00E-01	2.04E+07	
	Rail	2.10E+05	9.00E-01	1.89E+05	
Fatalities/injuries resulting from Truck and Rail transportation accidents					
	urban km	suburban km	rural km		
	truck	rail	truck	rail	truck
	1.13E+06	1.05E+04	3.27E+06	1.05E+04	2.04E+07
urban truck fat/km	7.50E-09	8.50E-03			
urban truck inj/km	3.70E-07	4.19E-01			
urban rail fat/km	1.70E-08	1.79E-04			
urban rail inj/km	3.30E-08	3.47E-04			
sub truck fat/km	1.30E-08		4.26E-02		
sub truck inj/km	3.80E-07		1.24E+00		
sub rail fat/km	1.70E-08			1.79E-04	
sub rail inj/km	3.30E-08			3.47E-04	
rural truck fat/km	5.30E-08				1.08E+00
rural truck inj/km	8.00E-07				1.63E+01
rural rail fat/km	1.70E-08				3.22E-03
rural rail inj/km	3.30E-08				6.25E-03
	TOTAL FATALITIES	1.14E+00			
	TOTAL INJURIES	1.80E+01			
Fatalities/injuries resulting from Employee vehicle accidents					
	km	rate/km	TOTAL		
fatalities	1.31E+09	8.98E-09	1.18E+01		
injuries	1.31E+09	7.14E-07	9.34E+02		
Cumulative fatalities/injuries from traffic impacts					
	transport	employee	TOTAL		
FATALITIES		1.14E+00	1.18E+01	1.29E+01	
INJURIES		1.80E+01	9.34E+02	9.52E+02	
CONSTRUCTION ACCIDENTS					
	rate	person-yr			
TRC =	9.75E-02	2.22E+04	=	2.16E+03	
LWC =	2.45E-02	2.22E+04	=	5.43E+02	
Fatality =	3.20E-05	2.22E+04	=	7.09E-01	
OPERATION ACCIDENTS					
	rate	person-yr			
TRC =	2.20E-02	2.64E+04	=	5.80E+02	
LWC =	1.10E-02	2.64E+04	=	2.90E+02	
Fatality =	3.20E-05	2.64E+04	=	8.43E-01	
TOTALS					
INJUR	3.69E+03				
FATAL	1.44E+01				

NO ACTION ALTERNATIVE - REMEDIATION CALCS					
RETRIEVAL					
Waste Transport					
Onsite Truck				0.00E+00	
				Total	0.00E+00
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
raw material	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
equipment	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
miscellaneous	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
				Total	0.00E+00
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
				Total	0.00E+00
ROUTINE					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	0.00E+00	0.00E+00		0.00E+00	
				Total	0.00E+00
Offsite Truck	trips/yr	km/trip	yr	total	
miscellaneous	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
	trips	km/trip			
Tri-Cities	0.00E+00	0.00E+00		0.00E+00	
Portland/Seattle	0.00E+00	0.00E+00		0.00E+00	
				Total	0.00E+00
Onsite Truck (km)	0.00E+00				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	0.00E+00				
Offsite Rail (km)	0.00E+00				
EMPLOYEE VEHICLE					
Routine	person-yr	trip/yr	km/trip	car pool	total
Const.	0.00E+00				0.00E+00
Ops	1.04E+05	2.60E+02	1.40E+02	7.41E-01	2.81E+09
					Total
					2.81E+09
Distance traveled in population zones					
Urban	Offsite km	zone fraction	Onsite	TOTALS	
Truck	0.00E+00	5.00E-02		0.00E+00	
Rail	0.00E+00	5.00E-02		0.00E+00	
Suburban					
Truck	0.00E+00	5.00E-02	0.00E+00	0.00E+00	
Rail	0.00E+00	5.00E-02		0.00E+00	
Rural					
Truck	0.00E+00	9.00E-01		0.00E+00	
Rail	0.00E+00	9.00E-01		0.00E+00	

Fatalities/Injuries resulting from Truck and Rail transportation accidents						
	urban km		suburban km		rural km	
	truck	rail	truck	rail	truck	rail
	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
urban truck fat/km	7.50E-09	0.00E+00				
urban truck inj/km	3.70E-07	0.00E+00				
urban rail fat/km	1.70E-08	0.00E+00				
urban rail inj/km	3.30E-08	0.00E+00				
sub truck fat/km	1.30E-08		0.00E+00			
sub truck inj/km	3.80E-07		0.00E+00			
sub rail fat/km	1.70E-08			0.00E+00		
sub rail inj/km	3.30E-08			0.00E+00		
rural truck fat/km	5.30E-08				0.00E+00	
rural truck inj/km	8.00E-07				0.00E+00	
rural rail fat/km	1.70E-08					0.00E+00
rural rail inj/km	3.30E-08					0.00E+00
TOTAL FATALITIES	0.00E+00					
TOTAL INJURIES	0.00E+00					
Fatalities/Injuries resulting from Employee vehicle accidents						
	km	rate/km	TOTAL			
fatalities	2.81E+09	8.98E-09	2.52E+01			
injuries	2.81E+09	7.14E-07	2.00E+03			
Cumulative fatalities/injuries from traffic impacts						
	transport	employee	TOTAL			
FATALITIES	0.00E+00	2.52E+01	2.52E+01			
INJURIES	0.00E+00	2.00E+03	2.00E+03			
CONSTRUCTION ACCIDENTS						
	rate	person-yr				
TRC =	9.75E-02	0.00E+00	=	0.00E+00		
LWC =	2.45E-02	0.00E+00	=	0.00E+00		
Fatality =	3.20E-05	0.00E+00	=	0.00E+00		
OPERATION ACCIDENTS						
	rate	person-yr				
TRC =	2.20E-02	1.04E+05	=	2.29E+03		
LWC =	1.10E-02	1.04E+05	=	1.14E+03		
Fatality =	3.20E-05	1.04E+05	=	3.33E+00		
TOTALS						
INJUR	4.29E+03					
FATAL	2.85E+01					

ONSITE DRY STORAGE ALTERNATIVE - REMEDIATION CALCS						
ROUTINE						
Construction						
Onsite Truck	trips	km/trip		total		
borrow	1.00E+02	1.00E+01		1.00E+03		
					Total	1.00E+03
Offsite Truck	trips	km/trip		total		
encasement pipe	1.40E+01	8.00E+02		1.12E+04		
WESF modification	2.00E+02	1.40E+02		2.80E+04		
					Total	3.92E+04
Capsule Transport						
Onsite Truck	trips	km/trip		total		
to dry storage	1.84E+02	3.20E+01		5.89E+03		
					Total	5.89E+03
	Onsite Truck (km)	6.89E+03				
	Onsite Rail (km)	0.00E+00				
	Offsite Truck (km)	3.92E+04				
	Offsite Rail (km)	0.00E+00				
EMPLOYEE VEHICLE						
Routine	person-yr	trip/yr	km/trip	car pool	total	
Const.	2.10E+02	2.60E+02	1.40E+02	7.41E-01	5.66E+06	
Packaging	1.94E+02	2.60E+02	1.40E+02	7.41E-01	5.23E+06	
Storage	8.90E+02	2.60E+02	1.40E+02	7.41E-01	2.40E+07	
					Total	3.49E+07
Distance traveled in population zones						
Urban	Offsite km	zone fraction	Onsite	TOTALS		
Truck	3.92E+04	5.00E-02		1.96E+03		
Rail	0.00E+00	5.00E-02		0.00E+00		
Suburban						
Truck	3.92E+04	5.00E-02	6.89E+03	8.85E+03		
Rail	0.00E+00	5.00E-02		0.00E+00		
Rural						
Truck	3.92E+04	9.00E-01		3.53E+04		
Rail	0.00E+00	9.00E-01		0.00E+00		
Fatalities/injuries resulting from Truck and Rail transportation accidents						
		urban km	suburban km	rural km		

		truck	rail	truck	rail	truck	rail	
		1.96E+03	0.00E+00	8.85E+03	0.00E+00	3.53E+04	0.00E+00	
urban truck fat/km	7.50E-09	1.47E-05						
urban truck inj/km	3.70E-07	7.25E-04						
urban rail fat/km	1.70E-08		0.00E+00					
urban rail inj/km	3.30E-08		0.00E+00					
sub truck fat/km	1.30E-08			1.15E-04				
sub truck inj/km	3.80E-07			3.36E-03				
sub rail fat/km	1.70E-08				0.00E+00			
sub rail inj/km	3.30E-08				0.00E+00			
rural truck fat/km	5.30E-08					1.87E-03		
rural truck inj/km	8.00E-07					2.82E-02		
rural rail fat/km	1.70E-08						0.00E+00	
rural rail inj/km	3.30E-08						0.00E+00	
TOTAL FATALITIES		2.00E-03						
TOTAL INJURIES		3.23E-02						
Fatalities/injuries resulting from Employee vehicle accidents								
		km	rate/km	TOTAL				
fatalities	3.49E+07	8.98E-09	3.13E-01					
injuries	3.49E+07	7.14E-07	2.49E+01					
Cumulative fatalities/injuries from traffic impacts								
			transport	employee	TOTAL			
FATALITIES		2.00E-03	3.13E-01	3.15E-01				
INJURIES		3.23E-02	2.49E+01	2.50E+01				
CONSTRUCTION ACCIDENTS								
		rate	person-yr					
TRC =	9.75E-02	2.10E+02	=	2.05E+01				
LWC =	2.45E-02	2.10E+02	=	5.15E+00				
Fatality =	3.20E-05	2.10E+02	=	6.72E-03				
OPERATION ACCIDENTS								
		rate	person-yr					
TRC =	2.20E-02	1.08E+03	=	2.38E+01				
LWC =	1.10E-02	1.08E+03	=	1.19E+01				
Fatality =	3.20E-05	1.08E+03	=	3.47E-02				
TOTALS								
	INJUR	6.93E+01						
	FATAL	3.57E-01						

OVERPACK AND SHIP ALTERNATIVE - REMEDIATION CALCS						
ROUTINE						
Construction						
Onsite Truck		trips	km/trip		total	
borrow		0.00E+00	0.00E+00		0.00E+00	
					Total	0.00E+00
Offsite Truck		trips	km/trip		total	
encasement pipe		0.00E+00	0.00E+00		0.00E+00	
WESF modification		2.00E+02	1.40E+02		2.80E+04	
					Total	2.80E+04
Capsule Transport						
Offsite Rail		trips	km/trip		total	
Yucca		5.00E+00	2.93E+03		1.47E+04	
					Total	1.47E+04
		Onsite Truck (km)	0.00E+00			
		Onsite Rail (km)	0.00E+00			
		Offsite Truck (km)	2.80E+04			
		Offsite Rail (km)	1.47E+04			
EMPLOYEE VEHICLE						
Routine	person-yr	trip/yr	km/trip	car pool	total	
Const.	1.00E+02	2.60E+02	1.40E+02	7.41E-01	2.70E+06	
Packaging	5.10E+01	2.60E+02	1.40E+02	7.41E-01	1.38E+06	
Storage	9.00E+01	2.60E+02	1.40E+02	7.41E-01	2.43E+06	
					Total	6.50E+06
Distance traveled in population zones						
Urban		Offsite km	zone fraction	Onsite	TOTALS	
	Truck	2.80E+04	5.00E-02		1.40E+03	
	Rail	1.47E+04	5.00E-02		7.33E+02	
Suburban						
	Truck	2.80E+04	5.00E-02	0.00E+00	1.40E+03	
	Rail	1.47E+04	5.00E-02		7.33E+02	
Rural						
	Truck	2.80E+04	9.00E-01		2.52E+04	
	Rail	1.47E+04	9.00E-01		1.32E+04	
Fatalities/Injuries resulting from Truck and Rail transportation accidents						
		urban km	suburban km	rural km		
		truck	rail	truck	rail	

		1.40E+03	7.33E+02	1.40E+03	7.33E+02	2.52E+04	1.32E+04	
urban truck fat/km	7.50E-09	1.05E-05						
urban truck inj/km	3.70E-07	5.18E-04						
urban rail fat/km	1.70E-08		1.25E-05					
urban rail inj/km	3.30E-08		2.42E-05					
sub truck fat/km	1.30E-08			1.82E-05				
sub truck inj/km	3.80E-07			5.32E-04				
sub rail fat/km	1.70E-08				1.25E-05			
sub rail inj/km	3.30E-08				2.42E-05			
rural truck fat/km	5.30E-08					1.34E-03		
rural truck inj/km	8.00E-07					2.02E-02		
rural rail fat/km	1.70E-08						2.24E-04	
rural rail inj/km	3.30E-08						4.35E-04	
TOTAL FATALITIES	1.61E-03							
TOTAL INJURIES	2.17E-02							

Fatalities/Injuries resulting from Employee vehicle accidents								
	km	rate/km	TOTAL					
fatalities	6.50E+06	8.98E-09	5.84E-02					
injuries	6.50E+06	7.14E-07	4.64E+00					

Cumulative fatalities/injuries from traffic impacts								
	transport	employee	TOTAL					
FATALITIES	1.61E-03	5.84E-02	6.00E-02					
INJURIES	2.17E-02	4.64E+00	4.66E+00					

CONSTRUCTION ACCIDENTS								
	rate	person-yr						
TRC =	9.75E-02	1.00E+02	=	9.75				
LWC =	2.45E-02	1.00E+02	=	2.45				
Fatality =	3.20E-05	1.00E+02	=	0.0032				

OPERATION ACCIDENTS								
	rate	person-yr						
TRC =	2.20E-02	1.41E+02	=	3.102				
LWC =	1.10E-02	1.41E+02	=	1.551				
Fatality =	3.20E-05	1.41E+02	=	0.004512				
TOTALS								
INJUR	1.75E+01							
FATAL	6.77E-02							

VITRIFY WITH TANK WASTE ALTERNATIVE - REMEDIATION CALCS						
ROUTINE						
Construction						
Onsite Truck						
borrow	trips	km/trip		total		
	0.00E+00	0.00E+00		0.00E+00		
				Total	0.00E+00	
Offsite Truck						
encasement pipe						
	trips	km/trip		total		
	0.00E+00	0.00E+00		0.00E+00		
	WESF modification	2.00E+02	1.40E+02	2.80E+04		
				Total	2.80E+04	
Capsule Transport						
Onsite Truck						
to vitrification plant						
	trips	km/trip		total		
	1.84E+02	3.20E+01		5.89E+03		
				Total	5.89E+03	
	Onsite Truck (km)	5.89E+03				
	Onsite Rail (km)	0.00E+00				
	Offsite Truck (km)	2.80E+04				
	Offsite Rail (km)	0.00E+00				
EMPLOYEE VEHICLE						
Routine						
	person-yr	trip/yr	km/trip	car pool	total	
Const.	1.00E+02	2.60E+02	1.40E+02	7.41E-01	2.70E+06	
Packaging	5.10E+01	2.60E+02	1.40E+02	7.41E-01	1.38E+06	
Storage	9.00E+01	2.60E+02	1.40E+02	7.41E-01	2.43E+06	
				Total	6.50E+06	
Distance traveled in population zones						
Urban						
	Offsite km	zone fraction		Onsite	TOTALS	
	Truck	2.80E+04	5.00E-02		1.40E+03	
	Rail	0.00E+00	5.00E-02		0.00E+00	
Suburban						
	Truck	2.80E+04	5.00E-02		0.00E+00	1.40E+03
	Rail	0.00E+00	5.00E-02		0.00E+00	
Rural						
	Truck	2.80E+04	9.00E-01		2.52E+04	
	Rail	0.00E+00	9.00E-01		0.00E+00	
Fatalities/injuries resulting from Truck and Rail transportation accidents						
		urban km		suburban km	rural km	
		truck	rail	truck	rail	truck

		1.40E+03	0.00E+00	1.40E+03	0.00E+00	2.52E+04	0.00E+00	
urban truck fat/km	7.50E-09	1.05E-05						
urban truck inj/km	3.70E-07	5.18E-04						
urban rail fat/km	1.70E-08		0.00E+00					
urban rail inj/km	3.30E-08		0.00E+00					
sub truck fat/km	1.30E-08			1.82E-05				
sub truck inj/km	3.80E-07			5.32E-04				
sub rail fat/km	1.70E-08				0.00E+00			
sub rail inj/km	3.30E-08				0.00E+00			
rural truck fat/km	5.30E-08					1.34E-03		
rural truck inj/km	8.00E-07					2.02E-02		
rural rail fat/km	1.70E-08						0.00E+00	
rural rail inj/km	3.30E-08						0.00E+00	
TOTAL FATALITIES		1.36E-03						
TOTAL INJURIES		2.12E-02						
Fatalities/injuries resulting from Employee vehicle accidents								
		km	rate/km	TOTAL				
fatalities	6.50E+06	8.98E-09	5.84E-02					
injuries	6.50E+06	7.14E-07	4.64E+00					
Cumulative fatalities/injuries from traffic impacts								
			transport	employee	TOTAL			
FATALITIES		1.36E-03	5.84E-02	5.97E-02				
INJURIES		2.12E-02	4.64E+00	4.66E+00				
CONSTRUCTION ACCIDENTS								
		rate	person-yr					
TRC =	9.75E-02	1.00E+02	=	9.75E+00				
LWC =	2.45E-02	1.00E+02	=	2.45E+00				
Fatality =	3.20E-05	1.00E+02	=	3.20E-03				
OPERATION ACCIDENTS								
		rate	person-yr					
TRC =	2.20E-02	1.41E+02	=	3.10E+00				
LWC =	1.10E-02	1.41E+02	=	1.55E+00				
Fatality =	3.20E-05	1.41E+02	=	4.51E-03				
TOTALS								
INJUR		1.75E+01						
FATAL		6.74E-02						1

IN SITU FILL AND CAP - REMEDIATION CALC'S					
Construction - (W-314)					
Offsite Truck	trips	km/trip		total	
steel	5.30E+01	8.00E+02		4.24E+04	
cement	1.00E+02	1.40E+02		1.40E+04	
miscellaneous	5.30E+01	1.40E+02		7.42E+03	
				Total	6.38E+04
Onsite Truck	trips	km/trip	yr	total	
borrow	1.38E+03	1.00E+01		1.38E+04	
				Total	1.38E+04
Grout Fill I MUSTs					
Construction					
Onsite Truck	trips	km/trip		total	
sand/gravel	2.20E+03	1.00E+01		2.20E+04	
				Total	2.20E+04
Offsite Truck	trips	km/trip		total	
cement	4.63E+02	1.40E+02		6.48E+04	
Portland/Seattle	0.00E+00	0.00E+00		0.00E+00	
	trips/yr	km/trip	yr		
miscellaneous	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
				Total	6.48E+04
Processing					
Offsite Truck	trips/yr	km/trip	yr	total	
glassformer/chem	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
miscellaneous	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
				Total	0.00E+00
Offsite Rail	trips/yr	km/trip	yr	total	
glassformer/chem	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
				Total	0.00E+00
VITRIFIED HLW TRANSPORT					
Offsite Rail	trips	km/trip		total	
Yucca Mountain	0.00E+00	0.00E+00		0.00E+00	
				Total	0.00E+00
CLOSURE					
Onsite Truck	cu yd	(trip/cu yd)	km/trip	total	
fill	0.00E+00	1.00E-01	1.00E+01	0.00E+00	
silt	0.00E+00	1.00E-01	3.00E+01	0.00E+00	
riprap	0.00E+00	1.00E-01	3.20E+01	0.00E+00	
ag/sand	0.00E+00	1.00E-01	1.00E+01	0.00E+00	
				Total	0.00E+00
Onsite Truck (km)	3.58E+04				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	1.29E+05				
Offsite Rail (km)	0.00E+00				
EMPLOYEE VEHICLE					
Routine	person-yr	trip/yr	km/trip	car pool	total
W-314	1.63E+02	2.60E+02	1.40E+02	7.41E-01	4.40E+06
Ops/D&D	2.39E+04	2.60E+02	1.40E+02	7.41E-01	6.45E+08
Fill Tanks with Gravel					
Const.	9.50E+01	2.60E+02	1.40E+02	7.41E-01	2.56E+06
Ops/D&D	1.51E+03	2.60E+02	1.40E+02	7.41E-01	4.07E+07
Closure	0.00E+00	2.60E+02	1.40E+02	7.41E-01	0.00E+00
	total	2.57E+04			Total
					6.92E+08
Distance traveled in population zones					

Urban		Offsite km	zone fraction	Onsite	TOTALS		
	Truck	1.29E+05	5.00E-02		6.43E+03		
	Rail	0.00E+00	5.00E-02		0.00E+00		
Suburban		Truck	1.29E+05	5.00E-02	3.58E+04	4.22E+04	
	Rail	0.00E+00	5.00E-02		0.00E+00		
Rural		Truck	1.29E+05	9.00E-01		1.16E+05	
	Rail	0.00E+00	9.00E-01		0.00E+00		
Fatalities/Injuries resulting from Truck and Rail transportation accidents							
		urban km	suburban km	rural km			
		truck	rail	truck	rail	truck	rail
		6.43E+03	0.00E+00	4.22E+04	0.00E+00	1.16E+05	0.00E+00
urban truck fat/km		7.50E-09	4.82E-05				
urban truck inj/km		3.70E-07	2.38E-03				
urban rail fat/km		1.70E-08		0.00E+00			
urban rail inj/km		3.30E-08		0.00E+00			
sub truck fat/km		1.30E-08		5.49E-04			
sub truck inj/km		3.80E-07		1.60E-02			
sub rail fat/km		1.70E-08			0.00E+00		
sub rail inj/km		3.30E-08			0.00E+00		
rural truck fat/km		5.30E-08			6.14E-03		
rural truck inj/km		8.00E-07			9.26E-02		
rural rail fat/km		1.70E-08				0.00E+00	
rural rail inj/km		3.30E-08				0.00E+00	
		TOTAL FATALITIES			6.73E-03		
		TOTAL INJURIES			1.11E-01		
Fatalities/Injuries resulting from Employee vehicle accidents							
		km	rate/km	TOTAL			
	fatalities	6.92E+08	8.98E-09	6.22E+00			
	injuries	6.92E+08	7.14E-07	4.94E+02			
Cumulative fatalities/injuries from traffic impacts							
		transport	employee	TOTAL			
	FATALITIES	6.73E-03	6.22E+00	6.22E+00			
	INJURIES	1.11E-01	4.94E+02	4.94E+02			
CONSTRUCTION ACCIDENTS							
		rate	person-yr				
	TRC =	9.75E-02	2.58E+02	=	2.52E+01		
	LWC =	2.45E-02	2.58E+02	=	6.32E+00		
	Fatality =	3.20E-05	2.58E+02	=	8.26E-03		
OPERATION ACCIDENTS							
		rate	person-yr				
	TRC =	2.20E-02	2.54E+04	=	5.59E+02		
	LWC =	1.10E-02	2.54E+04	=	2.60E+02		
	Fatality =	3.20E-05	2.54E+04	=	8.13E-01		
TOTALS							
	INJUR	1.08E+03					
	FATAL	7.05E+00					

EX SITU COMBINATION - REMEDIATION CALCS					
RETRIEVAL					
Waste Transport					
Onsite Truck				total	
				0.00E+00	
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	2.40E+02	1.40E+02	2.00E+01	6.72E+05	
raw material	2.25E+01	8.00E+02	2.00E+01	3.60E+05	
equipment	1.25E+01	1.00E+04	2.00E+01	2.50E+06	
miscellaneous	2.60E+03	1.40E+02	2.00E+01	7.28E+06	
steel W-314	5.30E+01	8.00E+02		4.24E+04	
cement/misc W-314	1.53E+02	1.40E+02		2.14E+04	Total 1.09E+07
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	5.00E+00	8.00E+02	2.00E+01	8.00E+04	Total 8.00E+04
Onsite Truck					
borrow W-314	1.38E+03	1.00E+01		1.38E+04	Total 1.38E+04
VITRIFICATION					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	8.40E+04	1.00E+01		8.40E+05	
Offsite Truck	trips	km/trip		total	
concrete	2.30E+04	1.40E+02		3.22E+06	
steel	9.10E+03	8.00E+02		7.28E+06	
trips/yr	km/trip	yr			
miscellaneous	3.15E+03	1.40E+02	1.00E+01	4.41E+06	Total 1.49E+07
Offsite Rail	trips/yr	km/trip	yr	total	
glassformer/chem	1.37E+02	8.00E+02	1.90E+01	2.08E+06	Total 2.08E+06
Processing					
Offsite Truck	trips/yr	km/trip	yr	total	
glassformer/chem	1.30E+03	8.00E+02	1.90E+01	1.98E+07	
miscellaneous	2.60E+03	1.40E+02	1.90E+01	6.92E+06	Total 2.67E+07
Offsite Rail	trips/yr	km/trip	yr	total	
glassformer/chem	1.37E+02	8.00E+02	1.90E+01	2.08E+06	Total 2.08E+06
VITRIFIED HLW TRANSPORT					
Offsite Rail	trips	km/trip		total	
Yucca Mountain	4.18E+02	4.28E+03		1.79E+06	Total 1.79E+06
CLOSURE					
Onsite Truck	cu yd	trip/cu yd	km/trip	total	
fill	0.00E+00	1.00E-01	1.00E+01	0.00E+00	
silt	0.00E+00	1.00E-01	3.00E+01	0.00E+00	
riprap	0.00E+00	1.00E-01	3.20E+01	0.00E+00	
ag/sand	0.00E+00	1.00E-01	1.00E+01	0.00E+00	Total 0.00E+00
GROUT FILL I MUST					
Onsite Truck sand/gravel	2.20E+03	1.00E+01		2.20E+04	Total 2.20E+04
Offsite Truck cement	4.63E+02	1.40E+02		6.48E+04	Total 6.48E+04
Onsite Truck (km)	8.76E+05				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	5.25E+07				
Offsite Rail (km)	3.95E+06				
EMPLOYEE VEHICLE					
Retrieval	person-yr	trip/yr	km/trip	car pool	total
Const.	6.36E+03	2.60E+02	1.40E+02	7.41E-01	1.72E+08
Ops/D&D	2.24E+04	2.60E+02	1.40E+02	7.41E-01	6.04E+08
Vitrification					
Const.	1.19E+04	2.60E+02	1.40E+02	7.41E-01	3.21E+08
Ops/D&D	1.04E+04	2.60E+02	1.40E+02	7.41E-01	2.81E+08
Fill tank					
Const.	5.70E+01	2.60E+02	1.40E+02	7.41E-01	1.54E+06
Ops/D&D	1.80E+03	2.60E+02	1.40E+02	7.41E-01	4.86E+07
Closure	0.00E+00	2.60E+02	1.40E+02	7.41E-01	0.00E+00
				Total	1.43E+09

Distance traveled in population zones						
	Offsite km	zone fraction	Onsite	TOTALS		
Urban						
Truck	5.25E+07	5.00E-02		2.63E+06		
Rail	3.95E+06	5.00E-02		1.98E+05		
Suburban						
Truck	5.25E+07	5.00E-02	8.76E+05	3.50E+06		
Rail	3.95E+06	5.00E-02		1.98E+05		
Rural						
Truck	5.25E+07	9.00E-01		4.73E+07		
Rail	3.95E+06	9.00E-01		3.56E+06		
Fatalities/injuries resulting from Truck and Rail transportation accidents						
	urban km	suburban km	rural km			
	truck	rail	truck	rail	truck	rail
	2.63E+06	1.98E+05	3.50E+06	1.98E+05	4.73E+07	3.56E+06
urban truck fat/km	7.50E-03	1.97E-02				
urban truck inj/km	3.70E-07	9.72E-01				
urban rail fat/km	1.70E-08		3.36E-03			
urban rail inj/km	3.30E-08		6.52E-03			
sub truck fat/km	1.30E-08			4.55E-02		
sub truck inj/km	3.80E-07			1.33E+00		
sub rail fat/km	1.70E-08				3.36E-03	
sub rail inj/km	3.30E-08				6.52E-03	
rural truck fat/km	5.30E-08					2.51E+00
rural truck inj/km	8.00E-07					3.78E+01
rural rail fat/km	1.70E-08					6.05E-02
rural rail inj/km	3.30E-08					1.17E-01
	TOTAL FATALITIES	2.64E+00				
	TOTAL INJURIES	4.03E+01				
Fatalities/injuries resulting from Employee vehicle accidents						
	km	rate/km	TOTAL			
fatalities	1.43E+09	8.98E-09	1.28E+01			
injuries	1.43E+09	7.14E-07	1.02E+03			
Cumulative fatalities/injuries from traffic impacts						
	transport	employee	TOTAL			
FATALITIES		2.64E+00	1.28E+01	1.55E+01		
INJURIES		4.03E+01	1.02E+03	1.06E+03		
CONSTRUCTION ACCIDENTS						
	rate	person-yr				
TRC =	9.75E-02	1.83E+04	=	1.79E+03		
LWC =	2.45E-02	1.83E+04	=	4.49E+02		
Fatality =	3.20E-05	1.83E+04	=	5.86E-01		
OPERATION ACCIDENTS						
	rate	person-yr				
TRC =	2.20E-02	3.46E+04	=	7.61E+02		
LWC =	1.10E-02	3.46E+04	=	3.81E+02		
Fatality =	3.20E-05	3.46E+04	=	1.11E+00		
TOTALS						
INJUR	3.61E+03					
FATAL	1.71E+01					

LONG-TERM MANAGEMENT ALTERNATIVE - REMEDIATION CALCS					
RETRIEVAL					
Waste Transport					
Onsite Truck				0.00E+00	
				Total	0.00E+00
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
raw material	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
equipment	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
miscellaneous	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
				Total	0.00E+00
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
				Total	0.00E+00
ROUTINE					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	3.24E+04	1.00E+01		3.24E+05	
				Total	3.24E+05
Offsite Truck	trips/yr	km/trip	yr	total	
miscellaneous	5.20E+03	1.40E+02	1.90E+01	1.38E+07	
	trips	km/trip			
Tri-Cities	2.01E+04	1.40E+02		2.81E+06	
Portland/Seattle	7.75E+03	8.00E+02		6.20E+06	
				Total	2.28E+07
Onsite Truck (km)	3.24E+05				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	2.28E+07				
Offsite Rail (km)	0.00E+00				
EMPLOYEE VEHICLE					
Routine	person-yr	trip/yr	km/trip	car pool	total
Const.	3.75E+03	2.60E+02	1.40E+02	7.41E-01	1.01E+08
Ops	1.04E+05	2.60E+02	1.40E+02	7.41E-01	2.81E+09
				Total	2.91E+09
Distance traveled in population zones					
Urban	Offsite km	zone fraction	Onsite	TOTALS	
Truck	2.28E+07	5.00E-02		1.14E+06	
Rail	0.00E+00	5.00E-02		0.00E+00	
Suburban	Truck	2.28E+07	5.00E-02	3.24E+05	1.47E+06
	Rail	0.00E+00	5.00E-02		0.00E+00
Rural	Truck	2.28E+07	9.00E-01		2.06E+07
	Rail	0.00E+00	9.00E-01		0.00E+00
					1

Fatalities/Injuries resulting from Truck and Rail transportation accidents						
	urban km		suburban km		rural km	
	truck	rail	truck	rail	truck	rail
	1.14E+06	0.00E+00	1.47E+06	0.00E+00	2.06E+07	0.00E+00
urban truck fat/km	7.50E-09	8.57E-03				
urban truck inj/km	3.70E-07	4.23E-01				
urban rail fat/km	1.70E-08	0.00E+00				
urban rail inj/km	3.30E-08	0.00E+00				
sub truck fat/km	1.30E-08		1.91E-02			
sub truck inj/km	3.80E-07		5.57E-01			
sub rail fat/km	1.70E-08			0.00E+00		
sub rail inj/km	3.30E-08			0.00E+00		
rural truck fat/km	5.30E-08				1.09E+00	
rural truck inj/km	8.00E-07				1.64E+01	
rural rail fat/km	1.70E-08				0.00E+00	
rural rail inj/km	3.30E-08				0.00E+00	
	TOTAL FATALITIES	1.12E+00				
	TOTAL INJURIES	1.74E+01				
Fatalities/Injuries resulting from Employee vehicle accidents						
	km	rate/km	TOTAL			
fatalities	2.91E+09	8.98E-09	2.61E+01			
injuries	2.91E+09	7.14E-07	2.08E+03			
Cumulative fatalities/injuries from traffic impacts						
	transport	employee	TOTAL			
FATALITIES	1.12E+00	2.61E+01	2.72E+01			
INJURIES	1.74E+01	2.08E+03	2.09E+03			
CONSTRUCTION ACCIDENTS						
	rate	person-yr				
TRC =	9.75E-02	3.75E+03	=	3.66E+02		
LWC =	2.45E-02	3.75E+03	=	9.19E+01		
Fatality =	3.20E-05	3.75E+03	=	1.20E-01		
OPERATION ACCIDENTS						
	rate	person-yr				
TRC =	2.20E-02	1.04E+05	=	2.29E+03		
LWC =	1.10E-02	1.04E+05	=	1.14E+03		
Fatality =	3.20E-05	1.04E+05	=	3.33E+00		
TOTALS						
	INJUR	4.75E+03				
	FATAL	3.07E+01				

TOTAL ALTERNATIVE PHASED IMPLEMENTATION 1 AND 2 - REMEDIATION CALCS					
RETRIEVAL					
Waste Transport				total	
Onsite Truck				1.25E+04	Total 1.25E+04
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	4.80E+02	1.40E+02	2.00E+01	1.34E+06	
raw material	4.50E+01	8.00E+02	2.00E+01	7.20E+05	
equipment	2.50E+01	1.00E+04	2.00E+01	5.00E+06	
miscellaneous	5.20E+03	1.40E+02	2.00E+01	1.46E+07	
borrow (W-314)	1.38E+03	1.00E+01		1.38E+04	Total 2.16E+07
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	1.00E+01	8.00E+02	2.00E+01	1.60E+05	
steel (W-314)	5.30E+01	8.00E+02		4.24E+04	
cement (W-314)	1.00E+02	1.40E+02		1.40E+04	Total 2.16E+05
VITRIFICATION					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	1.44E+05	1.00E+01		1.44E+05	Total 1.44E+06
Offsite Truck	trips	km/trip		total	
concrete	2.61E+04	1.40E+02		3.65E+06	
steel	9.70E+03	8.00E+02		7.76E+06	
miscellaneous	3.11E+04	1.40E+02		4.35E+06	Total 1.58E+07
Processing					
Offsite Truck	trips	km/trip		total	
glassformer/chem	1.65E+04	8.00E+02		1.32E+07	
miscellaneous	1.03E+05	1.40E+02		1.44E+07	
process material	3.00E+04	1.40E+02		4.20E+06	Total 3.18E+07
Offsite Rail	trips	km/trip		total	
glassformer/chem	3.00E+03	8.00E+02		2.40E+06	Total 2.40E+06
VITRIFIED HLW TRANSPORT					
Offsite Rail	trips	km/trip		total	
Yucca Mountain	8.35E+02	4.28E+03		3.57E+06	Total 3.57E+06
CLOSURE					
Onsite Truck	cu yd	trip/cu yd	km/trip	total	
fill	0.00E+00	1.00E-01	1.00E+01	0.00E+00	
sit	0.00E+00	1.00E-01	3.00E+01	0.00E+00	
riprap	0.00E+00	1.00E-01	3.20E+01	0.00E+00	
ag/sand	0.00E+00	1.00E-01	1.00E+01	0.00E+00	
grout fill sand IMUST	0.00E+00	1.00E+01		0.00E+00	Total 0.00E+00
Offsite Truck	trips	km/trip		total	
groutfill cement IMUS	4.63E+02	1.40E+02		6.48E+04	Total 6.48E+04
Onsite Truck (km)	1.45E+06				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	6.93E+07				
Offsite Rail (km)	6.19E+06				
EMPLOYEE VEHICLE					
Phase 1	person-yr	trip/yr	km/trip	car pool	total
Const.	1.16E+04	2.60E+02	1.40E+02	7.41E-01	3.13E+08
Ops/D&D	6.77E+03	2.60E+02	1.40E+02	7.41E-01	1.83E+08
Phase 2					
Const.	1.98E+04	2.60E+02	1.40E+02	7.41E-01	5.34E+08
Ops/D&D	4.91E+04	2.60E+02	1.40E+02	7.41E-01	1.32E+09
					Total 2.35E+09

Distance traveled in population zones					
	Offsite km	zone fraction	Onsite	TOTALS	
Urban	Truck	6.93E+07	5.00E-02	3.46E+06	
	Rail	6.19E+06	5.00E-02	3.10E+05	
Suburban	Truck	6.93E+07	5.00E-02	1.45E+06	4.92E+06
	Rail	6.19E+06	5.00E-02	3.10E+05	
Rural	Truck	6.93E+07	9.00E-01	6.24E+07	
	Rail	6.19E+06	9.00E-01	5.57E+06	
<hr/>					
Fatalities/injuries resulting from Truck and Rail transportation accidents					
	urban km	suburban km	rural km		
	truck	rail	truck	rail	truck
	3.46E+06	3.10E+05	4.92E+06	3.10E+05	6.24E+07
urban truck fat/km	7.50E-09	2.60E-02			
urban truck inj/km	3.70E-07	1.28E+00			
urban rail fat/km	1.70E-08	5.26E-03			
urban rail inj/km	3.30E-08	1.02E-02			
sub truck fat/km	1.30E-08	6.39E-02			
sub truck inj/km	3.80E-07	1.87E+00			
sub rail fat/km	1.70E-08		5.26E-03		
sub rail inj/km	3.30E-08		1.02E-02		
rural truck fat/km	5.30E-08			3.31E+00	
rural truck inj/km	8.00E-07			4.99E+01	
rural rail fat/km	1.70E-08			9.47E-02	
rural rail inj/km	3.30E-08			1.84E-01	
	TOTAL FATALITIES	3.50E+00			
	TOTAL INJURIES	5.32E+01			
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Fatalities/injuries resulting from Employee vehicle accidents					
	km	rate/km	TOTAL		
fatalities	2.35E+09	8.98E-09	2.11E+01		
injuries	2.35E+09	7.14E-07	1.68E+03		
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Cumulative fatalities/injuries from traffic impacts					
	transport	employee	TOTAL		
FATALITIES	3.50E+00	2.11E+01	2.46E+01		
INJURIES	5.32E+01	1.68E+03	1.73E+03		
<hr/>					
CONSTRUCTION ACCIDENTS					
	rate	person-yr			
TRC =	9.75E-02	3.14E+04	=	3.06E+03	
LWC =	2.45E-02	3.14E+04	=	7.69E+02	
Fatality =	3.20E-05	3.14E+04	=	1.00E+00	
<hr/>					
OPERATION ACCIDENTS					
	rate	person-yr			
TRC =	2.20E-02	5.59E+04	=	1.23E+03	
LWC =	1.10E-02	5.59E+04	=	6.15E+02	
Fatality =	3.20E-05	5.59E+04	=	1.79E+00	
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TOTALS					
	INJUR	6.02E+03			
	FATAL	2.74E+01			

PHASE 1 IMPLEMENTATION SUB-ALTERNATIVE - REMEDIATION CALCS					
RETRIEVAL					
WASTE TRANSFER SYSTEM UPGRADE (W-314)					
Onsite Truck					
borrow	trips	km/trip		total	
	1.38E+03	1.00E+00		1.38E+03	Total 1.38E+03
Offsite Truck					
steel	5.30E+01	8.00E+02		4.24E+04	
cement	1.00E+02	1.40E+02		1.40E+04	Total 5.64E+04
VITRIFICATION					
Construction					
Onsite Truck					
borrow	trips	km/trip		total	
	1.96E+03	1.00E+01		1.96E+04	Total 1.96E+04
Offsite Truck					
concrete	1.20E+03	1.40E+02		1.68E+05	
steel	7.32E+03	8.00E+02		5.86E+06	
miscellaneous	3.18E+03	1.40E+02		4.45E+05	Total 6.47E+06
Processing					
Offsite Truck					
glassformer/chem	3.50E+03	8.00E+02		2.80E+06	
glassformer/chem	3.57E+03	1.40E+02		5.00E+05	
miscellaneous	5.20E+04	1.40E+02		7.28E+06	Total 1.06E+07
Offsite Rail					
glassformer/chem	2.18E+02	8.00E+02		1.74E+05	Total 1.74E+05
VITRIFIED HLW TRANSPORT					
SITE RESTORATION					
Onsite Truck					
contaminated waste	trips	km/trip		total	
	1.50E+03	1.61E+01		2.42E+04	
noncont. waste				1.00E+06	Total 1.03E+06
GROUT FILL IMUST					
Onsite Truck (km)					
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	1.71E+07				
Offsite Rail (km)	1.74E+05				
EMPLOYEE VEHICLE					
	person-yr	trip/yr	km/trip	car pool	total
Const.	1.07E+04	2.60E+02	1.40E+02	7.41E-01	2.89E+08
Ops/D&D	6.93E+03	2.60E+02	1.40E+02	7.41E-01	1.87E+08 Total 4.76E+08

Distance traveled in population zones					
Urban	Offsite km	zone fraction	Onsite	TOTALS	
Truck	1.71E+07	5.00E-02		8.55E+05	
Rail	1.74E+05	5.00E-02		8.72E+03	
Suburban					
Truck	1.71E+07	5.00E-02	1.05E+06	1.90E+06	
Rail	1.74E+05	5.00E-02		8.72E+03	
Rural					
Truck	1.71E+07	9.00E-01		1.54E+07	
Rail	1.74E+05	9.00E-01		1.57E+05	
Fatalities/injuries resulting from Truck and Rail transportation accidents					
	urban km	suburban km	rural km		
	truck	rail	truck	rail	
	8.55E+05	8.72E+03	1.90E+06	8.72E+03	1.54E+07 1.57E+05
urban truck fat/km	7.50E-09	6.41E-03			
urban truck inj/km	3.70E-07	3.16E-01			
urban rail fat/km	1.70E-08		1.48E-04		
urban rail inj/km	3.30E-08		2.88E-04		
sub truck fat/km	1.30E-08		2.47E-02		
sub truck inj/km	3.80E-07		7.23E-01		
sub rail fat/km	1.70E-08			1.48E-04	
sub rail inj/km	3.30E-08			2.88E-04	
rural truck fat/km	5.30E-08				8.16E-01
rural truck inj/km	8.00E-07				1.23E+01
rural rail fat/km	1.70E-08				2.67E-03
rural rail inj/km	3.30E-08				5.18E-03
	TOTAL FATALITIES	8.50E-01			
	TOTAL INJURIES	1.34E+01			
Fatalities/injuries resulting from Employee vehicle accidents					
	km	rate/km	TOTAL		
fatalities	4.76E+08	8.98E-09	4.27E+00		
injuries	4.76E+08	7.14E-07	3.40E+02		
Cumulative fatalities/injuries from traffic impacts					
	transport	employees	TOTAL		
FATALITIES	8.50E-01	4.27E+00	5.12E+00		
INJURIES	1.34E+01	3.40E+02	3.53E+02		
CONSTRUCTION ACCIDENTS					
	rate	person-yr			
TRC =	9.75E-02	1.07E+04	=	1.04E+03	
LWC =	2.45E-02	1.07E+04	=	2.62E+02	
Fatality =	3.20E-05	1.07E+04	=	3.42E-01	
OPERATION ACCIDENTS					
	rate	person-yr			
TRC =	2.20E-02	6.93E+03	=	1.52E+02	
LWC =	1.10E-02	6.93E+03	=	7.62E+01	
Fatality =	3.20E-05	6.93E+03	=	2.22E-01	
TOTALS					
INJUR	1.55E+03				
FATAL	5.68E+00				

EX SITU NO SEPARATIONS ALTERNATIVE					
CALCINATION - REMEDIATION CALCS					
RETRIEVAL					
Waste Transport					
Onsite Truck				1.25E+04	Total 1.25E+04
Construction					
Offsite Truck	trips/yr	km/trip	yr	total	
concrete	4.80E+02	1.40E+02	2.00E+01	1.34E+06	
raw material	4.50E+01	8.00E+02	2.00E+01	7.20E+05	
equipment	2.50E+01	1.00E+04	2.00E+01	5.00E+06	
miscellaneous	5.20E+03	1.40E+02	2.00E+01	1.46E+07	
steel W-314	5.30E+01	8.00E+02		4.24E+04	
cement/misc W-314	1.53E+02	1.40E+02		2.14E+04	Total 2.17E+07
Offsite Rail	trips/yr	km/trip	yr	total	
raw material	1.00E+01	8.00E+02	2.00E+01	1.60E+05	Total 1.60E+05
Onsite Truck					
(borrow W-314	1.38E+03	1.00E+01		1.38E+04	Total 1.38E+04
CALCINATION					
Construction					
Onsite Truck	trips	km/trip		total	
borrow	3.30E+04	1.00E+01		3.30E+05	Total 3.30E+05
Offsite Truck	trips	km/trip		total	
Troy Cities	3.40E+04	1.40E+02		4.76E+06	
Portland/Seattle	1.07E+04	8.00E+02		8.56E+05	
Offsite Rail	trips/yr	km/trip	yr		
miscellaneous	5.20E+03	1.40E+02	5.50E+00	4.00E+06	Total 1.73E+07
Processing					
Offsite Truck	trips/yr	km/trip	yr	total	
Portland/Seattle	8.87E+02	8.00E+02	1.50E+01	1.06E+07	
miscellaneous	5.20E+03	1.40E+02	1.50E+01	1.09E+07	Total 2.16E+07
Offsite Rail	trips/yr	km/trip	yr	total	
Portland/Seattle	1.03E+02	8.00E+02	1.50E+01	1.24E+06	Total 1.24E+06
CALCINED HLW TRANSPORT					
Offsite Rail	trips	km/trip		total	
Yucca Mountain	4.15E+03	4.28E+03		1.78E+07	Total 1.78E+07
CLOSURE					
Onsite Truck	cu yd	trip/cu yd	km/trip	total	
fill	0.00E+00	1.00E-01	1.00E+01	0.00E+00	
silt	0.00E+00	1.00E-01	3.00E+01	0.00E+00	
riprap	0.00E+00	1.00E-01	3.20E+01	0.00E+00	
ag/sand	0.00E+00	1.00E-01	1.00E+01	0.00E+00	Total 0.00E+00
GROUT FILL I MUST					
Onsite Truck sand/gravel	2.20E+03	1.00E+01		2.20E+04	Total 2.20E+04
Offsite Truck cement	4.63E+02	1.40E+02		6.48E+04	Total 6.48E+04
Onsite Truck (km)	3.78E+05				
Onsite Rail (km)	0.00E+00				
Offsite Truck (km)	6.06E+07				
Offsite Rail (km)	1.92E+07				
EMPLOYEE VEHICLE					
Retrieval	person-yr	trip/yr	km/trip	car pool	total
Const.	1.06E+04	2.60E+02	1.40E+02	7.41E-01	2.86E+08
Ops	3.15E+04	2.60E+02	1.40E+02	7.41E-01	8.50E+08
Vitrification					
Const.	1.48E+04	2.60E+02	1.40E+02	7.41E-01	3.99E+08
Ops	9.78E+03	2.60E+02	1.40E+02	7.41E-01	2.64E+08
Closure	0.00E+00	2.60E+02	1.40E+02	7.41E-01	0.00E+00
total	6.67E+04				Total 1.80E+09

Distance traveled in population zones					
	Offsite km	zone fraction	Onsite	TOTALS	
Urban					
Truck	6.06E+07	5.00E-02		3.03E+06	
Rail	1.92E+07	5.00E-02		9.58E+05	
Suburban					
Truck	6.06E+07	5.00E-02	3.78E+05	3.41E+06	
Rail	1.92E+07	5.00E-02		9.58E+05	
Rural					
Truck	6.06E+07	9.00E-01		5.46E+07	
Rail	1.92E+07	9.00E-01		1.72E+07	
Fatalities/Injuries resulting from Truck and Rail transportation accidents					
		urban km	suburban km	rural km	
		truck	rail	truck	rail
		3.03E+06	9.58E+05	3.41E+06	9.58E+05
					5.46E+07
					1.72E+07
urban truck fat/km	7.50E-09	2.27E-02			
urban truck inj/km	3.70E-07	1.12E+00			
urban rail fat/km	1.70E-08		1.63E-02		
urban rail inj/km	3.30E-08		3.16E-02		
sub truck fat/km	1.30E-08			4.43E-02	
sub truck inj/km	3.80E-07			1.30E+00	
sub rail fat/km	1.70E-08				1.63E-02
sub rail inj/km	3.30E-08				3.16E-02
rural truck fat/km	5.30E-08				2.89E+00
rural truck inj/km	8.00E-07				4.37E+01
rural rail fat/km	1.70E-08				2.93E-01
rural rail inj/km	3.30E-08				5.69E-01
		TOTAL FATALITIES	3.29E+00		
		TOTAL INJURIES	4.67E+01		
Fatalities/Injuries resulting from Employee vehicle accidents					
		km	rate/km	TOTAL	
		fatalities	1.80E+09	8.98E-09	1.62E+01
		injuries	1.80E+09	7.14E-07	1.28E+03
Cumulative fatalities/injuries from traffic impacts					
			transport	employee	TOTAL
		FATALITIES	3.29E+00	1.62E+01	1.94E+01
		INJURIES	4.67E+01	1.28E+03	1.33E+03
CONSTRUCTION ACCIDENTS					
		rate	person-yr		
		TRC =	9.75E-02	2.54E+04	= 2.48E+03
		LWC =	2.45E-02	2.54E+04	= 6.22E+02
		Fatality =	3.20E-05	2.54E+04	= 8.13E-01
OPERATION ACCIDENTS					
		rate	person-yr		
		TRC =	2.20E-02	4.13E+04	= 9.08E+02
		LWC =	1.10E-02	4.13E+04	= 4.54E+02
		Fatality =	3.20E-05	4.13E+04	= 1.32E+00
TOTALS					
	INJUR	4.72E+03			
	FATAL	2.16E+01			

**TWRS EIS
CALCULATION COVER SHEET**

DISCIPLINE & TITLE WATER RESOURCES

ORIGINATOR STEVE CARBALLIERA DATE 3/19/96

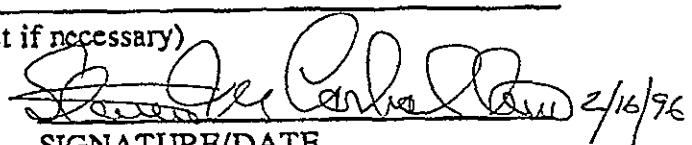
REVISION NO. _____

OBJECTIVE PROVIDE MAXIMUM GROUNDWATER CONCENTRATIONS IN PCi/L

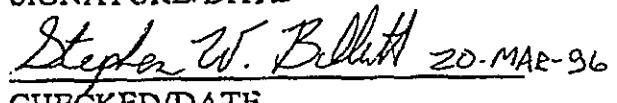
METHODOLOGY FOR EACH RADIOISOTOPE CONVERT mg/L TO PCi/L BY MULTIPLYING
BY ITS SPECIFIC ACTIVITY

ASSUMPTIONS _____

(Continue on another sheet if necessary)

 2/16/96

SIGNATURE/DATE

 20-MAR-96

CHECKED/DATE

CALCULATION & RESULTS
ATTACHED

PROJECTS/COMMON/HANFORD
Sheet1 APPENDIX.XLS

Table F.3.1.1. Maximum Concentrations Calculated for the No Action Alternative										
Constituent	300 years (mg/L)	300 years (pCi/L)	500 years (mg/L)	500 years (pCi/L)	years (mg/L)	2,500 years (pCi/L)	2,500 years (mg/L)	5,000 years (pCi/L)	5,000 years (mg/L)	10,000 years (pCi/L)
Kd										
Group 1 (Kd = 0.0)										
mL/g)										
C-14	1.55E-05	6.90E+04	4.57E-06	2.03E+04	2.13E-09	9.48E+00	3.18E-11	1.42E-01	0	0.00E+00
I-129	2.50E-03	4.40E+02	3.21E-04	5.65E+01	6.51E-07	1.15E-01	1.31E-08	2.31E-03	1.10E-12	1.94E-07
Np-237	2.92E-03	2.06E+03	6.45E-04	4.54E+02	4.18E-07	2.94E-01	8.42E-09	5.93E-03	7.00E-13	4.93E-07
Np-238	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rh-106	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rn-219	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rn-222	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00
Ru-106	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00
Sb-126m	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00
Se-79	4.64E-04	3.23E+04	3.45E-04	2.40E+04	9.18E-08	6.39E+00	1.80E-09	1.25E-01	1.00E-13	6.96E-06
Tc-99	1.87E-02	3.16E+05	7.45E-03	1.26E+05	8.02E-06	1.36E+02	1.58E-07	2.67E+00	1.34E-11	2.26E-04
U-233	3.91E-08	3.77E-01	2.61E-08	2.52E-01	4.70E-12	4.53E-05	1.00E-13	9.64E-07	0	0.00E+00
U-234	1.93E-06	1.20E+01	2.84E-07	1.77E+00	1.91E-10	1.19E-03	3.80E-12	2.37E-05	0	0.00E+00
U-235	8.03E-01	1.73E+03	9.30E-02	2.01E+02	3.55E-05	7.67E-02	7.15E-07	1.54E-03	6.15E-11	1.33E-07
U-236	8.48E-07	5.48E-02	1.21E-07	7.82E-03	1.69E-10	1.09E-05	3.40E-12	2.20E-07	0	0.00E+00
U-238	1.23E+02	4.13E+04	1.42E+01	4.77E+03	5.04E-03	1.69E+00	1.02E-04	3.43E-02	0	0.00E+00
Ag+	1.23E-02		7.77E-03		9.07E-07		1.76E-08		1.50E-12	
As+5	8.92E-03		5.54E-03		3.15E-06		6.12E-08		5.20E-12	
B+3	1.09E-02		6.50E-03		6.68E-06		1.30E-07		1.11E-11	
Be+2	6.14E-04		4.09E-04		0		0		0	
Cl-	5.52E+00		1.23E+00		1.31E-03		2.56E-05		2.19E-09	
CO3-2	1.69E+02		1.94E+01		4.22E-03		8.51E-05		7.31E-09	
Cr+3	2.72E+00		3.80E-01		8.38E-07		1.69E-08		1.50E-12	
CrO4-2	6.60E-01		9.20E-02		1.48E-03		2.91E-05		2.49E-09	
F-	3.44E+01		4.67E+00		9.31E-04		1.87E-05		1.60E-09	
Fe(CN)6-4	1.90E+00		1.45E+00		3.58E-05		7.21E-07		6.20E-11	
Hg+	5.00E-02		6.04E-03		6.29E-06		1.27E-07		1.09E-11	
K+	3.40E+00		2.52E+00		5.87E-04		1.14E-05		9.74E-10	
Li+	2.12E-04		1.33E-04		8.76E-08		1.70E-09		1.00E-13	
Mo+6	3.72E-02		2.43E-02		1.33E-05		2.59E-07		2.21E-11	
Na+	3.63E+03		4.46E+02		5.86E-01		1.18E-02		1.01E-06	
NO2-	4.25E+02		4.96E+01		2.48E-02		4.98E-04		4.27E-08	
NO3-	6.62E+03		8.22E+02		1.21E+00		2.43E-02		2.09E-06	
OH-	1.27E+02		1.79E+01		6.02E-02		1.21E-03		1.04E-07	
SIO3-2	1.35E+02		1.57E+01		6.39E-03		1.29E-04		1.11E-08	
SO4-2	1.53E+02		1.77E+01		7.15E-03		1.44E-04		1.23E-08	
UO2+2	2.10E-01		1.42E-01		7.00E-13		0		0	
V+5	1.51E-03		1.12E-03		2.14E-07		4.16E-09		4.00E-13	
W+4	8.01E-01		9.67E-02		1.01E-04		2.03E-06		1.74E-10	
Kd										
Group 2 (Kd = 1.0)										
mL/g)										
Bi-210	---	---	---	0	0.00E+00	0	0.00E+00	0	0.00E+00	
Ni-63	---	---	---	5.81E-06	3.42E+05	1.73E-06	1.02E+05	5.58E-08	3.28E+03	
Pa-231	---	---	---	8.20E-09	3.87E-01	5.67E-10	2.68E-02	3.79E-11	1.79E-03	
Pa-233	---	---	---	1.73E-11	3.58E+02	0	0.00E+00	1.00E-13	2.07E+00	
Pa-234m	---	---	---	0	0.00E+00	0	0.00E+00	0	0.00E+00	
Po-211	---	---	---	0	0.00E+00	0	0.00E+00	0	0.00E+00	
Bi+3	---	---	---	6.86E+00		4.70E-01		3.40E-02		
Ca+2	---	---	---	2.04E-01		6.48E-02		1.88E-03		
Cd+2	---	---	---	3.72E-02		3.81E-03		2.14E-04		
Cu+2	---	---	---	2.21E-03		3.88E-04		1.55E-05		
Fe+3	---	---	---	7.14E+00		5.11E-01		3.77E-02		
Mg+2	---	---	---	2.63E-02		5.36E-03		2.04E-04		
Ni+2	---	---	---	2.13E-01		8.37E-02		2.31E-03		

Table F.3.2.1. Maximum Contaminant Concentration Calculated for the Long Term Management Alternative										
Constituent	300 years (mg/L)	500 years (mg/L)	years	2,500 (mg/L)	years	5,000 (mg/L)	years	10,000 (mg/L)		
Kd										
Group 1										
(Kd = 0.0 mL/g)										
C-14	3.15E-06	1.40E+04	3.96E-06	1.76E+04	2.13E-09	9.48E+00	3.18E-11	1.42E-01	0	0.00E+00
I-129	4.09E-04	7.20E+01	3.21E-04	5.65E+01	6.51E-07	1.15E-01	1.31E-08	2.31E-03	1.10E-12	1.94E-07
Np-237	2.92E-03	2.06E+03	6.45E-04	4.54E+02	4.19E-07	2.95E-01	8.46E-09	5.96E-03	7.00E-13	4.93E-07
Np-238	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rh-106	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rn-219	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rn-222	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00
Ru-106	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00
Sb-126m	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00
Se-79	2.12E-04	1.48E+04	3.45E-04	2.40E+04	9.18E-08	6.39E+00	1.80E-09	1.25E-01	1.00E-13	6.96E-06
Tc-99	5.40E-03	9.13E+04	6.48E-03	1.10E+05	8.44E-06	1.43E+02	1.71E-07	2.89E+00	1.45E-11	2.45E-04
U-233	1.53E-08	1.47E-01	2.89E-08	2.79E-01	4.70E-12	4.53E-05	1.00E-13	9.64E-07	0	0.00E+00
U-234	3.82E-05	2.38E+02	3.20E-05	2.00E+02	1.91E-10	1.19E-03	3.80E-12	2.37E-05	0	0.00E+00
U-235	1.20E-01	2.59E+02	9.30E-02	2.01E+02	5.28E-06	1.14E-02	1.06E-07	2.29E-04	6.33E-11	1.37E-07
U-236	1.36E-07	8.79E-03	1.27E-07	8.20E-03	2.52E-11	1.63E-06	5.00E-13	3.23E-08	0	0.00E+00
U-237	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00	0	0.00E+00
U-238	1.83E+01	6.15E+03	1.42E+01	4.77E+03	7.50E-04	2.52E-01	1.51E-05	5.07E-03	9.00E-09	3.02E-06
Ag+	8.52E-03		9.19E-03		1.02E-06		2.11E-08		1.80E-12	
As+5	6.19E-03		6.37E-03		3.54E-06		7.32E-08		6.30E-12	
B+3	7.73E-03		6.84E-03		7.52E-06		1.55E-07		1.34E-11	
Be+2	4.39E-04		4.84E-04		0		0		0	
Cl-	1.41E+00		1.27E+00		1.46E-03		3.01E-05		2.59E-09	
CO3-2	2.50E+01		1.94E+01		4.22E-03		8.51E-05		7.31E-09	
Cr+3	5.87E-01		4.45E-01		8.39E-07		1.69E-08		1.50E-12	
CrO4-2	1.10E-01		9.20E-02		1.60E-03		3.27E-05		2.82E-09	
F-	5.10E+00		4.04E+00		9.49E-04		1.92E-07		1.65E-09	
Fe(CN)6-4	8.73E-01		1.49E+00		5.32E-06		1.07E-07		6.39E-11	
Hg+	3.06E-04		3.30E-04		0		0		0	
K+	2.38E+00		2.69E+00		6.60E-04		1.36E-05		1.18E-09	
Li+	1.47E-04		1.50E-04		9.86E-08		2.04E-09		2.00E-13	
Mo+6	2.69E-02		2.81E-02		1.50E-05		3.10E-07		2.67E-11	
Na+	5.70E+02		4.44E+02		5.90E-01		1.19E-02		1.03E-06	
NO2-	6.38E+01		4.94E+01		2.53E-02		5.12E-04		4.41E-06	
NO3-	1.05E+03		8.21E+02		1.21E+00		2.44E-02		2.10E-06	
OH-	2.26E+01		1.79E+01		6.02E-02		1.21E-03		1.04E-07	
SiO3-2	2.02E+01		1.56E+01		6.40E-03		1.29E-04		1.11E-08	
SO4-2	2.28E+01		1.77E+01		7.23E-03		1.46E-04		1.26E-08	
UO2+2	1.26E-01		1.49E-01		3.80E-12		0		0	
V+5	1.06E-03		1.20E-03		2.41E-07		4.98E-09		4.00E-13	
W+4	3.92E-03		4.22E-03		2.00E-13		0		0	
Kd										
Group 2										
(Kd = 1.0 mL/g)										
Bi-210	--	--	--	0	0.00E+00	0	0.00E+00	0	0.00E+00	
Ni-63	--	--	--	2.00E-13	1.18E-02	0	0.00E+00	0	0.00E+00	
Pa-231	--	--	--	8.20E-09	3.87E-01	5.67E-10	2.68E-02	3.79E-11	1.79E-03	
Pa-233	--	--	--	0	0.00E+00	0	0.00E+00	0	0.00E+00	
Pa-234m	--	--	--	0	0.00E+00	0	0.00E+00	0	0.00E+00	
Po-211	--	--	--	0	0.00E+00	0	0.00E+00	0	0.00E+00	
Bi+3	--	--	--	6.86E+00		4.70E-01		3.40E-02		
Ca+2	--	--	--	2.04E-01		6.48E-02		1.88E-03		
Cd+2	--	--	--	3.72E-02		3.81E-03		2.14E-04		
Cu+2	--	--	--	6.00E-06		1.24E-07		1.07E-11		
Fe+3	--	--	--	7.14E+00		5.11E-01		3.77E-02		
Mg+2	--	--	--	2.63E-02		5.36E-03		2.04E-04		
Ni+2	--	--	--	2.13E-01		8.37E-02		2.31E-03		

Table 3.3.1. Maximum Concentrations Calculated for the In Situ Fill and Cap Alternative

	2500 years (mg/L)	2500 years (pCi/L)	5,000 years (mg/L)	5,000 years (pCi/L)	10,000 years (mg/L)	10,000 years (pCi/L)
C-14	1.40E-12	6.23E-03	2.99E-07	1.33E+03	1.93E-08	8.59E+01
I-129	9.82E-11	1.73E-05	4.74E-05	8.34E+00	1.46E-05	2.57E+00
Rn-219	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rn-222	0	0.00E+00	0	0.00E+00	0	0.00E+00
Ru-106	0	0.00E+00	1.00E-13	3.34E-01	0	0.00E+00
Sb-126m	0	0.00E+00	0	0.00E+00	0	0.00E+00
Se-79	1.35E-11	9.40E-04	6.51E-06	4.53E+02	1.91E-06	1.33E+02
Tc-99	2.72E-09	4.60E-02	8.70E-04	1.47E+04	1.03E-04	1.74E+03
U-233	0	0.00E+00	5.84E-10	5.63E-03	1.03E-10	9.93E-04
U-234	1.00E-13	6.24E-07	3.70E-08	2.31E-01	4.41E-09	2.75E-02
U-235	2.02E-08	4.36E-05	1.57E-02	3.39E+01	1.61E-03	3.48E+00
U-236	1.00E-13	6.46E-09	1.62E-08	1.05E-03	3.81E-09	2.46E-04
U-237	0	0.00E+00	0	0.00E+00	0	0.00E+00
U-238	3.00E-06	1.01E-03	2.40E+00	8.06E+02	2.44E-01	8.20E+01
Ag+	5.40E-10		5.53E-04		1.68E-07	
As+5	6.70E-11		3.00E-04		5.79E-07	
B+3	1.72E-10		4.12E-04		1.23E-06	
Be+2	5.76E-11		3.61E-05		7.80E-09	
Cl	1.41E-07		1.09E-01		9.95E-03	
CO3-2	1.47E-06		3.31E+00		3.19E-01	
Cr+3	2.20E-11		8.83E-05		1.86E-05	
CrO4-2	7.22E-10		6.19E-02		1.21E-02	
F-	5.96E-06		6.75E-01		6.44E-02	
Fe(CN)6-4	1.16E-06		1.93E-01		1.14E-03	
Hg+	2.40E-12		1.61E-05		6.68E-09	
K+	9.74E-07		3.47E-01		1.08E-04	
Li+	0		6.63E-06		1.61E-08	
Mo+6	2.06E-09		1.73E-03		2.45E-06	
Na+	4.43E-05		7.00E+01		1.24E+01	
NO2-	3.66E-06		8.31E+00		8.64E-01	
NO3-	3.17E-05		1.27E+02		2.68E+01	
Np-237	2.02E-10	1.42E-04	6.87E-05	4.84E+01	9.19E-06	6.47E+00
Np-238	0	0.00E+00	0	0.00E+00	0	0.00E+00
OH-	1.94E-05		2.34E+00		1.35E+00	
Rh-106	0		0		0	
SO4-2	2.43E-06		2.98E+00		3.04E-01	
SO4-2	2.43E-06		2.98E+00		3.04E-01	
UO2+2	6.95E-08		2.27E-02		3.46E-07	
V+5	4.28E-10		1.54E-04		3.94E-08	
W+4	0		2.00E-04		8.67E-08	

Table F.3.4.1 Maximum Concentrations in Groundwater Calculated for the In Situ Vitrification Alt

Constituents		5,000	5,000	10,000	10,000
		years (mg/L)	years (pCi/L)	years (mg/L)	years (pCi/L)
Tc2O7		1.72E-06	2.91E+01	2.21E-06	3.73E+01
U-233		1.40E-12	1.35E-05	1.80E-12	1.74E-05
U-234		3.92E-11	2.45E-04	4.99E-11	3.11E-04
U-235		1.25E-05	2.70E-02	1.61E-05	3.48E-02
U-236		4.51E-11	2.91E-06	5.82E-11	3.76E-06
U-238		1.84E-03	6.18E-01	2.37E-03	7.96E-01
Ag2O		1.90E-06		2.45E-06	
As2O5		1.42E-06		1.83E-06	
B2O3		4.86E-06		6.27E-06	
BeO		1.01E-07		1.31E-07	
Cr2O3		7.11E-05		9.18E-05	
Li2O		3.38E-08		4.36E-08	
Na2O		7.39E-02		9.54E-02	
MoO3		6.31E-06		8.14E-06	
NpO2		1.63E-07		2.10E-07	
V2O5		2.78E-07		3.59E-07	
WO2		5.63E-07		7.26E-07	
WO3		1.12E-06		1.45E-06	

Table F.3.5.1. Maximum Concentrations Calculated for the Ex Situ Intermediate Separations Alteration

	2,500 years (mg/L)	2,500 years (pCi/L)	5,000 years (mg/L)	5,000 years (pCi/L)	10,000 years (mg/L)	10,000 years (pCi/L)
C-14	3.42E-10	1.52E+00	6.80E-09	3.03E+01	2.00E-13	8.90E-04
I-129	5.32E-08	9.36E-03	2.01E-06	3.54E-01	1.21E-10	2.13E-05
Rn-219	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rn-222	0	0.00E+00	0	0.00E+00	0	0.00E+00
Ru-106	0	0.00E+00	0	0.00E+00	0	0.00E+00
Sb-126	0	0.00E+00	0	0.00E+00	0	0.00E+00
Se-79	7.49E-09	5.21E-01	2.75E-07	1.91E+01	1.71E-11	1.19E-03
Tc-99	3.78E-07	6.39E+00	1.50E-05	2.54E+02	1.55E-09	2.62E-02
U-233	7.00E-13	6.75E-06	2.32E-11	2.24E-04	0	0.00E+00
U-234	2.45E-11	1.53E-04	1.42E-09	8.86E-03	0	0.00E+00
U-235	7.44E-06	1.61E-02	0.00058249	1.26E+00	7.16E-09	1.55E-05
U-236	4.57E-11	2.95E-06	6.63E-10	4.28E-05	0	0.00E+00
U-237	0	0.00E+00	0	0.00E+00	0	0.00E+00
U-238	1.11E-03	3.73E-01	8.90E-02	2.99E+01	1.02E-06	3.43E-04
Ag+	3.24E-10		1.94E-05		1.72E-10	
As+5	4.02E-11		1.39E-05		5.95E-10	
B+3	1.03E-10		1.82E-05		1.26E-09	
Be+2	3.46E-11		9.15E-07		0	
Cl-	1.71E-05		0.00405731		2.50E-07	
CrO4-2	2.57E-06		3.16E-03		2.87E-07	
F-	1.80E-03		2.47E-02		1.86E-07	
Fe(CN)6-4	4.47E-04		4.27E-03		7.22E-09	
Hg+	1.50E-12		7.64E-07		0	
Li+	0		3.29E-07		1.66E-11	
Na+	1.61E-03		2.78E+00		1.18E-04	
NO2-	2.10E-03		3.10E-01		4.96E-06	
NO3-	2.18E-02		5.13E+00		2.43E-04	
SO4-2	0.00907481		0.110655		1.44E-06	
UO2+2	4.23E-08		8.93E-05		0	
V+5	2.57E-10		1.23E-06		4.05E-11	
W+6	0		9.90E-06		0	
Np-237	7.19E-08	5.06E-02	2.22E-06	1.56E+00	8.42E-11	5.93E-05
Np-238	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rh-106	0	0.00E+00	0	0.00E+00	0	0.00E+00
CO3-2	6.66E-04		1.21E-01		8.51E-07	
Cr+3	1.52E-08		3.56E-06		1.69E-10	
K+	5.83E-07		2.68E-03		1.11E-07	
Mo+6	1.24E-09		5.51E-05		2.52E-09	
OH-	6.53E-03		1.14E-01		1.22E-05	
SO4-2	9.07E-04		1.11E-01		1.44E-06	

Table F.3.5.2 Maximum Concentrations Calculated for the LAW Vaults - Intermediate Separation					
		5,000	5,000	10,000	10,000
Constituent		years (mg/L)	years (pCi/L)	years (mg/L)	years (pCi/L)
Tc-99		4.56E-06	7.71E+01	1.23E-05	2.08E+02
U-233		2.00E-13	1.93E-06	6.00E-13	5.78E-06
U-234		6.60E-12	4.12E-05	1.76E-11	1.10E-04
U-235		2.06E-06	4.45E-03	5.56E-06	1.20E-02
U-236		7.60E-12	4.91E-07	2.05E-11	1.32E-06
U-238		3.09E-04	1.04E-01	8.35E-04	2.81E-01
Ag2O		1.19E-06		3.23E-06	
As2O5		2.80E-06		7.57E-06	
B2O3		5.46E-06		1.48E-05	
BeO		2.98E-07		8.06E-07	
Cr2O3		3.52E-06		9.51E-06	
Li-2O		2.11E-08		5.71E-08	
MoO3		1.77E-05		4.79E-05	
Na2O		2.66E-01		7.19E-01	
NpO2		5.33E-08		1.44E-07	
V2O5		2.27E-07		6.13E-07	
WO2		1.22E-10		3.29E-10	
WO3		3.66E-06		9.89E-06	

Table F.3.8.1 Maximum Concentration Calculated in Groundwater for the Ex Situ/In Situ Combin

Constituent	2,500 years (mg/L)	2,500 years (pCi/L)	5,000 years (mg/L)	5,000 years (pCi/L)	10,000 years (mg/L)	10,000 years (pCi/L)
C-14	2.3E-10	1.02E+00	6.71E-10	2.99E+00	0.00E+00	0.00E+00
I-129	3.91E-08	6.88E-03	0.000000118	2.08E-02	1.08E-11	1.90E-06
Np-237	5.23E-08	3.68E-02	9.63E-08	6.78E-02	6.20E-12	4.36E-06
Np-238	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rh-106	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rn-219	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rn-222	0	0.00E+00	0	0.00E+00	0	0.00E+00
Ru-106	0	0.00E+00	0	0.00E+00	0	0.00E+00
Sb-126m	0	0.00E+00	0	0.00E+00	0	0.00E+00
Se-79	5.49E-09	3.82E-01	1.59E-08	1.11E+00	1.40E-12	9.74E-05
Tc-99	2.78E-07	4.70E+00	0.000000815	1.38E+01	7.55E-11	1.28E-03
U-233	4E-13	3.86E-06	1.6E-12	1.54E-05	0.00E+00	0.00E+00
U-234	1.01E-11	6.30E-05	9.16E-11	5.72E-04	0.00E+00	0.00E+00
U-235	3.36E-06	7.26E-03	2.59E-05	5.59E-02	5.02E-10	1.08E-06
U-236	1.71E-11	1.10E-06	1.74E-10	1.12E-05	0.00E+00	0.00E+00
U-237	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
U-238	4.99E-04	1.68E-01	3.95E-03	1.33E+00	7.20E-08	2.42E-05
Cl-	6.63E-06		1.20E-04		1.99E-09	
CO3 -2	3.70E-04		4.22E-03		6.97E-08	
Cr+3	7.72E-09		1.35E-07		8.50E-12	
CrO4 -2	7.90E-07		5.23E-05		4.91E-09	
F-	7.15E-04		7.25E-03		1.05E-08	
Fe (CN) 6	1.75E-04		1.33E-04		3.52E-10	
Hg+	2.94E-07		2.91E-06		1.05E-10	
Na+	7.30E-03		1.02E-01		5.42E-06	
NO2 -	1.33E-03		1.23E-02		2.76E-07	
NO3 -	1.11E-02		1.95E-01		1.23E-05	
OH -	2.39E-03		2.43E-02		5.45E-07	
SiO3 -2	2.95E-04		3.42E-03		2.27E-08	
SO4 -2	4.05E-04		3.94E-03		1.01E-07	
W+4	4.72E-06		4.67E-05		1.68E-09	

Table F.3.8.2 Maximum Concentration Calculated in Groundwater for the Ex Situ/In Situ Combin

	2,500 years	2,500 years	5,000 years	5,000 years	10,000 years	10,000 years
Constituent	(mg/L)	(pCi/L)	(mg/L)	(pCi/L)	(mg/L)	(pCi/L)
C-14	1E-13	4.45E-04	5.89E-08	2.62E+02	1.45E-09	6.45E+00
I-129	9.5E-12	1.67E-06	2.16E-05	3.80E+00	1.07E-06	1.88E-01
Np-237	1.48E-11	1.04E-05	2.47E-05	1.74E+01	1.26E-06	8.87E-01
Np-238	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rh-106	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rn-219	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rn-222	0	0.00E+00	0	0.00E+00	0	0.00E+00
Ru-106	0	0.00E+00	0	0.00E+00	0	0.00E+00
Sb-126m	0	0.00E+00	0	0.00E+00	0	0.00E+00
Se-79	1.3E-12	9.05E-05	0.00000298	2.07E+02	1.38E-07	9.60E+00
Tc-99	1.21E-10	2.04E-03	1.64E-04	2.77E+03	7.49E-06	1.27E+02
U-233	0	0.00E+00	4.96E-10	4.78E-03	4.06E-11	3.91E-04
U-234	0	0.00E+00	1.33E-08	8.30E-02	1.32E-09	8.24E-03
U-235	1.04E-09	2.25E-06	2.03E-03	4.38E+00	1.47E-04	3.18E-01
U-236	0	0.00E+00	2.18E-09	1.41E-04	6.99E-10	4.52E-05
U-237	0	0.00E+00	0	0.00E+00	0	0.00E+00
U-238	1.49E-07	5.01E-05	3.07E-01	1.03E+02	1.99E-02	6.69E+00
Ag+	1.1E-10		2.80E-03	0.00E+00	3.59E-08	0.00E+00
As+5	4.11E-11		4.92E-04		1.25E-07	
B+3	1.05E-10		1.91E-03		4.07E-08	
Be+2	3.45E-11		9.49E-06		1.00E-13	
Cl-	5.19E-08		8.49E-02		5.69E-04	
CO3 -2	1.51E-06		1.94E+00		6.18E-03	
Cr+3	9.4E-12		5.44E-05		6.38E-06	
CrO4 -2	1.84E-08		2.60E-02		4.82E-03	
F-	5.63E-07		2.99E-01		3.68E-03	
Fe(CN) 6	1.86E-07		5.64E-02		2.93E-04	
Hg+	3.52E-10		1.03E-03		8.35E-06	
K+	3.19E-07		3.20E-02		5.09E-06	
Li+	0		1.37E-05		3.48E-09	
Mo+6	8.81E-10		3.33E-04		2.62E-08	
Na+	9.14E-06		4.38E+01		4.54E+00	
NO2 -	1.71E-06		3.15E+00		1.02E-01	
NO3 -	1.35E-05		7.83E+01		9.19E+00	
OH -	1.42E-06		2.84E+00		5.38E-01	
SiO3 -2	9.51E-08		1.45E+00		9.01E-02	
SO4 -2	4.31E-07		1.92E+00		1.65E-02	
UO2 +2	4.17E-08		8.61E-03		4.56E-11	
V+5	2.63E-10		3.35E-05		8.50E-09	
W+4	5.65E-09		1.74E-02		1.34E-04	

Table F.3.8.3 Maximum Concentration Calculated in Groundwater f

Constituent	5,000 years (mg/L)	5,000 years (pCi/L)	10,000 years (mg/L)	10,000 years (pCi/L)
Tc-99	2.34E-06	3.95E+01	6.30E-06	1.06E+02
U-233	1.00E-13	9.64E-07	3.00E-13	2.89E-06
U-234	3.40E-12	2.12E-05	9.00E-12	5.62E-05
U-235	1.05E-06	2.27E-03	9.00E-12	1.94E-08
U-236	3.90E-12	2.52E-07	1.05E-11	6.78E-07
U-238	1.58E-04	5.31E-02	4.28E-04	1.44E-01
Ag+	6.12E-07		1.65E-06	
As+5	1.43E-06		3.88E-06	
B+	2.80E-06		7.56E-06	
Be+2	1.53E-07		4.13E-07	
Cr+3	1.80E-06		4.87E-06	
K+	4.11E-07		1.11E-06	
Li+	1.08E-08		2.92E-08	
Mo+6	9.08E-06		2.46E-05	
Na+	1.36E-01		3.68E-01	
NpO2	2.73E-08		7.39E-08	
SiO3 -2	1.20E-01		5.40E-01	
V+	1.16E-07		3.14E-07	
WO3	1.87E-06		5.07E-06	
WO2	6.23E-11		1.69E-10	

Table F.3.9.1 Maximum Concentrations Calculated for the Phased Implementation Total Alternati

Constituent	2,500 years (mg/L)	2,500 years (pCi/L)	5,000 years (mg/L)	5,000 years (pCi/L)	10,000 years (mg/L)	10,000 years (pCi/L)
C-14	3.42E-10	1.52E+00	6.80E-09	3.03E+01	2.00E-13	8.90E-04
I-129	5.32E-08	9.36E-03	2.01E-06	3.54E-01	1.21E-10	2.13E-05
Rn-219	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rn-222	0	0.00E+00	0	0.00E+00	0	0.00E+00
Ru-106	0	0.00E+00	0	0.00E+00	0	0.00E+00
Sb-126	0	0.00E+00	0	0.00E+00	0	0.00E+00
Se-79	7.49E-09	5.21E-01	2.75E-07	1.91E+01	1.71E-11	1.19E-03
Tc-99	3.78E-07	6.39E+00	1.50E-05	2.54E+02	1.55E-09	2.62E-02
U-233	7.00E-13	6.75E-06	2.32E-11	2.24E-04	0	0.00E+00
U-234	2.45E-11	1.53E-04	1.42E-09	8.86E-03	0	0.00E+00
U-235	7.44E-06	1.61E-02	5.82E-04	1.26E+00	7.16E-09	1.55E-05
U-236	4.57E-11	2.95E-06	6.63E-10	4.28E-05	0	0.00E+00
U-237	0	0.00E+00	0	0.00E+00	0	0.00E+00
U-238	1.11E-03	3.73E-01	8.90E-01	2.99E+02	1.02E-06	3.43E-04
Ag+	3.24E-10		1.94E-05		1.72E-10	
As+5	4.02E-11		1.39E-05		5.95E-10	
B+3	1.03E-10		1.82E-05		1.26E-09	
Be+2	3.46E-11		9.15E-07		0	
Cl-	1.71E-05		4.06E-03		2.50E-07	
CrO4-2	2.57E-06		3.16E-03		2.87E-07	
F-	1.80E-03		2.47E-02		1.86E-07	
Fe (CN) 6-	4.47E-04		4.27E-03		7.22E-09	
Hg+	1.50E-12		7.64E-07		0	
Li+	0		3.29E-07		1.66E-11	
Na+	1.62E-02		2.78E+00		1.18E-04	
NO2	2.11E-03		3.09E-01		4.96E-06	
NO3	2.19E-02		5.13E+00		2.44E-04	
SO4-2	9.07E-04		1.11E-01		1.44E-06	
UO2+2	4.23E-08		8.93E-05		0	
V+5	2.57E-10		1.23E-06		4.05E-11	
W+6	0		9.90E-06		0	
	0		0		0	
Np-237	7.19E-08	5.06E-02	2.22E-06	1.56E+00	8.42E-11	5.93E-05
Np-238	0	0.00E+00	0	0.00E+00	0	0.00E+00
Rh-106	0	0.00E+00	0	0.00E+00	0	0.00E+00
CO3-2	6.66E-04		1.21E-01		8.51E-07	
Cr+3	1.52E-08		3.56E-06		1.69E-10	
K+	5.85E-07		2.68E-03		1.11E-07	
Mo+6	1.24E-09		5.51E-05		2.52E-09	
OH-	6.53E-03		1.14E-01		1.22E-05	
SO4-2	9.07E-04		1.11E-01		1.44E-06	

Table F.3.9.2 Maximum Concentration Calculated for the LAW Vaults - Phased Im

Constituent	5,000 years (mg/L)	5,000 years (pCi/L)	10,000 years (mg/L)	10,000 years (pCi/L)
Tc-99	4.56E-06	7.71E+01	1.23E-05	2.08E+02
U-233	2.00E-13	1.93E-06	6.00E-13	5.78E-06
U-234	6.60E-12	4.12E-05	1.76E-11	1.10E-04
U-235	2.06E-06	4.45E-03	5.56E-06	1.20E-02
U-236	7.60E-12	4.91E-07	2.05E-11	1.32E-06
U-238	3.09E-04	1.04E-01	8.35E-04	2.81E-01
Ag2O	1.19E-06		3.23E-06	
As2O5	2.80E-06		7.57E-06	
B2O3	5.46E-06		1.48E-05	
BeO	2.98E-07		8.06E-07	
Cr2O3	3.52E-06		9.51E-06	
Li-2O	2.11E-08		5.71E-08	
MoO3	1.77E-05		4.79E-05	
Na2O	2.66E-01		7.19E-01	
NpO2	5.33E-08		1.44E-07	
V2O5	2.27E-07		6.13E-07	
W2O2	1.22E-10		3.29E-10	
W2O3	3.66E-06		9.89E-06	

TWRS EIS
CALCULATION COVER SHEET

DISCIPLINE & TITLE

ENGR/COST Proposed
Draft EIS Alternatives

ORIGINATOR

D. Stein

DATE

2/20/96

REVISION NO.

01

C.H. 3/25/96

OBJECTIVE

Re-estimate Alternative:
Costs based on Proposed Draft
EIS basis changes (DEIS Rev C)

METHODOLOGY

factor from previous
cost estimates

ASSUMPTIONS

Op. cost + repository fees
only will be affected by
changes proposed; other changes
are minor + are neglected herein
due to time constraints.

(Continue on another sheet if necessary)

* See ATTACHED Revision description

D. Stein

SIGNATURE

CHECKED: C. Henderson 3/25/96

CALCULATION & RESULTS ATTACHED

93 99 pages total
excluding cover sheet.



JACOBS ENGINEERING GROUP INC.

DATE _____

SUBJECT _____

SHEET NO. _____

BY _____ CHKD. _____

JOB NO. _____

CALCULATION: Engr/Cost - Proposed Draft EIS
Alternatives.

3/25/96 Revision:

- 1) Revised Phased Implementation alternative estimate with attached Calc dated 2/27/96 for Phased implementation.
- 2) Removed Cost Estimate for Modified Combo Alternative.

Stein, David



From: Stein, David
To: Henderson, Colin
Subject: Hanford TWEIS Alternatives Cost Update
Date: Wednesday, March 20, 1996 1:35PM

Following are Hanford TWEIS Alternatives cost updates with corrections for Treatment Operating Costs. These corrections were noted in the engineering calculations dated 2/20/96, but were never transferred to the final cost tables until now. The operating costs corrections are also presented here for your comparison.

TABLE 1

	PREVIOUS OPERATING COSTS (MILLIONS)	CORRECTED OPERATING COSTS(MILLIONS)
Intermediate Separations	\$5,577	\$5,509
No Separations(Vitrification)	\$23,273	\$22,742
No Separations(Calcination)	\$8,182	\$7,548
ExSitu/InSitu Combination	\$2,672	\$2,638

TABLE 2

ALTERNATIVE	TOTAL COST(WITH REPOSITORY FEE@\$360,000 PER CANISTER)	95% CONFIDENCE RANGE
	TARGET VALUE (MILLIONS)	(MILLIONS)
Intermediate Separations	\$37,818	\$30,399 ---- \$40,552
No Separations(Vitrification)	\$252,669	\$69,475 ---- \$252,669
No Separations(Calcination)	\$85,815	\$38,789 ---- \$86,141
ExSitu/InSitu Combination	\$25,526	\$22,990 ---- \$27,913

TABLE 3

ALTERNATIVE	TARGET VALUE (MILLIONS)	COST EXCLUDING REPOSITORY FEE 95% CONFIDENCE RANGE (MILLIONS)
Intermediate Separations	\$25,798	\$23,775 ---- \$29,741
No Separations(Vitrification)	\$41,209	\$25,560 ---- \$43,559
No Separations(Calcination)	\$26,015	\$22,157 ---- \$28,708
ExSitu/InSitu Combination	\$19,516	\$17,956 ---- \$22,407

These changes should bring the alternatives up to date. Let me know if I can do anything else.

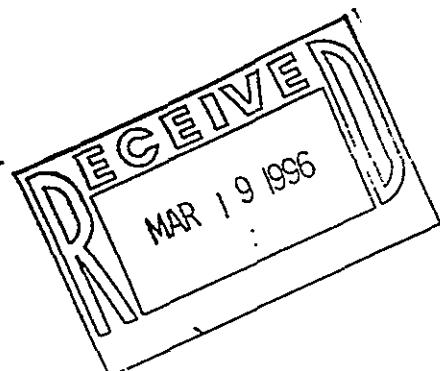
Stein, David

From: Stein, David
To: Henderson, Colin
Subject: TWEIS Cost Uncertainty Update
Date: Monday, March 18, 1996 10:04AM

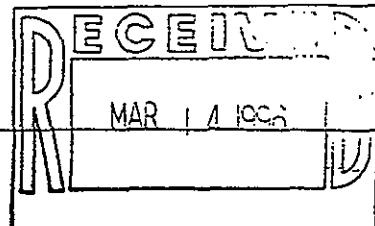
Following are Hanford TWEIS Alternatives Cost Uncertainty updates which include an increase for tank characterization costs (\$903 million for InSitu Fill & Cap and InSitu Vitrification and 60% of \$903 or \$542 million for InSitu/ExSitu Combo):

ALTERNATIVE	TARGET VALUE (millions)	95% CONFIDENCE RANGE (millions)
InSitu Fill & Cap	\$7,884	\$6,972 — \$8,815
InSitu Vitrification	\$16,578	\$16,185 — \$23,840
InSitu/ExSitu Combo with Repository Fee @ \$360,000 per canister(\$6,010 million)	\$25,560	\$22,996 — \$27,947
InSitu/ExSitu Combo without Repository Fee	\$19,550	\$17,968 — \$22,441
InSitu/ExSitu Combo with Repository Fee @ \$5,000 million(Feb 96)	\$24,550	\$22,466 — \$27,151

After reviewing the cost components of the Repository Fee in the TRW Report, I can confirm that there was no double counting when compared to the Westinghouse Data Packages. The Repository Fee included a cost for an outer barrier for the HLW package in which it is placed before insertion into the vault. This outer barrier is either in addition to the MPC or replaces the MPC, I cannot determine which.



Stein, David



From: Stein, David
To: Henderson, Colin
Subject: Hanford TWEIS Alternatives Cost Uncertainty
Date: Wednesday, March 13, 1996 12:51PM

Following are Hanford TWEIS Alternatives Cost Uncertainty Tables with and without Repository Fee (fee has been calculated using \$360,000 per canister per latest directive):

TABLE 1

ALTERNATIVE	TOTAL ALTERNATIVE COST(WITH REPOSITORY FEE)	
	TARGET VALUE (millions)	95% CONFIDENCE RANGE (millions)
Intermediate Separations	\$37,886	\$30,465 — \$40,598
No Separations (Vitrification)	\$253,200	\$69,971 — \$253,200
No Separations (Calcination)	\$86,449	\$39,406 — \$86,548
Extensive Separations	\$28,544	\$27,477 — \$36,471
ExSitu/InSitu Combination	\$25,018	\$22,691 — \$27,197
Phased Implementation	\$38,728	\$31,843 — \$41,756
Junior Combo	\$19,461	\$18,512 — \$22,053

Note: For most alternatives, repository fee is so high that it dominates the cost uncertainty. I would recommend that the repository fee be considered as a separate item with no range included and just a note as to how it was calculated; e.g. \$360,000 charge per canister.

TABLE 2

ALTERNATIVE	ALTERNATIVE REMEDIATION COST(EXCLUDES REP FEE)	
	TARGET VALUE (millions)	95% CONFIDENCE RANGE (million)
Intermediate Separations	\$25,866	\$23,818 — \$29,808
No Separations (Vitrification)	\$41,740	\$25,628 — \$44,074
No Separations (Calcination)	\$26,649	\$22,276 — \$29,269
Extensive Separations	\$27,979	\$26,580 — \$35,476
ExSitu/InSitu Combination	\$19,008	\$17,742 — \$21,774
Phased Implementation	\$26,708	\$25,000 — \$31,109
Junior Combo	\$16,331	\$15,089 — \$18,633

I will send copies of the model output by Fed Ex this afternoon. Give me a call if you have any questions.

Henderson, Colin

From: Stein, David
To: Henderson, Colin
Subject: Hanford TWEIS Alternatives Cost Update
Date: Wednesday, March 20, 1996 1:35PM

Following are Hanford TWEIS Alternatives cost updates with corrections for Treatment Operating Costs. These corrections were noted in the engineering calculations dated 2/20/96, but were never transferred to the final cost tables until now. The operating costs corrections are also presented here for your comparison.

TABLE 1

	PREVIOUS OPERATING COSTS (MILLIONS)	CORRECTED OPERATING COSTS(MILLIONS)
Intermediate Separations	\$5,577	\$5,509
No Separations(Vitrification)	\$23,273	\$22,742
No Separations(Calcination)	\$8,182	\$7,548
ExSitu/InSitu Combination	\$2,672	\$2,638

TABLE 2

ALTERNATIVE	TOTAL COST(WITH REPOSITORY FEE@ \$360,000 PER CANISTER) TARGET VALUE (MILLIONS)	95% CONFIDENCE RANGE (MILLIONS)
Intermediate Separations	\$37,818	\$30,399 ---- \$40,552
No Separations(Vitrification)	\$252,669	\$69,475 ---- \$252,669
No Separations(Calcination)	\$85,815	\$38,789 ---- \$86,141
ExSitu/InSitu Combination	\$25,526	\$22,990 ---- \$27,913

TABLE 3

ALTERNATIVE	TARGET VALUE (MILLIONS)	COST EXCLUDING REPOSITORY FEE 95% CONFIDENCE RANGE (MILLIONS)
Intermediate Separations	\$25,798	\$23,775 ---- \$29,741
No Separations(Vitrification)	\$41,209	\$25,560 ---- \$43,559
No Separations(Calcination)	\$26,015	\$22,157 ---- \$28,708
ExSitu/InSitu Combination	\$19,516	\$17,956 ---- \$22,407

These changes should bring the alternatives up to date. Let me know if I can do anything else.

Henderson, Colin

From: Stein, David
To: Henderson, Colin
Subject: TWEIS Cost Uncertainty Update
Date: Monday, March 18, 1996 10:04AM

Following are Hanford TWEIS Alternatives Cost Uncertainty updates which include an increase for tank characterization costs (\$903 million for InSitu Fill & Cap and InSitu Vitrification and 60% of \$903 or \$542 million for InSitu/ExSitu Combo):

ALTERNATIVE	TARGET VALUE (millions)	95% CONFIDENCE RANGE (millions)
InSitu Fill & Cap	\$7,884	\$6,972 --- \$8,815
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After reviewing the cost components of the Repository Fee in the TRW Report, I can confirm that there was no double counting when compared to the Westinghouse Data Packages. The Repository Fee included a cost for an outer barrier for the HLW package in which it is placed before insertion into the vault. This outer barrier is either in addition to the MPC or replaces the MPC, I cannot determine which.

Henderson, Colin

From: Stein, David
To: Henderson, Colin
Subject: Capsule Alternatives Cost Revision(Repository Fee Change)
Date: Monday, March 18, 1996 1:54PM

Incorporating the revised Repository Fee method (\$360,000 per canister) results in the following for the Capsule Alternatives:

	CAPSULE ALTERNATIVES	
	OVERPACK AND SHIP	VITRIFY WITH TANK WASTE
	(millions)	(millions)
Current Operations	\$377	\$315
R&D	\$14	\$5
Capital	\$32	\$36
Operating	\$34	\$46
M&M	-----	\$1
D&D	\$6	\$6
Repository Fee	\$144	\$232
Total	\$607	\$641

DATE 2/13/96

SUBJECT

SHEET NO. 1 - 10

BY DLS CHKD

JOB NO.

Intermediate Separations
Proposed DEIS

previous HLW glass — 45% waste oxide loading, 1.0 blend factor
from mass balance info

1.30E+04 MT glass formers

2.51E+04 MT glass product

proposed HLW glass — 20% waste oxide loading, 1.5 blend factor

from mass balance info

4.29E+04 MT glass formers

5.44E+04 MT glass product

ratio glass formers	ratio glass product
---------------------	---------------------

$$\frac{4.29E+04}{1.36E+04} = 3.15$$

$$\frac{5.44E+04}{2.51E+04} = 2.17$$

previous LAW glass — 25% sodium oxide loading, 1.0 blend factor

from mass balance info

2.81E+03 MT glass formers

3.87E+03 MT glass product

proposed LAW glass — 15% Sodium Oxide loading, 1.25 blend factor

from mass balance info

7.01E+05 MT glass formers

8.07E+05 MT glass product

ratio glass formers	ratio glass product
---------------------	---------------------

$$\frac{7.01E+05}{2.81E+03} = 2.49$$

$$\frac{8.07E+05}{3.87E+03} = 2.09$$

DATE 2/13/95

SUBJECT

SHEET NO. 2 - 1D

BY D25

CHKD.

JOB NO.

△ cost for glass formers

HLW (see attached TRA Tables)

Category	\$ previous	ratio	\$ used
SiO ₂	452,000	3.15	972,000
B ₂ O ₃	1,750,000	3.15	3,762,000
Li ₂ O	2,500,000	3.15	5,375,000
electricity	110,700,000	2.17	129,519,000

12 yrs operation @ 60% overall rate total HLW △ \$ 139,628,000

LAW

SiO ₂	9,160,000	2.49	13,648,000
Al ₂ O ₃	6,600,000	2.49	9,834,000
CaO	2,322,000	2.49	3,460,000
other electricity	59,300,000 × 12 (estimated)	2.09	86,820,000
Kerosene	8,670,000	2.09	9,450,000
Sulfur	46,990,000	2.09	51,219,000
DCPD	504,000	2.09	549,000
CPD	504,000	2.09	549,000

19 yrs operation @ 60% overall rate total LAW △ \$ 175,529,000

Other Op. Costs

#	\$ previous	HLW ratio	LAW ratio	\$
Vaults (45)	225,000,000	—	83/40 = 2.08	243,000,000
Counters (6820)	68,200,000	53.88/6800 = 4.91	—	266,662,000
Containers (1705)	42,625,000	4.91	—	166,663,000
Carts (1705)	102,300,000	4.91	—	399,993,000
pads (1)	20,000,000	4.91	—	101,660,000

total in other op. costs \$ 1,177,978,000

* previously calculated in error @ \$ 334,793,000

DATE 2/13/94

SUBJECT

SHEET NO. 3 - 10BY DJS CHKD JOB NO. △ Labor costsTotal labor per TPA $\rightarrow \$1,700,000,000$ Save 2 yrs on H/W operations
spent 2 yrs on L/W operations
19 vs 14

per Table 9-2 in TPA report

H/W unit requiring $1.1E+07$ staff-hrs
L/W unit requires $1.1E+07$ staff-hrstotal staff hrs $\rightarrow 3.1E+07$
(every thing)

$$\frac{\$1,700,000,000}{3.1E+07 \text{ hrs}} \rightarrow \$55/\text{hr} \quad 2.2E+07 \text{ total}$$

$$\text{new H/W hrs} = (1.1E+07) \times \frac{1^2}{14} = 0.94E+07$$

$$\text{new L/W hrs} = (1.1E+07) \times \frac{19}{14} = 1.49E+07$$

$$2.43E+07 \text{ new hrs}$$

$$2.2E+07 \text{ previous}$$

$$\Delta \text{ Labor cost} = (2.43E+07) - (2.2E+07) \times \$55/\text{hr}$$

$$\Delta \text{ Labor cost} = \$1,5,500,000$$

Other Δ op. costs for water system other than directly affected have been ignored in calculations due to their negligible effect on D.

Δ Summary on op. costs

Δ H/W	\$139,620,000
Δ L/W	175,529,000
Δ Other	1,177,978,000
Δ Labor	151,500,000

$$\Delta \text{ Total} \quad \$1,608,635,000$$

$$\text{Previous op. cost} \quad \$3,900,000,000$$

$$\text{New op. cost} \quad \$5,508,635,000$$

JE JACOBS ENGINEERING GROUP INC.

DATE 2/13/96

SUBJECT

SHEET NO. 4-10

BY DCS

CHKD

JOB NO.

Intermediate Separations
Low Bounding Case

HLW @ 15% , 1.5 blend factor

LAW @ 10% , .25 blend factor

Low Bounding Case HLW glass - 15% waste oxide , 1.5 blend

mass of glass product — $7.26 \times 10^4 \text{ mT}$

volume product — $2.76 \times 10^4 \text{ m}^3$

canisters — 44,500

above/below from mass balance info

Low Bounding Case HLW glass

total now	total prev	from prev
--------------	---------------	--------------

$6.11 \times 10^4 \text{ mT}$ glass formers ($7.26 - 2.51 + 1.36 = 6.11$)

$7.26 \times 10^4 \text{ mT}$ glass product

ratio glass formers

ratio glass product

$\frac{6.11 \times 10^4}{1.36 \times 10^4} = 4.49$

$\frac{7.26 \times 10^4}{2.51 \times 10^4} = 2.89$

Low Bounding Case LAW glass - 10% sodium oxide loading , 1.25 blend

mass of glass product — $1.21 \times 10^6 \text{ mT}$

volume product — $6.57 \times 10^5 \text{ m}^3$

vaults — 124

above/below from mass balance info

Low Bounding Case LAW glass

total now	total prev	from prev
--------------	---------------	--------------

$1.10 \times 10^6 \text{ mT}$ glass formers

($1.21 - 3.87 + 2.81 = 11.04$)

$1.21 \times 10^6 \text{ mT}$ glass product

ratio glass formers

ratio glass product

$\frac{1.10}{2.81} = 3.91$

$\frac{1.21}{3.87} = 3.13$

JE JACOBS ENGINEERING GROUP INC.

DATE 2/13/91

SUBJECT

SHEET NO. 5-10

BY DLS CHKD

JOB NO.

△ cost for glass formersHLW

category	\$ (thousands) previous	ratio used	\$ (thousands) △
SiO ₂	452	4.49	1,577
B ₂ O ₃	750	4.49	6,107
Li ₂ O	2,500	4.49	8,725
electricity	110,700	2.89	209,223
17 yrs operation			total HLW △ \$225,632

LAW

SiO ₂	9,160	3.91	26,655
Al ₂ O ₃	4,600	3.91	19,206
CaO	2,322	3.91	6,757
other electricity	159,300 × ½	3.13	169,655
Kerosene	8,670	3.13	18,467
Sulfur	46,990	3.13	106,089
DCPD	504	3.13	1,074
CPD	504	3.13	1,074
total LAW △			\$342,977

26 yrs operation

* previously calculated in error @ \$90,005

△ Other Op-Cost

	\$ previous (thousands)	HLW ratio	LAW ratio	\$ (thousands) △
vaults	225,000	—	1.24 40 = 3.10	472,500
Conisters	68,200	495,500 68,200 = 6.54	—	377,830
Containers	42,625	6.54	—	236,140
casks	1,62,300	6.54	—	566,740
pads	26,000	6.54	—	144,040
total △ other op-cost				\$1,797,250

JE © JACOBS ENGINEERING GROUP INC.

DATE 2/13/95 SUBJECT

BY DLS CHKD

SHEET NO. 6 - TO

JOB NO. _____

△ labor costs

$$\begin{aligned} \text{New Hlw hrs} &= (1.1E+07) \times \frac{7}{14} = 1.34E+07 \\ \text{New Lnw hrs} &= (1.1E+07) \times \frac{24}{14} = 2.04E+07 \\ &\quad 3.38E+07 \text{ vs } 2.2E+7 \text{ before} \end{aligned}$$

$$\Delta \text{ Labor cost} = (3.38E+07) - (2.2E+07) \times \$55/\text{hr}$$

$$\Delta \text{ Labor cost} = \$649,000,000$$

△ Summary on op. costs

△ Hlw	\$ 225,632,000
△ Lnw	342,977,000
△ Other	1,797,250,000
△ Labour	649,000,000
△ Total	\$ 3,014,859,000
Review op. cost	3,100,000,000
new op.-cost	\$ 6,914,859,000

reposition fee for 44,500 tons = \$16.02 billion

\$16.02 billion

Intermediate Separation High Bounding Case

HLW @ 40%, 1.5 blend

LAW @ 25%, 1.25 blend

High Bounding Case HLW glass - 40% 1.5 blend

mass of glass product = $2.72 \times 10^4 \text{ mt}$

volume product = $1.03 \times 10^4 \text{ m}^3$

Canisters = 16,700

High Bounding Case HLW glass

$1.57 \times 10^4 \text{ mt}$ glass formers ($\frac{\text{total}}{\text{can}} \times \frac{\text{formers}}{\text{pre}}$)
 $(2.72 - 2.51 + 1.36 = 1.57)$

$2.72 \times 10^4 \text{ mt}$ glass product

ratio glass formers	ratio glass product
---------------------	---------------------

$\frac{1.57}{1.36} = 1.15$	$\frac{2.72}{2.51} = 1.08$
----------------------------	----------------------------

High Bounding Case LAW glass - 25% 1.25 blend

mass of glass product = $4.84 \times 10^5 \text{ mt}$

volume product = $2.63 \times 10^5 \text{ m}^3$

vaults = 50

High Bounding Case LAW glass

$3.78 \times 10^5 \text{ mt}$ glass formers ($4.84 - 3.87 + 2.81 = 3.78$)

$4.84 \times 10^5 \text{ mt}$ glass product

ratio glass formers	ratio glass product
---------------------	---------------------

$\frac{3.78}{2.18} = 1.75$

$\frac{4.84}{3.87} = 1.25$

△ cost for glass formers

Held \$ (Thousands) ratio
Inventory Previous used Δ

S.O ₂	452	.15	68
B ₂ O ₃	1750	1.15	262
Li ₂ O	2,500	1.15	375
Electricity	110,700	1.08	856

7 yrs operation total thru Δ \$ 9,561

LAW

SiO ₂	9160	1.35	3206
Al ₂ O ₃	4,600	1.35	310
CaO	2,322	1.35	813
ofshorelectricity	59,300 x ½	1.25	19,913
Kerosene	6,700	1.25	2168
Steel fuel	46,990	1.25	11748
DCPD	504	1.25	125
C.R.D	504	1.25	124

7 yrs operation total law Δ \$ 40,400

△ Other Op. Costs \$ (Thousands) held late Δ
\$ previous ratio

Vaults	225,000	20-1.25	56,250
Comisters	65,200	5700-2.44	99,512
Containers	42,625	2.44	62,232
Casks	102,300	2.44	149,358
Barrels	26,000	2.46	37,960
Total o. other	5405,372		

△ labor cost

$$\text{new H/W hrs} = (1.1E+7) \times \frac{1}{4} = 0.55E+7$$

$$\text{new L/W hrs} = (1.1E+7) \times \frac{1}{4} = 0.86E+7$$

$$\Delta \text{ labor cost} = (1.4E+7) - (2.2E+7) \times 55/\text{hr}$$

$$\Delta \text{ labor cost} = -\$434,500.00$$

△ Summary on op. costs

△ H/W	\$ 9,561,000
△ L/W	\$ 40,410,000
△ Other	\$ 405,372,000
△ Labor	\$ 434,500,000

$$\Delta \text{ total} = \$20,843,000$$

On new op. cost
new up. cost \$ 3,920,843,000

repository fee for 15,700 containers = \$200,000

16,700 X 360,000 CAN = 6,012 billion

million +

Intermediate Sep. Sensitivity Summary

	Low Bound (15% HLW, 1.5 blend) 10% LAW, 1.25 blend)	Proposed Draft (20% HLW, 15% LAW)	High Bound (40% HLW, 25% LAW)
# Concessions	44,500	33,386	16,700
# Vaults	1,24	83	50
△ HLW op. cost	225.6	139.6	9.6
△ LAW op. cost	343.0	175.5	40.4
△ Labor op. cost	649.0	115.5	434.5
△ Other op. cost (vaults, cons., etc.)	1,797.3	1,178.0	405.4
Total △	3,014.9	1,608.0	20.9
Op. cost base	3,900	3,900	3,900
Total treatment op. costs	\$ 6,915	\$ 5,509	\$ 3,921
repository fees	16,020 7,600	12020 6,500	\$ 602 5,000
Op. Yrs.	17	12	7
HLW	26	19	11
LAW			

Ex Situ Inter Sep. Sensitivity Summary

	Proposed		
	DEIS	HRW glass loading	LAW glass loading
# containers	14,500	33,386	16,700
# vaults	124	83	50
Cost Comparison			
Current Op.	\$ 8,600	\$ 8,600	\$ 8,600
R + D	\$ 820	\$ 820	\$ 820
Capital	\$ 6,049	\$ 6,049	\$ 6,049
Operating	\$ 14,655	\$ 10,329	\$ 8,741
MTHM	\$ 1,073	\$ 1,073	\$ 1,073
Repository Fee	\$ 7,866	\$ 6,500	\$ 5,000
Total Cost (1995)	\$ 43,225	\$ 37,815	\$ 36,223
% Variation from DEIS Case	+ 7.9%	0%	- 9.8%
WEAT	4,820*	4,820	4,820
Vault	557	557	557
Airart	6,833	7,394	7,394
connected to 615 per metric tonne	215.90	215.90	215.90

connected to 3509 per

ZR+4	2.77E+02	4.48E-01					
ZRO2			6.49E-01			6.90E+02	
ZRO2;H2	4.09E+02	3.15E+01					
<u>WHC Data Package Basis:</u>							
Mass LAW waste oxides			106544.7302				
LAW waste loading (waste oxide)			28%				
LAW waste loading (sodium oxide)			25%				
Mass HLW waste oxides					7.26E+03		
HLW waste loading (waste oxides)					29%		
<u>HLW</u>							
20 wt. % waste oxide loading							
Blending factor		1	1.25	1.5	2	3.5	
Mass of glass required to achieve 25% wo loading, MT	36293.1358	45366.41975	54459.7037	72586.2716	127025.9753		
additional frit required (equals increased glass) MT	1.12E+04	2.05E+04	2.93E+04	4.75E+04	1.01E+05		
total frit required, MT	2.48E+04	3.39E+04	4.29E+04	6.11E+04	1.16E+05		
glass density (MT/m ³)	2.63						
cullet packing fraction	0.7 (LAW only)						
Waste volume (m ³)		1.38E+04	1.72E+04	2.07E+04	2.76E+04	4.83E+04	
Canister Volume (m ³)	0.62						
Number of Canisters (1x)		2.23E+04	2.78E+04	3.34E+04	4.45E+04	7.79E+04	
Nu. of Canisters /HMPC	4						
Number of HMPCs		5.56E+03	6.96E+03	8.35E+03	1.11E+04	1.95E+04	
Number of trips @ 10 HMPCs /trip		556	696	835	1113	1948	
<u>Glass formulation:</u>							
(ref Ext. Sep Data Pkg.) acceptable range		1	1.25	1.5	2	3.5	
SiO ₂	42 to 57 wt %		60.07%	64.68%	67.75%	71.59%	76.52%
B ₂ O ₃	5 to 20 wt %		8.82%	9.63%	10.17%	10.84%	11.71%
Na ₂ O	5 to 20 wt %		8.65%	6.92%	5.77%	4.33%	2.47%
Li ₂ O	1 to 7 wt %		2.52%	2.75%	2.91%	3.10%	3.35%
Fe ₂ O ₃	12 to 15 wt %		3.33%	0.00%	0.00%	0.00%	0.00%
CaO	< or = 10 wt %		0.52%	0.42%	0.35%	0.26%	0.15%
MgO	< or = 8 wt %		0.05%	0.04%	0.03%	0.03%	0.01%
Al ₂ O ₃	< or = 15 wt %		4.77%	3.81%	3.18%	2.38%	1.36%
ZrO ₂	< or = 13 wt %		1.90%	1.52%	1.27%	0.95%	0.54%
Cr ₂ O ₃	< or = 0.5 wt %		0.16%	0.13%	0.11%	0.08%	0.05%
P ₂ O ₅	< or = 3 wt %		1.71%	1.37%	1.14%	0.86%	0.49%
SO ₃	< or = 0.5 wt %						
<u>HLW Facility Sizing</u>							
Schedule	14 yrs						
Capacity MT/day	20						
Overall efficiency, %		36%	44%	53%	71%	124%	
Required capacity MT/day (assuming 14 yrs ops, 60% OE)	11.84	14.80	17.76	23.67	41.43		
Required operating duration yrs (assuming 20 MT/day, 60% OE)	10.36	12.43	16.57	29.00			
<u>15 wt. % waste oxide loading</u>							
Mass of glass required to achieve 15% wo loading MT	4.84E+04	6.05E+04	7.26E+04	9.68E+04	1.69E+05		
Volume (m ³)		1.84E+04	2.30E+04	2.76E+04	3.68E+04	6.44E+04	
Number of Canisters (1x)		2.97E+04	3.71E+04	4.45E+04	5.94E+04	1.04E+05	
<u>40 wt. % waste oxide loading</u>							
Mass of glass required to achieve 40% wo loading MT	1.81E+04	2.27E+04	2.72E+04	3.63E+04	6.35E+04		
Volume (m ³)		6.90E+03	8.62E+03	1.03E+04	1.38E+04	2.41E+04	
Number of Canisters (1x)		1.11E+04	1.39E+04	1.67E+04	2.23E+04	3.90E+04	
<u>LAW</u>							

Intermediate Separations

15 wt.-% sodium oxide loading							
Blending factor			1	1.25	1.5	2	3.5
Mass of glass required to achieve 15% wo loading, MT		6.45E+05	*8.07E+05	9.68E+05	1.295E+06	2.36E+06	
additional frit required (equals increased glass), MT		3.6E+05	3.20E+05	6.37E+05	1.01E+06	1.98E+06	
total frit required, MT		6.45E+05	*8.07E+05	9.68E+05	1.295E+06	2.36E+06	
glass density (MT/m ³)	2.63						
cullet packing fraction	0.7						
Waste volume (m ³)		3.51E+05	(4.38E+05)	5.26E+05	7.01E+05	1.23E+06	
Number of 5500 m ³ vaults		65	85	99	132	231	
LAW facility sizing							
Schedule, years	14						
Capacity MT/day	200						
Overall efficiency, %		65%	79%	95%	126%	221%	
Required capacity, MT/day (assuming 14 yrs ops, 60% O/E)		21048	263.10	315.72	420.96	736.68	
Required operating duration, yrs (assuming 200 MT/day, 60% O/E)		14.73	18.42	22.10	29.37	51.57	
10 wt.-% sodium oxide loading							
Blending factor			1	1.25	2	3.5	
Mass of glass required to achieve 10 wt.-% Na ₂ O		968000	1,121,000		1936000	3388000	
Waste volume, m ³	1						
Number of 5,500 m ³ vaults		99	124	198	347		
25 wt.-% sodium oxide loading							
Blending factor			1	1.25	2	3.5	
Mass of glass required to achieve 25 wt.-% Na ₂ O		387200	4194000		774400	1335200	
Waste Volume	1						
Number of 5,500 m ³ vaults		40	50	79	139		

Intermediate Separations

15 wt % sodium oxide loading							
Blending factor		1	1.35	1.5	2	3.5	
Mass of glass required to achieve 15% w/o loading, MT	6.45E+05	8.07E+05	9.68E+05	1.29E+06	2.35E+06		
additional frit required (equals increased glass) MT	3.64E+05	5.26E+05	6.87E+05	1.01E+06	1.98E+06		
total frit required, MT	6.45E+05	8.07E+05	9.68E+05	1.29E+06	2.35E+06		
glass density (MT/m ³)	2.63						
bullet packing fraction	0.7						
Waste volume (m ³)	3.51E+05	4.38E+05	5.26E+05	7.01E+05	1.33E+06		
Number of 5300 m ³ vaults	63	83	99	132	231		
LAW facility sizing							
Schedule, years	14						
Capacity MT/day	200						
Overall efficiency %	63%	79%	95%	126%	221%		
Required capacity MT/day (assuming 14 yrs ops, 60% OE)	210.48	263.10	315.72	420.96	736.68		
Required operating duration yrs (assuming 200 MT/day, 60% OE)	14.73	18.42	22.10	29.47	51.57		
10 wt % sodium oxide loading							
Blending factor		1	1.25	2	3.5		
Mass of glass required to achieve 10	968000	1210000	1396000	1338000			
Waste volume, m ³	535801.195	657251.4938	1051602.391	1840704.183			
Number of 5,300 m ³ vaults	991	124	198	347			
25 wt % sodium oxide loading							
Blending factor		1	1.25	2	3.5		
Mass of glass required to achieve 25 wt % Na ₂ O	387700	484000	774400	1355200			
Waste Volume	210330.478	262900.5975	420640.936	776121.673			
Number of 5,300 m ³ vaults	401	501	79	139			

F.13 Backup for Table 9-19

Resource Requirements

Table F-37 gives the consumable resource requirements for the Tri-Party Agreement alternative data package. Where possible the information for resource usage was taken from the material balances in Appendix A. Exceptions are ion exchange media, decon chemicals, glycolic acid, raw and sanitary water, and electricity. How these values were obtained is defined in the Table 9-4 footnotes or backup. The raw material prices were taken from the "Chemical Marketing Reporter" or from the Facility Configuration Study.

Table F-38 gives the miscellaneous resource requirements for the Tri-Party Agreement alternative data package. All of the costs for the items were taken from the Facility Configuration Study except for solid waste. This value is based upon engineering judgement. The total cost for the LLW vaults in Table F-38 is a total cost which includes staffing for construction as well as consumable resources.

Table P-37. Operating Cost for Consumables.

Material	Unit	Cost	Pre-treatment/Hr/W		Hr/W		Total	
			Amount	Cost	Amount	Cost	Amount	Cost
Bit	Megagram	\$3,860	52	\$200,720		\$0	52	\$200,720
Flocculent	Megagram	\$100	85	\$8,500		\$0	85	\$8,500
Ion Exchange	Cubic Meter	\$11,000	224	\$2,464,000		\$0	224	\$2,464,000
NaNO2	Megagram	\$210	54	\$11,340		\$0	54	\$11,340
Sulfur	Megagram	\$370	127,000	\$46,990,000		\$0	127,000	\$46,990,000
DCPD'	Megagram	\$150	3,360	\$504,000		\$0	3,360	\$504,000
CPD''	Megagram	\$150	3,360	\$504,000		\$0	3,360	\$504,000
NaOH	Megagram	\$250	26,200	\$6,550,000		\$0	26,200	\$6,550,000
HNO3	Megagram	\$160	4,190	\$670,400		\$0	4,190	\$670,400
NH3	Megagram	\$350	8,480	\$2,968,000	277	\$96,950	8,757	\$3,064,950
Decon Chemicals	Megagram	\$401	2,114	\$847,714	3,171	\$1,271,571	5,285	\$2,119,285
Kerosene	Megagram	\$150	57,800	\$8,670,000		\$0	57,800	\$8,670,000
SiO2	Megagram	\$40	229,000	\$9,160,000	11,300	\$452,000	240,300	\$9,612,000
Al2O3	Megagram	\$500	13,200	\$6,600,000		\$0	13,200	\$6,600,000
CaO	Megagram	\$60	38,700	\$2,322,000		\$0	38,700	\$2,322,000

Table P-37. Operating Cost for Consumables.

Material	Unit	Cost	Pretreatment (LLW)		HLW		Total	
			Amount	Cost	Amount	Cost	Amount	Cost
B2O3	Megagram	\$1,000		\$0	1,750	\$1,750,000	1,750	\$1,750,000
Li2O	Megagram	\$5,000		\$0	500	\$2,500,000	500	\$2,500,000
Glycolic Acid	Megagram	\$1,740		\$0	3,500	\$6,090,000	3,500	\$6,090,000
Sanitary Water	Cubic Meter	\$0.03	797,000	\$23,910	303,000	\$9,090	1,100,000	\$33,000
Raw Water	Cubic Meter	\$0.03	9,878,900	\$296,367	1,121,100	\$33,633	11,000,000	\$330,000
Steam	Megagram	\$5		\$0		\$0		\$0
Electricity	Megawatt-Hours	\$30	5,310,000	\$159,300,000	3,690,000	\$110,700,000	9,000,000	\$270,000,000
Subtotal				\$248,090,951		\$122,903,244		\$370,994,195

Notes:

*Dicyclopentadiene

**Cyclopentadiene

HLW = high-level waste

LLW = low-level waste

Table F-38. Other Operating Costs.

Material	Unit	Unit Cost	Predicted Incurred LLW		Predicted Incurred HLW		Total	
			Amount	Cost	Amount	Cost	Amount	Cost
Solid Waste	Cubic Meter	\$1,000	1,000	\$1,000,000	1,000	\$1,000,000	2,000	\$2,000,000
Equipment	Per Year	14 year	\$18,000,000	\$252,000,000	\$5,000,000	\$70,000,000		\$322,000,000
Vaults	Per	\$5,000,000	45	\$225,000,000			45	\$225,000,000
Canisters	Per	\$10,000			6,820	\$68,200,000	6,820	\$68,200,000
Containers	Per	\$25,000			1,705	\$42,625,000	1705	\$42,625,000
Casks	Per	\$60,000			1,705	\$102,300,000	1705	\$102,300,000
Pads	Per	\$26,000,000			1	\$26,000,000	1	\$26,000,000
Subtotal				\$478,000,000		\$310,125,000		\$788,125,000
Total From Table F-37				\$248,090,951		\$122,903,244		\$370,994,195
Grand Total				\$726,090,951		\$433,028,244		\$1,159,119,195
Grand Total Minus Equipment				\$474,090,951		\$363,028,244		\$837,119,195

Note:

HLW = high-level waste

LLW = low-level waste

ER Site No. 200
Vitrification
Proposed DEIS

previous HEW glass - 30% sodium oxide loading, 1.0 blend factor

from mass balance info

2.50E+05 MT glass former
 3.57E+05 MT glass product
 proposed HEW glass - 20% sodium oxide loading, 1.5 blend factor

From mass balance info

$$\begin{aligned} 5.64E+05 \text{ MT glass former} \\ 4.71E+05 \text{ MT glass product} \end{aligned}$$

ratio of glass former

A cost for glass former ratio

Category	(kg)	cost	ratio	\$ (Tons)
SiO ₂	8,160	2.26		\$16,282
Al ₂ O ₃	5,000	2.26		6,300
CaO	2,130	2.26		2,684
Kerosene	7,815	1.88	6.77	
Electricity	140,700	1.88	123.816	
				\$149,959

Some operation period, sum total = 0

Δ Other op. cost

587,426 containers, 0.62 m³ each
 vs 21,400 containers, 10 m³ each previous
 Repository Fee: $369,000 \times 587,426 = 211.5$ Billion

Add:

$$\begin{array}{rcl} \text{Containers} & \$10,000/\text{each} \times 587,426 & = 5,874,260 \\ \text{Containers} & \$25,000/\text{each} \times 587,426/4 & = 3,671,413 \\ \text{Cans KS} & \$60,000/\text{each} \times 587,426/4 & = 8,811,390 \\ \text{Pads} & \$26,000/each \times 587,426 & = 2,239,454 \\ & (\text{per 6820 containers}) & 6820 \end{array}$$

Subtract

$$\begin{array}{rcl} \text{Containers} & \$20,000/\text{each} \times 21,400 & = 428,000 \\ \text{Containers} & \$65,000/\text{each} \times 21,400 & = 1,391,000 \\ \text{Casks} & \$16,500/\text{each} \times 21,400 & = 348,200 \\ \text{Pails} & \$24,000/each \times 21,400/7.5 & = 612,000 \end{array}$$

Notes: not included
 in the op. cost per kg but assume
 one 10 m³ container occupies
 ~ 7.5 times area of 0.62 m³ container

Δ other op. cost

Δ op. cost

Δ other op. cost

Δ other op. cost

Δ other op. cost

Total op. cost \$18,315,000,000
 previous op. cost 4,427,000,000

new op. cost \$22,742,000,000

* previously calculated in error @ \$1,580,000

No Sep 15

Backup to Table 6-20. Operating Costs.

Material	Unit	Unit Cost	Vitrification	
			Material	Cost
Decon Chemicals	Megagram	\$401	2,114	\$848,040
Solid Waste	Cubic Meter	\$1,000	1,000	\$1,000,000
Kerosene	Megagram	\$150	52,100	\$7,815,000
Ammonia	Megagram	\$350	8,570	\$2,999,500
Process Water	Cubic Meter	\$0.03	972,907	\$29,187
SiO ₂	Megagram	\$40	204,000	\$8,160,000
Al ₂ O ₃	Megagram	\$500	10,000	\$5,000,000
CaO	Megagram	\$60	35,500	\$2,130,000
B ₂ O ₃	Megagram	\$1,000		\$0
Li ₂ O	Megagram	\$5,000		\$0
				\$27,981,727
				\$1,998,695
Sanitary Water	Cubic Meter	\$0.03	949,390	\$28,482
Raw Water	Cubic Meter	\$0.03	3,605,940	\$108,178
Steam	Megagram	\$5		\$0
Electricity	Megawatt Hours	\$30	4,690,000	\$140,700,000
				\$140,836,660
				\$10,059,761

Table 6-17. Process Module: Overall Cost (1995 Dollars).

Process Module	No Separations
Pumping/sludging	*
Hydraulic retrieval	*
Sludge wash	0
Cesium removal	0
Other radionuclide removal	0
Low-level waste vitrification	0
Low-level waste disposal	0
High-level waste vitrification	\$7.30E9
High-level waste disposal fee	\$1.29E10
Eemptied single-shell tank closure	*
Eemptied double-shell tank closure	*
Total	\$2.02E10

Notes:

*Outside the scope of this document.

For additional backup information, see Appendix B.

Table 6-18. Overall Cost Component (1995 Dollars).

Cost Component	No Separations
Capital	\$2.61E9 ¹
Operating	\$1.63E10 ²
Monitoring and maintenance	\$5.01E7 ³
Decontamination and decommissioning	\$9.77E8 ⁴
Research and development	\$2.80E8 ⁵
Total	\$2.02E10 ⁶

Notes:

¹Total capital cost includes 40 percent contingency. Contingency is excluded from operating monitoring and maintenance, decontamination and decommissioning, research and development cost, and high-level waste disposal.

²Total operating cost is calculated at annual operating cost (see Table 6-20). Operating costs include startup and actual hot operations.

³Total monitoring and maintenance cost is calculated in footnote 1 of Table 6-20. Monitoring and maintenance is for the HLW canisters stored onsite.

⁴Total decontamination and decommissioning cost is calculated as the sum of 30 percent of the capital cost plus three years of annual operating labor cost (Boomer et al.). Decontamination and decommissioning is defined as the extombment of the radioactively contaminated facilities located in the 200 East Area.

⁵Based on the research and development costs associated with the low-level waste Vitrification Facility (Boomer et al. 1994). Although high-level waste research and development costs are lower (\$250,000,000), it is assumed that unknowns associated with no separations and the large equipment size will require additional testing.

⁶Costs associated with routine tank farm operations, estimated at \$4,070 million (1995 dollars) are not included in these totals. In addition, costs associated with TWRS program management, characterization, tank farm upgrades, SST saltwell pumping, and tank farm safety issues resolution are not included.

For additional backup information, see Appendix B.

Boomer, K. D. and J. M. Colby, T. W. Crawford, J. S. Garfield, J. D. Galbraith, C. E. Golberg, C. E. Leach, D. E. Mitchell, F. D. Nankani, B. J. Slaathaug, L. M. Swanson, T. L. Waldo and C. M. Winkler, 1994, *Tank Waste Remediation System Facility Configuration Study*, WHC-SD-WM-ES-295, Rev. 0, Westinghouse Hanford Company, Richland, Washington.

Table 6-19. Capital Cost Component (1995 Dollars).

Capital Cost Component	No. Separations
Labor	\$1.07E9 ¹
Materials and supplies	\$4.61E8 ¹
Equipment	\$8.18E8 ¹
Local purchases	\$2.61E8 ²
Total	\$2.61E9

Notes:

¹See cost estimate in Appendix D.

²Assumed to be 18 percent of total materials and supplies and equipment purchases, based on Westinghouse Hanford Company 1994 procurement.

Table 6-20. Operating Cost Component (1995 Dollars).

Operating Cost Component	No Separations
Labor	\$1.18E9 ¹
Materials and supplies	\$1.40E8 ²
High-level waste casks/canisters	\$1.82E9 ³
Equipment	\$2.10E8 ⁴
High-level waste disposal fee	\$1.29E10 ⁵
Total	\$1.63E10

Notes:

¹From Table 6-3 Operational Personnel

(227E)(\$130,000/yr)(14 yr operations + 2 year startup + 1.5 yr decontamination and decommissioning)

(53 NE)(\$60,000/yr)(14 yr operations + 2 year startup + 1.5 yr decontamination and decommissioning)

(338 BU)(\$90,000/yr)(14 yr operations + 2 year startup + 1.5 yr D&D)

Total = \$1.13E9

From Table 6-14 Monitoring and Maintenance Personnel

(1 E)(\$130,000/yr)(60 yr)

(1 NE)(\$60,000/yr)(60 yr)

(8 BU)(\$90,000/yr)(60 yr)

Total = \$5.46E7

Grand Total = \$1.18E9

²Includes cold chemicals and utilities at \$10 million/year for 14 years (18% assumed to be purchased locally).

³Based on total cost requirement of 21,400 SS unshielded canisters and 21,400 concrete interim shielding casks. Canister/cask cost is from facility configuration study which assumes \$65k for each cask and \$20k for each canister.

⁴Based on replacement of melter at \$15 million/year for 14 years (18% assumed to be purchased locally).

Table 6-20. Operating Cost Component (1995 Dollars).

Notes (Continued):

⁵Table D-8 (TRW 1995) estimates the repository fee for the No Separations Alternative (Case 7-5SC) would be \$8,800 million higher than the estimated repository fee for Case 1C, using the TRW Total System Life Cycle Cost model developed for the Office of Civilian Radioactive Waste Management. Per informal communications with Mr. Don Nitti of TRW on May 31, 1995, Hanford's repository fee for case 1C is estimated as follows:

$$\text{Two repository case total life cycle cost} = \$48.294 \text{ billion}$$

$$\text{Defense program share} = 15.7\%$$

$$\begin{aligned} \text{Hanford's share based on ratio of number} \\ \text{of Hanford waste packages (2,465) to total} \\ \text{defense program waste packages (4,588),} \\ \text{from Table 2-4 (TRW 1995)} &= 53.7\% \end{aligned}$$

$$\begin{aligned} \text{Hanford's share of Case 1C:} \\ (\$48.294 \text{ billion} \times 0.157 \times 0.537) &= \$4.072 \text{ billion} \end{aligned}$$

TRW, 1995, *Assessment of Pre-Closure System Cost and Health and Safety Impacts of Hanford High-Level Waste Vitrification Options on the Civilian Radioactive Waste Management System*, A00000000-01717-5707-00003, Rev. 0, TRW Environmental Safety Systems, Inc., Vienna, Virginia.

Table 6-21. Overall Schedule (Calendar Year Start/Completion Date).

Activity	No. Separations
Construction	06/1997 ⁽¹⁾ - 12/2002
Operation	12/2004 - 12/2018 ¹
Decontamination and decommissioning	01/2019 - 12/2023 ²
Monitoring and maintenance	1/2005 - 12/2027 ³
Research and development	1995 - 2005 ⁴

Notes:

¹ Assumes high-level waste no separations will start operating in place of the pretreatment facility.

² Assumes 5 years per facility for decontamination and decommissioning after 14 years of operation.

³ Assumes that the high level-waste casks stored on the Hanford Site will required monitoring until they are transported to the deep geologic repository. Monitoring and maintenance of the HLW product is assumed to begin one month after start of operations and would continue until completion of shipping to the geologic repository. Shipment of HLW canisters to the repository is assumed to occur over the period 2017 through 2027 (TRW 1995, Table D-6).

⁴ Based on the draft multi-year program plan and will continue for one year after the start of operation of the high-level waste facility.

Boomer, K. D. and J. M. Colby, T. W. Crawford, J. S. Garfield, J. D. Galbraith, C. E. Golberg, C. E. Leach, D. E. Mitchell, F. D. Nankani, B. J. Slaathaug, L. M. Swanson, T. L. Waldo and C. M. Winkler, 1994, *Tank Waste Remediation System Facility Configuration Study*, WHC-SD-WM-ES-295, Rev. 0, Westinghouse Hanford Company, Richland, Washington.

DOE, 1990, *Radioactive Waste Management*, DOE Order 5820.2A, U.S. Department of Energy, Washington, D.C.

TRW, 1995, *Assessment of Pre-Closure System Cost and Health and Safety Impacts of Hanford High-Level Waste Vitrification Options on the Civilian Radioactive Waste Management System*, A00000000-01717-5707-00003, Rev. 0, TRW Environmental Safety Systems, Inc., Vienna, Virginia.

No Separations

Assumptions:			
1. HLW glass waste oxide loading basis to be 20 wt% sodium oxides			
2. Using the WHC engineering data package material balance calculate the waste oxide loading and adjust mass of the glass produced to achieve a 20 wt % sodium oxide loading			
	Input Stream!	Frit stream407	Output stream437
	liquids	solids	
Volume kilo-liters	5.85E+05		
Specific Gravity	1.21E+00		
Cs and Ba, (MCi)	6.28E+01	5.28E+00	6.79E+01
Sr and Y, (MCi)	2.10E+00	1.05E+02	1.07E+02
Tc, (MCi)	2.61E-02	5.89E-03	3.18E-02
Am, (MCi)	8.61E-03	9.51E-02	1.04E-01
Np, (MCi)	1.03E-05	9.29E-05	1.03E-04
Pu-239, (MCi)	1.67E-03	2.47E-02	2.64E-02
Pu-240, (MCi)	4.14E-04	6.28E-03	6.70E-03
Pu-241,(MCi)	1.49E-03	7.34E-02	7.48E-02
Total TRU, (MCi)	1.22E-02	2.00E-01	2.12E-01
Total MCi	6.49E+01	1.11E+02	1.76E+02
Total Mass Flow (MT)	7.10E+05	1.94E+04	2.50E+05
Total Cr, (MT)	5.15E+01	1.32E+02	1.84E+02
Total Na, (MT)	6.51E+04	1.24E+03	6.63E+04
Total Si, (MT)	5.65E+00	5.24E+02	9.56E+04
Total P, (MT)	8.42E+02	7.80E+02	1.62E+03
Total NO2-, (MT)	9.54E+03	7.38E+01	
Total NO3-, (MT)	1.06E+05	1.03E+03	
AG+	3.28E-01	1.38E+00	
AG2O			1.83E+00
AL+3		2.37E+03	
AL2O3			1.00E+04
AL(OH)4-	4.83E+03		
AM+3	2.51E-03	2.77E-02	
AM2O3			3.32E-02
AS+5	7.70E-01	4.98E-01	
AS2O5			1.95E+00
B+3	5.19E-01	9.94E-01	
B2O3			4.87E+00
BA+2	7.91E-01	3.09E+00	
BAO			4.33E+00
BE+2	8.19E-02	7.61E-03	
BEO			2.48E-01
BI+3	6.76E+01	1.96E+02	
BI2O3			2.94E+02
C14	7.43E-04	4.53E-04	
CA+2	1.67E+01	1.33E+02	

No Separations

CANCRINITE		2.70E+03			
CAO			3.55E+04	3.58E+04	* ✓
CD+2	2.09E+00	7.93E+00			
CDO				1.14E+01	
CE+3	2.37E+00	2.35E+02			
CE2O3				2.78E+02	
CL-	3.11E+02	3.49E+00			
CL2					
CO					
CO2					
CO3-2	3.37E+03	2.25E+02			
CR+3		1.32E+02			
CR2O3				2.68E+02	
CR(OH)4-	1.19E+02				
CS+	8.19E-01	9.25E-02			
CS2O				9.65E-01	
CU+2	1.77E-01	7.46E-01			
CUO				1.16E+00	
CUSO4					
F-	1.12E+03	5.97E+01			
F2					
FE+3	1.44E+01	7.63E+02			
FE2O3				1.23E+03	
H2					
H2O	5.07E+05				
H2S					
HG					
HG+2	9.49E-01	9.00E-03			
I-	5.46E+02	2.02E+01			
I2					
K+	2.19E-01	2.10E+01			
K2O				2.56E+01	
KEROSENE					
LA+3	2.19E-01	2.10E+01			
LA2O3				2.49E+01	
LI+	5.77E-03	2.46E-02			
Li2O				6.53E-02	
MG+2	9.65E-01	1.10E+01			
MGO				1.98E+01	* ✓
MN2O	2.17E+01	2.09E+02		2.31E+02	
MO+6	4.87E+00	8.01E-01			
MOO3				8.51E+00	
N2					
NA+	6.51E+04	7.77E+02			
NA2O				8.94E+04	
NH3					
NI+3	4.07E+00	6.57E+00			
NI2FECN6		5.00E+02			
NI2O3				1.50E+01	

No Separations

NIO				2.27E+02			
NO							
NO2							
NO2-	9.54E+03	7.38E+01					
NO3-	1.06E+05	1.03E+03					
NP+4	1.46E-02	1.32E-01					
NPO2				1.66E-01			
O2							
OH-	6.44E+03	5.00E+03					
PB+4	1.96E+00	3.28E+00					
PBO2				6.05E+00			
PO4-3	2.58E+03	2.39E+03					
P2O5				3.71E+03			
P2O5:24W		5.21E-01					
PU+4	2.88E-02	4.27E-01					
PUO2				5.16E-01			
S							
SI+4	5.65E+00	7.90E+01					
SIO2			2.04E+05	2.06E+05	X		
SO2							
SO4-2	2.01E+03	3.97E+01					
SR+2	3.75E-01	3.64E+01					
SRO				4.33E+01			
TCO2							
TCO4-	2.52E+00	5.68E-01					
TC2O7				2.94E+00			
FOC	1.42E+03	1.16E+02					
UO2+2	8.52E+01	1.58E+03					
UO3				1.76E+03			
V+5	6.20E-02	1.88E-01					
V2O5				4.46E-01			
W+6	7.47E-01						
WO2				4.41E-01			
WO3				9.42E-01			
ZN+2	3.59E+00	9.45E-01					
ZNO				5.65E+00			
ZR+4	4.48E-01	2.77E+02					
ZRO2				7.07E+02			
ZRO2:2H2	2.15E+01	4.09E+02					
 WHC data package basis:							
mass waste oxides			1.08E+05	1.167E5			
waste loading (wt%)				30%			
sodium oxide loading				25%			
 20 wt. % sodium oxide loading							
Blending factor		1	1.25	1.5	2	3.5	
Mass of glass required to achieve 20% sodium loading, M	4.47E+05	5.59E+05	6.71E+05	8.94E+05	1564500		
additional frit required (equals increased glass) MT	9.00E+04	2.02E+05	5.14E+05	5.37E+05	1.21E+06		

No Separations

total frit required, MT		3.40E+05	4.52E+05	5.64E+05	7.87E+05	1.46E+06
glass density (MT/m^3)	2.63					
cullet packing fraction	0.7					
Waste volume (m^3)		2.43E+05	3.04E+05	3.64E+05	4.86E+05	8.50E+05
Canister Volume (m^3)	0.62					
Number of Canisters (1x)		3.92E+05	4.90E+05	5.87E+05	7.83E+05	1.37E+06
Number of Canisters per HMPC	4					
Number of HMPCs		9.79E+04	1.22E+05	1.47E+05	1.96E+05	3.43E+05
Number of trips @ 10 HMPCs /trip		9.79E+03	1.22E+04	1.47E+04	1.96E+04	3.43E+04
Glass formulation:						
(ref Ext. Sep Data Pkg.) acceptable range		Calculated value				
SiO ₂	42 to 57 wt %	62.51%	66.33%	68.88%	72.06%	76.15%
B ₂ O ₃	5 to 20 wt %	0.00%	0.00%	0.00%	0.00%	0.00%
Na ₂ O	5 to 20 wt %	20.00%	16.00%	13.33%	10.00%	5.71%
Li ₂ O	1 to 7 wt %	0.00%	0.00%	0.00%	0.00%	0.00%
Fe ₂ O ₃	2 to 15 wt %	0.28%	0.22%	0.18%	0.14%	0.08%
CaO	< or = 10 wt %	10.87%	11.53%	11.98%	12.53%	13.25%
MgO	< or = 8 wt %	0.00%	0.00%	0.00%	0.00%	0.00%
Al ₂ O ₃	< or = 15 wt %	4.81%	4.65%	4.54%	4.40%	4.23%
ZrO ₂	< or = 13 wt %	0.16%	0.13%	0.11%	0.08%	0.05%
Cr ₂ O ₃	< or = 0.5 wt %	0.06%	0.05%	0.04%	0.03%	0.02%
P ₂ O ₅	< or = 3 wt %	0.83%	0.66%	0.55%	0.41%	0.24%
SO ₃	< or = 0.5 wt %					
Facility Sizing						
Schedule	14 yrs					
Capacity MT/day	200					
Overall efficiency, %		44%	55%	66%	87%	153%
Required capacity MT/day (assuming 14 yrs ops, 60% OE)		182	219	292	510	
Required operating duration yrs (assuming 200 MT/day, 60% OE)		13	15	20	36	
15 wt % sodium oxide loading						
Mass of glass required to achieve 15% wo loading MT		5.96E+05		Na ₂ O loadin		15%
Volume (m^3) as cullet		3.24E+05				
Number of Canisters (1x)		5.22E+05				
40 wt % sodium oxide loading						
Mass of glass required to achieve 40% wo loading MT		2.24E+05		Na ₂ O loadin		40%
Volume (m^3) as cullet		1.21E+05				
Number of Canisters (1x)		1.96E+05				

BY OLG CHKA

JOB NO.

Ex Situ No Separations

Reduced O&E's

The only change for calculation
is in operating costs for
compressors, tanks, etc due to
change in compressor size from
 10 m^3 to 0.62 m^3 each.

$$10,300 \text{ compressors} \times \frac{10 \text{ m}^3}{0.62 \text{ m}^3} = 165,129 \text{ compressors (new)}$$

Add

A	B
Compressor	$\$10,000/\text{each} \times 165,129 = \$1,651,290,000$
Containment	$\$25,000/\text{each} \times 165,129/4 = \$1,038,306,000$
Casks	$\$60,000/\text{each} \times 165,129/4 = \$2,491,935,000$
Pads	$\$25,000,000/\text{each} \times 165,129 = \0

Subtract

C	D
Compressor	$\$20,000/\text{each} \times 10,300 = \$200,000,000$
Containment	$\$25,000/\text{each} \times 10,300 = \$250,000,000$
Casks	$\$60,000/\text{each} \times 10,300 = \$600,000,000$
Pads	$\$25,000,000/\text{each} \times 10,300 = \0

(assume pad areas are about the same for each case for this estimate)

previous op cost $3,233,000,000$

$\$7,548,000,000$

Repository Fee: $\$36,000 \times 166129 = \598 billion

fk previously calculated in error @ $\$633,336,000$

TWRS EIS
CALCULATION COVER SHEET

DISCIPLINE & TITLE ENGINEERING / NUMBER OF CANISTERS, TRIPS, and Curie Concentrations in the HLW for irradiation visit Program for all ESRU activities.

ORIGINATOR Colin Henderson DATE 1/27/96

REVISION NO. 0

OBJECTIVE Using New Baseline Assumptions for waste loading and Counter size and Blending factor Calculates the number of Canisters, trips and Isotopic Concentration in the HLW product

METHODOLOGY Use IWHC Rev 0 data packages to determine Curies/m³ to the old case waste and Ratio By the change in volume to determine Cooc for new base Case. Combustion eff. calculated based on % recovered on an isotope by isotope basis.

ASSUMPTIONS Noted.

(Continue on another sheet if necessary)

J Cde. Lue

SIGNATURE

CALCULATION & RESULTS ATTACHED

JACOBSEN FOR SCLC/PET

B 1/10

Assumptions

1. HLW glass for any of the ex situ alternatives involving separations is calculated at 20 wt % waste oxides. The waste oxides exclude silica and sodium.
2. The HLW for the No Separations case is calculated at 20 wt % sodium oxide.
Note: EA glass limits are 17% Na₂O and 4.3% Li₂O and each Li₂O is equivalent to 2 Na₂O so the EA glass is equivalent to 25% Na₂O without any Li₂O. The privatization RFP states that the HLW glass will be 25 wt % waste oxides not counting the Na₂O or SiO₂.
3. The LAW glass composition is calculated at 15 wt % Na₂O.
4. The canister size for all HLW is set at 0.62 m³ (1X canister)
5. The material balances contained in the WHC data packages were used to calculate the waste oxides for the HLW and LAW streams.
6. Sensitivity analysis will be done for the Intermediate Separations alternative at 15 wt %, and 40 wt % waste oxide loading.
7. The material balance for the Intermediate Separations case was used for the Phased Implementation alternative and was modified to account for additional radionuclide separations.
8. For purposes of interim onsite storage and transportation to the repository 4 of the 1x cans are assumed to be placed into an HMPC or similar packaging and would be repackaged at the repository.

Note: Cities from decay during SFR difficulties nor included

1/27/96

WSTLOAD.XLS HLW conc data for RadTran

1/27/96

WSTLOAD.XLS HLW conc data for RadTran

P&A/10

Note: Curies from decay daughter products not included

Intermediate Separations New Base Case (1/26/96)			
20 wt% waste oxide loading, 1.5 blending factor			
		Sensitivity @	Sensitivity @
	Base Case	15 wt% loading	40 wt% loading
Radionuclide Inventory	HLW	HLW	HLW
	glass	glass	glass
	Ci/m^3	Ci/m^3	Ci/m^3
Am-241	4.54E+00	3.41E+00	9.08E+00
Am-243	1.45E-03	1.09E-03	2.91E-03
C-14	0.00E+00	0.00E+00	0.00E+00
Cm-244	2.68E-03	2.01E-03	5.36E-03
Cs-135	6.81E-03	5.11E-03	1.36E-02
Cs-137	1.68E+03	1.26E+03	3.36E+03
I-129	0.00E+00	0.00E+00	0.00E+00
Ni-63	1.27E+01	9.54E+00	2.54E+01
Ng-237	3.00E-03	2.25E-03	5.99E-03
Pu-238	5.00E-02	3.75E-02	9.99E-02
Pu-239	1.18E+00	8.86E-01	2.36E+00
Pu-240	3.04E-01	2.28E-01	6.09E-01
Pu-241	3.54E+00	2.66E+00	7.08E+00
Ra-226	0.00E+00	0.00E+00	0.00E+00
Ru-106	1.73E-06	1.29E-06	3.45E-06
Sm-151	3.00E+01	2.25E+01	5.99E+01
Sn-126	2.27E-02	1.70E-02	4.54E-02
Sr-90	2.54E+03	1.91E+03	5.09E+03
Tc-99	2.86E-01	2.15E-01	5.72E-01
Th-230	1.86E-09	1.40E-09	3.72E-09
U-233	5.45E-07	4.09E-07	1.09E-06
U-234	9.54E-06	7.15E-06	1.91E-05
U-235	9.54E-04	7.15E-04	1.91E-03
U-238	2.18E-02	1.63E-02	4.36E-02
Zr-93	1.86E-01	1.40E-01	3.72E-01
Total (m3)	2.07E+04	2.76E+04	1.03E+04
Number of 0.62 m^3 canisters	3.34E+04	4.45E+04	1.67E+04
Number of 0.62 m^3 can/HMPC	4	4	4
Number of HMPCs	8347	11129	4173
Number of trips to the repository of 10 HAIR per trip	835	1113	418
Note: Curies from decay daughter products not included			

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Extensive Separations Data Package values			
Note: data package values modified by ECN to Rev 0 data package			
Radionuclide Inventory	HLW Glass	LLW Glass	
	Base Case (A-1)	Base Case (A-1A)	
	Ci/m3	Ci/m3	
Am-241	2.09E+02	7.34E-04	
Am-243	6.69E-02	2.35E-07	
C-14	0.00E+00	0.00E+00	
Cm-244	2.30E-01	4.56E-06	
Cs-135	2.91E-01	9.16E-07	
Cs-137	7.02E+04	2.21E-01	
I-129	0.00E+00	0.00E+00	
Ni-63	8.47E+00	1.83E+00	
Np-237	1.40E-01	1.87E-05	
Pu-238	2.15E+00	7.80E-05	
Pu-239	5.25E+01	1.90E-03	
Pu-240	1.33E+01	4.84E-04	
Pu-241	1.49E+02	5.41E-03	
Ra-226	5.40E-10	7.20E-16	
Ru-106	7.58E-05	1.01E-10	
Sm-151		1.68E-03	
Sn-126	1.25	1.67E-06	
Sr-90	1.07E+05	3.72E-02	
Tc-99	6.43E+01	1.06E-03	
Th-230	7.80E-08	1.04E-13	
U-233	3.68E-08	5.19E-11	
U-234	6.76E-07	9.10E-10	
U-235	6.57E-05	8.84E-08	
U-238	1.53E-03	2.06E-06	
Zr-93	9.59E-02	2.68E-02	
total m3	496	1.47E+05	
		solid	

Note: Curies from decay daughter products not included

42-

Extensive Separations alternative New Base Case (1/26/96)	
'20 wt% waste oxide loading, 1.5 blending factor	
Extensive Separations Data Package values	
Radionuclide Inventory	HLW Glass
	Base Case (A-1)
	Ci/m3
Am-241	1.06E+02
Am-243	3.41E-02
C-14	0.00E+00
Cm-244	1.17E-01
Cs-135	1.48E-01
Cs-137	3.58E+04
I-129	0.00E+00
Ni-63	4.31E+00
Np-237	7.13E-02
Pu-238	1.09E+00
Pu-239	2.67E+01
Pu-240	6.77E+00
Pu-241	7.59E+01
Ra-226	2.75E-10
Ru-106	3.86E-05
Sm-151	0.00E+00
Sn-126	6.37E-01
Sr-90	5.45E+04
Tc-99	3.27E+01
Th-230	3.97E-08
U-233	1.87E-08
U-234	3.44E-07
U-235	3.35E-05
U-238	7.79E-04
Zr-93	4.88E-02
total m3	9.74E+02
Number of 0.62 m ³ canisters	1571
Number of 0.62 m ³ can/HMPC	4
Number of HMPCs	393
Number of trips to the repository @ 10 HMPCs/trip	40
Note: Curies from decay daughter products not included	

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Phased Implementation alternative New Base Case (1/26/96)	
20 wt % waste oxide loading, 1.5 blending factor	
Base Case	
Radionuclide Inventory	:HLW
	:glass
	:Ci/m^3
Am-241	5.01E+00
Am-243	1.60E-03
C-14	0.00E+00
Cm-244	2.68E-03
Cs-135	6.81E-03
Cs-137	1.68E+03
I-129	0.00E+00
Ni-63	1.27E+01
Np-237	3.00E-03
Pu-238	5.15E-02
Pu-239	1.26E+00
Pu-240	3.19E-01
Pu-241	3.57E+00
Ra-226	0.00E+00
Ru-106	1.73E-06
Sm-151	3.00E+01
Sn-126	2.27E-02
Sr-90	2.56E+03
Tc-99	1.54E+00
Th-230	1.86E-09
U-233	5.45E-07
U-234	9.54E-06
U-235	9.54E-04
U-238	2.18E-02
Zr-93	1.86E-01
Total (m3)	2.07E+04
(Number of 0.62 m^3 canisters	33386.30179
Number of 0.62 m^3 canisters	33387
Number of 0.62 m^3 can/HMPC	4
Number of HMPCs	8347
Number of trips to the repository @ 75 HACR/yr	835
Note: Curies from decay daughter products not included	

Ex Situ / In Situ Combination Alternative New Base Case (1/26/96)			
[20 wt% waste oxide loading, 1.5 blending factor]			
Radionuclide Inventory	HLW glass	Sel Ret. Recovery	
		fraction	
	Ci/m^3		
Am-241	6.97E+00	7.67E-01	
Am-243	2.67E-03	9.20E-01	
C-14	0.00E+00	9.00E-01	
Cm-244	5.04E-03	9.40E-01	
Cs-135	1.16E-02	8.50E-01	
Cs-137	2.96E+03	8.80E-01	
I-129	0.00E+00	9.00E-01	
Ni-63	2.03E+01	8.00E-01	
Np-237	5.58E-03	9.32E-01	
Pu-238	3.97E-02	3.97E-01	
Pu-239	1.48E+00	6.27E-01	
Pu-240	3.69E-01	6.07E-01	
Pu-241	4.01E+00	5.65E-01	
Ra-226	0.00E+00	8.30E-01	
Ru-106	1.28E-06	3.70E-01	
Sr-151	4.32E+01	7.20E-01	
Sn-126	3.32E-02	7.30E-01	
Sr-90	3.56E+03	7.00E-01	
Tc-99	5.15E-01	9.00E-01	
Tn-230	3.05E-09	8.20E-01	
U-233	8.72E-07	8.00E-01	
U-234	1.54E-05	8.10E-01	
U-235	1.74E-03	9.10E-01	
U-238	3.92E-02	9.00E-01	
Zr-93	2.49E-01	6.70E-01	
Total (m3)	1.03E+04		
Number of 0.62 m^3 canisters	(46694) 16413		
Number of 0.62 m^3 can/HMPC	4		
Number of HMPCs	4174	4154	
Number of trips to the repository	418	416	
Note the combination alt. retrieval fraction is calculated from the % of SST and DST inventory recovered as follows: recovery fraction = (curies recovered from SSTs ÷ Curies from DSTs) divided by (total curies in the SSTs ÷ total curies in DSTs)			
The combination alternative volume of HLW glass is 1/2 of the Intermediate Separations			
Note: Curies from decay daughter products not included			

JE

JACOBS ENGINEERING GROUP INC.

45-

DATE 2/19/96

SUBJECT

SHEET NO. 1 - 3

BY GLS CHKD _____

JOB NO. _____

Extensive Separations Proposed DEIS

previous HLW glass - 34% waste oxide loading, 1.0 blend factor
 from mass balance info

8.73×10^2 MT glass former

1.32×10^3 MT glass product

proposed HLW glass - 20% waste oxide loading, 1.5 blend factor

from mass balance info

2.11×10^3 MT glass former

#Canisters = 1570 2.56×10^3 MT glass product

ratio glass former

$$\frac{2.11 \times 10^3}{8.73 \times 10^2} = 2.42$$

ratio glass product

$$\frac{2.56 \times 10^3}{1.32 \times 10^3} = 1.94$$

previous LAW glass - 25% sodium oxide loading, 1.0 blend factor

from mass balance info

2.65×10^5 MT glass former

3.86×10^5 MT glass product

proposed LAW glass - 15% sodium oxide loading, 1.25 blend factor

from mass balance info

6.83×10^5 MT glass former

8.04×10^5 MT glass product

ratio glass former

$$\frac{6.83 \times 10^5}{2.65 \times 10^5} = 2.58$$

ratio glass product

$$\frac{8.04 \times 10^5}{3.86 \times 10^5} = 2.08$$

JE JACOBS ENGINEERING GROUP INC.

DATE 2/19/96

SUBJECT

SHEET NO. 2 - 3

BY DKS CHKD.

JOB NO.

Since no breakdown of glass formers between H₂W + LAW is provided in Ext. Engg. Data Pkg. and since H₂W glass formers cost is small compared to LAW glass formers, ratio all glass formers costs from LAW ratios only.

Δ cost for glass formers

(see attached Ext. Engg. Data Pkg.)

Category	Previous (Jan)	Current (Feb)	Ratio	Δ (Thou)
----------	----------------	---------------	-------	-----------------

B ₂ O ₃	57,500	2.58	\$ 90,850
Li ₂ O	16,500	2.58	16,590
SiO ₂	11,480	2.58	18,138
MgO	2,050	2.58	3,239
CaO	246	2.58	388

Kerosene	10,525	2.08	11,367
Sulfur	62,927	2.08	67,961
DCPD	672	2.08	725
CPD	672	2.08	725

Electricity	498,00	1.8	398,400
-------------	--------	-----	---------

(same electricity ratio
prev. used for inter. Sep.)

\$ 608,383

Some duration of operation as before

Therefore Δ labor = 0

DATE 2/19/96

SUBJECT

SHEET NO. 3 -3

JOB NO.

BY QLS CHKD _____

△ Other Op. Costs

△ (They)

	\$ previous	ratio	\$ (They)
Vaults	190,000	$\frac{83}{38} = 2.18$	9224,200
Con-sets	4,480	$\frac{1514}{448} = 3.51$	11,245
Over Pack	6,720	3.51	16,867
			4252,372

△ Summary of op. costs

LAW/HZ W Combined
Op. Costs \$ 608,383,000

Other costs 252,312,000

△ To full \$ 860,695,000

Previous op. costs 4,556,000,000

New op. cost \$ 5,46,695,000

Repository Fee = 1570 CAX 360K = \$ 565 million

Extensive Separations

48

Assumptions:					
1. HLW glass waste oxide loading basis to be 20 wt% waste oxides (excluding Na ₂ O and SiO ₂)					
2. Using the WHC engineering data package material balance calculate the waste oxide loading and adjust mass of the glass produced to achieve a 20 wt % waste oxide loading not counting the SiO ₂ or the Na ₂ O					
Input Stream	LAW			HLW	
STREAM 1	407	437		1314	1344
solids	liquids	FRIT	GLASS	FRIT	GLASS
Volume kilo-liters	5.84E+05				
Specific Gravity	1.21E+00				
Cs and Ba, (MCi)	7.60E+00	6.72E+01		6.86E-02	7.46E+01
Sr and Y, (MCi)	1.37E+02	1.41E+00		1.40E-02	1.37E+02
Tc, (MCi)	5.89E-03	2.61E-02		1.53E-04	3.17E-02
Am, (MCi)					
Np, (MCi)					
Pu-239, (MCi)					
Pu-240, (MCi)					
Pu-241, (MCi)					
Total TRU, (MCi)	1.92E-01	1.52E-02		1.20E-03	2.06E-01
Total MCi	1.45E+02	6.87E+01		8.39E-02	2.12E+02
Total Mass Flow (MT)	2.37E+04	7.06E+05	2.65E+05	3.86E+05	8.73E+02
Total Cr, (MT)					
Total Na, (MT)					
Total Si, (MT)					
Total P, (MT)					
Total NO ₂ -, (MT)					
Total NO ₃ -, (MT)					
AG+	1.38E+00	3.28E-01			
AG ₂ O				4.07E-01	1.43E+00
AL+3	2.37E+03				
AL ₂ O ₃			1.16E+04	1.93E+04	1.94E+02
AL(OH) ₄ -		4.83E+03			
AM+3	2.77E-02	2.51E-03			
AM ₂ O ₃				3.41E-05	3.32E-02
APM-					3.44E-03
AS+5	4.98E-01	7.70E-01			
AS ₂ O ₅				4.33E-01	1.51E+00
B+3	9.94E-01	5.19E-01			
B ₂ O ₃				4.82E+00	1.22E+02
BA+2	3.09E+00	7.91E-01			
BAO				8.76E-01	3.46E+00
BE+2	7.61E-03	8.19E-02			
BEO				5.53E-02	1.93E-01
BI+3	1.96E+02	6.76E+01			
BI ₂ O ₃				2.90E+02	3.45E+00
C14	4.53E-04	7.43E-04			

Extensive Separations

CA+2	1.33E+02	1.67E+01					
CANCRINITE	2.70E+03						
CAO			3.84E+04	3.86E+04			2.34E+00
CD+2	7.93E+00	2.09E+00					
CDO				1.13E+01			1.26E-01
CE+3	2.35E+02	2.37E+00					
CE2O3				2.75E+02			3.40E+00
CL-	3.49E+00	3.11E+02					
CL2							
CO							
CO2							
CO3-2	2.25E+02	3.37E+03					
CR+3	1.32E+02						
CR203				2.67E+02			1.38E+00
CR(OH)4-		1.19E+02					
CS+	9.25E-02	8.19E-01					
CS2O				8.85E-04			9.64E-01
CU+2	7.46E-01	1.77E-01					
CUO				2.57E-01			8.99E-01
CUSO4							
F-	5.97E+01	1.12E+03					
F2							
FE+3	7.63E+02	1.44E+01					
FE2O3				3.74E+03			4.24E+01
H2							
H2O		5.07E+05		2.11E-04			1.10E+00
H2S							
HG							
HG+2	9.00E-03	9.49E-01					
HGO				2.07E+00			
I-	2.02E+01	5.46E+02					
I2							
K+	2.10E+01	2.19E-01					
K2O				2.55E+01			2.34E-02
KEROSENE							
LA+3	2.10E+01	2.19E-01					
LA2O3				2.46E+01			3.04E-01
LI+	2.46E-02	5.77E-03					
Li2O				6.53E-02		1.32E+01	1.32E+01
MG+2	1.10E+01	9.65E-01					
MGO				1.96E+01			2.20E-01
MNO2	2.09E+02	2.17E+01		2.31E+02			1.08E-01
MO+6	8.01E-01	4.87E+00					
MOO3				1.03E+01			9.24E-02
N2							
NA+	3.21E+03	6.26E+04					
NA2O				9.65E+04		2.40E+01	6.59E+01
NH3							
NI+3	6.57E+00	4.07E+00					

Extensive Separations

NI2FECN6	5.00E+02					
NI2O3				2.62E+02		2.82E+00
NIO				1.06E-03		1.20E+00
NO						
NO2						
NO2-	7.38E+01	9.54E+03				
NO3-	1.03E+03	1.06E+05				
NP+4	1.32E-01	1.46E-02				
NPO2				6.52E-03		1.66E-01
O2						
OH-	6.80E+03	4.64E+03				
PB+4	3.28E+00	1.96E+00				
PBO2				1.35E+00		4.71E+00
PO4-3	2.39E+03	2.58E+03				
P2O5				3.68E+03		3.96E+01
P2O5:24W	5.21E-01					
PU+4	4.27E-01	2.88E-02				
PUO2				5.42E-03		5.11E-01
S						
SI+4	7.90E+01	5.65E+00				
SIO2			2.15E+05	2.16E+05	7.13E+02	7.52E+02
SO2						
SO3				6.22E+03		1.92E-03
SO4-2	3.97E+01	2.01E+03				
SR+2	3.64E+01	3.75E-01				
SRO				4.41E-03		4.33E+01
TCO2						
TCO4-	5.68E-01	2.52E+00				
TC2O7				1.41E-02		2.92E+00
TIO2				3.16E-02		3.51E-04
TOC	1.16E+02	1.42E+03				
UO2+2	1.58E+03	8.52E+01				
UO3						2.77E+00
U3O8				1.08E+00		1.15E-02
V+5	1.88E-01	6.20E-02				
V2O5				9.92E-02		3.47E-01
W+6		7.47E-01				
WO2				1.09E-06		2.26E-04
WO3				2.10E-01		7.33E-01
ZN+2	9.45E-01	3.59E+00				
ZNO				3.17E+01		4.31E-01
ZR+4	2.77E+02	4.48E-01				
ZRO2				6.99E+02		8.55E+00
ZRO2:2H2	4.09E+02	2.15E+01				

Extensive Separations

Mass LAW waste oxides			121198.787				
LAW waste loading (waste oxides)				31%			
LAW waste loading (sodium oxide)				25%			
Mass HLW waste oxides							3.42E+02
HLW waste loading							26%
HLW							
20 wt. % waste oxide loading							
Blending factor		1	1.25	1.5	2	3.5	
Mass of glass required to achieve 20% wo loading, MT	1707.54219	2134.42773	2561.313278	3415.08437	5976.397648		
additional frit required (equals increased glass) MT	3.88E+02	8.14E+02	1.24E+03	2.10E+03	4.66E+03		
total frit required, MT		1.26E+03	1.69E+03	2.11E+03	2.97E+03	5.53E+03	
glass density (MT/m^3)	2.63						
cullet packing fraction	0.7 (LAW only)						
Waste volume (m^3)		6.49E+02	8.12E+02	9.74E+02	1.30E+03	2.27E+03	
Canister Volume (m^3)	0.62						
Number of Canisters (1x)		1.05E+03	1.31E+03	1.57E+03	2.09E+03	3.67E+03	
Nu. of Canisters /HMPC	4						
Number of HMPCs		2.62E+02	3.27E+02	3.93E+02	5.24E+02	9.16E+02	
Number of trips @ 10 HMPCs /trip		26	33	39	52	92	
Glass formulation:							
(ref Ext. Sep Data Pkg.) acceptable range		1	1.25	1.5	2	3.5	
SiO2	42 to 57 wt %	62.58%	66.39%	68.94%	72.12%	76.21%	
B2O3	5 to 20 wt %	10.32%	11.06%	11.55%	12.16%	12.95%	
Na2O	5 to 20 wt %	4.48%	4.14%	3.91%	3.62%	3.25%	
Li2O	1 to 7 wt %	1.11%	1.19%	1.24%	1.31%	1.39%	
Fe2O3	2 to 15 wt %	2.48%	0.00%	0.00%	0.00%	0.00%	
CaO	< or = 10 wt %	0.14%	0.11%	0.09%	0.07%	0.04%	
MgO	< or = 8 wt %	0.01%	0.01%	0.01%	0.01%	0.00%	
Al2O3	< or = 15 wt %	11.36%	9.09%	7.57%	5.68%	3.25%	
ZrO2	< or = 13 wt %	0.50%	0.40%	0.33%	0.25%	0.14%	
Cr2O3	< or = 0.5 wt %	0.08%	0.06%	0.05%	0.04%	0.02%	
P2O5	< or = 3 wt %	2.32%	1.86%	1.55%	1.16%	0.66%	
SO3	< or = 0.5 wt %	0.00%	0.00%	0.00%	0.00%	0.00%	
HLW Facility Sizing							
Schedule	14 yrs						
Capacity MT/day	1						
Overall efficiency, %		33%	42%	50%	67%	117%	
Required capacity MT/day (assuming 14 yrs ops, 60% OE)	0.56	0.70	0.84	1.11	1.95		
Required operating duration yrs (assuming 1 MT/day, 60% OE)		9.75	11.70	15.59	27.29		

Extensive Separations

15 wt % waste oxide loading							
Mass of glass required to achieve 15% wo loading MT		2.28E+03	2.85E+03	3.42E+03	4.55E+03	7.97E+03	
Volume (m^3)		8.66E+02	1.08E+03	1.30E+03	1.73E+03	3.03E+03	
Number of Canisters (1x)		1.40E+03	1.75E+03	2.09E+03	2.79E+03	4.89E+03	
40 wt % waste oxide loading							
Mass of glass required to achieve 40% wo loading MT		8.54E+02	1.07E+03	1.28E+03	1.71E+03	2.99E+03	
Volume (m^3)		3.25E+02	4.06E+02	4.87E+02	6.49E+02	1.14E+03	
Number of Canisters (1x)		5.24E+02	6.54E+02	7.85E+02	1.05E+03	1.83E+03	

Extensive Separations

LAW						
<u>15 wt. % sodium oxide loading</u>						
Blending factor		1	1.25	1.5	2	3.5
Mass of glass required to achieve 15% wo loading, MT	6.43E+05	8.04E+05	9.65E+05	1.29E+06	2.25E+06	
additional frit required (equals increased glass) MT	2.57E+05	4.18E+05	5.79E+05	9.01E+05	1.87E+06	
total frit required, MT	5.22E+05	6.83E+05	8.44E+05	1.17E+06	2.13E+06	
glass density (MT/m^3)	2.63					
cullet packing fraction	0.7					
Waste volume (m^3)		3.49E+05	4.37E+05	5.24E+05	6.99E+05	1.22E+06
Number of 5300 m^3 vaults		66	82	99	132	231
<u>LAW facility sizing</u>						
Schedule, years	19					
Capacity MT/day	200					
Overall efficiency, %		46%	58%	70%	93%	162%
Required capacity MT/day (assuming 19 yrs ops, 60% OE)	154.61	193.26	231.92	309.22	541.14	
Required operating duration yrs (assuming 200 MT/day, 60%)	14.69	18.36	22.03	29.38	51.41	
<u>10 wt. % sodium oxide loading</u>						
Blending factor		1	1.25	1.5	2	3.5
Mass of glass required to achieve 10	9.65E+05	1.21E+06	1.45E+06	1.93E+06	3.38E+06	
Waste volume, m^3		5.24E+05	6.55E+05	7.86E+05	1.05E+06	1.83E+06
Number of 5,300 m^3 vaults		99	124	148	198	346
<u>25 wt. % sodium oxide loading</u>						
Blending factor		1	1.25	1.5	2	3.5
Mass of glass required to achieve 25 wt % Na ₂ O	3.86E+05	4.83E+05	5.79E+05	7.72E+05	1.35E+06	
Waste Volume		2.10E+05	2.62E+05	3.15E+05	4.19E+05	7.34E+05
Number of 5,300 m^3 vaults		40	49	59	79	138

b2 b7c b7d b7e b7f b7g b7h b7i b7j b7k b7l b7n b7o b7p b7q b7r b7s b7t b7u b7v b7w b7x b7y b7z

Spent fuel

Table F-8. Backup to Table 9-16. Process Modules: Overall Cost.

	Construction	Operating Labor	Operating Equipment	Material and Supplies	Startup	D&D ¹	Operation	HLW Vessels	HLW Contaminators	R&D	Reprocessing Fuel	Total
Radionuclide removal	\$2,778	\$1,159	\$126	\$92	\$728	\$569				\$282		\$5,733
Central facilities	\$638											\$638
LLW vitrification	\$749	\$308	\$224	\$24	\$193	\$151				\$268		\$1917
LLW disposal		\$14	\$14	\$1	\$9	\$7	\$190			\$14		\$248
HLW vitrification	\$672	\$320	\$28	\$25	\$201	\$157				\$282		\$1,685
HLW transportation		\$3		\$0	\$2	\$1						\$6
HLW disposal									\$11		\$491	\$502
Total	\$4,837	\$1,803	\$392	\$143	\$1,132		\$885	\$190	\$11	\$846	\$491	\$10,730

Note:

D&D = decontamination and decommissioning

HLW = high-level waste

LLW = low-level waste

R&D = Research and Development

¹Start-up and operation materials and supplies are allocated based on operation labor.²Decontamination and decommissioning materials and supplies are allocated based on construction cost.

Table F-9. Backup to Table 9-18. Capital Costs (1995 Dollars).

Components	Extensive Pretreatment Facility	Centralized Facilities	LLW Vitrification Facility ¹	HLW Vitrification Facility ²	Total All Facilities
Labor	1,210,606,000	318,524,000	2,678,586,000	272,903,000	2,778,350,000
Materials and supplies	479,276,000	202,194,000	98,837,000	147,518,000	748,665,000
Equipment	1,088,477,000	117,735,000	381,972,000	251,358,000	671,779,000
Total	2,778,359,000	638,453,000	748,665,0000	671,779,000	4,837,256,000

Notes:

HLW = high-level waste

LLW = low-level waste

¹Low-level waste vitrification (low source), Option 2A.

²High-level waste vitrification facility is combined with extensive pretreatment.

Table F-10a. Backup to Table 9-19. Operating Cost Component (Millions of 1995 Dollars)
 Extensive Pretreatment, Annual Consumables for Extensive Pretreatment with High-level
 Vitrification Detached Low-Level Waste Vitrification—Option 2A. (2 sheets).

Utility/Chemical description	Unit Cost (\$/each)	Quantity Units	Cost
Glass Former			
B ₂ O ³	\$1,000	57,500	\$57,500,000
Fe ² O ³	\$500	14	\$7,000
LiO ²	\$5,000	2,100	\$10,500,00
SiO ²	\$40	287,000	\$11,480,000
MgO	\$500	4,100	\$2,050,000
CaO	\$60	4,100	\$246,000
Nitric acid 50 percent (Mg)	\$160	465,000	\$74,400,000
NaOH, 50% (Mg)	\$250	150,000	\$37,500,000
Flocculant (Mg)	\$1,100	150	\$165,000
Glycolic acid, 50 percent (Mg)	\$1,740	7,700	\$13,398,000
Oxalic acid (Mg)	\$860	11,900	\$10,234,000
Ammonia (Mg)	\$350	9,240	\$3,234,000
Ion exchange media (m ³)	\$10,600	4,910	\$52,046,000
FeSA (Mg)	\$660	4,720	\$3,115,200
Aluminum nitrate (Mg)	\$460	112	\$51,520
CMPO (Mg)	\$6,530	5	\$32,650
TBP (Mg)	\$6,530	755	\$4,930,150
NPH (Mg)	\$440	703	\$309,320
Sodium Carbonate (Mg)	\$170	180	\$30,600
Crown ether (Mg)	\$6,530	284	\$1,854,520
Formic acid, 96 percent (Mg)	\$1,210	1,470	\$1,778,700
HF (Mg)	\$500	740	\$370,000
Sodium oxalate (Mg)	\$500	20,900	\$10,450,000
Sodium bicarbonate (Mg)	\$500	12,500	\$6,250,000
Zinc nitrate (Mg)	\$500	47	\$23,500
Na ³ DTPA (Mg)	\$500	196	\$98,000
APM (Mg)	\$500	10	\$5,000
Hydroxylamine nitrate (Mg)	\$500	95	\$47,500
DCPD (Mg)	\$150	4,480	\$672,000
CPD (Mg)	\$150	4,480	\$672,000

Table F-10a. Backup to Table 9-19. Operating Cost Component (Millions of 1995 Dollars)
 Extensive Pretreatment, Annual Consumables for Extensive Pretreatment with High-level
 Vitrification Detached Low-Level Waste Vitrification--Option 2A. (2 sheets).

Utility/Chemical description	Unit Cost (\$/each)	Quantity Units	Cost
Decontamination chemicals (Mg)	\$401	14,000	\$5,614,000
Sulfur (Mg)	\$370	170,100	\$62,937,000
Grout powders (Mg)	\$100	0	\$0
Kerosene (Mg)	\$150	70,170	\$10,525,500
Raw water (m ³)	\$0.03	30,000,000	\$900,000
Sanitary water (m ³)	\$0.03	1,100,000	\$33,000
Electricity (MWh)	\$30	16,600,000	\$498,000,000
Subtotal			\$881,460,160
Solid waste (m ³)	\$1,000	4,000	\$4,000,000
Equipment (per year x 14 years)	\$28,000,000	14	\$392,000,000
Vaults	\$5,000,000	38	\$190,000,000
Canisters	\$10,000	448	\$4,480,000
Containers	\$25,000	0	\$0
Overpacks	\$60,000	112	\$6,720,000
Subtotal			\$597,200,00
Total			\$1,478,660,160
Total minus equipment			\$1,086,660,160
Start-up costs (materials)			\$143,000,000
Decontamination and decommissioning (material)			\$1,132,000,000
Total			\$2,753,660,160
Total minus equipment			\$2,361,660,160

Notes:

HLW = high-level waste

LLW = low-level waste

m³ = cubic meters

Mg = megagrams

Annual equipment purchase estimated by K. D. Boomer.

Pretreatment = \$ 9 million per year (size increase)

HLW vitrification = \$ 2 million per year (melter)

LLW vitrification = \$ 16 million per year (melter)

Sub-total = \$ 27 mm per year

Miscellaneous = \$ 1 million per year

Total = \$28 million per year

Table F-10B. Backup to Table 9-19. Operating Cost Component
(Millions of 1995 Dollars).

Starting Category	Years	Staff Per Year	Total Staff Years	Total Staff Hours
Extensive separations	15	620	9,300	1.7E+07
LLW vitrification	15	160	2,400	4.3E+06
HLW vitrification	15	160	2,400	4.3E+06
Indirect staffing	19	29	551	1.0E+06
Pretreatment start-up	1.5	626	939	1.7E+06
LLW vitrification start-up	1.5	157	236	4.3E+05
HLW start-up	1.5	157	236	4.3E+05
Pretreatment decontamination and decommissioning	2	626	1,252	2.3E+06
LLW vitrification decontamination and decommissioning	2	157	314	5.7E+05
HLW decontamination and decommissioning	2	157	314	5.7E+05
HLW monitoring and maintenance	12	10	120	2.2E+05
HLW transportation	-	30	30	5.4E+04
Total				3.3E+07

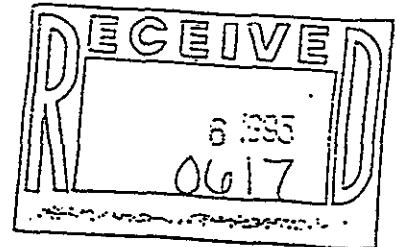
Notes:

HLW = high-level waste
LLW = low-level waste

All staff hours are based on a staff-year of 1,812 hours.

EXTENSIVE SEPARATIONS PRETREATMENT ALTERNATIVE
ENGINEERING DATA PACKAGE FOR THE
TANK WASTE REMEDIATION SYSTEM
ENVIRONMENTAL IMPACT STATEMENT

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Pacific Northwest Laboratory

ABSTRACT

In accordance with the National Environmental Policy Act of 1969, an environmental impact statement is required for disposal of the radioactive waste stored in 177 underground storage tanks at the Hanford Site.

This document is the engineering data package for the Extensive Separations Pretreatment alternative. It includes waste treatment operations that would take place between waste retrieval and transfer and closure of single-shell tanks and double-shell tanks. The purpose of this alternative would be to process the tank wastes and to reduce the amount of high-level waste to less than 625 cubic meters (equivalent to 1,000 glass canisters measuring 0.61 meters [m] diameter by 3.05 m long at 0.62 cubic meters each) and to reduce the curie

Table 9-16. Process Module: Overall Cost (Millions of 1995 Dollars).

Process Module	Extensive Separation Alternative
Radionuclide removal	\$6,098
Low-level waste vitrification	1,917
Low-level waste disposal	248
High-level waste vitrification	1,685
High-level waste transportation ¹	7
High-level waste disposal	3,404
Centralized facilities	638
Total	\$13,997

Note:

¹Cost for high-level waste transportation and disposal are based upon 1000 canisters in 250 multi-purpose canisters.

These cost results apply to the integrated combination of HLW Option 1 and LLW Option A (Option 1A). This combination of cesium and strontium capsule overpacking and LLW glass is the same combination of options as that assumed in the Tri-Party Agreement preferred alternative.

For additional information, see Appendix F, and also Jansen, G., 1995, *Backup Information for Data Tables in Extensive Separations Alternative Engineering Data Package*, WHC-SD-WM-DP-129, Rev. 0, Westinghouse Hanford Company, Richland, Washington.

Table 9-17. Overall Cost Component (Millions of 1995 Dollars). (2 sheets)

Cost Element	Estimated Separation Alternative
Capital	\$5,202 ⁽¹⁾
Operating	4,556 ⁽²⁾
Research and development	846 ⁽³⁾
Repository fee	3,393 ⁽⁴⁾
Total	\$13,997

Notes:

⁽¹⁾Total capital cost includes 40 percent contingency. Contingency is excluded from other costs. Also see Table 9-18 for additional explanation.

⁽²⁾Includes start-up, decontamination and decommissioning, and monitoring and maintenance costs for process facilities. Does not include costs associated with routine tank farm operations (estimated at \$4,340 million in 1995 dollars). Also does not include costs associated with TWRS program management characterization, tank farm upgrades, single-shell tank saltwell pumping, and tank farm safety.

⁽³⁾Based on Tank Waste Remediation System Integrated Technology Plan (WHC 1994), June 10, 1994 draft. The Research and Development costs depicted above are estimates based upon the pro ratio of capital costs with the Tri-Party Agreement Alternative.

⁽⁴⁾Table D-8, TRW 1995, estimates the repository fee for the Extensive Separations Alternative (Case 3-SSC) would be \$679 million lower than the estimated repository fee for Case 1C, using the TRW Total-System Life Cycle Cost (TSLCC) model developed for the Office of Civilian Radioactive Waste Management. Per informal communications with Mr. don Nitti of TRW on 5/31/95 and 7/13/95, Hanford's repository fee for Case 1C is estimated as follows:

Two repository case total life cycle cost	=	\$48.294 billion
Defense program share	=	15.7%
Hanford's share based on ratio of number of Hanford waste packages (2,465) to total defense program waste packages (4,588), from Table 2-4 of TRW 1995	=	53.7%
Hanford's share of Case 1C: (\$48.294 billion x 0.157 x 0.537)	=	\$4.072 billion

per p. 9-33, this case requires 1000 caskets or 250 MPC (4 caskets per MPC)
 but those caskets per TRW report are 68 x 45.7 cm
 ↓ 1.26 m³

or 250 waste packages

~~4.072 - .819 = \$3,393 billion~~

Table 9-17. Overall Cost Component (Millions of 1995 Dollars). (2 sheets)

Notes: Continued

TRW, 1995, *Assessments of Pre-Closure System Cost and Health and Safety Impacts of Hanford High-Level Waste Vitrification Options on the Civilian Radioactive Waste Management System*, A00000000-01717-5707-00003, Rev. 0, TRW Environmental Safety Systems, Inc., Vienna, Virginia.

WHC, 1994, *Tank Waste Remediation System Multi-Year Program Plan*, WHC-SP-1101, Westinghouse Hanford Company, Richland, Washington.

For additional information, see Appendix F, and also Jansen, G., 1995, *Backup Information for Data Tables in Extractive Separations Alternative Engineering Data Package*, WHC-SD-WM-DP-129, Rev. 0, Westinghouse Hanford Company, Richland, Washington.

Table 9-18. Capital Cost Component (Millions of 1995 Dollars)².

Capital Cost Component	Extensive Separations Alternative
Labor	\$2,225
Materials and supplies	998
Equipment	1,682
Local purchases ¹	297
Total	\$5,202

Notes:

¹Local purchases - 15 percent of materials and supplies are assumed to be local purchases.

²Costs in this table reflect Option 1A as described in Section 2.0. This includes construction of the detached LLW vitrification facility and vaults. However, it does not include filling of the vaults with LLW glass/SPC. These costs are included in Table 9-19. Section 9.1 and Table 9-26 provide additional capital costs for Option 2A for the Cs/Sr cut-up cell. Section 9.2 and Table 9-27 provide the adjustments necessary to reflect capital costs for Option 2B, as described in Section 2.0. Costs of filling the grout tubes in Option 2B is covered in Table 9-19. Costs in this table also include a rough order of magnitude estimate of 365 million dollars for caustic recycling and thermal destritration. These process steps were not included in the original flowsheet upon which the detailed cost estimate for the balance of the facility was based (see Section 4.8.1).

For additional information, see Appendix F, and also Jansen, G., 1995, *Backup Information for Data Tables in Extensive Separations Alternative Engineering Data Package*, WHC-SD-WM-DP-129, Rev. 0, Westinghouse Hanford Company, Richland, Washington.

Table 9-19. Operating Cost Component (Millions of 1995 Dollars)¹.

Operating Cost Component	Extensive Separation Alternative
Labor	\$1,803
Materials and supplies ²	\$2,007
Equipment ²	\$333
Local purchases ²	\$413
Total	\$4,556

Notes:

¹Includes filling of low-level waste vaults for vitrified LLW (Option 1A) as well as start-up, decontamination and decommissioning, and monitoring and maintenance costs. For grouted LLW (Option 2B), operating costs would be higher (see Section 9.2 and Tables 9-27 and 9-28).

²Local purchases are based on 15 percent of materials and supplies and equipment.

For additional information, see Appendix F, and also Jansen, G., 1995, *Backup Information for Data Tables in Extensive Separations Alternative Engineering Data Package*, WHC-SD-WM-DP-129, Rev. 0, Westinghouse Hanford Company, Richland, Washington.

Table 9-20. Overall Schedule¹.

ACTIVITY	EXTENSIVE SEPARATION ALTERNATIVE
Construction	12/97 - 12/2006 ⁽¹⁾
Operation	1/2004 - 9/2019 ⁽²⁾
Decontamination and decommissioning	10/2019 - 10/2024 ⁽³⁾
Monitoring and maintenance	3/2019 - 9/2029 ⁽⁴⁾
Research and development	1995 - 2018

Notes:

¹See the *Tank Waste Remediation System Facility Configuration Study* (Boomer et al. 1994), pages 63 and 114.

²See Boomer et al. 1994, pages 33, 63, and 114.

³Five years of decontamination and decommissioning assumed after completion of all processing and vitrification.

⁴Based upon 1,000 canisters, 250 multi-purpose canisters; shipments to repository beginning in 2020 and ending in 2029 per canister pickup schedule in Table D-6, Case 3-5 SC, TRW 1995. (See Table 9-7 for related information.)

⁵The assumed construction schedule and the 14 year facility operations schedule are highly optimistic for the extensive separations alternative. There is considerably higher technical risk for extensive separations than for the other TWRS-EIS alternatives evaluated. Consequently, there is higher schedule risk associated with this alternative than with the other alternatives.

Boomer, K. D., J. M. Colby, T. W. Crawford, J. S. Garfield, C. E. Golberg, C. E. Leach, D. E. Mitchell, F. D. Nankani, E. J. Saarhang, L. M. Swanson, T. L. Waldo, and C. M. Winkler, 1994, *Tank Waste Remediation System Facility Configuration Study*, WHC-SD-WM-ES-295, Westinghouse Hanford Company, Richland, Washington. See Appendix F also.

TRW, 1995, *Assessment of Pre-Closure System Cost and Health and Safety Impacts of Hanford High-Level Waste Vitrification Options on the Civilian Radioactive Waste Management System A00000000-01717-5707-00003*, Rev. 0, TRW Environmental Safety Systems, Inc., Vienna, Virginia..

For additional information, see Appendix F, and also Jansen, G., 1995, *Backup Information for Data Tables in Extensive Separations Alternative Engineering Data Package*, WHC-SD-WM-DP-129, Rev. 0, Westinghouse Hanford Company, Richland, Washington.

Table P-8. Backup to Table 9-16. Process Modules: Overall Cost.

	Construction	Decontamination	Operation	Materials and supplies	Start-up	D&D ¹	Operation	Materials and supplies	Start-up	R&D ²	Operation	Materials and supplies	Start-up
Radionuclide removal	\$2,778	\$1,159	\$126	\$92	\$728	\$569				\$282			\$5,733
Central facilities	\$638												\$638
LLW vitrification	\$749	\$308	\$224	\$24	\$193	\$151				\$268			\$1917
LLW disposal		\$14	\$14	\$1	\$9	\$7	\$190			\$14			\$248
HLW vitrification	\$672	\$320	\$28	\$25	\$201	\$157				\$282			\$1,685
HLW transportation		\$3		\$0	\$2	\$1							\$6
HLW disposal									\$11		\$491		\$502
Total	\$4,837	\$1,803	\$392	\$143	\$1,132	\$885	\$190	\$11	\$846	\$491	\$491		\$10,730

Note:

D&D = decontamination and decommissioning

HLW = high-level waste

LLW = low-level waste

R&D = Research and Development

¹Start-up and operation materials and supplies are allocated based on operation labor.²Decontamination and decommissioning materials and supplies are allocated based on construction cost.

Table R-9. Backup to Table 9-18. Capital Costs (1995 Dollars).

Component	Pretreatment facility	Generalized	HLW vitrification facility	LLW vitrification facility ¹	Total plant facilities
Labor	1,210,606,000	318,524,000	2,678,586,000	272,903,000	2,778,350,000
Materials and supplies	479,276,000	202,194,000	98,837,000	147,518,000	748,665,000
Equipment	1,088,477,000	117,735,000	381,972,000	251,358,000	671,779,000
Total	2,778,359,000	638,453,000	748,665,000	671,779,000	4,837,256,000

H-19
Notes:

HLW = high-level waste

LLW = low-level waste

¹Low-level waste vitrification (low source), Option 2A.

²High-level waste vitrification facility is combined with extensive pretreatment.

Table F-10a. Backup to Table 9-19. Operating Cost Component (Millions of 1995 Dollars);
 Extensive Pretreatment, Annual Consumables for Extensive Pretreatment with High-level
 Vitrification Detached Low-Level Waste Vitrification—Option 2A. (2 sheets).

Chemical description	Unit Cost (\$/each)	Quantity Units	Cost
Glass Former			
B ² O ³	\$1,000	57,500	\$57,500,000
Fe ² O ³	\$500	14	\$7,000
LiO ²	\$5,000	2,100	\$10,500,00
SiO ²	\$40	287,000	\$11,480,000
MgO	\$500	4,100	\$2,050,000
CaO	\$60	4,100	\$246,000
Nitric acid 50 percent (Mg)	\$160	465,000	\$74,400,000
NaOH, 50% (Mg)	\$250	150,000	\$37,500,000
Flocculant (Mg)	\$1,100	150	\$165,000
Glycolic acid, 50 percent (Mg)	\$1,740	7,700	\$13,398,000
Oxalic acid (Mg)	\$860	11,900	\$10,234,000
Ammonia (Mg)	\$350	9,240	\$3,234,000
Ion exchange media (m ³)	\$10,600	4,910	\$52,046,000
FeSA (Mg)	\$660	4,720	\$3,115,200
Aluminum nitrate (Mg)	\$460	112	\$51,520
CMPO (Mg)	\$6,530	5	\$32,650
TBP (Mg)	\$6,530	755	\$4,930,150
NPH (Mg)	\$440	703	\$309,320
Sodium Carbonate (Mg)	\$170	180	\$30,600
Crown ether (Mg)	\$6,530	284	\$1,854,520
Formic acid, 96 percent (Mg)	\$1,210	1,470	\$1,778,700
HF (Mg)	\$500	740	\$370,000
Sodium oxalate (Mg)	\$500	20,900	\$10,450,000
Sodium bicarbonate (Mg)	\$500	12,500	\$6,250,000
Zinc nitrate (Mg)	\$500	47	\$23,500
Na ⁺ DTPA (Mg)	\$500	196	\$98,000
APM (Mg)	\$500	10	\$5,000
Hydroxylamine nitrate (Mg)	\$500	95	\$47,500
DCPD (Mg)	\$150	4,480	\$672,000
CPD (Mg)	\$150	4,480	\$672,000

Table F-10a. Backup to Table 9-19. Operating Cost Component (Millions of 1995 Dollars)
 Extensive Pretreatment, Annual Consumables for Extensive Pretreatment with High-level
 Vitrification Detached Low-Level Waste Vitrification—Option 2A. (2 sheets).

Utility/Chemical Description	Unit Cost (\$/year)	Quantity Units	Cost
Decontamination chemicals (Mg)	\$401	14,000	\$5,614,000
Sulfur (Mg)	\$370	170,100	\$62,937,000
Grout powders (Mg)	\$100	0	\$0
Kerosene (Mg)	\$150	70,170	\$10,525,500
Raw water (m ³)	\$0.03	30,000,000	\$900,000
Sanitary water (m ³)	\$0.03	1,100,000	\$33,000
Electricity (MWh)	\$30	16,600,000	\$498,000,000
Subtotal			\$881,460,160
Solid waste (m ³)	\$1,000	4,000	\$4,000,000
Equipment (per year x 14 years)	\$28,000,000	14	\$392,000,000
Vaults	\$5,000,000	38	\$190,000,000
Canisters	\$10,000	448	\$4,480,000
Containers	\$25,000	0	\$0
Overpacks	\$60,000	112	\$6,720,000
Subtotal			\$597,200,00
Total			\$1,478,660,160
Total minus equipment			\$1,086,660,160
Start-up costs (materials)			\$143,000,000
Decontamination and decommissioning (material)			\$1,132,000,000
Total			\$2,753,660,160
Total minus equipment			\$2,361,660,160

Notes:

HLW = high-level waste

LLW = low-level waste

m³ = cubic meters

Mg = megagrams

Annual equipment purchase estimated by K. D. Boomer.

Pretreatment = \$ 9 million per year (size increase)

HLW vitrification = \$ 2 million per year (melter)

LLW vitrification = \$ 16 million per year (melter)

Sub-total = \$ 27 mm per year

Miscellaneous = \$ 1 million per year

Total = \$28 million per year

Table F-10B. Backup to Table 9-19. Operating Cost Component
(Millions of 1995 Dollars).

Starting Category	Years	Start Date	Years	Total Staff	Total Start Date
Extensive separations	15	620		9,300	1.7E+07
LLW vitrification	15	160		2,400	4.3E+06
HLW vitrification	15	160		2,400	4.3E+06
Indirect staffing	19		29	551	1.0E+06
Pretreatment start-up	1.5	626		939	1.7E+06
LLW vitrification start-up	1.5	157		236	4.3E+05
HLW start-up	1.5	157		236	4.3E+05
Pretreatment decontamination and decommissioning	2	626		1,252	2.3E+06
LLW vitrification decontamination and decommissioning	2	157		314	5.7E+05
HLW decontamination and decommissioning	2	157		314	5.7E+05
HLW monitoring and maintenance	12	10		120	2.2E+05
HLW transportation	-	30		30	5.4E+04
Total					3.3E+07

Notes:

HLW = high-level waste

LLW = low-level waste

All staff hours are based on a staff-year of 1,812 hours.

Table F-10C. Backup to Table 9-19. Operating Cost Component
(Millions of 1995 Dollars).

Operating Mode	Excess	Net excess	Barometric Unit	Total	Cost per Year
Pretreatment	202	40	378	620	\$63
LLW vitrification	52	10	98	160	\$16
HLW vitrification	52	10	98	160	\$16
Total	306	60	574	940	\$95

Notes:

HLW = high-level waste

LLW = low-level waste

Table F-10D. Backup to Table 9-19. Operating Cost Component
(Millions of 1995 Dollars).

Staffing Category	Total Cost
Extensive separations	\$940
LLW vitrification	\$243
HLW vitrification	\$243
Indirect staffing ¹	\$33
Pretreatment start-up ²	\$94
LLW vitrification start-up ²	\$24
HLW start-up ²	\$24
Pretreatment decontamination and decommissioning ³	\$125
LLW vitrification decontamination and decommissioning ³	\$32
HLW decontamination and decommissioning	\$32
HLW monitoring and maintenance ^{3, 4}	\$8
HLW transportation ⁵	\$3
Total	\$1,803

Notes:

¹For indirect staffing, it was assumed that all workers would be nonexempt.

²The total start-up cost for each facility is arbitrarily set to the annual staffing requirements. These start-up requirements have been set to 1 1/2 years of the annual. This leaves 1 1/2 years of staff cost ($\$95 \text{ million} \div \$24 \text{ million} \div \$24 \text{ million} = \$143 \text{ million}$) for start-up materials and supplies.

$(\$63 \text{ million} \times 1.5 \text{ yrs} = \$95 \text{ million}) (\$16 \text{ million} \times 1.5 \text{ yrs} = \$24 \text{ million}) (\$16 \text{ million} \times 1.5 \text{ yrs} = \$24 \text{ million})$.

³Decontamination and decommissioning for each facility is arbitrarily set equal to three years of staff cost plus thirty percent of the total capital cost minus the contingency. The staffing requirements have been set to two years of the annual. This leaves one year of staff cost ($\$63 \text{ million} \div \$16 \text{ million} \div \$16 \text{ million} = \$95 \text{ million}$) plus thirty percent of the capital for material and supplies.

⁴The total capital is equal to the capital plus a forty percent contingency; therefore, the capital value to be used for the decontamination and decommissioning cost for materials and supplies is equal to:

Capital \$4,857 million per 140 percent = \$3,455 million

The cost based upon the capital would be as follows: capital decontamination and decommissioning = \$3,455 million \times 30 percent = \$1,037 million. Thus, the total decontamination and decommissioning cost for materials and supplies is set to \$1,132 million.

Table F-10D. Backup to Table 9-19. Operating Cost Component
(Millions of 1995 Dollars).

Notes (continued):

*For monitoring and maintenance, the following was assumed: exempt would be 10 percent, bargaining unit 10 percent, and nonexempt 80 percent.

#For HLW transportation, the following was assumed: exempt would be 36 percent, bargaining unit 36 percent, and nonexempt 28 percent.

All exempt and bargaining unit employees are assumed to be radiation workers. All nonexempt employees are nonradiation workers.

Table F-11. Backup to Table 9-20. Overall Schedule.

Construction			
Option	Start	Finish	Facility Configuration Study
Pretreatment + HLW vitrification	July 2001	December 2006	page 114
Standalone LLW vitrification	December 1997	July 2005	page 63
Overall	December 1997	December 2006	
Operation			
Pretreatment	January 2004	January 2018	pages 114, 33
HLW vitrification	March 2005	March 2019	pages 114, 33
LLW vitrification	September 2005	September 2019	pages 63, 33
Overall	January 2004	September 2019	
Decontamination and decommissioning for all facilities is assumed to start after the completion of process duration, that is, 5 years.			
	October 2019	October 2024	
Monitoring and maintenance is for HLW canisters.			
Monitoring and maintenance is assumed to start with the completion of HLW vitrification.			
Monitoring and maintenance is assumed to finish when the last multi-purpose canisters is shipped to the repository.			
Shipments to the repository start in 2035 ¹ .			
Based on discussions with K. D. Boomer, 1,000 canisters are assumed, 250 multi-purpose canisters.			
10 multi-purpose canisters would be transported per week (Slaathaug 1995, Table 9-7, footnote 5).			
Duration of shipments = 250 multi-purpose canisters/10 = 25 weeks.			
	March 2019	September 2035	page 151
Research and Development			
	1995	2018	

Notes:

HLW = high-level waste
 LLW = low-level waste

DATE 2/19/96 SUBJECTBY DE5 CHKDSHEET NO. 1-1

JOB NO.

In Situ / Ex Situ Combinaison

Proposed DEIS

50% of Intermediate Separations
Case is processed Ex Situ in this
alternative therefore $\frac{1}{2}$ the
Contractors' costs are $\frac{1}{2}$ the operating
costs.

Infermediate Separation

$$\text{to tail op. cost} = \$1,608,635,000$$

X

2

$$\$804,318,000$$

Previous exisitng
base op. cost

New treat ment
Op. Cost

$$\$1,834,000,000$$

Repository fees calculated for 1/2 the
Fitter. Site calc or 333% = 1/2,693 Compt fee

per graph yields
 \checkmark

\$3.0 billion

DATE 2/7/96

SUBJECT

BY D. Stein CHKD.

SHEET NO. _____

JOB NO. _____

98-
76

	Onsite Disposal Volume (m ³)	Offsite Disposal Volume (m ³)
Inert. Sep.	438,000	20,700
No Sep. Ut.	0	364,000
No Sep. Calc.	0	96,000
Ext. Sep.	437,000	974
Ex Situ / In Situ Combo.	324,600	10,350
Phased Mixle	438,000	20,700

03,600 m³ In Situ219,000 m³ Ex Situ ($\frac{1}{2}$ min sep)324,600 m³ Total

above per C-Henderson
new mass balance tables
for proposed DEIS

$$\text{Repository Fee} = 360 \text{ k/cdw} \times 16700 = \$6.1012 \text{ billion}$$

Ex Situ alternative comparison

	Waste	Blending	Canister Count (HLW) or, Number of LAW Vaults	Canister Size (m^3)	Overall Processing Plant Efficiency	Duration of Operations (years)	Trips to Repository	Trips to Repository
	Loading weight %	Factor		Vault Size			10 rail cars/train 2 can/HMPC	10 rail cars/train 4 can/HMPC
No Separations (Soda-lime)								
	WHC Data Pkg.	30%	1	21400	1.37 actual (1.52 ref) 10	36%	14	2140
	Proposed DEIS	20%	1.5	587426	0.62	60%	15	29371
Intermediate Separations								
HLW								
	WHC Data Pkg.	45%	1	(1705)	6800	1.26	25%	14
	Proposed DEIS	20%	1.5	(4 PKG)	33386	0.62	60%	12
LAW								
	WHC Data Pkg.	25%	1	40	5300	✓	36%	14
	Proposed DEIS	15%	1.25	83	5300	✓	60%	19
Extensive Separations								
HLW (borosilicate)								
	WHC Data Pkg.	34%	1	448	502	0.62	26%	14
	Proposed DEIS	20%	1.5	1571	0.62	✓	50%	14
LAW (borosilicate)								
	WHC Data Pkg.	25%	1	38	40	5300	✓	36%
	Proposed DEIS	15%	1.25	83	5300	✓	60%	19

calc. 10,300 @ 10 m³ Phased 26
 ↴
 166,129 @ 0.62 m³

Phased into ~ same as inter.sop. or 33,386 canisters

TWRS EIS
CALCULATION COVER SHEET

DISCIPLINE & TITLE ENGINEERING - COST
ESTIMATE - PROPOSED DRAFT EIS (Rev C)
ORIGINATOR D. STEIN DATE 2/27/96

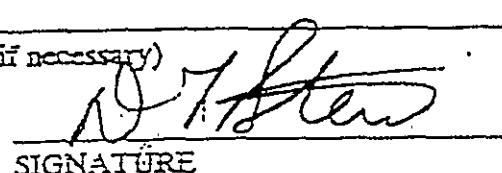
REVISION NO. 2

OBJECTIVE ESTIMATE COSTS FOR PHASED
IMPLEMENTATION BASED ON PROPOSED
DRAFT EIS BASIS

METHODOLOGY COMPARE PLANT SIZES TO
TPA + EXT. SEP. AND FACTOR AND
USE ENGR. JUDGEMENT

ASSUMPTIONS "Six-Tenths" factor rule for
estimating plant costs is applicable

(Continue on another sheet if necessary)


SIGNATURE

CALCULATION & RESULTS ATTACHED



JACOBS ENGINEERING GROUP INC

DATE 12/7/95

SUBJECT

BY DES CHKA

79

SHEET NO. 1-15

JOB NO. 01K47101

Cost Estimate for Phase I (Phased Implementation)

Assumptions:

R&D Costs

Assumed to be "zero" as a separate line item as phase I is itself an R&D program.

Repository Fee

Assumed to be "zero" as H.W. will be stored on-site in canisters for future disposal by others.
Fee not included here.

Capital Cost

To be estimated from TPA report where applicable using the "six tenths factor" rule.

$$\text{Cost of plant A} = \text{Cost of plant B} \cdot \frac{(\text{Capacity A})^{0.6}}{(\text{Capacity B})}$$

Operating Cost

To be estimated from TPA report by factoring and using staffing estimate comparisons.

Closure Cost

To be factored from TPA based on capital cost ratio.

Information and data available

Both Extensive Retrieval (Ex Situ) which is based on The TPA which is a point and Extensive Separations utilize 200 MTD pretreatment and LWW Vitri fication TPA utilizes a 20 MTD Vitritication Plant and Ex-Site a 100 MTD Hwy Vit Plant.

The pretreatment plants are significantly different in size and will be built with plant capacities assumed to be somewhere in between them.

Capital Costs

Since existing staffing resources, etc. have already been estimated based on TPA unit costs it is assumed that the possibility also exists for base capital plants to be based on TPA plants.

Table 9-16 back up (Table E-36) which is attached, will be used as a cost contract for TPA vs various categories.

The 200 T/D Plants (LWW unit) centralized fuel, fire & treatment are assumed to be two identical 100 T/D trains. Then the cost of each 100 T/D train is assessed to be $\frac{1}{2}$ the cost of the total 200 T/D Plant. The cost of the 100 T/D plant

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SHEET NO. 1

will be used to estimate the cost of the 20 TLD plant using the six tenth factor rule.

The direct plant will be assumed to be roughly $\frac{1}{3}$ between Difer medium cap (TDA) and Difer low cap and will cost $\frac{1}{3}$ between the two.

20 MTD LWW vitrification plant

$$C_{200} = \$1300 \text{ million with } C_{100} = \frac{1}{2} C_{200}$$

$$\text{Then, } C_{100} = \$650 \text{ million}$$

$$\text{Then, } C_{20} = C_{100} - \frac{650}{(100)^{0.6}} = 650 - \frac{650}{(20)^{0.6}} = 650 - 21.2$$

$$C_{20} = \$248 \text{ million}$$

20 MTD Centralized Facilities plant

$$C_{200} = \$520 \text{ million with } C_{100} = \frac{1}{2} C_{200}$$

$$\text{Then, } C_{100} = \$260 \text{ million}$$

$$\text{Then, } C_{20} = C_{100} - \frac{260}{(100)^{0.6}} = 260 - \frac{260}{(20)^{0.6}} = 260 - 21.2$$

$$C_{20} = \$99 \text{ million}$$

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SUBJECT

BY DLS CKD.

SHEET NO. 4-15

JOB NO.

INT 1.0 HWW ultrafiltration plant

$$C_{20} = \$1400 \text{ million}$$

$$C_1 = 1400 - 1400 \times (22\% / 6.03)$$

$$C_1 = \$232 \text{ million}$$

20 MLD Direct treatment plant

Assume separation to be 1/3
of the way between ultrafilter
extensive & SGP:

Info available from Table 8-10:
Cost: \$ per m³ shows Ext. Rest (Ex Situ)
Capital cost: \$500 million and Ext. cap.
Cost difference: \$748 million. If capital
plants is deducted then
The difference should be a
measure of difference in pretreat
costs

Cost	\$500 - 400	=	\$440 million
Total HWW unit	20 TDS	Ext. Rest (Ex Situ)	Ext. cap
		vs.	

Then \$7250 - 4480 = 2770 million more for Ext.
So pretreat. Then the 380 million will
be for filter. So one trend. If we
assume each alternative to have the same
Capital portion, Then Ext. SGP: total pretreat
estimated to cost: \$2770 + 380 = 3150

SHEET NO. 5 - 15

03-15
SHEET NO.

JACOBS ENGINEERING GROUP
SUBJECT: 13-17

2

AT 1/3 between Inter. Sep + ERT. Sep.
Phase I Pre-treat: 200 TDS plant
is estimated to cost

$$C_{103} = \left(2770 \times \frac{1}{3} \right) + 386 = 1303 \text{ million}$$

From C₁₀₀ to C₂₀₀ = #6 S2 million

جذب (جذب) جذب (جذب) جذب (جذب)

$$C_{20} = \$249 million$$

Capital Cost Summary (Phase 1)

LWJ vit	248	248	496
ore trout	249	249	498
com brook	—	99	198
H LWJ vit	—	232	232
			1424

Total capital for Phase I is \$1424 million

DATE 12/7 SUBJECT SR QSL akaSHEET NO. 1JOB NO. 1Operating Costs

Based on Table E-36 (attached)
 Direct costs: Components based on
 Delivered cost from vendor
 Ind. Capital: 20% of direct costs
 and D&D, interest 8% for D&D

Operating costs: factored at 10%
 for procurement + 14% for tri-
 banding + 10% operating + 20% for overhead.

Operations cost factors:
 for HLR unit 20000
 MTO vs 20000

HLR components & cost estimates

15 ft. tower	32 m3 concrete
3.7 m x 3.7 m x 3.0 m	20.6 m ³ total
area (3.7) x 1.5 m x 0.1 m = 2.6 m ² each	
15 ft. tower	4.5 m ³ each
	2.50/ft ²

say

11,000

HLR components & cost estimates

The direct HLR from vendor
 is best to buy from vendor
 239 m² unit x 0.5 = 119.5 m²
 119.5 m² x 20000 = 2390000
 divide up by 1000000000
 Project plant will have
 1000000000



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SUBJECT

BY DLS CHKD

85

SHEET NO. 7-15

JOB NO.

Estimate to fill labor separate
based on staffing numbers

Staff years for Operation

(for both plants)	Years	staff per yr	Staff yrs
Refract/LW	4	536	2144
Refract/LW/HW	6	578	3468
D & D	2	911	1922
			7534 Staff yrs

for TPA Deal Up \$723 million
for 7080 staff yrs
or \$102,000 / staff yr

Therefore

$$7534 \text{ staff yrs} \times \$102,000/\text{staff yr} =$$

\$768 million operating labor

Closure Cost

Capital phase 1 x Closure cost = 1424 x 170

Capital ext. retrieval ext. ret 5880

\$ 41 million

Operating Cost (not including labor)

Capital	equip	struc	D+b	oper	car.	car	total
24.9 pre-treat	37	15	62	37	—	4	155
9.9 Central	—	—	—	—	—	—	—
24.8 LLW vit.	37	15	62	37	2	—	153
23.2 HLW vit.	35	14	58	6	—	4	117

$$\text{pre-treat } 155 \times 2 \text{ plants} = 310$$

$$\text{central } — \times 2 \text{ plants} = —$$

$$\text{LLW vit } 153 \times 2 \text{ plants} = 306$$

$$\text{HLW vit } 117 \times 1 \text{ plant} = 117$$

\$ 73.3 million

$$\text{Total operating cost} = 73.3 + 76.8$$

per table labor
above

~~$$\text{Total op. cost} = 150.1 \text{ million}$$~~

Contract op. cost of demo plants
in phase 2

- Operate pre-trail law / central for
additional hours (same as phase 1)
- hand & operating H/w in phase 2 (too small)

Operating Cost (not including labour)

as per site D + D op's fuel

pre-trail	37	—	37	74
control	—	—	—	—
law vit.	37	—	37	74
H/w vit.	—	—	—	—

pre-trail 74 x 2 plants = 148
central — x 2 plants =
law vit. 74 x 2 plants = 148
H/w vit. — =

\$296,000

years staff/yr staff yrs

10 years
(from plant)
5340 staff yrs x \$102,000/staff = \$536,000

5340 staff yrs x \$102,000/staff = \$536,000
1547 million

op. cost of demo plants in phase 2
296 + 536 = \$43 million

JACOBS ENGINEERING GROUP INC

JE 3 2/24/93 SUBJECT

BY DLS CHKD

SHEET NO. 10 - 15

JOB NO.

Phase 1 Summary

Capital cost \$ 1425 million

Operating costs \$ 1500 million

Closure costs \$ 411 million

Continued operation in Phase 2 \$ 43 million

Capital Cost for Phase 2 Large Plants

- ① Consistent with Phase 1 design plants/units assumed separations in ore treatment area 1/3 between int. exp & ext. exp

$$\text{by } \frac{1}{3} \times \$2770 \text{ million} = \$923 \text{ million more}$$

(difference between
int. exp & ext. exp)

presentment
cost of \$380 million
for a total of
\$1303 million

- ② Central facilities would be approximately the same as in Phase 1 at \$570 million even though it will support only 1.85 MTD LAR and 1.85 H/LW.

- ③ LAR utilization would be approximately the same as winter exp at \$1300 million

- ④ H/LW utilization would be approximately
1/2 that of LAR at \$400 million

- ⑤ The result would be a total capital cost of \$1303.4 million + 1300 + 700 = \$3823 million (correct) (H/LW)

- ⑥ Assuming a 20% reduction in capital cost as a result of information gathered and optimization from Phase 1 plants (this is approx double the same as assuming a 20% reduction here vs. 40% previously), yields \$3823 million X (100 - 20)% = \$3058 million

BY JPS CHKA

Operating Cost for Phase 2 Large Plants
(less sparingly labor)

Capital Plant	Equip	Startup	Op & main	Total
1042	Exptred	156	58	288
416	Central	—	—	—
1040	LAWUT	43	54	265
560	HUVUT	28	31	141
3058			50	225
				502
				\$19.85 million

above per similar Table F-36 for later. See (attached) =

Operating Labor for Phase 2 Large Plants

Assume OP. labor force is about the same as for the demo plants, which comprise 2 separate facilities (this should be conservative). Staff years

Prevent/Run/Run dual operation	Staff yr	13	7514
Run only (per year)	417 staff yr	4	1668

D-20 (some plants)	961 staff yr	2	1922
			11,104

This is → Staff yr

approx. 70% of staff yr estimated for after SGP case. This appears to be reasonable, again taking into account lower production rates here. Skilled op. year and efficiency due to info. obtained in demo plants.

$$11,104 \text{ staff } \times \$102,000/\text{staff} = \$1133 \text{ mil/mn}$$

(as per TPA)

$$\text{Total op. cost base} = \$1983 + 1133 = \$3118 \text{ million}$$

Δ op. cost per

ton fer. \$20

for 45% waste oxide loading,

1.5 blend factor for H2W

and 15% Mo loading,

1.25 blend factor for LAW

Small consumers (6 x 30 cm)

(excluding "base") that A taken into account all extra op. costs for the total plant by which we can produce some products cheaper.

allow 1.40 million

high 1.75 million

other op. cost 1.70 million

(various, can't make it)

\$149.3 million

$$\begin{aligned} & \text{Assume} \\ & \text{Closure cost} \\ & = \$1.70 \text{ million} \\ & (\text{some as written}) \end{aligned}$$

Phase 2 Summary

Capital cost 30.58 million

Operating cost 40.11 million

Closure cost 1.70 million

From previous period (no changes)

WR+T Capital \$22.80 million

WR+T operating \$3.990 million

DATE 2/26/96SHEET NO. 14-15BY SGS CHKAJOB NO.

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Project Implementation Summary

	Phase		Total Phased
	Phase 1	Phase 2	
Current Op.	4900	3700	8600
Total R&D	190	190	190
Capital			
WRT	—	2280	2280
TRT	1425	3058	4483
Closure	41	170	211
Total Capital	466	5568	6974
Operating			
WRT	—	3990	3990
TRT	1500	4611	6111
Demo plants	—	843	843
W chassis	—	—	—
Total Operating	1500	9444	10944
Rep. Fee	—	12820	12820
Total	—	6500	6500
Total	7866	25342	\$33208
millions			million

F.11 Backup for Table 9-16

*Capital Cost**Operating Cost*

Table F-36. Total Cost by Unit Operation.

Sludge wash	\$43	\$129	\$6	\$2	\$12	\$6			\$9		\$207
Caesium removal	\$180	\$276	\$57	\$21	\$105	\$56			\$83		\$975
Centralized facilities	\$320										\$520
LLW vitrification	\$1,300	\$624	\$179	\$68	\$332	\$176			\$264		\$2,934
LLW disposal		\$16	\$9	\$4	\$17	\$9	\$225		\$14		\$294
HLLW vitrification	\$1,400	\$619	\$70	\$78	\$384	\$126			\$260		\$2,957
HLLW transportation		\$31									\$24
HLW disposal								\$239		\$5,619	\$5,858
Total	\$3,643	\$1,716	\$322	\$173	\$886	\$373	\$225	\$239	\$630	\$5,619	\$13,826

Notes:

Table values are in millions of 1995 dollars.